
GEMINI
the SignChef .com
AUTHORIZED DEALER
2020
U.S. Professional Signage Catalog
LETTERS • LOGOS • PLAQUES
Made True.


GEMINI
GEMINI INCORPORATED
the SignChef .com
Worldwide Authorized Dealer
1-800-899-6272
LIFETIME GUARANTEE

Introduction

2 Mission & Values
6 Online Pricing & Ordering
8 Partner Website Tools

Metal

10 Cut Metal
42 Cast Metal
76 Fabricated Metal

Plastic

90 Laser Cut Acrylic
114 Formed Plastic
138 Injection Molded

Laminated

148 GemLeaf Letters & Logos
154 Metal on Acrylic Letters & Logos
166 Laminate on Foam Letters & Logos

Illuminated

180 GemLite Letters & Logos
190 Stainless Steel Letters
194 Aluminum Letters
198 Acrylic Letters

Plaques

202 Cast & Precision Tooled Plaques
230 Etched & Engraved Plaques
236 Wayfinding & ADA
240 Frames & Blanks

Sign Supplies

244 GemTrim Rolls
246 Changeable Copy Systems
253 Theater Marquee Letters
254 Engraving Materials

Additional Information

256 Installation Supplies
259 Patterns & Guides
260 Mounting Method Overview
262 Standard Fonts
268 Product Price Comparison
270 Partner Benefits
272 Jump Start Your Order
273 Sending Digital Files

OUR MISSION

We manufacture custom solutions that identify, direct and protect the world.

Gemini has the expertise and capacity to handle any project. We have plants located in Minnesota, Iowa, Nevada, Texas and Virginia in the United States. With a collective footprint of over 800,000 square feet, we have the capability to handle any customer project that comes our way – large or small.

Our Made True approach sets Gemini apart in the industry – beyond expertise, ability and capacity. Made True is how we go about our business in providing you the finest dimensional letters, logos and plaques.

Made True.

OUR VALUES

Gemini incorporates our Made True values into everything we do, every day.

Customer Focus – Our non-wavering commitment to our customers and our consistent dedication to excellence have produced a client base that includes some of the most respected organizations in the world. When you partner with us, you become an extension of our family.

Teamwork – Think of us as a part of your team. Leverage our capacity and equipment along with our expertise in sourcing, manufacturing and logistics for Made True quality, low costs and fast turns. Partner with Gemini to free up your resources to focus on front-end activities to grow your business.

Stewardship – Gemini has a passion to serve our communities, the sign industry and our environment. Annually, we share a minimum of 2% of our pre-tax earnings to charitable causes in our communities. In addition, we are involved in more than a dozen sign associations, contribute to the American Sign Museum and are a leading sponsor of industry education and topical research in our field. Gemini also has a long-standing commitment to earth-friendly production, as evidenced by our use of recycled, recyclable and regionally manufactured products, setting the standard for best practices in the industry.

Stability – Gemini has been in the sign industry for 55 years; starting with the manufacture of vacuum-formed plastic products. Soon after, we began manufacturing plastic letters, which marked the beginning of our involvement in the sign industry. Despite dramatic changes in the way the world does business, our philosophy has remained unchanged: to provide the highest quality letters, logos and plaques, at the lowest possible cost, hassle-free, with the quickest delivery in the industry.

Curiosity – With a curiosity for continuous improvement and the desire to do more for you, our stability offers us the ability to be innovative. We routinely work with virtually every material used in the sign-making process. Our investment in research, development and testing – as well customers like you - keep us on the leading edge.

Honesty – Gemini is true to our word and our Lifetime Guarantee. Your Gemini purchase will be Made True, constructed from the highest quality materials and will be guaranteed for life.

Respect – Gemini understands the importance and value of your time. We strive to make it easy to do business with us by offering online resources such as Live Chat and Online Payment Portal.



New "Trimless Back" Lighting Option

All of our traditional trimcap is earth-friendly, UV-stable and manufactured in-house. We are now offering a new back lighting option without the trimcap, that will provide a modern and clean look. These trimless back lighting options are available in both our fabricated metal and precision LUXE™ letters.



Gemini has reduced the cost of all LED packages

Gemini not only improved the performance of our LED lighting, we were able to reduce the costs to you. Take advantage of Gemini's new LED lighting packages to improve your offering, and your profit margin.





Re-Engineered LUXE™ & NEW Premium LUXE™

Available in sizes from 8" - 24", these 1-1/2" deep precision lighted acrylic letters offer a seamless design, removable back, serviceable LEDs and improved light diffusion. The NEW Premium LUXE™ offers 15 different face colors and the 4 lighting options shown below.



Face Only



Halo Only



Face & Halo



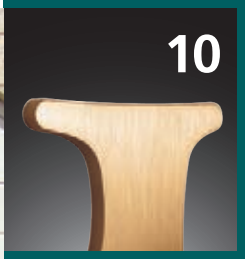
Trimless Back





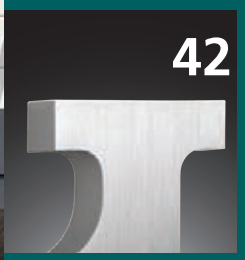
Metal





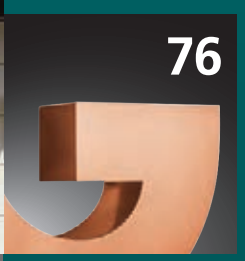
10 Cut Metal

Intricate detail in multiple alloys and finish options with typical 6 day production.



42 Cast Metal

Over 60 different standard letter styles and nearly 70 different finish options with typical 8 day production.



76 Fabricated Metal

Sizes ranging from 2" up to 120" x 6" deep in multiple finish options with typical 10 day production.




CAFE
Zoe
ROCKRIDGE


ALL-AMERICANS
SELECTIONS





FLAT CUT METAL

Cost-effective Quality

- Aluminum, brass, bronze, copper, stainless steel or Cor-Ten® steel
- Six thicknesses and 50 standard finishes
- Letters and logos from 1/2 inch to 60 inches
- Larger letters & logos available as multi-piece
- Typical 6 day production

With decades of experience under our belts, Gemini produces the finest flat cut metal letters available today. Using lasers, CNC and water jets to precisely cut letters and logos from customer-supplied art files, our flat cut metal products provide superior detail to the router-cut alternative. And we make your life easier by taking care of finishing, trim recycling and hardware for you, all in typically 6 production days.

Durable enough for outdoors, yet stylish enough for any boardroom, Gemini flat cut metal is an excellent choice for a variety of signage projects.

LIFETIME G GUARANTEE



Custom Cut Metal

Gemini's custom cut metal operations provide you with a means of replicating a typestyle or logo that is not within our standard typestyle inventory. With the ability to cut our metal alloys into shapes not attainable with routers, you can create designs with detail that you would not think possible. Your 2D drawings and images can be produced into 3D shapes that will make your customers take notice. Multiple set discounts are available.

Advantages in using Gemini Cut Metal letters and logos:

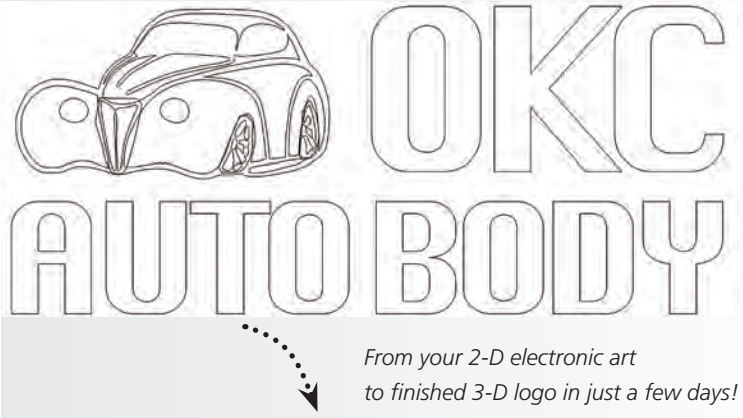
- Sizes range from 1/2" - 60"
- Superior bead blasted edges
- All in-house finishing includes: painting, anodizing, oxidizing & polishing
- Typical 6 days production
- Multi-set discounts available make this product very cost-effective
- Detailed custom painting
- 6 metal types in multiple gauges
- Perfect Patterns available on 1/4" thick and above material
- Lifetime Guarantee

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .fs)
- Size of the finished logo or letters should be in art file
- Metal type, gauge and finish
- Mounting method
- Number of sets

Save Money with multi-set discounts

Ask a Representative for details



From your 2-D electronic art to finished 3-D logo in just a few days!



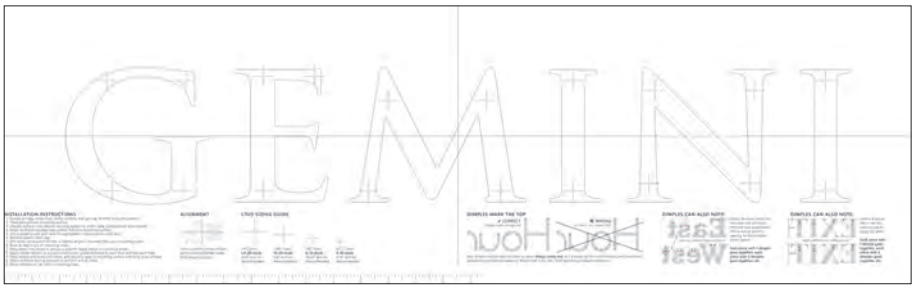
3/8" thick custom cut brushed aluminum letters & custom painted logo.

PERFECT PATTERN™ - Flat Cut Metal:

Available on 1/4" thickness and up.

Gemini is making efforts to improve the installation experience! We have been beta testing and starting in 2020 with our flat-cut metal orders, Gemini will be rolling out a Perfect Pattern™ to ensure the installation of your flat-cut metal orders is hassle-free and your signage looks great!

An accurate, computer-generated pattern printed on resilient, weather-resistant material. Precise hole locations are printed directly on the pattern from a vector art file. Identical characters on an order will have the exact same stud locations for interchangeability and the original art file will be saved for any replacement letters needed in the future.

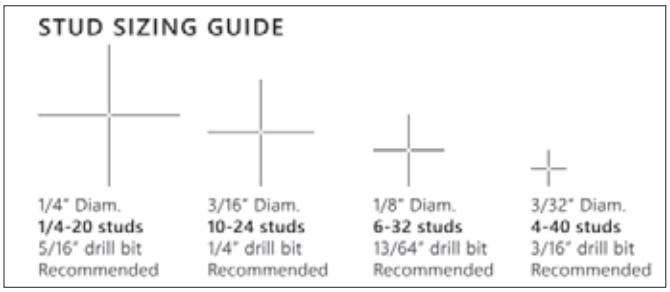


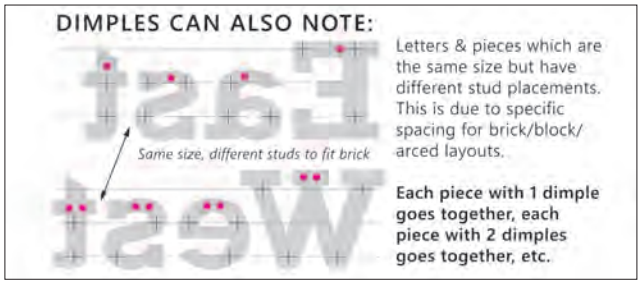
Perfect Pattern Pricing
Based on Number of Characters

1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

Features and Benefits:

- Printed on durable, weather-resistant material
  - No tearing
  - No smearing
- Improved visuals on product and pattern to assist in ease of installation
  - Vertical and horizontal center lines
  - Precise hole locations marked, along with recommended drill bit size
  - Dimples on product to identify orientation and/or grouping
- Ability to pre-order pattern ahead of time, if helpful
  - Allows for pre-work on-site if beneficial for a larger scope installation
- Tiered pricing for ease of quoting and predictability of project costs
- Ability to produce and install replacement letters, with no extra drilling





As always, our goal is to provide tools and services to make your sign projects successful. This is only the beginning as we will expand our Perfect Pattern™ to other product lines.

Dimples serve two purposes:

- Identify the orientation of the piece, by identifying the top if it's a symmetrical letter or part of a logo
- Multiple dimples indicate what line of text they belong to. •, ••, •••, etc...

Aluminum Finishes



Price as Listed



Price as Listed



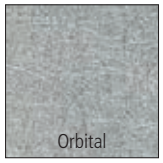
Add 10%



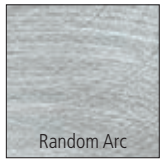
Add 15%



Add 25%



Add 30%



Add 30%

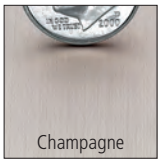


Add 50%

Anodized



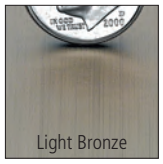
Add 15%



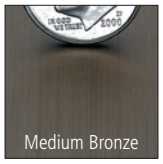
Add 45%



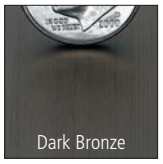
Add 45%



Add 45%



Add 45%



Add 45%



Add 45%

Polished Anodized



Add 75%



Add 75%



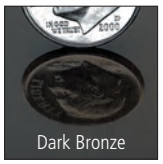
Add 75%



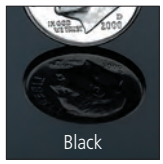
Add 75%



Add 75%



Add 75%

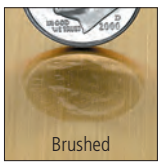


Add 75%

Anodized Aluminum

Anodized finishes are not just coatings... they are a part of the finished aluminum letter. Anodizing is an electrochemical process that hardens aluminum and allows it to be colorized. We perform our own anodizing to ensure your letters within the same order have color consistency and are delivered to you within days. Some of the many reasons to have Gemini anodize your aluminum letters include: Abrasion and weather resistant; Beautiful finish; Increases hardness and durability; Will not crack or peel; Unaffected by sunlight / UV; Environmentally friendly; Cost effective. Note: Colors may vary slightly from order to order.

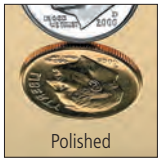
Brass Finishes



Price as Listed



Add 15%

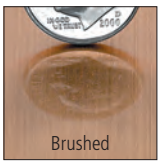


Add 30%



Add 15%

Bronze Finishes



Price as Listed



Add 15%



Add 15%



Add 30%



Add 30%



Add 30%

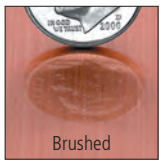
Oxidized

Bronze, brass & copper is chemically treated, then hand rubbed, to produce an antique look on the letter face - with black returns, then sprayed with a low gloss clear coating. Letters may vary slightly from order to order.

Patinas

By their very nature, will vary from letter to letter and order to order. These finishes will change in appearance over time depending on contact with moisture and temperature. Patinas can "bleed" onto the installation surface when installed outside.

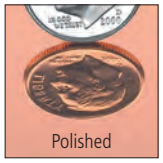
Copper Finishes



Price as Listed



Add 15%



Add 30%



Add 15%

Stainless Steel #304 & Cor-Ten® Finishes



Price as Listed



Add 15%



Add 30%



Less 30%

- **Brushed Alloy 316:** Add 30%
- **#4 Brushed Alloy 316 Finish:** Add 45%
- **Polished Alloy 316:** Add 60%
- **Optional Clear Coat:** Add 10%

(Alloy 304 vs 316 see page 30**)**

NOTES: Brushed finish is a #2-#3 finish (80-100 grit) directionally sanded face, vertical grain standard (optional horizontal), bead blasted returns with a low-gloss clear coating.

Optional #4 Brushed is a smoother finish face than standard brushed (150-180 grit). Polished finish is a #7-#8 finish face, bead blasted returns with a gloss clear coating.

46 Standard Painted Colors - (Add 10% to Aluminum Price)

5687 White	2718 Ivory	4660 Desert Sand	0209 Grey	4310 Dove Grey	8090 Safety Green
2037 Lemon Yellow	2000 Yellow	0217 Citrus Yellow	0218 Sundance Yellow	0254 Mango	2119 Orange
2662 Red-Orange	0256 Rampart Orange	2793 Red	1875 Brick Red	2280 Black Cherry	2240 Maroon
2410 Magenta	2287 Purple	0246 Violet Toner	2767 Midnight Blue	2050 Dark Blue	2860 Medium Blue
3000 Blue	2648 Light Blue	5425 Marine Reef Blue	3210 Teal Blue	3555 Spring Green	0222 Emerald Green
0259 Federal Green	2108 Light Green	2030 Dark Green	2162 Hunter Green	0400 Brilliant Gold	2756 Metallic Gold*
0401 Aztec Gold	0253 Copper	0402 Aztec Copper	2418 Brown	0312 Medium Bronze*	0314 Old Copper*
3130 Duranodic Bronze*	1315 Dark Oxide	8886 Metallic Silver*	2025 Black		



For a more accurate painted color representation you can request our FREE Letter & Logo Color Selector

Painted metal letters are directionally brushed, prepped, liquid sprayed with acrylic polyurethane, then oven baked. Note that the directional metal grain may be visible through the paint, with some colors. Non-metallic standard colors are painted gloss - or are available semi-gloss, satin, or matte upon request. Custom paint matching is available.

*Indicates metallic colors that are not full gloss.

Mounting Options

Go to GeminiSignProducts.com to view, print or save .pdf CAD drawings of all mounting and construction options. (Flat Cut Metal > Installation)



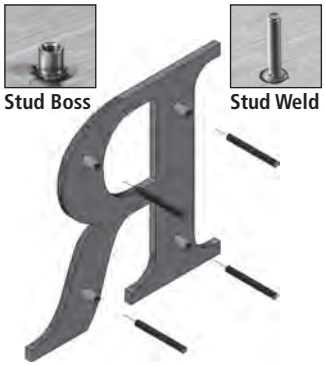
Plain Mount

Letters and logos are supplied with no mounting holes or hardware. Note: Most metal finishes do require some processing holes on letters backs - even with Plain mounts



Stud Mount

Backs of letters and logos, at least ¼"thick, are drilled and tapped to receive threaded studs, for mounting to wall. Optional alignment for brick, block or rails.



Welded Stud Mount

*Backs of **1/8"thick** letters and logos are supplied with welded stud bosses (to receive studs) or 1" long welded studs, for mounting to wall.*



Single Rail Mount

Add 35% to brushed letter price. Includes one flat 1/4" painted rail. Letters pre-assembled to rail. Typical with 4" - 8" letters. C-channel and anodized finish optional.



3A - Double Rail Mount

Add 35% to brushed letter price. Includes two flat 1/4" painted rails. Letters pre-assembled to rails. Typical with 4" - 24" letters. C-channel and anodized finish optional



3B - Bottom & Top Rail Mount

Add 35% to brushed letter price. Letters 4"-30", Minimum 3/8" thick Includes painted or anodized aluminum rail. Letters over 8" may require tie-back (not supplied).



3B - Bottom & Top Rail Mount

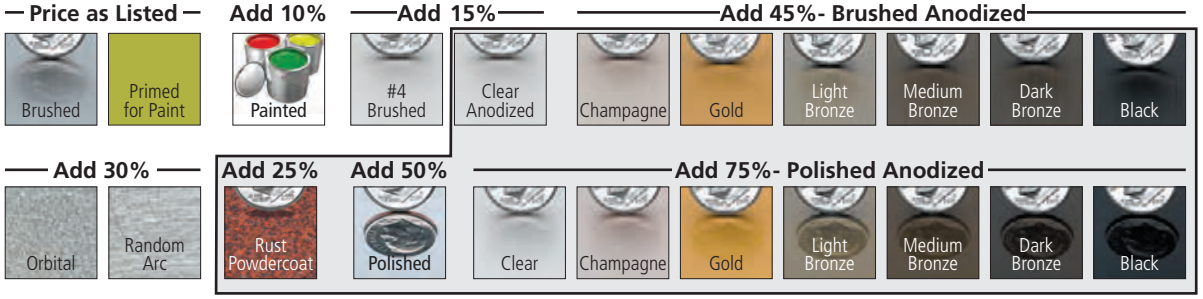
Add 15% to brushed letter price. Letters 4"-30", Minimum 3/8" thick. Letters over 8" may require tie-back (not supplied).



3D - Bottom Back Angle Bracket Mount

Add 35% to brushed letter price. Letters 4"-30", Minimum 3/8" thick. Letters over 12" may require tie-back (not supplied). Angle iron is 2" x 2" with a painted finish.

1/8" ALUMINUM FINISHES



NOTE: These highlighted finishes require a minimum .5" stroke (stud welds required). Restrictions may apply on letters & logos over 24". Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

NOTES

- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

1/8" Thick Brushed Aluminum Letters & 5-5-5 Logos

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The tables on this page show base pricing for 1/8" thick brushed aluminum letters and logos. Use the ALUMINUM FINISHES information on page 16 to calculate the price for any other finish. **Gemini recommends 1/4" thick aluminum if stud mounts are required.**

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$10	$11	$14	$19	$26	$29	$34	$38	$41	$44	$52	$56	$61	$69	$76	$91	$97	$108	$113	$118	$126	$132	$137	$144	$149

= Plain Mount Only †Upper Case Only. See page 38 for UC/LC option on these sizes

PRICE PER 5-5-5 LOGO. Brushed with no mounts. Stud weld available upon request at no additional charge.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

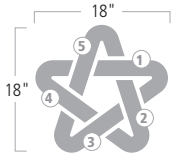
SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$52	$57	$63	$68	$73	$78	$83	$88	$94	$99	$104	$109	$114	$119	$125
11	57	63	69	74	80	86	91	97	103	109	114	120	126	131	137
12	63	69	75	81	87	94	100	106	112	118	125	131	137	143	149
13	68	74	81	88	95	101	108	115	121	128	135	142	148	155	162
14	73	80	87	95	102	109	116	124	131	138	145	152	160	167	174
15	78	86	94	101	109	117	125	132	140	148	156	163	171	179	187
16	83	91	100	108	116	125	133	141	149	158	166	174	182	191	199
17	88	97	106	115	124	132	141	150	159	167	176	185	194	203	211
18	94	103	112	121	131	140	149	159	168	177	187	196	205	215	224
19	99	109	118	128	138	148	158	167	177	187	197	207	217	226	236
20	104	114	125	135	145	156	166	176	187	197	207	218	228	238	249
21	109	120	131	142	152	163	174	185	196	207	218	228	239	250	261
22	114	126	137	148	160	171	182	194	205	217	228	239	251	262	273
23	119	131	143	155	167	179	191	203	215	226	238	250	262	274	286
24	125	137	149	162	174	187	199	211	224	236	249	261	273	286	298
25*	130	143	156	169	181	194	207	220	233	246	259	272	285	298	311
26*	135	148	162	175	189	202	216	229	242	256	269	283	296	310	323
27*	140	154	168	182	196	210	224	238	252	266	280	294	308	322	336
28*	145	160	174	189	203	218	232	247	261	276	290	304	319	333	348
29*	150	165	180	195	210	225	240	255	270	285	300	315	330	345	360
30*	156	171	187	202	218	233	249	264	280	295	311	326	342	357	373

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $32
5-5-5 LOGOS 36 - 99 SQ. INCHES = $45

5-5-5 LOGO PROGRAM

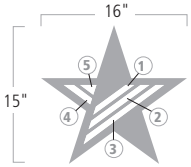
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $168

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $125

PAINTING & MULTI-COLOR MASKING



$125 logo price
+10% painting charge
+$20 custom color charge

5-5-5 price = $157.50

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1/4" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 1/4" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information below to calculate the price for any other finish.

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$11	$12	$13	$17	$23	$27	$33	$40	$42	$45	$49	$53	$56	$61	$67	$74	$78	$86	$89	$99	$111	$122	$133	$145	$177

†Upper Case Only. See page 38 for UC/LC option on these sizes

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

EASY LOGO QUOTE PROGRAM

SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
10"	$50	$55	$60	$65	$70	$75	$80	$85	$90	$95	$100	$105	$110	$115	$120	$125	$130	$135	$140	$145	$150
11	55	61	66	72	77	83	88	94	99	105	110	116	121	127	132	138	143	149	154	160	165
12	60	66	72	78	84	90	96	102	108	114	120	126	132	138	144	150	156	162	168	174	180
13	65	72	78	85	91	98	104	111	117	124	130	137	143	150	156	163	169	176	182	189	195
14	70	77	84	91	98	105	112	119	126	133	140	147	154	161	168	175	182	189	196	203	210
15	75	83	90	98	105	113	120	128	135	143	150	158	165	173	180	188	195	203	210	218	225
16	80	88	96	104	112	120	128	136	144	152	160	168	176	184	192	200	208	216	224	232	240
17	85	94	102	111	119	128	136	145	153	162	170	179	187	196	204	213	221	230	238	247	255
18	90	99	108	117	126	135	144	153	162	171	180	189	198	207	216	225	234	243	252	261	270
19	95	105	114	124	133	143	152	162	171	181	190	200	209	219	228	238	247	257	266	276	285
20	100	110	120	130	140	150	160	170	180	190	200	210	220	230	240	250	260	270	280	290	300
21	105	116	126	137	147	158	168	179	189	200	210	221	231	242	252	263	273	284	294	305	315
22	110	121	132	143	154	165	176	187	198	209	220	231	242	253	264	275	286	297	308	319	330
23	115	127	138	150	161	173	184	196	207	219	230	242	253	265	276	288	299	311	322	334	345
24	120	132	144	156	168	180	192	204	216	228	240	252	264	276	288	300	312	324	336	348	360
25*	125	138	150	163	175	188	200	213	225	238	250	263	275	288	300	313	325	338	350	363	375
26*	130	143	156	169	182	195	208	221	234	247	260	273	286	299	312	325	338	351	364	377	390
27*	135	149	162	176	189	203	216	230	243	257	270	284	297	311	324	338	351	365	378	392	405
28*	140	154	168	182	196	210	224	238	252	266	280	294	308	322	336	350	364	378	392	406	420
29*	145	160	174	189	203	218	232	247	261	276	290	305	319	334	348	363	377	392	406	420	435
30*	150	165	180	195	210	225	240	255	270	285	300	315	330	345	360	375	390	405	420	435	450

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $31
5-5-5 LOGOS 36 - 99 SQ. INCHES = $44

ALUMINUM FINISHES

Price as Listed





Add 10%



Add 15%

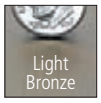




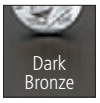
Add 45%- Brushed Anodized

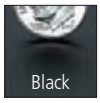








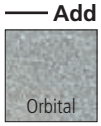


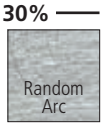


Add 25%



Add 30%



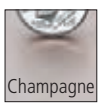


Add 50%



Add 75%- Polished Anodized

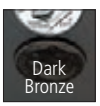


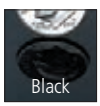












NOTE: Polished & Anodized finishes require a minimum .22" stroke (stud mounts required). Restrictions may apply on letters & logos over 24". Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

NOTES

- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

1/4" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 1/4" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information on page 18 to calculate the price for any other finish.

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$190	$206	$222	$239	$256	$274	$293	$312	$331	$351	$373	$394	$417	$439	$463	$486	$511	$537	$562	$589	$616	$644	EMAIL

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

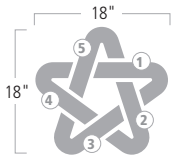
EASY LOGO QUOTE PROGRAM

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
10"	$155	$160	$165	$170	$175	$180	$185	$190	$195	$200	$205	$210	$215	$220	$225	$230	$235	$240
11	171	176	182	187	193	198	204	209	215	220	226	231	237	242	248	253	259	264
12	186	192	198	204	210	216	222	228	234	240	246	252	258	264	270	276	282	288
13	202	208	215	221	228	234	241	247	254	260	267	273	280	286	293	299	306	312
14	217	224	231	238	245	252	259	266	273	280	287	294	301	308	315	322	329	336
15	233	240	248	255	263	270	278	285	293	300	308	315	323	330	338	345	353	360
16	248	256	264	272	280	288	296	304	312	320	328	336	344	352	360	368	376	384
17	264	272	281	289	298	306	315	323	332	340	349	357	366	374	383	391	400	408
18	279	288	297	306	315	324	333	342	351	360	369	378	387	396	405	414	423	432
19	295	304	314	323	333	342	352	361	371	380	390	399	409	418	427	437	446	456
20	310	320	330	340	350	360	370	380	390	400	410	420	430	440	450	460	470	480
21	326	336	347	357	368	378	389	399	410	420	430	441	451	462	472	483	493	504
22	341	352	363	374	385	396	407	418	429	440	451	462	473	484	495	506	517	528
23	357	368	380	391	403	414	425	437	448	460	471	483	494	506	517	529	540	552
24	372	384	396	408	420	432	444	456	468	480	492	504	516	528	540	552	564	576
25*	388	400	413	425	437	450	462	475	487	500	512	525	537	550	562	575	587	600
26*	403	416	429	442	455	468	481	494	507	520	533	546	559	572	585	598	611	624
27*	418	432	445	459	472	486	499	513	526	540	553	567	580	594	607	621	634	648
28*	434	448	462	476	490	504	518	532	546	560	574	588	602	616	630	644	658	672
29*	449	464	478	493	507	522	536	551	565	580	594	609	623	638	652	667	681	696
30*	465	480	495	510	525	540	555	570	585	600	615	630	645	660	675	690	705	720

*Oversize charges will apply

5-5-5 LOGO PROGRAM

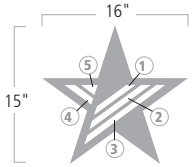
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $162

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $120

PAINTING & MULTI-COLOR MASKING



$120 logo price
+10% painting charge
+$20 custom color charge

5-5-5 price = $152

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

3/8" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 3/8" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information below to calculate the price for any other finish.

Letters 3/8" or thicker — Custom Cast Solutions

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$19	$22	$26	$35	$41	$44	$54	$58	$64	$69	$74	$81	$87	$96	$107	$119	$129	$141	$152	$164	$176	$189	$202	$212

†Upper Case Only. See page 38 for UC/LC option on these sizes

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

555 ELEMENTS LOGOS CUT-OUTS EASY LOGO QUOTE PROGRAM

SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
10"	$67	$74	$81	$87	$94	$101	$108	$114	$121	$128	$134	$141	$148	$154	$161	$168	$174	$181	$188	$195	$201
11	74	81	89	96	104	111	118	126	133	140	148	155	162	170	177	185	192	199	207	214	221
12	81	89	97	105	113	121	129	137	145	153	161	169	177	185	193	201	209	217	225	233	241
13	87	96	105	114	122	131	140	148	157	166	174	183	192	201	209	218	227	235	244	253	261
14	94	104	113	122	132	141	150	160	169	179	188	197	207	216	225	235	244	253	263	272	282
15	101	111	121	131	141	151	161	171	181	191	201	211	221	231	241	251	261	272	282	292	302
16	108	118	129	140	150	161	172	183	193	204	215	225	236	247	257	268	279	290	300	311	322
17	114	126	137	148	160	171	183	194	205	217	228	239	251	262	274	285	296	308	319	330	342
18	121	133	145	157	169	181	193	205	217	229	241	253	266	278	290	302	314	326	338	350	362
19	128	140	153	166	179	191	204	217	229	242	255	268	280	293	306	318	331	344	357	369	382
20	134	148	161	174	188	201	215	228	241	255	268	282	295	308	322	335	348	362	375	389	402
21	141	155	169	183	197	211	225	239	253	268	282	296	310	324	338	352	366	380	394	408	422
22	148	162	177	192	207	221	236	251	266	280	295	310	324	339	354	369	383	398	413	427	442
23	154	170	185	201	216	231	247	262	278	293	308	324	339	355	370	385	401	416	431	447	462
24	161	177	193	209	225	241	257	274	290	306	322	338	354	370	386	402	418	434	450	466	482
25*	168	185	201	218	235	251	268	285	302	318	335	352	369	385	402	419	435	452	469	486	502
26*	174	192	209	227	244	261	279	296	314	331	348	366	383	401	418	435	453	470	488	505	522
27*	181	199	217	235	253	272	290	308	326	344	362	380	398	416	434	452	470	488	506	524	543
28*	188	207	225	244	263	282	300	319	338	357	375	394	413	431	450	469	488	506	525	544	563
29*	195	214	233	253	272	292	311	330	350	369	389	408	427	447	466	486	505	524	544	563	583
30*	201	221	241	261	282	302	322	342	362	382	402	422	442	462	482	502	522	543	563	583	603

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $43
5-5-5 LOGOS 36 - 99 SQ. INCHES = $59

ALUMINUM FINISHES

Price as Listed





Add 10%



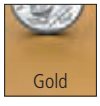
Add 15%

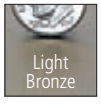


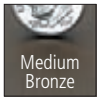


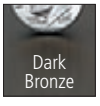
Add 45%- Brushed Anodized

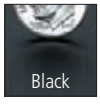












Add 25%



Add 30%



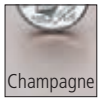


Add 50%



Add 75%- Polished Anodized

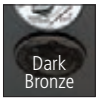


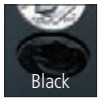












NOTE: Polished & Anodized finishes require a minimum .22" stroke (stud mounts required). Restrictions may apply on letters & logos over 24". Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

NOTES

- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

3/8" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 3/8" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information on page 20 to calculate the price for any other finish.

Letters 3/8" or thicker
Custom Cast Solutions

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$226	$240	$256	$272	$287	$304	$331	$360	$388	$417	$447	$473	$502	$532	$561	$591	$621	$650	$680	$709	$738	$768	EMAIL

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

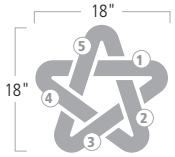
555 ELEMENTS LOGOS CUT-OUTS **EASY LOGO QUOTE PROGRAM**

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
10"	$208	$215	$221	$228	$235	$241	$248	$255	$261	$268	$275	$282	$288	$295	$302	$308	$315	$322
11	229	236	243	251	258	266	273	280	288	295	302	310	317	324	332	339	346	354
12	249	257	266	274	282	290	298	306	314	322	330	338	346	354	362	370	378	386
13	270	279	288	296	305	314	322	331	340	348	357	366	375	383	392	401	409	418
14	291	300	310	319	328	338	347	357	366	375	385	394	403	413	422	431	441	450
15	312	322	332	342	352	362	372	382	392	402	412	422	432	442	452	462	472	482
16	332	343	354	365	375	386	397	407	418	429	439	450	461	472	482	493	504	514
17	353	365	376	387	399	410	421	433	444	456	467	478	490	501	512	524	535	547
18	374	386	398	410	422	434	446	458	470	482	494	506	518	531	543	555	567	579
19	395	407	420	433	446	458	471	484	496	509	522	535	547	560	573	585	598	611
20	415	429	442	456	469	482	496	509	522	536	549	563	576	589	603	616	630	643
21	436	450	464	478	492	506	520	535	549	563	577	591	605	619	633	647	661	675
22	457	472	486	501	516	531	545	560	575	589	604	619	634	648	663	678	692	707
23	478	493	508	524	539	555	570	585	601	616	632	647	662	678	693	709	724	739
24	498	514	531	547	563	579	595	611	627	643	659	675	691	707	723	739	755	771
25*	519	536	553	569	586	603	620	636	653	670	686	703	720	737	753	770	787	804
26*	540	557	575	592	609	627	644	662	679	696	714	731	749	766	783	801	818	836
27*	561	579	597	615	633	651	669	687	705	723	741	759	777	796	814	832	850	868
28*	581	600	619	638	656	675	694	713	731	750	769	787	806	825	844	862	881	900
29*	602	622	641	660	680	699	719	738	757	777	796	816	835	854	874	893	913	932
30*	623	643	663	683	703	723	743	763	783	804	824	844	864	884	904	924	944	964

*Oversize charges will apply

5-5-5 LOGO PROGRAM

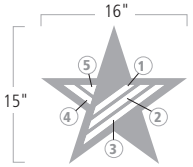
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $217

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $161

PAINTING & MULTI-COLOR MASKING



$161 logo price
+10% painting charge
+$20 custom color charge

5-5-5 price = $197.10

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1/2" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 1/2" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information below to calculate the price for any other finish.

Letters 3/8" or thicker — Custom Cast Solutions

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$30	$36	$42	$48	$53	$59	$63	$70	$74	$85	$94	$106	$118	$130	$143	$161	$178	$193	$212	$231	$250	$267	$285

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

555 ELEMENTS LOGOS CUT-OUTS — EASY LOGO QUOTE PROGRAM

SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
10"	$89	$98	$106	$115	$124	$133	$142	$151	$159	$168	$177	$186	$195	$204	$212	$221	$230	$239	$248	$257	$265
11	98	107	117	127	136	146	156	166	175	185	195	204	214	224	234	243	253	263	272	282	292
12	106	117	128	138	149	159	170	181	191	202	212	223	234	244	255	265	276	287	297	308	318
13	115	127	138	150	161	173	184	196	207	219	230	242	253	264	276	287	299	310	322	333	345
14	124	136	149	161	174	186	198	211	223	235	248	260	272	285	297	309	322	334	347	359	371
15	133	146	159	173	186	199	212	226	239	252	265	279	292	305	318	332	345	358	371	385	398
16	142	156	170	184	198	212	226	241	255	269	283	297	311	325	339	354	368	382	396	410	424
17	151	166	181	196	211	226	241	256	271	286	301	316	331	346	361	376	391	406	421	436	451
18	159	175	191	207	223	239	255	271	287	302	318	334	350	366	382	398	414	430	445	461	477
19	168	185	202	219	235	252	269	286	302	319	336	353	370	386	403	420	437	453	470	487	504
20	177	195	212	230	248	265	283	301	318	336	354	371	389	407	424	442	460	477	495	513	530
21	186	204	223	242	260	279	297	316	334	353	371	390	408	427	445	464	483	501	520	538	557
22	195	214	234	253	272	292	311	331	350	370	389	408	428	447	467	486	505	525	544	564	583
23	204	224	244	264	285	305	325	346	366	386	407	427	447	468	488	508	528	549	569	589	610
24	212	234	255	276	297	318	339	361	382	403	424	445	467	488	509	530	551	573	594	615	636
25*	221	243	265	287	309	332	354	376	398	420	442	464	486	508	530	552	574	596	618	641	663
26*	230	253	276	299	322	345	368	391	414	437	460	483	505	528	551	574	597	620	643	666	689
27*	239	263	287	310	334	358	382	406	430	453	477	501	525	549	573	596	620	644	668	692	716
28*	248	272	297	322	347	371	396	421	445	470	495	520	544	569	594	618	643	668	693	717	742
29*	257	282	308	333	359	385	410	436	461	487	513	538	564	589	615	641	666	692	717	743	769
30*	265	292	318	345	371	398	424	451	477	504	530	557	583	610	636	663	689	716	742	769	795

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $53
5-5-5 LOGOS 36 - 99 SQ. INCHES = $77

ALUMINUM FINISHES

Price as Listed





Add 10%



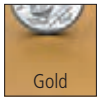
Add 15%

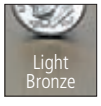


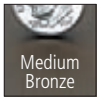


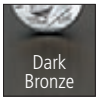
Add 45%- Brushed Anodized

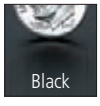












Add 25%



Add 30%



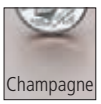


Add 50%



Add 75%- Polished Anodized

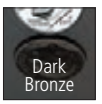


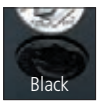












NOTE: Polished & Anodized finishes require a minimum .22" stroke (stud mounts required). Restrictions may apply on letters & logos over 24". Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

NOTES

- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

1/2" Thick Brushed Aluminum Letters & 5-5-5 Logos

The tables on these pages show base pricing for 1/2" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information on page 22 to calculate the price for any other finish.

Letters 3/8" or thicker
Custom Cast Solutions

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$303	$323	$343	$364	$384	$406	$442	$481	$521	$560	$599	$638	$679	$718	$759	$800	$840	$881	$921	$960	$1,002	$1,042	EMAIL

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

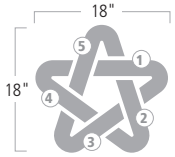
555 ELEMENTS LOGOS CUT-OUTS **EASY LOGO QUOTE PROGRAM**

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
10"	$274	$283	$292	$301	$309	$318	$327	$336	$345	$354	$362	$371	$380	$389	$398	$407	$415	$424
11	302	311	321	331	340	350	360	370	379	389	399	408	418	428	437	447	457	467
12	329	339	350	361	371	382	392	403	414	424	435	445	456	467	477	488	498	509
13	356	368	379	391	402	414	425	437	448	460	471	483	494	505	517	528	540	551
14	384	396	408	421	433	445	458	470	483	495	507	520	532	544	557	569	581	594
15	411	424	437	451	464	477	490	504	517	530	543	557	570	583	596	610	623	636
16	438	452	467	481	495	509	523	537	551	565	580	594	608	622	636	650	664	678
17	466	481	496	511	526	541	556	571	586	601	616	631	646	661	676	691	706	721
18	493	509	525	541	557	573	588	604	620	636	652	668	684	700	716	731	747	763
19	520	537	554	571	588	604	621	638	655	671	688	705	722	739	755	772	789	806
20	548	565	583	601	618	636	654	671	689	707	724	742	760	777	795	813	830	848
21	575	594	612	631	649	668	686	705	724	742	761	779	798	816	835	853	872	890
22	603	622	641	661	680	700	719	739	758	777	797	816	836	855	874	894	913	933
23	630	650	671	691	711	731	752	772	792	813	833	853	874	894	914	935	955	975
24	657	678	700	721	742	763	784	806	827	848	869	890	912	933	954	975	996	1,017
25*	685	707	729	751	773	795	817	839	861	883	905	927	950	972	994	1,016	1,038	1,060
26*	712	735	758	781	804	827	850	873	896	919	942	965	987	1,010	1,033	1,056	1,079	1,102
27*	739	763	787	811	835	859	882	906	930	954	978	1,002	1,025	1,049	1,073	1,097	1,121	1,145
28*	767	791	816	841	866	890	915	940	965	989	1,014	1,039	1,063	1,088	1,113	1,138	1,162	1,187
29*	794	820	845	871	897	922	948	973	999	1,025	1,050	1,076	1,101	1,127	1,153	1,178	1,204	1,229
30*	822	848	874	901	927	954	980	1,007	1,033	1,060	1,086	1,113	1,139	1,166	1,192	1,219	1,245	1,272

*Oversize charges will apply

5-5-5 LOGO PROGRAM

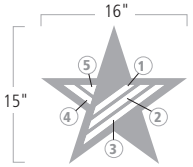
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $287

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $212

PAINTING & MULTI-COLOR MASKING



$212 logo price
+10% painting charge
+$20 custom color charge

5-5-5 price = $253.20

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

Letters 3/8" or thicker
Custom Cast Solutions

See page 25 for more information

3/4" Thick Brushed Aluminum Letters

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

The table below shows base pricing for 3/4" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$33	$38	$43	$50	$59	$72	$83	$94	$107	$121	$139	$157	$175	$195	$218	$246	$272	$300	$327	$357	$386	$416	$447

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$468	$495	$519	$546	$574	$603	$680	$759	$838	$915	$995	$1,094	$1,154	$1,231	$1,309	$1,389	$1,470	$1,550	$1,629	$1,709	$1,788	$1,869	EMAIL

*Oversize charges will apply

1" Thick Brushed Aluminum Letters

PRICE PER LETTER. Brushed with stud mount. (See page 16 for other mounting options)

The table below shows base pricing for 1" thick brushed aluminum letters and logos.
Use the ALUMINUM FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$38	$42	$49	$57	$66	$80	$95	$114	$135	$158	$181	$206	$233	$258	$290	$323	$357	$399	$445	$491	$539	$589	$642

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$684	$729	$774	$820	$865	$917	$997	$1,084	$1,171	$1,258	$1,345	$1,431	$1,518	$1,604	$1,692	$1,780	$1,868	$1,955	$2,044	$2,131	$2,218	$2,306	EMAIL

*Oversize charges will apply

ALUMINUM FINISHES

Price as Listed





Add 10%



Add 15%

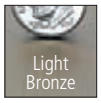




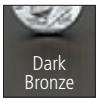
Add 45%- Brushed Anodized

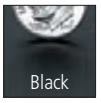








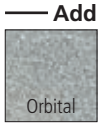


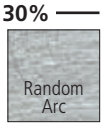


Add 25%



Add 30%



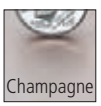


Add 50%



Add 75%- Polished Anodized

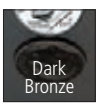


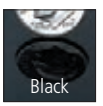












NOTE: Polished & Anodized finishes require a minimum .22" stroke (stud mounts required). Restrictions may apply on letters & logos over 24". Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

NOTES

- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

The Economies of Cast vs. Flat Cut

A standard or even custom cast letter may save you money:

- Over 1/4" thick ALUMINUM, CAST is more affordable
- CAST ALUMINUM & BRONZE Helvetica is nearly as affordable as 1/4"thick Flat Cut
- 6 or more CUSTOM sets? CAST is less than 3/8" Flat Cut Metal

Custom Cast
See page 50



CAST / CUSTOM CAST

		BRUSHED ALUMINUM List Price	BRUSHED BRONZE List Price
12" Helvetica	1"deep / Cast	$58.00	$141.00
12" Custom	1"deep / Custom Cast / 6+sets	$69.00	$192.00
	1"deep / Custom Cast / 1set	$91.00	$206.00

FLAT CUT METAL

12" Custom	1/4" thick / Flat Cut	$56.00	$142.00
	3/8" thick / Flat Cut	$81.00	$204.00
	1/2" thick / Flat Cut	$94.00	$275.00
	3/4" thick / Flat Cut	$139.00	n/a
	1" thick / Flat Cut	$181.00	n/a



1/8" Thick Brushed & Passivated 304 Stainless Steel & Natural Cor-Ten® Letters & 5-5-5 Logos

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The tables on these pages show base pricing for 1/8" thick brushed stainless steel letters and logos. Use the STAINLESS STEEL FINISHES information below to calculate the price for any other finish.

Gemini recommends 1/4" thick if stud mounts are required.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$14	$17	$21	$24	$33	$40	$49	$58	$64	$72	$80	$87	$101	$114	$127	$145	$165	$186	$208	$229	$253	$277	$302	$329	$356

= Plain Mount Only †Upper case only

PRICE PER 5-5-5 LOGO. Brushed with no mounts. Stud weld available upon request at no additional charge.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
10"	$80	$88	$95	$103	$111	$119	$127	$135	$143	$151	$159	$167	$175	$182	$190	$198	$206	$214	$222	$230	$238
11	88	96	105	114	122	131	140	148	157	166	175	183	192	201	209	218	227	235	244	253	262
12	95	105	114	124	133	143	152	162	171	181	190	200	209	219	228	238	247	257	266	276	285
13	103	114	124	134	144	155	165	175	186	196	206	216	227	237	247	258	268	278	288	299	309
14	111	122	133	144	156	167	178	189	200	211	222	233	244	255	266	277	288	300	311	322	333
15	119	131	143	155	167	179	190	202	214	226	238	250	262	273	285	297	309	321	333	345	357
16	127	140	152	165	178	190	203	216	228	241	254	266	279	292	304	317	330	342	355	368	380
17	135	148	162	175	189	202	216	229	243	256	270	283	296	310	323	337	350	364	377	391	404
18	143	157	171	186	200	214	228	243	257	271	285	300	314	328	342	357	371	385	399	414	428
19	151	166	181	196	211	226	241	256	271	286	301	316	331	346	361	376	391	406	421	436	451
20	159	175	190	206	222	238	254	270	285	301	317	333	349	364	380	396	412	428	444	459	475
21	167	183	200	216	233	250	266	283	300	316	333	349	366	383	399	416	432	449	466	482	499
22	175	192	209	227	244	262	279	296	314	331	349	366	383	401	418	436	453	470	488	505	523
23	182	201	219	237	255	273	292	310	328	346	364	383	401	419	437	455	474	492	510	528	546
24	190	209	228	247	266	285	304	323	342	361	380	399	418	437	456	475	494	513	532	551	570
25*	198	218	238	258	277	297	317	337	357	376	396	416	436	455	475	495	515	535	554	574	594
26*	206	227	247	268	288	309	330	350	371	391	412	432	453	474	494	515	535	556	576	597	618
27*	214	235	257	278	300	321	342	364	385	406	428	449	470	492	513	535	556	577	599	620	641
28*	222	244	266	288	311	333	355	377	399	421	444	466	488	510	532	554	576	599	621	643	665
29*	230	253	276	299	322	345	368	391	414	436	459	482	505	528	551	574	597	620	643	666	689
30*	238	262	285	309	333	357	380	404	428	451	475	499	523	546	570	594	618	641	665	689	713

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $47
5-5-5 LOGOS 36 - 99 SQ. INCHES = $68

STEEL FINISHES

Price as Listed



Alloy 304 Brushed

Add 30%



Alloy 316 Brushed



Alloy 304 Polished

Add 60%



Alloy 316 Polished

Less 30%



Cor-Ten®

PRICE NOTES

- **Optional clear coat** add 10%
- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

ALLOY / FINISH NOTES

ALLOY 304: The standard "18/8" stainless; it is the most versatile and most widely used stainless steel. For areas within 50 miles of the coast, Gemini recommends Alloy 316

ALLOY 316: 316 offers better overall corrosion resistant properties than 304, particularly higher resistance to pitting and crevice corrosion in chloride environments.

Cor-Ten® An environment resistant steel, created by alloying copper, chromium and nickel. The material forms its own continuing protective rust layer, when exposed to atmospheric elements. Essentially, the top layer corrodes, which then protects the steel beneath it – hence Cor-Ten cannot be painted or clear coated, as it will push off most surface surfactants over time. It is not recommended for mounting on any surface that could be stained, due to the bleeding of this rust layer.

POLISHING: Requires a minimum of .5" stroke at 1/8" thick (stud weld required). Restrictions may apply on letters/logos over 24". Optional clear polyurethane coat is an addtional 10% on top of polishing charge.

1/8" Thick Brushed & Passivated 304 Stainless Steel & Natural Cor-Ten® Letters & 5-5-5 Logos

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The tables on these pages show base pricing for 1/8" thick brushed stainless steel letters and logos.
Use the STAINLESS STEEL FINISHES information on page 26 to calculate the price for any other finish.

Gemini recommends 1/4" thick if stud mounts are required.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$373	$389	$406	$421	$439	$455	$476	$497	$516	$539	$558	$578	$601	$622	$644	$665	$685	$708	$728	$752	$771	$794	EMAIL

PRICE PER 5-5-5 LOGO. Brushed with no mounts. Stud weld available upon request at no additional charge.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
10"	$246	$254	$262	$270	$277	$285	$293	$301	$309	$317	$325	$333	$341	$349	$357	$364	$372	$380
11	270	279	288	296	305	314	323	331	340	349	357	366	375	383	392	401	410	418
12	295	304	314	323	333	342	352	361	371	380	390	399	409	418	428	437	447	456
13	319	330	340	350	360	371	381	391	402	412	422	432	443	453	463	474	484	494
14	344	355	366	377	388	399	410	421	432	444	455	466	477	488	499	510	521	532
15	368	380	392	404	416	428	440	451	463	475	487	499	511	523	535	546	558	570
16	393	406	418	431	444	456	469	482	494	507	520	532	545	558	570	583	595	608
17	417	431	444	458	471	485	498	512	525	539	552	565	579	592	606	619	633	646
18	442	456	470	485	499	513	527	542	556	570	584	599	613	627	641	656	670	684
19	467	482	497	512	527	542	557	572	587	602	617	632	647	662	677	692	707	722
20	491	507	523	539	554	570	586	602	618	633	649	665	681	697	713	728	744	760
21	516	532	549	565	582	599	615	632	648	665	682	698	715	732	748	765	781	798
22	540	558	575	592	610	627	645	662	679	697	714	732	749	766	784	801	819	836
23	565	583	601	619	637	656	674	692	710	728	747	765	783	801	819	838	856	874
24	589	608	627	646	665	684	703	722	741	760	779	798	817	836	855	874	893	912
25*	614	633	653	673	693	713	732	752	772	792	811	831	851	871	891	910	930	950
26*	638	659	679	700	720	741	762	782	803	823	844	864	885	906	926	947	967	988
27*	663	684	705	727	748	770	791	812	834	855	876	898	919	940	962	983	1,005	1,026
28*	687	709	732	754	776	798	820	842	864	887	909	931	953	975	997	1,020	1,042	1,064
29*	712	735	758	781	804	827	849	872	895	918	941	964	987	1,010	1,033	1,056	1,079	1,102
30*	736	760	784	808	831	855	879	902	926	950	974	997	1,021	1,045	1,069	1,092	1,116	1,140

*Oversize charges will apply

MOUNTING OPTIONS

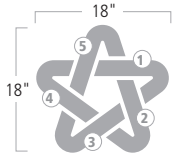




NOTE: All letters with a .5" stroke and up can include stud weld. Available with 3/8" long stud bosses or 1" welded studs. (included in price)

5-5-5 LOGO PROGRAM

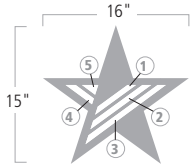
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $257

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $190

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.


6 or more Logos


6 or more Cut-outs


6 or more Elements

1/4" Thick Brushed & Passivated 304 Stainless Steel & Natural Cor-Ten® Letters & 5-5-5 Logos

PRICE PER LETTER. Brushed with stud mount.

The tables on these pages show base pricing for 1/4" thick brushed stainless steel letters and logos.
Use the STAINLESS STEEL FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*
Price	$23	$25	$29	$36	$43	$50	$60	$69	$78	$86	$98	$109	$120	$132	$145	$159	$172	$189	$205	$223	$242	$268	$290	$314	$335

†Upper case only *Oversize charges will apply

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

EASY LOGO QUOTE PROGRAM

SIZE	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
10"	$94	$103	$112	$122	$131	$140	$150	$159	$168	$178	$187	$196	$206	$215	$224	$234	$243	$252	$262	$271	$280
11	103	113	124	134	144	154	165	175	185	196	206	216	226	237	247	257	267	278	288	298	308
12	112	124	135	146	157	168	180	191	202	213	224	236	247	258	269	280	292	303	314	325	336
13	122	134	146	158	170	182	195	207	219	231	243	255	267	279	292	304	316	328	340	352	364
14	131	144	157	170	183	196	210	223	236	249	262	275	288	301	314	327	340	353	366	379	392
15	140	154	168	182	196	210	224	238	252	266	280	294	308	322	336	350	364	378	392	406	420
16	150	165	180	195	210	224	239	254	269	284	299	314	329	344	359	374	389	404	419	433	448
17	159	175	191	207	223	238	254	270	286	302	318	334	349	365	381	397	413	429	445	461	476
18	168	185	202	219	236	252	269	286	303	320	336	353	370	387	404	420	437	454	471	488	504
19	178	196	213	231	249	266	284	302	320	337	355	373	391	408	426	444	461	479	497	515	532
20	187	206	224	243	262	280	299	318	336	355	374	392	411	430	448	467	486	504	523	542	560
21	196	216	236	255	275	294	314	334	353	373	392	412	432	451	471	490	510	530	549	569	588
22	206	226	247	267	288	308	329	349	370	391	411	432	452	473	493	514	534	555	575	596	616
23	215	237	258	279	301	322	344	365	387	408	430	451	473	494	516	537	558	580	601	623	644
24	224	247	269	292	314	336	359	381	404	426	448	471	493	516	538	560	583	605	628	650	672
25*	234	257	280	304	327	350	374	397	420	444	467	490	514	537	560	584	607	630	654	677	700
26*	243	267	292	316	340	364	389	413	437	461	486	510	534	558	583	607	631	656	680	704	728
27*	252	278	303	328	353	378	404	429	454	479	504	530	555	580	605	630	656	681	706	731	756
28*	262	288	314	340	366	392	419	445	471	497	523	549	575	601	628	654	680	706	732	758	784
29*	271	298	325	352	379	406	433	461	488	515	542	569	596	623	650	677	704	731	758	785	812
30*	280	308	336	364	392	420	448	476	504	532	560	588	616	644	672	700	728	756	784	812	840

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $52
5-5-5 LOGOS 36 - 99 SQ. INCHES = $79

STEEL FINISHES

Price as Listed



Alloy 304 Brushed

Add 30%



Alloy 316 Brushed



Alloy 304 Polished

Add 60%



Alloy 316 Polished

Less 30%



Cor-Ten®

PRICE NOTES

- **Optional clear coat** add 10%
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

ALLOY / FINISH NOTES

ALLOY 304: The standard "18/8" stainless; it is the most versatile and most widely used stainless steel. For areas within 50 miles of the coast, Gemini recommends Alloy 316

ALLOY 316: 316 offers better overall corrosion resistant properties than 304, particularly higher resistance to pitting and crevice corrosion in chloride environments.

Cor-Ten® An environment resistant steel, created by alloying copper, chromium and nickel. The material forms its own continuing protective rust layer, when exposed to atmospheric elements. Essentially, the top layer corrodes, which then protects the steel beneath it – hence Cor-Ten cannot be painted or clear coated, as it will push off most surface surfactants over time. It is not recommended for mounting on any surface that could be stained, due to the bleeding of this rust layer.

POLISHING: Requires a minimum of .22" stroke and stud mounts. Restrictions may apply on letters/logos over 24". Optional clear polyurethane coat is an addtional 10% on top of polishing charge.

1/4" Thick Brushed & Passivated 304 Stainless Steel & Natural Cor-Ten® Letters & 5-5-5 Logos

PRICE PER LETTER. Brushed with stud mount.

The tables on these pages show base pricing for 1/4" thick brushed stainless steel letters and logos.
Use the STAINLESS STEEL FINISHES information on page 28 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$358	$380	$402	$423	$445	$480	$516	$552	$588	$623	$659	$693	$728	$764	$800	$837	$871	$908	$944	$982	$1,018	EMAIL

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Brushed with stud mount.

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

555 EASY LOGO QUOTE PROGRAM

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
10"	$290	$299	$308	$318	$327	$336	$346	$355	$364	$374	$383	$392	$402	$411	$420	$430	$439	$448
11	319	329	339	349	360	370	380	391	401	411	421	432	442	452	462	473	483	493
12	348	359	370	381	392	404	415	426	437	448	460	471	482	493	504	516	527	538
13	377	389	401	413	425	437	449	461	474	486	498	510	522	534	546	558	571	583
14	405	419	432	445	458	471	484	497	510	523	536	549	562	575	588	601	614	628
15	434	448	462	476	490	504	518	532	546	560	574	588	602	616	630	644	658	672
16	463	478	493	508	523	538	553	568	583	598	613	628	642	657	672	687	702	717
17	492	508	524	540	556	572	587	603	619	635	651	667	683	698	714	730	746	762
18	521	538	555	572	588	605	622	639	656	672	689	706	723	740	756	773	790	807
19	550	568	586	603	621	639	656	674	692	710	727	745	763	781	798	816	834	851
20	579	598	616	635	654	672	691	710	728	747	766	784	803	822	840	859	878	896
21	608	628	647	667	686	706	726	745	765	784	804	823	843	863	882	902	921	941
22	637	657	678	698	719	740	760	781	801	822	842	863	883	904	924	945	965	986
23	666	687	709	730	752	773	795	816	837	859	880	902	923	945	966	988	1,009	1,031
24	695	717	740	762	784	807	829	851	874	896	919	941	963	986	1,008	1,031	1,053	1,075
25*	724	747	770	794	817	840	864	887	910	934	957	980	1,004	1,027	1,050	1,074	1,097	1,120
26*	753	777	801	825	850	874	898	922	947	971	995	1,019	1,044	1,068	1,092	1,116	1,141	1,165
27*	782	807	832	857	882	907	933	958	983	1,008	1,033	1,059	1,084	1,109	1,134	1,159	1,185	1,210
28*	810	837	863	889	915	941	967	993	1,019	1,046	1,072	1,098	1,124	1,150	1,176	1,202	1,228	1,255
29*	839	866	893	921	948	975	1,002	1,029	1,056	1,083	1,110	1,137	1,164	1,191	1,218	1,245	1,272	1,299
30*	868	896	924	952	980	1,008	1,036	1,064	1,092	1,120	1,148	1,176	1,204	1,232	1,260	1,288	1,316	1,344

*Oversize charges will apply

MOUNTING OPTIONS

1/4" & up

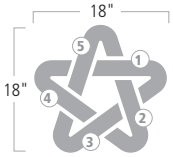


Drill & Tap

All 1/4" letters & up with a .22" stroke are drilled and tapped for a blind stud mount.

5-5-5 LOGO PROGRAM

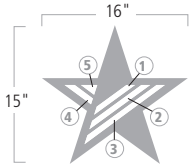
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $303

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $224

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

3/8" Thick Brushed & Passivated 304 Stainless Steel Letters

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 3/8" thick brushed stainless steel letters and logos. Use the STAINLESS STEEL FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$34	$35	$38	$50	$57	$67	$79	$87	$99	$111	$124	$140	$152	$168	$185	$204	$222	$241	$261	$282	$303	$326	$349	$372

†Upper case only

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	$401	$427	$454	$480	$506	$532	$591	$650	$707	$766	$823	$882	$940	$998	$1,057	$1,114	$1,171	$1,229	$1,290	$1,348	$1,406	$1,466	EMAIL

*Oversize charges will apply

1/2" Thick Brushed & Passivated 304 Stainless Steel Letters

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/2" thick brushed stainless steel letters and logos. Use the STAINLESS STEEL FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$49	$54	$70	$80	$93	$107	$125	$142	$158	$178	$196	$218	$240	$264	$290	$323	$354	$380	$411	$442	$476	$508	$543

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	583	622	661	698	736	776	853	929	1,002	1,080	1,156	1,229	1,306	1,382	1,456	1,531	1,565	1,599	1,630	1,663	1,698	1,731	EMAIL

*Oversize charges will apply

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STAINLESS STEEL FINISHES

Price as Listed — **Add 30%**



Alloy 304 Brushed



Alloy 316 Brushed



Alloy 304 Polished

Add 60%



Alloy 316 Polished

PRICE NOTES

- **Optional clear coat** add 10%
- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

ALLOY / FINISH NOTES

ALLOY 304: The standard "18/8" stainless; it is the most versatile and most widely used stainless steel. For areas within 50 miles of the coast, Gemini recommends Alloy 316

ALLOY 316: 316 offers better overall corrosion resistant properties than 304, particularly higher resistance to pitting and crevice corrosion in chloride environments.

Cor-Ten® An environment resistant steel, created by alloying copper, chromium and nickel. The material forms its own continuing protective rust layer, when exposed to atmospheric elements. Essentially, the top layer corrodes, which then protects the steel beneath it – hence Cor-Ten cannot be painted or clear coated, as it will push off most surface surfactants over time. It is not recommended for mounting on any surface that could be stained, due to the bleeding of this rust layer.

POLISHING: Requires a minimum of .22" stroke and stud mounts. Restrictions may apply on letters/logos over 24". Optional clear polyurethane coat is an addtional 10% on top of polishing charge.

Stainless Steel Passivation

Contrary to conventional wisdom, most stainless steel alloys are not completely resistant to corrosion. For example, surface corrosion can occur when foreign residue, generated by secondary finishing processes, becomes entrapped within the grain of the metal. When this residue is exposed to moisture, undesirable surface blemishes and costly repairs can be the result.

So that you and your client can avoid these sorts of headaches from surfacing in the field, we recommend that all exterior installed flat cut stainless steel letters and logos be passivated. Our in-house procedure removes any foreign surface contaminants, and at the same time creates a passive oxide layer that will protect the letters against future surface corrosion.

You can rest assured, as part of our Lifetime Guarantee, that all Gemini flat cut stainless steel letters and logos that have been passivated, strictly follow ASTM A 967 and AMS 2700 standards.





1/8" Thick Brushed Brass Letters

Our bronze & brass alloys are **Lead-Free**

Brass Alloy: C280; 61% copper and 39% zinc – **0% Lead**

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The table below shows base pricing for 1/8" thick brushed brass letters and logos.
Use the BRASS FINISHES information below to calculate the price for any other finish.

Gemini recommends 1/4" thick if stud mounts are required.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"
Price	$17	$21	$24	$28	$34	$41	$49	$56	$67	$79	$93	$103	$117	$130	$144	$161	$176	$198	$218	$247	$272	$301	$329	$357

= Plain Mount Only †1" & 1-1/2" Upper case only

Size	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	386	417	451	483	517	553	589	626	667	710	751	790	831	870	913	955	998	1,041	1,082	1,125	1,168	1,209	1,251	EMAIL

*Oversize charges will apply

1/4" Thick Brushed Brass Letters

Brass Alloy: C280; 61% copper and 39% zinc – **0% Lead**

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/4" thick brushed brass letters and logos.
Use the BRASS FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"
Price	$18	$22	$28	$32	$38	$48	$57	$69	$81	$94	$107	$124	$140	$159	$179	$201	$223	$248	$272	$298	$326	$357	$388	$421

†1" & 1-1/2" Upper case only

Size	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	456	488	521	555	590	625	664	723	787	851	914	980	1,042	1,107	1,171	1,235	1,298	1,360	1,427	1,490	1,554	1,617	1,683	EMAIL

*Oversize charges will apply

BRASS FINISHES

Price as Listed — **Add15%**


Brushed


Oxidized


Dark Oxidized

Add 15%


#4 Brushed

Add 60%


Polished

Polishing requires a minimum of .5" stroke at 1/8" thick (stud weld required). Restrictions may apply on letters/logos over 24".

PRICE NOTES

- **Perfect Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

MOUNTING OPTIONS

1/8" thick


Stud Weld


Stud Boss

All 1/8" letters with a .5" stroke and up can include stud weld. Available with 3/8" long stud bosses or 1" welded studs. (included in price)

1/4" & up


Drill & Tap

All 1/4" letters & up with a .22" stroke are drilled and tapped for a blind stud mount.

3/8" Thick Brushed Brass Letters

Brass Alloy: C280; 61% copper and 39% zinc – **0% Lead**

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 3/8" thick brushed brass letters and logos.
Use the BRASS FINISHES information on page 32 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$32	$37	$43	$51	$64	$78	$96	$115	$134	$154	$174	$197	$222	$250	$279	$312	$346	$382	$420	$458	$498	$540	$583	625

† 1-1/2" Upper case only

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	661	700	741	779	820	867	959	1,060	1,158	1,257	1,355	1,455	1,554	1,653	1,751	1,851	1,949	2,048	2,147	2,246	2,345	2,443	EMAIL

*Oversize charges will apply

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1/2" Thick Brushed Brass Letters

Brass Alloy: C280; 61% copper and 39% zinc – **0% Lead**

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/2" thick brushed brass letters and logos.
Use the BRASS FINISHES information on page 32 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$40	$44	$67	$82	$97	$112	$135	$164	$198	$237	$277	$317	$360	$406	$462	$521	$583	$645	$741	$813	$886	$959	$1,037

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	1,121	1,211	1,303	1,394	1,486	1,593	1,688	1,794	1,901	2,008	2,117	2,222	2,331	2,438	2,547	2,651	2,760	2,868	2,974	3,083	3,190	3,296	EMAIL

*Oversize charges will apply

3/4" Thick Brushed Brass Letters

Brass Alloy: C280; 61% copper and 39% zinc – **0% Lead**

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 3/4" thick brushed brass letters and logos.
Use the BRASS FINISHES information on page 32 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$52	$59	$94	$111	$129	$154	$181	$212	$251	$298	$350	$406	$462	$518	$577	$635	$696	$758	$863	$951	$1,051	$1,168	$1,284

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	1,399	1,528	1,657	1,786	1,915	2,180	2,330	2,495	2,659	2,826	2,993	3,157	3,324	3,492	3,657	3,823	3,988	4,154	4,321	4,487	4,655	4,818	EMAIL

*Oversize charges will apply

1/8" Thick Brushed Bronze Letters

Bronze Alloy: C22000; 90% copper and 10% zinc – **0% Lead**

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The table below shows base pricing for 1/8" thick brushed brass letters and logos.
Use the BRONZE FINISHES information below to calculate the price for any other finish.

Gemini recommends 1/4" thick if stud mounts are required.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"
Price	$18	$22	$25	$29	$34	$42	$49	$58	$69	$83	$97	$111	$125	$140	$151	$168	$188	$209	$233	$258	$286	$317	$346	$377

= Plain Mount Only †1" & 1-1/2" Upper case only

Size	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	408	442	477	511	548	583	623	656	696	733	773	813	851	891	929	966	1,006	1,045	1,084	1,123	1,160	1,202	1,241	EMAIL

*Oversize charges will apply

Our bronze & brass alloys are **Lead-Free**

1/4" Thick Brushed Bronze Letters

Bronze Alloy: C22000; 90% copper and 10% zinc – **0% Lead**

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/4" thick brushed brass letters and logos.
Use the BRONZE FINISHES information below to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"
Price	$19	$23	$29	$33	$40	$51	$59	$70	$82	$96	$109	$125	$142	$162	$182	$204	$227	$251	$277	$303	$345	$376	$412	$449

†1" & 1-1/2" Upper case only

Size	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	485	516	552	588	625	662	702	761	824	888	950	1,014	1,076	1,138	1,203	1,264	1,328	1,390	1,454	1,517	1,579	1,643	1,706	EMAIL

*Oversize charges will apply

BRONZE FINISHES

Price as Listed



Brushed

Add15%



Oxidized



Dark Oxidized

Add 15%



#4 Brushed

Add 60%



Polished

Polishing requires a minimum of .5" stroke at 1/8" thick (stud weld required). Restrictions may apply on letters/logos over 24".

PRICE NOTES

- **Drill Patterns or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

MOUNTING OPTIONS

1/8" thick



Stud Weld



Stud Boss

All 1/8" letters with a .5" stroke and up can include stud weld. Available with 3/8" long stud bosses or 1" welded studs. (included in price)

1/4" & up



Drill & Tap

All 1/4" letters & up with a .22" stroke are drilled and tapped for a blind stud mount.

3/8" Thick Brushed Bronze Letters

Bronze Alloy: C22000; 90% copper and 10% zinc – **0% Lead**

Letters 3/8" or thicker **Custom Cast Solutions**

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 3/8" thick brushed brass letters and logos.
Use the BRONZE FINISHES information on page 34 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$33	$38	$43	$52	$67	$81	$93	$112	$134	$159	$181	$204	$229	$258	$290	$323	$358	$395	$434	$495	$538	$582	$629	672

† 1-1/2" Upper case only

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	712	755	800	843	886	408	1,031	1,131	1,233	1,334	1,435	1,536	1,637	1,739	1,839	1,941	2,042	2,146	2,247	2,350	2,452	2,555	EMAIL

*Oversize charges will apply

1/2" Thick Brushed Bronze Letters

Bronze Alloy: C22000; 90% copper and 10% zinc – **0% Lead**

Letters 3/8" or thicker **Custom Cast Solutions**

See page 25 for more information

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/2" thick brushed brass letters and logos.
Use the BRONZE FINISHES information on page 34 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	$40	$44	$67	$82	$99	$117	$142	$171	$202	$236	$275	$320	$365	$415	$466	$521	$577	$635	$726	$798	$867	$943	$1,019

Size	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"+
Price	1,081	1,152	1,220	1,292	1,363	1,447	1,536	1,635	1,737	1,837	1,938	2,037	2,137	2,238	2,337	2,438	2,539	2,640	2,739	2,839	2,939	3,039	EMAIL

*Oversize charges will apply

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1/8" Thick Brushed Copper Letters

Copper Alloy: C11000

PRICE PER LETTER. Brushed with no mounts. Stud weld available upon request at no additional charge.

The table below shows base pricing for 1/8" thick brushed copper letters and logos.
Use the COPPER FINISHES information below to calculate the price for any other finish.

Gemini recommends 1/4" thick if stud mounts are required.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"
Price	$27	$29	$30	$35	$41	$53	$64	$78	$88	$111	$126	$144	$161	$180	$198	$219	$243	$275	$304	$336	$375

= Plain Mount Only †1" & 1-1/2" Upper case only

Size	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"+
Price	$417	$457	496	535	583	630	677	724	770	817	863	915	971	1,022	1,076	1,126	1,179	1,233	1,286	1,338	EMAIL

*Oversize charges will apply

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COPPER FINISHES

Price as Listed



Brushed

Add15%



Oxidized



Dark Oxidized

Add 15%



#4 Brushed

Add 60%



Polished

Polishing requires a minimum of .5" stroke at 1/8" thick (stud weld required). Restrictions may apply on letters/logos over 24".

PRICE NOTES

- **Perfect Patterns (1/4"+) or Stencil Guide:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)

MOUNTING OPTIONS

1/8" thick



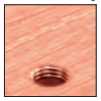
Stud Weld



Stud Boss

All 1/8" letters with a .5" stroke and up can include stud weld. Available with 3/8" long stud bosses or 1" welded studs. (included in price)

1/4" & up



Drill & Tap

All 1/4" letters & up with a .22" stroke are drilled and tapped for a blind stud mount.

1/4" Thick Brushed Copper Letters

Copper Alloy: C11000

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 1/4" thick brushed copper letters and logos.
Use the COPPER FINISHES information on page 36 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"
Price	$28	$30	$35	$44	$50	$61	$76	$91	$107	$125	$143	$164	$187	$211	$239	$268	$298	$331	$364	$400	$436

†1" & 1-1/2" Upper case only

Size	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"+
Price	$477	$521	$564	611	657	705	751	797	843	889	956	1,031	1,107	1,180	1,255	1,331	1,403	1,478	1,554	1,629	EMAIL

*Oversize charges will apply

3/8" Thick Brushed Copper Letters

Copper Alloy: C11000

PRICE PER LETTER. Brushed with stud mount.

The table below shows base pricing for 3/8" thick brushed copper letters and logos.
Use the COPPER FINISHES information on page 36 to calculate the price for any other finish.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1.5"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"
Price	$41	$43	$54	$66	$83	$100	$121	$146	$174	$209	$236	$268	$301	$341	$378	$423	$471	$521	$571	$625	$679

† 1-1/2" Upper case only

Size	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"+
Price	$735	$792	850	905	959	1,017	1,073	1,127	1,182	1,288	1,401	1,517	1,630	1,745	1,859	1,971	2,086	2,200	2,315	EMAIL

*Oversize charges will apply



Premium Brushed Aluminum Mini Letters

Under 3”

Gemini MINI Letters provide a source for very precise and exacting interior letters required by extremely small applications. Thanks to our patent-pending manufacturing process, each and every letter is crisp and clean.



Brushed Aluminum MINI with precision tooled edge

1/8” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

Size	1/2"	3/4"	1"	1 1/4"	1 1/2"	1 3/4"	2"	3"
Price	$14.90	$15.80	$16.70	$17.20	$17.60	$18.00	$19.10	$19.20

3/16” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

Size	1/2"	3/4"	1"	1 1/4"	1 1/2"	1 3/4"	2"	3"
Price	$19.20	$19.70	$20.30	$20.90	$21.80	$22.70	$24.00	$25.90

1/4” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

Size	1/2”	3/4”	1”	1 1/4”	1 1/2”	1 3/4”	2”	3”
Price	$20.30	$20.90	$22.50	$23.70	$24.80	$25.40	$25.90	$29.30

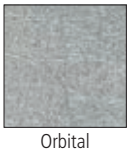


Brushed



Primed for Paint

Price as Listed



Orbital



Random Arc

Add 30%

Note: Vertical grain is standard on all metal letters. Horizontal grain can be requested. Font limitations may apply.

These finishes only available at 1/4” thick.



Painted

Add 10%



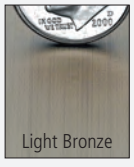
Clear



Champagne



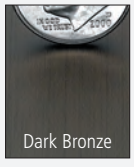
Gold



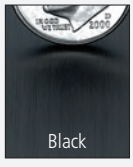
Light Bronze



Medium Bronze



Dark Bronze



Black

Anodized: Add 60%

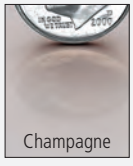


Polished

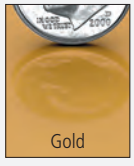
Add 35%



Clear



Champagne



Gold



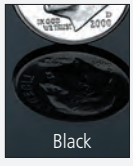
Light Bronze



Medium Bronze



Dark Bronze



Black

Polished Anodized: Add 95%

INSTALL GUIDES

- **Perfect Pattern & Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **Plain letters can be best installed** by either rolling glue on back of letters or carefully applying glue/adhesive using a needle applicator

PRICING NOTES

- **Pricing is for** plain mount with a brushed face
- **Anodized finishes** require stud mounts (1/4” thick only)
- **Lower case letters,** where available, are 75% of upper case price
- **Punctuation** - small pieces; such as comma, period and dash are 33% of upper case price
- **Standard - no clear coat**, add 10% for clear coat
- **Painted**, add 10%; custom color add 10% +$20/color (specialty paints may be additional)

Premium Brushed Bronze & Brass Mini Letters

Under 3”

Bronze Alloy: C22000–90% Copper and 10% Zinc–**0% Lead.**

Brass Alloy: C46400–60% Copper, 39.25% Zinc and .75% Tin–**0% Lead.**



Brushed Brass MINI with precision tooled edge

1/8” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

Size	1/2”	3/4”	1”	1 1/4”	1 1/2”	1 3/4”	2”	3”
Price	$20.30	$22.10	$24.00	$25.00	$25.80	$26.70	$29.00	$30.40

3/16” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

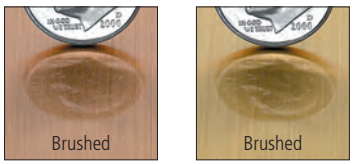
Size	1/2”	3/4”	1”	1 1/4”	1 1/2”	1 3/4”	2”	3”
Price	$28.90	$30.10	$31.30	$33.20	$36.80	$40.40	$45.00	$47.20

1/4” Thick - Plain Mount
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price

Size	1/2”	3/4”	1”	1 1/4”	1 1/2”	1 3/4”	2”	3”
Price	$29.30	$30.50	$32.70	$34.90	$38.20	$42.70	$46.20	$49.50

Note: Vertical grain is standard on all metal letters. Horizontal grain can be requested. Font limitations may apply.

Bronze **Brass**



Price as Listed

Bronze



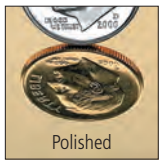




Add 35% *Add 35%*

Polished
Only available on 1/4” thick material.

Brass







Add 35% *Add 35%*

Oxidized
Color matching of existing oxidized letters is available with a customer supplied sample.

Our bronze and brass alloys are **Lead-Free**

INSTALL GUIDES

- **Perfect Pattern & Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **Plain letters can be best installed** by either rolling glue on back of letters or carefully applying glue/adhesive using a needle applicator

PRICING NOTES

- **Pricing is for** plain mount with a brushed face.
- **Lower case letters,** where available, are 75% of upper case price
- **Punctuation** - small pieces; such as comma, period and dash are 33% of upper case price
- **Clear coat** – included in price

Premium Aluminum & Stainless Steel Finishes

3" and larger

Gemini understands that you may have certain customers that demand the highest of quality standards when it comes to their image. For this reason, Gemini has developed a line of metal letters that gives you the opportunity to meet their needs and provide them with premium edge and face finishes that are beyond our standard finish options. All letters are laser cut and then hand sanded on their face and return. Depending on the options you select, the returns may also be buffed to a high sheen. The faces are then either hand-stroked or polished—in such a way that the returns and faces are perpendicular, so there is little if any rounding of the polished edges. These premium finishes are available in all of our standard flat cut out materials and thicknesses—in sizes over 3". Lead times are a bit longer for these products due to the amount of hand work necessary to complete your products. If you have a finish request that you do not see here but would require for your customer; email our inside sales representatives and they will be happy to quote your custom job.

Hand Sanded Face
Hand Sanded Return



Catalog Price x 1.3

Polished Face
Hand Sanded Return



Catalog Price x 2

Hand Sanded Face
Polished Return



Catalog Price x 2

Polished Face
Polished Return



Catalog Price x 2.5

INSTALL GUIDES

- **Perfect Pattern & Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **Plain letters can be best installed** by either rolling glue on back of letters or carefully applying glue/adhesive using a needle applicator

PRICING NOTES

- **Pricing:** Standard catalog pricing by metal and gauge, plus add charge as shown above.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

Premium Bronze, Brass & Copper Finishes

3" and larger

Polished Face
Polished Return



Catalog Price x 2

Polished Face
Hand Sanded Return



Catalog Price x 1.75

Hand Sanded Face
Polished Return



Catalog Price x 1.75

Hand Sanded Face
Hand Sanded Return



Catalog Price x 1.2

Custom logos

Email art for quote
Sales@TheSignChef.com



3" and larger
Chamfered & Beveled Edge

Aluminum, Bronze, Brass & Copper Only

Chamfered Edge

45° Beveled Edge

Restrictions may apply.
Email for quote.



INSTALL GUIDES

- **Perfect Pattern & Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **Plain letters can be best installed** by either rolling glue on back of letters or carefully applying glue/adhesive using a needle applicator

PRICING NOTES

- **Pricing:** Standard catalog pricing by metal and gauge, plus add charge as shown above.


NOTRE DAME
FOOTBALL









Metal

CAST METAL

Class & Distinction

- Over 60 standard letter styles
- Nearly 70 different finish options
- Multi-set discounts on custom
- Typical 8 day production

Since the mid-1980s, we've been producing the highest quality, hand-finished cast aluminum and bronze letters in our metal foundries, with all-electric, pollution-free furnaces.

And don't forget we can produce your custom font or logo economically in cast bronze or aluminum, with a variety of finish options, including polished, oxidized and anodized, all done in-house, produced and shipped as quick as 8 days from art approval.

LIFETIME G GUARANTEE



Cast Metal

When a sense of permanency and depth is required, Gemini Cast Metal Letters offer the depth you need — often for less than what you would expect to pay for such quality. Not only are our cast metal letters priced competitively, but with our state-of-the-art environmentally friendly electric furnace foundries and in-house finishing, we're able to ship faster than anyone in the industry — and all with a Lifetime Guarantee! Compare the cost of cast metal to cutting your own letters, and you will see that you can get deeper cast letters for about the same – or lower – price.





Gemini Cast Metal letter advantages:

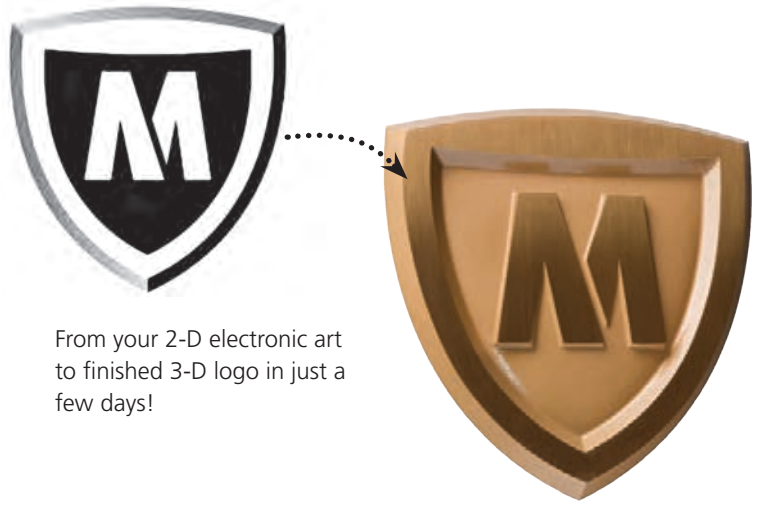
- More than 60 standard letter styles & symbols
- Economical custom cast with more depth
- Flat, round or prismatic profile options
- Variety of finish options including painted, brushed, anodized, oxidized, and patina
- Typical 8 day production
- Earth-Friendly Alloys – 100% recyclable; all metals are lead and mercury free
- Aluminum or Bronze
- Lifetime Guarantee

We do custom cast! It's easy and economical

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .fs)
- Size of the finished logo or letters should be in art file
- Metal types and finish
- Mounting method
- Number of sets





From your 2-D electronic art to finished 3-D logo in just a few days!

Advantages of custom cast metal letters & logos

- Multi-set discounts make this product very cost-effective
- One of the longest lasting and durable sign solutions on the market
- Choose from any aluminum or bronze finish
- Shipped in as little as 10 working days after artwork approval
- Flat, round or prismatic profile options
- Letters or logos per your art
- Castings from 4" to over 7 feet high

Sculpted logo Pricing

Email art for quote

Custom logo Pricing

Starting on page 50





Save Money with multi-set discounts

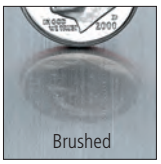
Ask a Representative for details

FOREIGN ACCENT MARKS

These Spanish and French characters are available in all our standard sizes. Price as 1/2 the cost of an upper case letter.

- **- cidilla**
- **- accent**
- **- grave**
- **- circumflex**
- **- umlaut**
- **- tilde**

Aluminum Finishes



Price as Listed



Price as Listed



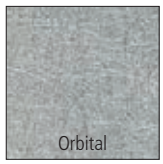
Add 10%



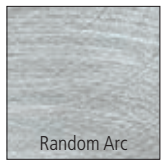
Add 15%



Flat Face - 2x Price
Round Face - 3x Price
Prismatic Face - 3x Price



Add 25%



Add 25%

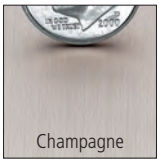


Add 25%

Anodized



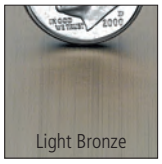
Add 15%



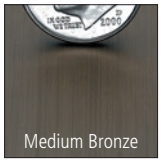
Add 45%



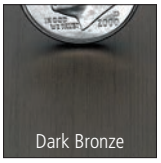
Add 45%



Add 45%



Add 45%



Add 45%



Add 45%

NOTES: Brushed finish is a #2-#3 finish (80-100 grit) directionally sanded face, vertical grain standard (optional horizontal), bead blasted returns with a low-gloss clear coating.

Optional #4 Brushed is a smoother finish face than standard brushed (150-180 grit). Polished finish is a #7-#8 finish face, bead blasted returns with a gloss clear coating.Anodized finishes have no clear coat.

Color / finish matching available with customer provided sample.

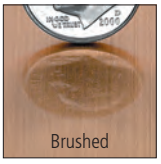
*Buffed Cast Aluminum

Gemini takes our premium aluminum alloy #514, and pours this metal into a cured sand mold. The letters are cooled, removed from the sand mold and shot blasted to remove all sand particulates. The letters are then stroked on the face to a 400 grit finish. The side returns are blasted again and painted metallic silver, then the faces are buffed to a high luster eliminating most, but not all, face imperfections and then a gloss clear coat is applied. Finally, a cast aluminum product with a high luster.

Anodized Aluminum

Anodized finishes are not just coatings... they are a part of the finished aluminum letter. Anodizing is an electrochemical process that hardens aluminum and allows it to be colorized. We perform our own anodizing to ensure your letters within the same order have color consistency and are delivered to you within days. Some of the many reasons to have Gemini anodize your aluminum letters include: Abrasion and weather resistant; Beautiful finish; Increases hardness and durability; Will not crack or peel; Unaffected by sunlight / UV; Environmentally friendly; Cost effective. Note: Colors may vary slightly from order to order. Anodized finishes require a cosmetic coat of paint to hide casting imperfections that come out during the anodizing process.

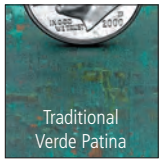
Bronze Finishes



Price as Listed



Flat Face - Add 30%
Round - Add 35%
Prismatic - Add 50%



Add 30%



Add 30%



Add 15%



Add 15%



Add 15%

Patinas

By their very nature, will vary from letter to letter and order to order. These finishes will change in appearance over time depending on contact with moisture and temperature. Patinas can "bleed" onto the installation surface when installed outside.

Oxidized

Bronze is chemically treated, than hand rubbed, to produce an antique look on the letter face - with black returns, then sprayed with a low gloss clear coating. Letters may vary slightly from order to order.

46 Standard Painted Colors - (Add 10% to Aluminum Price)

5687 White	2718 Ivory	4660 Desert Sand	0209 Grey	4310 Dove Grey	8090 Safety Green
2037 Lemon Yellow	2000 Yellow	0217 Citrus Yellow	0218 Sundance Yellow	0254 Mango	2119 Orange
2662 Red-Orange	0256 Rampart Orange	2793 Red	1875 Brick Red	2280 Black Cherry	2240 Maroon
2410 Magenta	2287 Purple	0246 Violet Toner	2767 Midnight Blue	2050 Dark Blue	2860 Medium Blue
3000 Blue	2648 Light Blue	5425 Marine Reef Blue	3210 Teal Blue	3555 Spring Green	0222 Emerald Green
0259 Federal Green	2108 Light Green	2030 Dark Green	2162 Hunter Green	0400 Brilliant Gold	2756 Metallic Gold*
0401 Aztec Gold	0253 Copper	0402 Aztec Copper	2418 Brown	0312 Medium Bronze*	0314 Old Copper*
3130 Duranodic Bronze*	1315 Dark Oxide	8886 Metallic Silver*	2025 Black		



For a more accurate painted color representation you can request our FREE Letter & Logo Color Selector

Painted metal letters are directionally brushed and liquid sprayed with acrylic polyurethane, then oven baked. Note that the directional metal grain may be visible through the paint, with some colors. Non-metallic standard colors are painted gloss - or are available semi-gloss, satin, or matte upon request. Custom paint matching is available.

*Indicates metallic colors that are not full gloss.

Mounting Options

Go to GeminiSignProducts.com to view, print or save .pdf CAD drawings of all mounting and construction options. (Cast Metal > Resources)



Flush Stud
Price as Listed



Projected Jam Nut Mount
Price as Listed



Projected Spacer Mount
Price as Listed



Corrugated Mount
Price as Listed



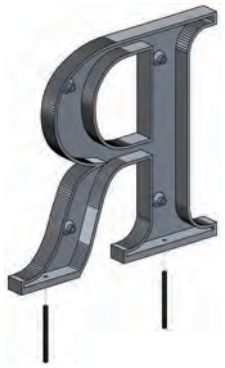
Flat Metal Wall Mount
Price as Listed



3A - Double Rail Mount
Add 35% to brushed letter price. Includes painted or anodized aluminum c-channel rails.



3B - Bottom & Top Rail Mount
Add 35% to brushed letter price. Letters 4"-30", Minimum 3/8" thick Includes painted or anodized aluminum c-channel rails. Letters over 8" may require tie-back (not supplied).



3C - Bottom or Top Stud
Add 15% to brushed letter price. Letters 4"-30", Minimum 3/8" thick Letters over 12" may require tie-back (not supplied).



3D - Bottom Back Angle Bracket Mount
Letters 4"-30", Minimum 3/8" thick. Letters over 12" may require tie-back (not supplied). Angle iron is 2" x 2" with a painted finish.



Bottom Stud w/Thick Back
Multiply the brushed letter price by 2
Letters 4"-24", Minimum 3/8" thick Includes painted or anodized 1/8" thick aluminum back. Letters over 8" may require tie-back (not supplied).

Stud Specifications

- Cast letters under 15" are shipped with 10/24 threaded studs-standard. (Thin strokes, 4/40 or 6/32 studs).
- Cast letters 15"+ are shipped with 1/4-20 studs-standard.
- Cast Aluminum letters - Aluminum studs standard (Stainless steel available upon request).
- Cast Bronze letters - Stainless steel studs are standard.
- Metal spacers available upon request (just specify stand-off distance).
- Stud for Brick, 2-5/8" on center, no extra fee
- Stud for Block, 8" on center, no extra fee
- Stud for Rail, horizontal alignment, no extra fee
- Custom stud boss placement per art, add $12 per letter.

The Economies of Cast vs. Flat Cut

A standard or even custom cast letter may save you money:

- Over 1/4" thick ALUMINUM, CAST is more affordable
- CAST ALUMINUM & BRONZE Helvetica is nearly as affordable as 1/4"thick Flat Cut
- 6 or more CUSTOM sets? CAST is less than 3/8" Flat Cut Metal

Custom Cast
See page 50



CAST / CUSTOM CAST

		BRUSHED ALUMINUM List Price	BRUSHED BRONZE List Price
12" Helvetica	1"deep / Cast	$58.00	$141.00
12" Custom	1"deep / Custom Cast / 6+sets	$69.00	$192.00
	1"deep / Custom Cast / 1set	$91.00	$206.00

FLAT CUT METAL

12" Custom	1/4" thick / Flat Cut	$56.00	$142.00
	3/8" thick / Flat Cut	$81.00	$204.00
	1/2" thick / Flat Cut	$94.00	$275.00
	3/4" thick / Flat Cut	$139.00	n/a
	1" thick / Flat Cut	$181.00	n/a



Custom Cast Brushed Aluminum: Flat Face Letters & Logos

Standard Depths

- 4" = 5/8" Depth
- 5" – 9" = 3/4" Depth
- 10" – 14" = 1" Depth
- 15" – 17" = 1-1/4" Depth
- 18" and over = 1-1/2" Depth

PRICE PER LETTER. Brushed with stud mount.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*
1-5 Sets	$41	$45	$46	$54	$61	$69	$78	$84	$91	$108	$124	$155	$159	$177	$188	$202	$214	$226	$241	$254	$268	$434	$471
6+ Sets	31	33	34	40	46	52	57	63	69	81	92	114	120	132	141	152	161	170	180	191	202	326	354

PRICE PER LOGO. Brushed with stud mount.

Logos with 3 or more pieces may have additional charges. Send email for a custom quote

SIZE	Up to 12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
Up to 12"	$137	$144	$154	$161	$168	$178	$185	$194	$202	$210	$220	$231	$241	$251	$261	$271	$281	$291	$301
13	144	152	159	168	175	183	197	207	217	229	240	250	261	272	282	294	305	314	326
14	154	159	163	178	186	200	210	223	236	247	258	270	281	292	305	315	327	338	351
15	161	168	178	186	200	214	225	239	251	263	277	287	301	313	326	338	351	483	500
16	168	175	186	200	214	226	241	255	267	281	294	308	321	333	348	480	498	515	534
17	178	183	200	214	226	242	256	271	284	299	312	327	340	355	491	510	530	548	566
18	185	197	210	225	241	256	271	285	301	315	330	346	480	500	519	541	559	580	599
19	194	207	223	239	255	271	285	306	317	333	350	429	507	528	549	571	592	613	632
20	202	217	236	251	267	284	301	317	333	351	488	511	534	555	577	599	622	645	666
21	210	229	247	263	281	299	315	333	351	432	514	536	559	583	606	629	653	677	700
22	220	240	258	277	294	312	330	350	488	514	539	561	587	612	634	659	683	707	733
23	231	250	270	287	308	327	346	429	511	536	561	588	614	639	664	689	714	745	766
24	241	261	281	301	321	340	480	507	534	559	587	614	640	666	692	720	745	772	798
25*	251	272	292	313	333	355	500	528	555	583	612	639	666	695	722	749	776	805	833
26*	261	282	305	326	348	491	519	549	577	606	634	664	692	722	749	779	808	837	865
27*	271	294	315	338	480	510	541	571	599	629	659	689	720	749	779	810	839	869	898
28*	281	305	327	351	498	530	559	592	622	653	683	714	745	776	808	839	871	900	932
29*	291	314	338	483	515	548	580	613	645	677	707	745	772	805	837	869	900	933	964
30*	301	326	351	500	534	566	599	632	666	700	733	766	798	833	865	898	932	964	998
31*	311	335	482	516	551	585	620	654	688	723	759	792	825	860	894	929	962	997	1,032
32*	321	348	498	534	570	603	640	675	710	745	781	817	851	888	922	958	994	1,029	1,065
33*	330	359	514	550	587	623	659	696	733	768	805	844	878	915	953	987	1,024	1,061	1,097
34*	340	491	530	566	603	643	679	717	755	791	829	869	905	942	980	1,017	1,056	1,092	1,130
35*	351	506	544	583	622	661	700	739	776	815	853	894	932	970	1,010	1,047	1,086	1,126	1,164
36*	480	519	559	599	640	679	720	761	798	839	878	918	958	998	1,038	1,078	1,118	1,158	1,197
37*	489	544	607	628	665	702	750	787	824	857	902	934	971	1,012	1,071	1,089	1,126	1,175	1,204
38*	495	560	616	648	681	714	769	802	835	868	912	944	978	1,021	1,087	1,098	1,131	1,186	1,208
40*	517	582	648	670	703	759	791	835	868	917	944	983	994	1,055	1,098	1,126	1,164	1,203	1,274
42*	550	599	676	703	752	796	813	854	890	936	978	1,003	1,021	1,089	1,153	1,182	1,203	1,272	1,337
44*	604	648	692	737	769	818	857	885	917	975	1,005	1,038	1,055	1,140	1,181	1,213	1,230	1,321	1,401
46*	659	670	714	759	846	868	907	935	956	1,002	1,043	1,074	1,098	1,182	1,263	1,305	1,339	1,404	1,463
48*	780	796	835	890	922	989	1,016	1,055	1,098	1,164	1,230	1,274	1,317	1,351	1,389	1,417	1,449	1,581	1,680

*Oversize charges will apply

ADDITIONAL FINISHES

- **Primed for paint:** Price as listed
- **Painted:** Add 10%
- **Clear Anodized:** Add 15%
- **#4 Brushed Finish:** Add 15%
- **Rust Powdercoat:** Add 25%
- **Colored Anodized:** Add 45%
- **Buffed:** 2X Listed Price

(Finish Discriptions & Standard Painted Colors see page 46-47**)**

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation** such as period, comma and dash are 33% of upper case price
- **Standard paint color** add 10%
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Round, profile & prismatic face:** See page 54

Custom Cast Brushed Aluminum: Flat Face Letters & Logos

Standard Depths

- 4" = 5/8" Depth
- 5" – 9" = 3/4" Depth
- 10" – 14" = 1" Depth
- 15" – 17" = 1-1/4" Depth
- 18" and over = 1-1/2" Depth

PRICE PER LETTER. Brushed with stud mount.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"	48"	49"+
1-5 Sets	$506	$544	$584	$624	$667	$710	$755	$802	$849	$898	$1,068	$1,098	$1,128	$1,157	$1,244	$1,337	$1,376	$1,401	$1,427	$1,463	$1,573	$1,680	EMAIL
6+ Sets	381	409	438	470	501	534	566	602	638	675	994	1,021	1,048	1,077	1,158	1,244	1,280	1,302	1,328	1,361	1,463	1,564	QUOTE

PRICE PER LOGO. Brushed with stud mount.

Logos with 3 or more pieces may have additional charges. Send email for a custom quote

SIZE	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
Up to 12"	$311	$321	$330	$340	$351	$480	$489	$495	$510	$517	$538	$550	$581	$604	$636	$659	$724	$780
13	335	348	359	491	506	519	544	560	573	582	592	599	628	648	661	670	738	796
14	482	498	514	530	544	559	607	616	638	648	664	676	685	692	706	714	781	835
15	516	534	550	566	583	599	628	648	663	670	692	703	725	737	750	759	830	890
16	551	570	587	603	622	640	665	681	693	703	733	752	762	769	813	846	891	922
17	585	603	623	643	661	679	702	714	743	759	784	796	809	818	850	868	935	989
18	620	640	659	679	700	720	750	769	783	791	806	813	842	857	889	907	969	1,016
19	654	675	696	717	739	761	787	802	825	835	850	854	879	885	920	935	1,004	1,055
20	688	710	733	755	776	798	824	835	858	868	886	890	911	917	944	956	1,034	1,098
21	723	745	768	791	815	839	857	868	899	917	930	936	958	975	991	1,002	1,091	1,164
22	759	781	805	829	853	878	902	912	933	944	969	978	1,000	1,005	1,033	1,043	1,144	1,230
23	792	817	844	869	894	918	934	944	972	983	996	1,003	1,026	1,038	1,062	1,074	1,184	1,274
24	825	851	878	905	932	958	971	978	986	994	1,016	1,021	1,046	1,055	1,085	1,098	1,215	1,317
25*	860	888	915	942	970	998	1,012	1,021	1,046	1,055	1,077	1,089	1,113	1,140	1,160	1,182	1,278	1,351
26*	894	922	953	980	1,010	1,038	1,071	1,087	1,092	1,098	1,134	1,153	1,169	1,181	1,231	1,263	1,335	1,389
27*	929	958	987	1,017	1,047	1,078	1,089	1,098	1,118	1,126	1,167	1,182	1,205	1,213	1,267	1,305	1,374	1,417
28*	962	994	1,024	1,056	1,086	1,118	1,126	1,131	1,152	1,164	1,193	1,203	1,221	1,230	1,294	1,339	1,405	1,449
29*	997	1,029	1,061	1,092	1,126	1,158	1,175	1,186	1,195	1,203	1,257	1,272	1,306	1,321	1,372	1,404	1,497	1,581
30*	1,032	1,065	1,097	1,130	1,164	1,197	1,204	1,208	1,251	1,274	1,316	1,337	1,380	1,401	1,443	1,463	1,583	1,680
31*	1,066	1,101	1,134	1,168	1,204	1,236	1,238	1,241	1,289	1,317	1,350	1,364	1,409	1,427	1,474	1,494	1,617	1,713
32*	1,101	1,136	1,172	1,205	1,241	1,277	1,295	1,307	1,337	1,346	1,376	1,383	1,427	1,449	1,495	1,516	1,642	1,746
33*	1,134	1,172	1,208	1,243	1,279	1,315	1,318	1,331	1,370	1,388	1,436	1,440	1,488	1,498	1,556	1,574	1,697	1,796
34*	1,168	1,205	1,243	1,281	1,317	1,356	1,374	1,383	1,421	1,436	1,449	1,460	1,510	1,537	1,578	1,592	1,709	1,800
35*	1,204	1,241	1,279	1,317	1,358	1,398	1,426	1,436	1,449	1,460	1,522	1,529	1,574	1,592	1,636	1,651	1,755	1,822
36*	1,236	1,277	1,315	1,356	1,398	1,436	1,449	1,460	1,510	1,537	1,578	1,592	1,633	1,647	1,688	1,701	1,792	1,856
37*	1,238	1,295	1,318	1,374	1,426	1,449	1,489	1,502	1,548	1,569	1,609	1,624	1,665	1,678	1,720	1,734	1,817	1,867
38*	1,241	1,307	1,331	1,383	1,436	1,460	1,502	1,537	1,578	1,592	1,633	1,647	1,688	1,701	1,742	1,756	1,832	1,879
40*	1,317	1,346	1,388	1,436	1,460	1,537	1,569	1,592	1,651	1,701	1,692	1,706	1,798	1,812	1,854	1,866	1,920	1,943
42*	1,364	1,383	1,440	1,460	1,529	1,592	1,624	1,647	1,706	1,756	1,800	1,841	1,897	1,923	1,966	1,977	2,023	2,031
44*	1,427	1,449	1,498	1,537	1,592	1,647	1,678	1,701	1,760	1,812	1,872	1,923	1,982	2,031	2,075	2,086	2,130	2,140
46*	1,494	1,516	1,574	1,592	1,651	1,701	1,734	1,756	1,816	1,866	1,934	1,977	2,023	2,086	2,121	2,166	2,220	2,251
48*	1,713	1,746	1,796	1,800	1,822	1,856	1,867	1,879	1,916	1,943	1,999	2,031	2,097	2,140	2,201	2,251	2,323	2,360

*Oversize charges will apply

INSTALL GUIDES

- **Drill Patterns:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

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Custom Cast Brushed Bronze: Flat Face Letters & Logos

Standard Depths

- 4″ = 5/8″ Depth
- 5″ – 9″ = 3/4″ Depth
- 10″ – 14″ = 1″ Depth
- 15″ – 17″ = 1-1/4″ Depth
- 18″ and over = 1-1/2″ Depth

PRICE PER LETTER. Brushed with stud mount.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	4″	5″	6″	7″	8″	9″	10″	11″	12″	13″	14″	15″	16″	17″	18″	19″	20″	21″	22″	23″	24″	25″*	26″*
1-5 Sets	$84	$93	$100	$111	$124	$146	$164	$185	$206	$237	$266	$328	$352	$386	$417	$446	$476	$506	$535	$565	$601	$893	$966
6+ Sets	79	87	93	102	112	137	152	171	192	217	247	305	325	357	385	412	441	469	495	523	556	822	890

PRICE PER LOGO. Brushed with stud mount.

Logos with 3 or more pieces may have additional charges. Send email for a custom quote

SIZE	Up to 12″	13″	14″	15″	16″	17″	18″	19″	20″	21″	22″	23″	24″	25″*	26″*	27″*	28″*	29″*	30″*
Up to 12″	$286	$305	$319	$336	$355	$372	$388	$405	$424	$498	$520	$545	$569	$593	$616	$640	$663	$687	$710
13	305	319	332	355	368	384	410	487	514	540	564	591	616	643	667	692	719	743	769
14	321	332	342	372	392	419	498	525	553	581	608	634	663	690	719	745	773	801	828
15	336	355	372	392	419	503	534	561	593	622	651	681	710	740	769	798	828	995	1,029
16	355	368	392	419	506	538	569	600	630	663	696	726	759	789	821	989	1,024	1,062	1,097
17	372	384	419	503	538	571	603	638	670	704	738	771	804	838	1,011	1,050	1,087	1,127	1,166
18	388	410	498	534	569	603	640	675	710	745	781	816	989	1,029	1,070	1,111	1,152	1,193	1,234
19	405	487	525	561	600	638	675	713	748	788	824	933	1,043	1,089	1,129	1,176	1,216	1,263	1,304
20	424	514	553	593	630	670	710	748	789	828	1,006	1,053	1,097	1,143	1,189	1,234	1,280	1,326	1,372
21	498	540	581	622	663	704	745	788	828	942	1,058	1,108	1,152	1,203	1,249	1,299	1,344	1,395	1,439
22	520	564	608	651	696	738	781	824	1,006	1,058	1,107	1,158	1,206	1,257	1,308	1,357	1,409	1,458	1,509
23	545	591	634	681	726	771	816	933	1,053	1,108	1,158	1,213	1,262	1,318	1,368	1,423	1,473	1,528	1,577
24	569	616	663	710	759	804	989	1,043	1,097	1,152	1,206	1,262	1,315	1,372	1,426	1,481	1,536	1,591	1,646
25*	593	643	690	740	789	838	1,029	1,089	1,143	1,203	1,257	1,318	1,372	1,432	1,485	1,546	1,600	1,661	1,714
26*	616	667	719	769	821	1,011	1,070	1,129	1,189	1,249	1,308	1,368	1,426	1,485	1,544	1,604	1,664	1,722	1,782
27*	640	692	745	798	989	1,050	1,111	1,176	1,234	1,299	1,357	1,423	1,481	1,546	1,604	1,661	1,727	1,775	1,852
28*	663	719	773	828	1,024	1,087	1,152	1,216	1,280	1,344	1,409	1,473	1,536	1,600	1,664	1,727	1,792	1,857	1,919
29*	687	743	801	995	1,062	1,127	1,193	1,263	1,326	1,395	1,458	1,528	1,591	1,661	1,722	1,775	1,857	1,889	1,988
30*	710	769	828	1,029	1,097	1,166	1,234	1,304	1,372	1,439	1,509	1,577	1,646	1,714	1,782	1,852	1,919	1,988	2,056
31*	734	795	993	1,064	1,134	1,204	1,276	1,350	1,418	1,492	1,558	1,633	1,700	1,775	1,841	1,889	1,984	2,005	2,125
32*	759	821	1,024	1,097	1,172	1,243	1,315	1,390	1,462	1,536	1,608	1,682	1,755	1,827	1,900	1,974	2,047	2,119	2,194
33*	781	846	1,058	1,131	1,206	1,284	1,357	1,437	1,509	1,587	1,657	1,738	1,810	1,889	1,960	2,005	2,112	2,165	2,261
34*	804	1,011	1,087	1,166	1,243	1,321	1,400	1,477	1,553	1,632	1,710	1,787	1,865	1,942	2,019	2,097	2,175	2,253	2,330
35*	828	1,041	1,120	1,201	1,280	1,360	1,439	1,523	1,600	1,684	1,760	1,844	1,919	2,005	2,081	2,165	2,238	2,263	2,399
36*	989	1,070	1,152	1,234	1,315	1,400	1,481	1,564	1,646	1,727	1,810	1,892	1,974	2,056	2,138	2,221	2,303	2,385	2,467
37*	1,013	1,093	1,172	1,273	1,324	1,431	1,489	1,584	1,660	1,740	1,848	1,913	1,995	2,120	2,159	2,232	2,330	2,431	2,506
38*	1,021	1,098	1,181	1,291	1,329	1,438	1,494	1,592	1,669	1,746	1,856	1,921	2,004	2,130	2,168	2,239	2,338	2,436	2,514
40*	1,049	1,124	1,197	1,321	1,367	1,480	1,532	1,610	1,732	1,833	1,955	2,024	2,070	2,202	2,277	2,382	2,439	2,524	2,579
42*	1,060	1,131	1,208	1,329	1,383	1,499	1,553	1,620	1,768	1,894	2,031	2,096	2,118	2,239	2,371	2,497	2,514	2,591	2,602
44*	1,088	1,160	1,234	1,356	1,422	1,516	1,588	1,711	1,826	1,946	2,043	2,164	2,255	2,361	2,489	2,577	2,652	2,703	2,738
46*	1,098	1,169	1,247	1,361	1,438	1,526	1,603	1,732	1,856	1,958	2,050	2,177	2,296	2,437	2,569	2,666	2,749	2,800	2,833
48*	1,140	1,196	1,269	1,377	1,485	1,553	1,652	1,761	1,880	1,993	2,077	2,194	2,320	2,500	2,648	2,747	2,818	2,908	2,976

*Oversize charges will apply

ADDITIONAL FINISHES

- **Oxidized:** Add 15%
- **Patina:** Add 30%
- **Polished:** Add 30%
- **#4 Brushed Finish:** Add 15%

(Finish Discriptions see page 46-47**)**

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Round, profile & prismatic face:** See page 55

INSTALL GUIDES

- **Drill Patterns:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

Custom Cast Brushed Bronze: Flat Face Letters & Logos

Standard Depths

- 4″ = 5/8″ Depth
- 5″ – 9″ = 3/4″ Depth
- 10″ – 14″ = 1″ Depth
- 15″ – 17″ = 1-1/4″ Depth
- 18″ and over = 1-1/2″ Depth

PRICE PER LETTER. Brushed with stud mount.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	27″*	28″*	29″*	30″*	31″*	32″*	33″*	34″*	35″*	36″*	37″*	38″*	39″*	40″*	41″*	42″*	43″*	44″*	45″*	46″*	47″	48″	49″+
1-5 Sets	$1,042	$1,120	$1,202	$1,287	$1,373	$1,462	$1,556	$1,651	$1,750	$1,852	$3,073	$3,128	$3,183	$3,238	$3,380	$3,639	$3,706	$3,811	$3,888	$3,980	$4,250	$4,571	EMAIL
6+ Sets	959	1,032	1,106	1,184	1,263	1,346	1,431	1,520	1,609	1,704	2,859	2,910	2,960	3,012	3,143	3,384	3,448	3,544	3,616	3,701	3,953	4,252	QUOTE

PRICE PER LOGO. Brushed with stud mount.

Logos with 3 or more pieces may have additional charges. Send email for a custom quote

SIZE	31″*	32″*	33″*	34″*	35″*	36″*	37″*	38″*	39″*	40″*	41″*	42″*	43″*	44″*	45″*	46″*	47″*	48″*
Up to 12″	$734	$759	$781	$804	$828	$989	$1,013	$1,021	$1,049	$1,049	$1,088	$1,060	$1,140	$1,088	$1,201	$1,098	$1,256	$1,140
13	795	821	846	1,011	1,041	1,070	1,093	1,098	1,124	1,124	1,160	1,131	1,196	1,160	1,256	1,169	1,320	1,196
14	993	1,024	1,058	1,087	1,120	1,152	1,172	1,181	1,197	1,197	1,234	1,208	1,269	1,234	1,326	1,247	1,400	1,269
15	1,064	1,097	1,131	1,166	1,201	1,234	1,273	1,291	1,321	1,321	1,356	1,329	1,377	1,356	1,419	1,361	1,483	1,377
16	1,134	1,172	1,206	1,243	1,280	1,315	1,324	1,329	1,367	1,367	1,422	1,383	1,485	1,422	1,544	1,438	1,608	1,485
17	1,204	1,243	1,284	1,321	1,360	1,400	1,431	1,438	1,480	1,480	1,516	1,499	1,553	1,516	1,603	1,526	1,658	1,553
18	1,276	1,315	1,357	1,400	1,439	1,481	1,489	1,494	1,532	1,532	1,588	1,553	1,652	1,588	1,718	1,603	1,777	1,652
19	1,350	1,390	1,437	1,477	1,523	1,564	1,584	1,592	1,610	1,610	1,711	1,620	1,761	1,711	1,830	1,732	1,886	1,761
20	1,418	1,462	1,509	1,553	1,600	1,646	1,660	1,669	1,732	1,732	1,826	1,768	1,880	1,826	1,934	1,856	1,986	1,880
21	1,492	1,536	1,587	1,632	1,684	1,727	1,740	1,746	1,833	1,833	1,946	1,894	1,993	1,946	2,054	1,958	2,119	1,993
22	1,558	1,608	1,657	1,710	1,760	1,810	1,848	1,856	1,955	1,955	2,043	2,031	2,077	2,043	2,166	2,050	2,229	2,077
23	1,633	1,682	1,738	1,787	1,844	1,892	1,913	1,921	2,024	2,024	2,164	2,096	2,194	2,164	2,314	2,177	2,417	2,194
24	1,700	1,755	1,810	1,865	1,919	1,974	1,995	2,004	2,070	2,070	2,255	2,118	2,320	2,255	2,455	2,296	2,579	2,320
25*	1,775	1,827	1,889	1,942	2,005	2,056	2,120	2,130	2,202	2,202	2,361	2,239	2,500	2,361	2,616	2,437	2,724	2,500
26*	1,841	1,900	1,960	2,019	2,081	2,138	2,159	2,168	2,277	2,277	2,489	2,371	2,648	2,489	2,769	2,569	2,852	2,648
27*	1,889	1,974	2,005	2,097	2,165	2,221	2,232	2,239	2,382	2,382	2,577	2,497	2,747	2,577	2,844	2,666	2,927	2,747
28*	1,984	2,047	2,112	2,175	2,238	2,303	2,330	2,338	2,439	2,439	2,652	2,514	2,818	2,652	2,891	2,749	2,985	2,818
29*	2,005	2,119	2,165	2,253	2,263	2,385	2,431	2,436	2,524	2,524	2,703	2,591	2,908	2,703	3,021	2,800	3,085	2,908
30*	2,125	2,194	2,261	2,330	2,399	2,467	2,506	2,514	2,579	2,579	2,738	2,602	2,976	2,738	3,109	2,833	3,165	2,976
31*	2,165	2,266	2,342	2,407	2,452	2,550	2,608	2,623	2,679	2,690	2,803	2,869	3,015	3,095	3,169	3,186	3,209	3,217
32*	2,266	2,340	2,411	2,485	2,558	2,631	2,684	2,693	2,754	2,770	2,852	2,887	3,036	3,139	3,186	3,196	3,231	3,238
33*	2,342	2,411	2,452	2,565	2,608	2,714	2,752	2,769	2,814	2,827	2,910	2,939	3,086	3,183	3,241	3,258	3,299	3,322
34*	2,407	2,485	2,565	2,641	2,719	2,797	2,820	2,831	2,871	2,883	2,942	2,974	3,118	3,216	3,254	3,268	3,335	3,348
35*	2,452	2,558	2,608	2,719	2,752	2,877	2,895	2,909	2,932	2,942	3,030	3,036	3,174	3,249	3,289	3,301	3,379	3,402
36*	2,550	2,631	2,714	2,797	2,877	2,960	2,979	2,986	3,035	3,051	3,071	3,081	3,211	3,292	3,305	3,314	3,402	3,435
37*	2,608	2,684	2,752	2,820	2,895	2,979	3,006	3,017	3,048	3,061	3,095	3,113	3,241	3,319	3,345	3,357	3,437	3,457
38*	2,623	2,693	2,769	2,831	2,909	2,986	3,017	3,030	3,059	3,069	3,118	3,126	3,251	3,326	3,360	3,379	3,452	3,469
40*	2,690	2,770	2,827	2,883	2,942	3,051	3,061	3,069	3,086	3,095	3,130	3,139	3,285	3,380	3,397	3,402	3,507	3,556
42*	2,869	2,887	2,939	2,974	3,036	3,081	3,113	3,126	3,139	3,139	3,217	3,291	3,397	3,449	3,500	3,514	3,589	3,622
44*	3,095	3,139	3,183	3,216	3,249	3,292	3,319	3,326	3,363	3,380	3,412	3,449	3,485	3,501	3,562	3,568	3,663	3,699
46*	3,186	3,196	3,258	3,268	3,301	3,314	3,357	3,379	3,397	3,402	3,436	3,514	3,560	3,568	3,748	3,826	3,841	3,863
48*	3,217	3,238	3,322	3,348	3,402	3,435	3,457	3,469	3,522	3,556	3,606	3,622	3,678	3,699	3,803	3,863	4,030	4,061

*Oversize charges will apply

Now available with full **UL LISTING**

Email Sales@TheSignChef.com for quote on LED Cast Metal Lighting Packages



Custom Cast Aluminum: Round, Prismatic or Profile Face Letters & Logos

Round Face | Prismatic Face | Profile Face

Standard Depths†

- 4″ = 5/8″ Depth
- 5″ – 9″ = 3/4″ Depth
- 10″ – 14″ = 1″ Depth
- 15″ – 17″ = 1-1/4″ Depth
- 18″ and over = 1-1/2″ Depth

PRICE PER LETTER. Bead Blasted with stud mount.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	Up to 6″	7″	8″	9″	10″	11″	12″	13″	14″	15″	16″	17″	18″	19″	20″	21″	22″	23″	24″	25″*	26″*	27″*
1 Set	$99	$114	$133	$151	$170	$184	$202	$240	$273	$342	$354	$392	$420	$450	$478	$507	$536	$566	$599	$629	$725	$819
2-5 Sets	75	88	100	113	130	139	152	181	206	258	266	296	315	338	360	382	403	427	450	473	544	616
6+ Sets	51	58	68	78	87	93	102	121	138	173	179	198	210	226	241	255	270	284	301	315	363	410

SIZE	28″*	29″*	30″*	31″*	32″*	33″*	34″*	35″*	36″*	37″*	38″*	39″*	40″*	41″*	42″*	43″*	44″*	45″*	46″*	47″	48″	49″+
1 Set	$915	$1,010	$1,105	$1,200	$1,290	$1,357	$1,383	$1,494	$1,609	$1,647	$1,701	$1,756	$1,812	$1,866	$2,006	$2,064	$2,100	$2,140	$2,195	$2,360	$2,522	EMAIL
2-5 Sets	687	759	828	899	968	1,018	1,038	1,120	1,208	1,317	1,361	1,405	1,449	1,494	1,604	1,651	1,680	1,713	1,756	1,888	2,016	FOR
6+ Sets	458	506	553	600	646	679	693	747	807	1,235	1,277	1,317	1,359	1,400	1,504	1,548	1,575	1,606	1,647	1,771	1,892	QUOTE

*Oversize charges will apply

†Depths shown are standard for that size logo. You can specify ANY depth 5/8″ – 1-1/2″ for the price listed. Some sizes & styles may be cast up to 3″ deep–call for quote.

Standard finish for all prismatic and round face letters & logos are a bead blasted surface which produces a frosted effect as shown. Standard brushed finish for prismatic cast logos may be available, depending on detail and logo profile. Email art for quote.



Price as Listed





Add 10%



Add 15%



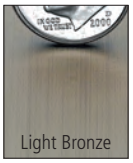
Add 25%



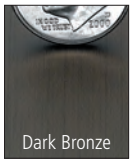
3x price listed













Anodized: Add 45%

NOTE: Anodized finishes require a minimum .25″ stroke (stud mounts required). Gemini can match your shade of any standard anodized color (sample required). The color of anodized letters will vary from order to order due to the anodizing process.

Now available with full **UL LISTING**

Email for quote on LED Cast Metal Lighting Packages

Halo-Light Cast Letters

Most Gemini cast letters or logos over 6″ high, can be produced with a Lexan back and LED lighting package. Just email art for a quote.



Back of letter

INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)
- **Specify your depth:** You can specify any depth 5/8″ – 1-1/2″ for the price listed.

Custom Cast Bronze: Round, Prismatic or Profile Face Letters & Logos


Round Face


Prismatic Face


Profile Face

Standard Depths†

- 4″ = 5/8″ Depth
- 5″ – 9″ = 3/4″ Depth
- 10″ – 14″ = 1″ Depth
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PRICE PER LETTER. Bead Blasted with stud mount.

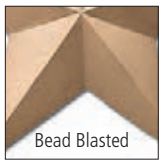
Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

SIZE	Up to 6″	7″	8″	9″	10″	11″	12″	13″	14″	15″	16″	17″	18″	19″	20″	21″	22″	23″	24″	25″*	26″*	27″*
1 Set	$178	$197	$216	$261	$291	$328	$365	$419	$473	$583	$624	$687	$740	$792	$848	$900	$953	$1,007	$1,070	$1,173	$1,360	$1,543
2-5 Sets	159	175	194	235	260	292	326	373	423	519	556	613	659	706	758	803	848	897	955	1,042	1,209	$1,372
6+ Sets	139	155	170	205	227	257	285	327	370	456	488	538	578	620	663	704	743	787	837	913	1,059	$1,201

SIZE	28″*	29″*	30″*	31″*	32″*	33″*	34″*	35″*	36″*	37″*	38″*	39″*	40″*	41″*	42″*	43″*	44″*	45″*	46″*	47″	48″	49″+
1 Set	$1,679	$1,848	$2,062	$2,245	$2,351	$2,494	$2,567	$2,747	$2,986	$3,073	$3,128	$3,183	$3,238	$3,380	$3,639	$3,706	$3,811	$3,888	$3,980	$4,250	$4,571	EMAIL
2-5 Sets	1,494	1,643	1,833	1,994	2,090	2,216	2,281	2,443	2,653	2,859	2,910	2,960	3,012	3,143	3,384	3,448	3,544	3,616	3,701	3,953	4,252	FOR
6+ Sets	1,307	1,438	1,604	1,747	1,829	1,940	1,995	2,137	2,322	2,658	2,705	2,753	2,800	2,924	3,147	3,206	3,296	3,362	3,442	3,675	3,955	QUOTE

*Oversize charges will apply
†Depths shown are standard for that size logo.

Standard finish for all prismatic and round face letters & logos are a bead blasted surface which produces a frosted effect as shown. Standard brushed finish for prismatic cast logos may be available, depending on detail and logo profile. Call for quote. Depths up to 3″ are available. Email art for quote.


Bead Blasted

Price as Listed


Polished

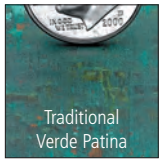
Round - Add 35%
Profile - Add 35%
Prismatic - Add 50%


Light Oxidized


Oxidized


Dark Oxidized

Add 15%


Traditional Verde Patina

Add 35%


Turquoise Patina

Add 35%

NOTE: Gemini can match your shade of any standard oxidized color (sample required). The color of oxidized letters will vary from order to order due to the oxidizing process.

Now available with full UL LISTING

Email for quote on LED Cast Metal Lighting Packages

Halo-Light Cast Letters

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Back of letter

INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Up to 3″ depth** logos available. Email for quote.

Best Value Cast Letter Styles & Sizes

		2"	3"	4"	5"	6"	8"	9"	10"	12"	14"	15"	16"	18"	20"	24"
Pages 58-59	Helvetica	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Times New Roman	✓	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓

Other Cast Letter Styles & Sizes

		2"	3"	4"	5"	6"	8"	9"	10"	12"	14"	15"	16"	18"	20"	24"
Page 60	Adrianna Demibold			✓		✓	✓		✓	✓				✓		
	Adrianna Bold			✓		✓	✓		✓	✓				✓		
	Adrianna Extrabold			✓		✓	✓		✓	✓				✓		
	AMERICANA BOLD	✓	✓	✓		✓	✓		✓	✓		✓		✓		
Page 61	Architectural	✓	✓	✓	✓	✓	✓		✓	✓	✓		✓	✓		✓
	ARIAL			✓		✓	✓		✓	✓		✓		✓		✓
	Arial Bold			✓		✓	✓		✓	✓		✓		✓		✓
	AVANT GARDE			✓		✓	✓		✓	✓		✓				
Page 62	**AVANT EXTRA BOLD**			✓		✓	✓		✓	✓		✓				
	BODONI CONDENSED			✓		✓	✓		✓	✓		✓				
	BROADWAY			✓		✓	✓		✓	✓		✓				
	CLARENDON MEDIUM			✓		✓	✓		✓	✓		✓		✓		
Page 63	CLARENDON FORTUNE BLD.		✓	✓		✓	✓		✓	✓		✓		✓		
	CLASSIC ROMAN		✓	✓		✓	✓		✓	✓		✓		✓		
	COPPERPLATE	✓	✓	✓		✓	✓		✓	✓						
	CRAW CLARENDON COND.	✓	✓	✓		✓	✓		✓	✓		✓				
Page 64	EUROSTYLE BLD. EXT.	✓	✓	✓		✓	✓		✓	✓		✓				
	Fairbanks			✓		✓	✓		✓	✓				✓		
	Forward Thinking			✓		✓	✓		✓	✓				✓		
	FRIZ QUADRATA	✓	✓	✓		✓	✓		✓	✓		✓		✓		
Page 65	**FUTURA**	✓	✓	✓	✓	✓	✓		✓	✓	✓		✓	✓		
	FUTURA BOLD	✓	✓	✓	✓	✓	✓		✓	✓	✓		✓	✓		
	FUTURA CONDENSED			✓		✓	✓		✓	✓		✓		✓		
	GARAMOND BOLD	✓	✓	✓	✓	✓	✓		✓	✓		✓		✓		

Other Cast Letter Styles & Sizes

		2"	3"	4"	5"	6"	8"	9"	10"	12"	14"	15"	16"	18"	20"	24"
Page 66	*Garamond Bold Italic*			✓		✓	✓		✓	✓		✓		✓		
	GARAMOND REGULAR	✓	✓	✓		✓	✓		✓	✓		✓				
	GIL SANS BOLD			✓		✓	✓		✓	✓		✓		✓		
	Goudy Extra Bold			✓		✓	✓	✓	✓	✓		✓		✓		
Page 67	**Helvetica Bold**			✓		✓	✓		✓	✓		✓		✓		✓
	HELVETICA BOLD EXT.			✓		✓	✓		✓	✓		✓		✓		
	Helvetica Medium Cond.			✓		✓	✓		✓	✓		✓		✓		
	Helvetica Medium Italic			✓		✓	✓		✓	✓		✓		✓	✓	✓
Page 68	HELVETICA LIGHT	✓	✓	✓		✓	✓		✓	✓		✓		✓		✓
	Hydropower Extracondensed			✓		✓	✓		✓	✓				✓		
	KABEL	✓	✓	✓		✓	✓		✓	✓		✓		✓		
	Kegger			✓		✓	✓		✓	✓				✓		
Page 69	Lotus Bold			✓		✓	✓		✓	✓		✓				
	MICROGRAMMA EXT.			✓		✓	✓		✓	✓		✓				
	Optima			✓		✓	✓		✓	✓	✓		✓	✓		✓
	OPTIMA SEMIBOLD	✓	✓	✓		✓	✓		✓	✓		✓		✓		
Page 70	PALATINO	✓	✓	✓		✓	✓		✓	✓		✓		✓		✓
	PALATINO SEMIBOLD	✓	✓	✓		✓	✓		✓	✓		✓		✓		✓
	PROFILE					✓	✓		✓	✓		✓		✓		
	RIBBON	✓	✓	✓		✓	✓		✓	✓		✓				
Page 71	RIBBON CONDENSED		✓	✓		✓	✓		✓	✓		✓				
	RIBBON DEEP			✓	✓	✓	✓		✓	✓		✓		✓		
	ROFFE		✓	✓	✓	✓	✓		✓	✓	✓		✓			
	Roman	✓	✓	✓		✓	✓		✓	✓		✓		✓		✓
Page 72	ROMAN ROUND			✓		✓	✓		✓	✓						
	Shopaganda Regular			✓		✓	✓		✓	✓				✓		
	Shopaganda Condensed			✓		✓	✓		✓	✓				✓		
	STANDARD BLOCK		✓	✓		✓	✓		✓	✓		✓		✓		
Page 73	Timeless Geometric			✓		✓	✓		✓	✓				✓		
	Times Bold	✓	✓	✓		✓	✓	✓	✓	✓		✓		✓		✓
	Times Bold Italic			✓		✓	✓		✓	✓		✓		✓		
	TRAJAN BOLD			✓		✓	✓		✓	✓		✓		✓		
Page 74	TRAJAN BOLD PRISMATIC			✓		✓	✓		✓	✓		✓		✓		
	TWENTIETH CENTURY	✓	✓	✓		✓	✓		✓	✓	✓		✓	✓		✓
	Univers 67			✓		✓	✓		✓	✓		✓		✓		
	UNIVERSITY ROMAN BOLD			✓		✓	✓		✓	✓		✓				

Best Value Block

NOTE: If your designed style is not available in the sizes shown below, it can be easily reproduced in custom cast.
See custom pricing tables on pages 50 & 52



Helvetica

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

Flat Face	2″	3″	4″	5″	6″	8″	9″	10″	12″	14″	15″	16″	18″	20″	24″
Brushed Aluminum	$13	$18	$20	$28	$30	$38	$47	$48	$58	$82	$95	$102	$124	$162	$203
Brushed Bronze	$23	$37	$42	$56	$60	$82	$87	$91	$141	$170	$201	$210	$292	$377	$493
Approx Depth	3/8	1/2	5/8	3/4	3/4	3/4	3/4	1	1	1	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2
Approx Stroke	1/2	7/8	1	1 1/8	1 3/8	1 7/8	2	2 1/4	2 3/4	3 1/4	3 1/2	3 7/8	4 1/8	4 3/4	5 1/4

Larger sizes and alternate depths available. See page 50 & 52



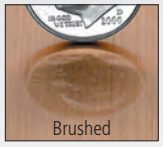
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

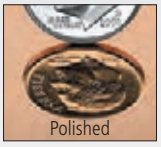
LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

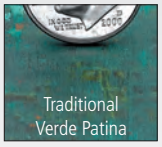
BRONZE FINISHES



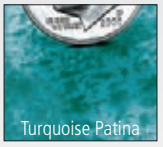
Price as Listed



Add 30%



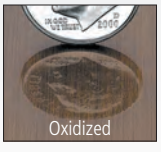
Add 30%



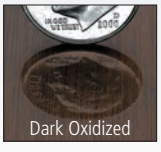
Add 30%



Add 15%



Add 15%



Add 15%

Best Value Serif

NOTE: If your designed style is not available in the sizes shown below, it can be easily reproduced in custom cast.
See custom pricing tables on pages 50 & 52



Times New Roman

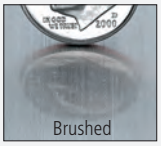
ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

Flat Face	2"	3"	4"	5"	6"	8"	9"	10"	12"	15"	16"	18"	20"	24"
Brushed Aluminum	$14	18	21	29	30	38	48	49	63	103	104	128	164	204
Brushed Bronze	$27	42	46	63	67	87	101	102	154	212	231	299	414	519
Approx Depth	3/8	5/8	5/8	3/4	3/4	3/4	3/4	1	1	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2
Approx Stroke	1/4	5/8	5/8	7/8	1	1 1/4	1 1/2	1 5/8	1 7/8	3 1/2	3 3/4	4	4 3/8	5

Larger sizes and alternate depths available. See page 50 & 52



ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



Add 15%



Add 15%



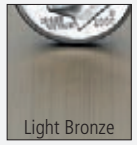
Add 25%



Add 25%







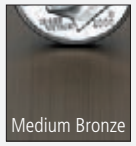
Color Anodized: Add 45%

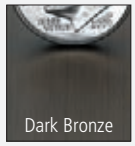


Add 25%



2X Listed Price







Color Anodized: Add 45%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



ADRIANNA DEMIBOLD

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$29	$40	$53	$67	$78	$167
Brushed Bronze	$59	$81	$108	$141	$186	$368
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	3/4	1 1/8	1 1/2	1 7/8	2 1/4	3 3/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



ADRIANNA BOLD

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$35	$42	$56	$71	$83	$178
Brushed Bronze	$71	$91	$115	$152	$195	$388
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	7/8	1 1/4	1 7/8	2 1/4	2 3/4	4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



ADRIANNA EXTRABOLD

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$35	$42	$56	$71	$83	$178
Brushed Bronze	$71	$91	$115	$152	$195	$388
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1 1/8	1 5/8	2 1/4	2 3/4	3 3/8	5

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



AMERICANA BOLD

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$17	$25	$27	$34	$44	$55	$68	$115	$152
Brushed Bronze	$31	$54	$51	$82	$117	$143	$171	$240	$380
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	3/8	1/2	3/4	1	1 1/2	1 7/8	2 1/8	2 5/8	3 1/4

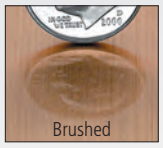
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

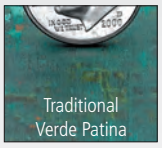
BRONZE FINISHES



Price as Listed



Add 30%



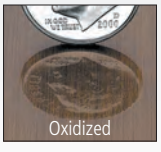
Add 30%



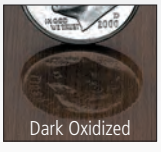
Add 30%



Add 15%



Add 15%



Add 15%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



ARCHITECTURAL

See special Architectural price notes below

Prismatic Face	2"*	3"*	4"*	5"*	6"	8"	10"	12"	14"	16"	18"	24"
Blasted Aluminum	$24	$31	$36	$44	$46	$57	$75	$90	$120	$151	$188	$331
Blasted Bronze	$53	$61	$71	$79	$91	$121	$156	$228	$302	$397	$476	$657
Approx Depth	3/8	1/2	5/8	5/8	5/8	3/4	3/4	1	1	1 1/4	1 1/4	1 1/2
Approx Stroke	3/8	1/2	5/8	3/4	1	1 3/8	1 5/8	2	2 1/4	2 5/8	3	4

*Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



ARIAL

Flat Face	4"	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$23	$32	$40	$55	$67	$104	$130	$201
Brushed Bronze	$50	$68	$92	$120	$173	$246	$350	$558
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	5/8	7/8	1 1/8	1 1/2	1 3/4	2 1/8	2 1/2	2 3/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



ARIAL BOLD

Flat Face	4"	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$24	$32	$41	$55	$67	$103	$135	$230
Brushed Bronze	$51	$70	$92	$120	$173	$245	$340	$595
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	7/8	1 1/4	1 5/8	2	2 1/2	3 1/8	4	5

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



AVANT GARDE

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$25	$36	$48	$60	$68	$82
Brushed Bronze	$51	$73	$98	$128	$177	$326
Approx Depth	3/8	1/2	1/2	3/4	3/4	1
Approx Stroke	5/8	7/8	1 1/4	1 1/2	1 7/8	3 1/4

ALUMINUM FINISHES



Price as Listed



Price as Listed



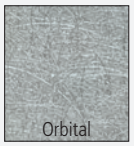
Add 10%



Add 15%



Add 15%



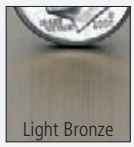
Add 25%



Add 25%







Color Anodized: Add 45%

Architectural Price Notes

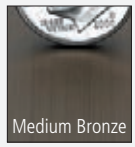
- **Buffed Aluminum** - 3X listed price
- **Polished Bronze** - add 50%
- **Patina Bronze** - add 35%

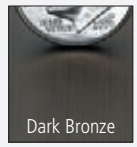


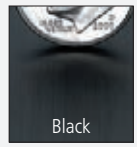
Add 25%



2X Listed Price







Color Anodized: Add 45%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



AVANT EXTRA BOLD

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$28	$40	$51	$65	$77	$108
Brushed Bronze	$56	$79	$107	$139	$185	$343
Approx Depth	5/8	3/4	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/8	1 5/8	2 1/8	2 3/4	3 1/4	3 7/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



BODONI CONDENSED

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$24	$32	$40	$53	$67	$109
Brushed Bronze	$61	$77	$102	$136	$183	$257
Approx Depth	1/2	1/2	3/4	3/4	1	1
Approx Stroke	5/8	7/8	1 1/4	1 1/2	1 7/8	2 1/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



BROADWAY

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$23	$32	$40	$55	$67	$104
Brushed Bronze	$50	$68	$92	$120	$173	$246
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1 1/4	2	2 1/2	3	4	4 1/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



CLARENDON MEDIUM

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$23	$32	$40	$53	$67	$105	$134
Brushed Bronze	$53	$77	$102	$136	$183	$261	$336
Approx Depth	1/2	1/2	3/4	3/4	3/4	1	1 1/4
Approx Stroke	3/4	1 1/4	1 5/8	2	2 3/8	3	3 5/8

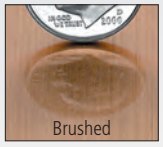
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

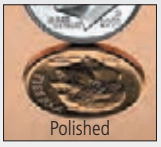
LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

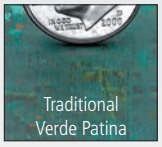
BRONZE FINISHES



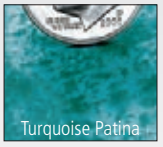
Price as Listed



Add 30%



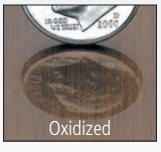
Add 30%



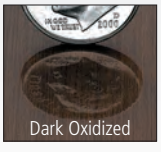
Add 30%



Add 15%



Add 15%



Add 15%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



CLARENDON FORTUNE BOLD

Flat Face	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$21	$23	$34	$47	$57	$76	$132	$175
Brushed Bronze	$44	$53	$78	$104	$137	$183	$256	$405
Approx Depth	3/8	3/8	1/2	3/4	1	1	1 1/4	1 1/4
Approx Stroke	5/8	3/4	1 1/4	1 5/8	2	2 1/2	2 3/4	3 7/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



CLASSIC ROMAN

Flat Face	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$21	$24	$32	$40	$53	$67	$105	$134
Brushed Bronze	$51	$53	$77	$102	$136	$167	$240	$325
Approx Depth	3/8	3/8	1/2	3/4	3/4	1	1	1 1/2
Approx Stroke	1/2	5/8	1	1 1/4	1 1/2	1 3/4	2 1/4	2 5/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



COPPERPLATE

Flat Face	2"	3"	4"	6"	8"	10"	12"
Brushed Aluminum	$17	$24	$28	$40	$51	$65	$77
Brushed Bronze	$32	$50	$56	$79	$107	$139	$185
Approx Depth	3/8	1/2	1/2	3/4	3/4	1	1
Approx Stroke	5/8	3/4	1 1/8	1 3/8	1 7/8	2 1/4	2 5/8

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1234567890/&-,.

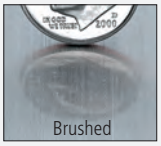
UPPER CASE ONLY



CRAW CLARENDON CONDENSED

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$17	$21	$24	$32	$40	$53	$67	$109
Brushed Bronze	$31	$51	$53	$77	$102	$136	$167	$239
Approx Depth	1/4	1/4	3/8	1/2	3/4	1	1	1
Approx Stroke	3/8	5/8	7/8	1 1/4	1 5/8	2	2 1/2	2 3/4

ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



Add 15%



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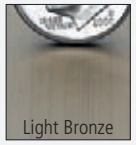
Add 25%



Add 25%







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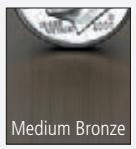
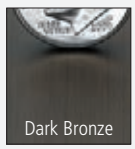
2X Listed Price







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UPPER CASE ONLY



EUROSTYLE BOLD EXT.

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$16	$21	$23	$34	$47	$57	$76	$115
Brushed Bronze	$31	$42	$53	$78	$104	$137	$183	$256
Approx Depth	3/8	1/2	1/2	5/8	3/4	1	1 1/4	1 1/4
Approx Stroke	5/8	7/8	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4	4 5/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



FAIRBANKS

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$35	$42	$56	$71	$83	$178
Brushed Bronze	$71	$91	$115	$152	$195	$388
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	5/8	7/8	1 1/4	1 1/2	1 7/8	2 3/4

chank FONTS!

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



FORWARD THINKING

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$29	$40	$53	$67	$78	$167
Brushed Bronze	$59	$81	$108	$141	$186	$368
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1/2	7/8	1 1/8	1 3/8	1 5/8	2 1/2

chank FONTS!

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1234567890/&-,.

UPPER CASE ONLY



FRIZ QUADRATA

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$23	$24	$25	$31	$40	$55	$67	$105	$134
Brushed Bronze	$50	$52	$56	$68	$93	$120	$173	$246	$356
Approx Depth	1/4	1/4	3/8	1/2	5/8	3/4	1	1	1
Approx Stroke	3/8	1/2	5/8	1	1 3/8	1 3/4	2	2 3/8	2 7/8

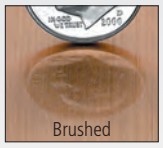
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

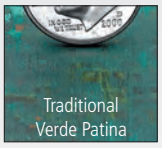
BRONZE FINISHES



Price as Listed



Add 30%



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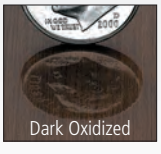

Add 15%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



FUTURA

Flat Face	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"
Brushed Aluminum	$16	$21	$23	$32	$34	$47	$57	$76	$92	$117	$163
Brushed Bronze	$31	$41	$53	$70	$78	$104	$137	$183	$271	$326	$433
Approx Depth	1/2	5/8	3/4	1	1	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	1/2	5/8	7/8	1 1/8	1 3/8	1 3/4	2 1/4	2 5/8	3	3 5/8	4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&–,.

UPPER CASE ONLY



FUTURA BOLD

Flat Face	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"
Brushed Aluminum	$17	$24	$28	$40	$51	$65	$77	$93	$137	$165
Brushed Bronze	$32	$50	$56	$79	$107	$139	$185	$270	$354	$364
Approx Depth	1/2	5/8	3/4	1	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	3/4	7/8	1 1/8	1 5/8	2 1/8	2 3/4	3 1/4	4	4 3/8	5

ABCDEFGHIJKLMNOPQRSTUVWXYZ
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UPPER CASE ONLY



FUTURA CONDENSED

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$23	$31	$40	$55	$63	$103	$137
Brushed Bronze	$50	$68	$92	$120	$173	$245	$376
Approx Depth	3/4	1	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	3/8	1 1/4	1 1/2	2	2 3/8	3	3 1/2

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



GARAMOND BOLD

Flat Face	2"	3"	4"	5"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$17	$25	$27	$32	$34	$44	$55	$68	$115	$152
Brushed Bronze	$31	$54	$50	$77	$82	$117	$143	$171	$240	$380
Approx Depth	3/8	1/2	5/8	3/4	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	1/2	3/4	1	1 1/4	1 1/2	1 7/8	2 3/8	2 7/8	3 3/4	4 1/2

ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



Add 15%



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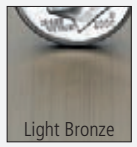
Add 25%



Add 25%







Color Anodized: Add 45%



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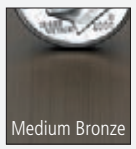
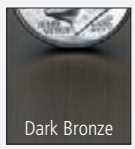
2X Listed Price







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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



GARAMOND BOLD ITALIC

Flat Face	4"*	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$28	$40	$51	$65	$77	$108	$165
Brushed Bronze	$56	$79	$107	$139	$185	$343	$364
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	7/8	1 3/8	1 5/8	2 1/4	2 5/8	3 1/4	3 7/8

*Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



GARAMOND REGULAR

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$17	$21	$24	$32	$40	$53	$67	$105
Brushed Bronze	$31	$51	$53	$77	$102	$136	$167	$239
Approx Depth	1/4	1/4	3/8	3/8	3/8	1/2	1/2	3/4
Approx Stroke	1/4	3/8	1/2	5/8	1	1 1/4	1 1/2	1 3/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



GIL SANS BOLD

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$28	$40	$51	$65	$77	$108	$165
Brushed Bronze	$56	$79	$107	$139	$185	$343	$364
Approx Depth	5/8	3/4	1	1	1	1 1/4	1 1/2
Approx Stroke	1	1 1/4	1 5/8	2	2 3/8	2 7/8	3 3/8

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



GOUDY EXTRA BOLD

Flat Face	4"	6"	8"	9"	10"	12"	15"	18"
Brushed Aluminum	$25	$32	$42	$52	$55	$67	$103	$135
Brushed Bronze	$53	$82	$117	$134	$143	$167	$239	$352
Approx Depth	1/2	1/2	3/4	3/4	3/4	3/4	1	1 1/4
Approx Stroke	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4

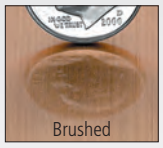
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

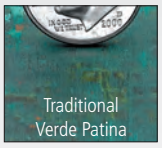
BRONZE FINISHES



Price as Listed



Add 30%



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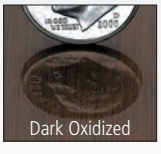

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



HELVETICA BOLD

Flat Face	4"*	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$23	$32	$40	$55	$67	$110	$136	$207
Brushed Bronze	$50	$68	$92	$120	$173	$246	$356	$620
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/4	1 5/8	2 3/8	3	3 5/8	4 5/8	5 1/2	7 3/8

*Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



HELVETICA BOLD EXT.

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$27	$39	$49	$66	$76	$123	$163
Brushed Bronze	$53	$80	$107	$124	$212	$327	$519
Approx Depth	3/4	3/4	1	1	1 1/2	2	2 1/2
Approx Stroke	1	1 1/2	1 3/4	2 1/4	3	3 3/4	4 1/2

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



HELVETICA MEDIUM CONDENSED

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$25	$36	$48	$60	$68	$82	$163
Brushed Bronze	$51	$73	$98	$128	$177	$326	$349
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	13/16	1 1/4	1 5/8	2	2 1/2	3 1/8	3 3/4

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



HELVETICA MEDIUM ITALIC

Flat Face	4"	6"	8"	10"	12"	15"	18"	20"	24"*
Brushed Aluminum	$27	$34	$39	$53	$70	$110	$130	$162	$201
Brushed Bronze	$50	$74	$103	$137	$163	$231	$350	$427	$558
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2	1 1/2
Approx Stroke	7/8	1 1/4	1 5/8	2	2 1/2	3 1/8	3 3/4	4	5

*Upper case only

ALUMINUM FINISHES



Price as Listed



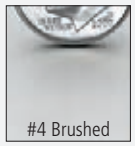
Price as Listed



Add 10%



Add 15%



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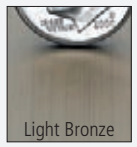


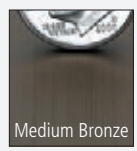
Color Anodized: Add 45%

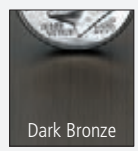


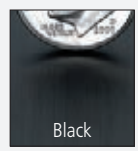
Add 25%



2X Listed Price







Color Anodized: Add 45%

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1234567890/&-,.

UPPER CASE ONLY



HELVETICA LIGHT

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$21	$24	$25	$31	$39	$53	$63	$103	$129	$201
Brushed Bronze	$29	$51	$47	$68	$92	$120	$163	$231	$350	$558
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	3/8	1/2	5/8	7/8	1 1/8	1 3/8	1 3/4	2 1/8	2 1/2	2 3/4

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



HYDROPOWER EXTRACONDENSED

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$29	$40	$53	$67	$78	$167
Brushed Bronze	$59	$81	$108	$141	$186	$368
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1/2	7/8	1 1/8	1 3/8	1 5/8	2 1/2

chank FONTS!

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



KABEL

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$17	$24	$25	$31	$40	$55	$63	$103	$136
Brushed Bronze	$31	$52	$53	$68	$92	$120	$167	$239	$356
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	3/8	1/2	5/8	7/8	1 1/4	1 3/8	1 5/8	2 3/8	2 3/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



KEGGER

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$35	$42	$56	$71	$83	$178
Brushed Bronze	$71	$91	$115	$152	$195	$388
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	7/8	1 1/4	1 5/8	2	2 3/8	3 5/8

chank FONTS!

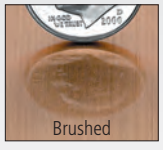
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

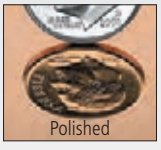
LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

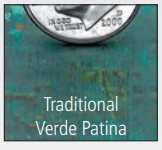
BRONZE FINISHES



Price as Listed



Add 30%



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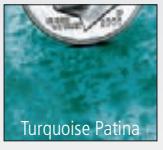

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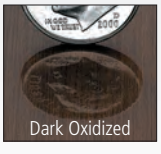

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ABCDEFGHIJKLMNOPQRSTUVWXYZ
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LOTUS BOLD

Flat Face	4"*	6"	8"	10"	12"	15"
Brushed Aluminum	$28	$40	$51	$65	$77	$108
Brushed Bronze	$56	$79	$107	$139	$185	$343
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1 1/8	1 5/8	1 3/4	2 3/8	3	3 3/4

*Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



MICROGRAMMA EXTENDED

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$23	$34	$47	$57	$76	$132
Brushed Bronze	$53	$78	$104	$137	$183	$256
Approx Depth	3/8	3/8	5/8	1	1	1 1/4
Approx Stroke	7/8	1 1/8	1 1/2	1 7/8	2 3/8	3

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OPTIMA

Flat Face	4"	6"	8"	10"	12"	14"	16"	18"	24"
Brushed Aluminum	$23	$31	$40	$55	$63	$84	$104	$130	$204
Brushed Bronze	$50	$68	$92	$120	$167	$222	$284	$418	$665
Approx Depth	5/8	3/4	3/4	1	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1/2	3/4	1	1 1/4	1 1/2	2	2 3/8	2 5/8	3 1/2

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1234567890/&-,.

UPPER CASE ONLY



OPTIMA SEMIBOLD

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$17	$24	$25	$32	$40	$55	$67	$104	$136
Brushed Bronze	$31	$52	$53	$68	$92	$120	$167	$240	$356
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	1/2	3/4	1	1 1/2	2	2 5/8	3 1/8	3 7/8	4 3/4

ALUMINUM FINISHES



Price as Listed



Price as Listed



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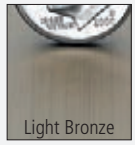
Add 25%



Add 25%







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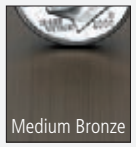
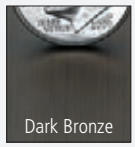
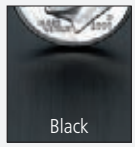
2X Listed Price







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UPPER CASE ONLY



PALATINO

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$15	$21	$24	$32	$40	$53	$67	$105	$134	$236
Brushed Bronze	$31	$51	$53	$77	$102	$136	$167	$240	$325	$609
Approx Depth	1/4	1/4	1/4	3/8	1/2	5/8	3/4	3/4	1	1 1/2
Approx Stroke	1/4	3/8	1/2	5/8	3/4	7/8	1 1/4	1 5/8	2	3 3/8

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UPPER CASE ONLY



PALATINO SEMIBOLD

Flat Face	2"	3"	4"	6"	8"	10"	12"	14"	16"
Brushed Aluminum	$17	$25	$27	$34	$44	$55	$68	$84	$104
Brushed Bronze	$31	$54	$55	$82	$117	$143	$167	$222	$284
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1	1 1/4
Approx Stroke	1/2	3/4	1	1 1/2	2	2 5/8	3 1/8	3 7/8	4 3/4

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UPPER CASE ONLY



PROFILE

Recessed Face	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$41	$55	$69	$81	$113	$173
Brushed Bronze	$87	$111	$147	$192	$361	$378
Approx Depth	3/4	3/4	1	1 1/4	1 1/4	1 1/2
Approx Stroke	1 3/8	1 7/8	2 1/4	2 3/4	3 1/2	4 1/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
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UPPER CASE ONLY



RIBBON

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$16	$21	$27	$39	$49	$62	$76	$125
Brushed Bronze	$31	$41	$53	$80	$110	$143	$212	$300
Approx Depth	1/2	3/4	3/4	1	1	1	1 1/4	1 1/4
Approx Stroke	1/8	1/5	1/4	3/8	1/2	5/8	3/4	1

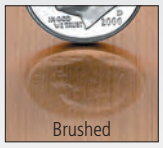
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

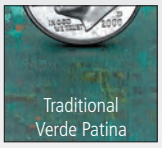
BRONZE FINISHES



Price as Listed



Add 30%



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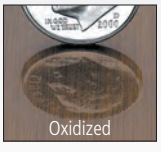

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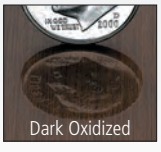

Add 15%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY

ABC

RIBBON CONDENSED

Flat Face	3"	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$23	$27	$39	$49	$62	$76	$125
Brushed Bronze	$44	$53	$80	$110	$143	$212	$327
Approx Depth	3/4	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	1/5	1/4	3/8	1/2	5/8	3/4	7/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY

ABC

RIBBON DEEP

Flat Face	4"	5"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$28	$38	$40	$51	$65	$79	$120	$163
Brushed Bronze	$55	$74	$84	$116	$150	$223	$317	$433
Approx Depth	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	3
Approx Stroke	1/4	3/8	3/8	1/2	5/8	3/4	1	1 1/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
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UPPER CASE ONLY

ABC

ROFFE

Flat Face	3"	4"	5"	6"	8"	10"	12"	14"	16"
Brushed Aluminum	$23	$27	$33	$34	$44	$56	$71	$110	$137
Brushed Bronze	$44	$53	$68	$80	$110	$143	$212	$291	$362
Approx Depth	3/4	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/4	2 1/4
Approx Stroke	1/4	3/8	1/2	5/8	3/4	7/8	1 1/8	1 1/4	1 1/2

ABCDEFGHIJKLMNOPQRSTUVWXYZ
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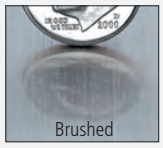
ABC

ROMAN

Flat Face	2"	3"	4"	6"	8"	10"	12"	15"	18"	24"
Brushed Aluminum	$15	$21	$24	$32	$40	$53	$67	$105	$134	$236
Brushed Bronze	$35	$51	$61	$77	$102	$136	$183	$261	$325	$609
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1/2	3/4	1	1 3/8	1 3/4	2 1/4	2 3/4	3 1/2	4 1/8	5 1/2

ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



Add 15%



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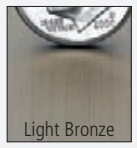
Add 25%



Add 25%







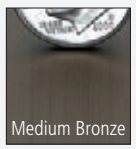
Color Anodized: Add 45%

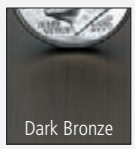


Add 25%



2X Listed Price







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1234567890/&-,.

UPPER CASE ONLY



ROMAN ROUND

See special Roman Round price notes at right

Round Face	4"	6"	8"	10"	12"
Blasted Aluminum	$40	$46	$60	$76	$89
Blasted Bronze	$82	$95	$118	$158	$204
Approx Depth	3/4	3/4	3/4	1	1
Approx Stroke	1	1 3/8	2	2 1/4	2 3/4

Roman Round Price Notes

- **Buffed Aluminum** - 3X listed price
- **Polished Bronze** - add 35%
- **Patina Bronze** - add 35%

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SHOPAGANDA REGULAR

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$35	$42	$56	$71	$83	$178
Brushed Bronze	$71	$91	$115	$152	$195	$388
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	7/8	1 1/4	1 5/8	2	2 3/8	3 5/8

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



SHOPAGANDA CONDENSED

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$29	$40	$53	$67	$78	$167
Brushed Bronze	$59	$81	$108	$141	$186	$368
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	1/2	3/4	1	1 1/4	1 1/2	2 3/8

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UPPER CASE ONLY



STANDARD BLOCK

Flat Face	3"	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$24	$26	$32	$40	$55	$67	$98	$136
Brushed Bronze	$44	$51	$73	$98	$128	$177	$326	$349
Approx Depth	1/2	5/8	3/4	1	1 1/4	1 1/4	1 1/2	1 1/2
Approx Stroke	1/2	3/4	1	1 3/8	1 5/8	2	2 1/2	3 1/8

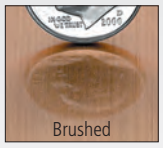
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

BRONZE FINISHES



Price as Listed



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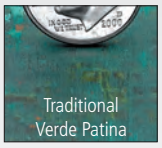

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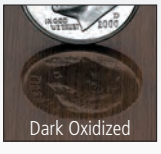

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TIMELESS GEOMETRIC

Flat Face	4"	6"	8"	10"	12"	18"
Brushed Aluminum	$29	$40	$53	$67	$78	$167
Brushed Bronze	$59	$81	$108	$141	$186	$368
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	5/8	7/8	1 1/4	1 1/2	1 7/8	2 3/4

chank FONTS!

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abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



TIMES BOLD

Flat Face	2"*	3"*	4"	6"	8"	9"	10"	12"	15"	18"	24"
Brushed Aluminum	$16	$23	$24	$32	$41	$52	$55	$67	$103	$135	$230
Brushed Bronze	$29	$51	$61	$77	$102	$117	$136	$183	$258	$340	$595
Approx Depth	3/8	1/2	5/8	3/4	3/4	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	3/8	5/8	7/8	1 3/8	1 5/8	2	2 1/4	2 5/8	3 1/4	4	6

*Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.



TIMES BOLD ITALIC

Flat Face	4"*	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$25	$36	$48	$60	$68	$82	$163
Brushed Bronze	$51	$73	$98	$128	$177	$326	$349
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	5/8	7/8	1 1/4	1 5/8	1 7/8	3 1/2	4

*Upper case only

ABCDEFGHIJKLMNOPQ RSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



TRAJAN BOLD

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$25	$36	$48	$60	$68	$82	$163
Brushed Bronze	$51	$73	$98	$128	$177	$326	$349
Approx Depth	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	5/8	7/8	1 1/4	1 5/8	1 7/8	3 1/2	4

ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



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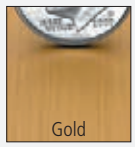
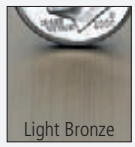
Add 25%







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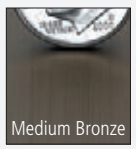

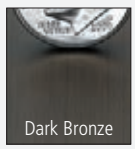



Color Anodized: Add 45%

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UPPER CASE ONLY



TRAJAN BOLD PRISMATIC

See special Trajan Bold Prismatic price notes at right

Prismatic Face	4"	6"	8"	10"	12"	15"	18"
Blasted Aluminum	$40	$59	$62	$81	$93	$155	$194
Blasted Bronze	$71	$93	$138	$183	$228	$371	$500
Approx Depth	5/8	3/4	3/4	3/4	1	1 1/4	1 1/2
Approx Stroke	5/8	7/8	1 1/4	1 1/2	1 7/8	3 1/2	4

Trajan Bold Prismatic Price Notes

- **Buffed Aluminum** - 3X listed price
- **Polished Bronze** - add 50%
- **Patina Bronze** - add 35%

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890 &-,.

UPPER CASE ONLY



TWENTIETH CENTURY

Flat Face	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	24"
Brushed Aluminum	$17	$24	$28	$40	$51	$65	$77	$93	$137	$165	$220
Brushed Bronze	$32	$50	$56	$79	$107	$139	$185	$270	$354	$364	$480
Approx Depth	3/8	1/2	3/4	1	1 1/4	1 1/2	1 3/4	2	2	2 1/4	2 1/2
Approx Stroke	3/8	1/2	5/8	1	1 1/4	1 5/8	2	2 1/4	2 1/2	3	3 7/8

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



UNIVERS 67

Flat Face	4"	6"	8"	10"	12"	15"	18"
Brushed Aluminum	$27	$34	$44	$55	$68	$108	$134
Brushed Bronze	$53	$82	$117	$143	$167	$240	$341
Approx Depth	3/8	1/2	3/4	1	1	1 1/4	1 1/2
Approx Stroke	3/4	1 5/8	1 7/8	2	2 3/8	3 1/8	3 3/4

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

UPPER CASE ONLY



UNIVERSITY ROMAN BOLD

Flat Face	4"	6"	8"	10"	12"	15"
Brushed Aluminum	$25	$36	$48	$60	$68	$82
Brushed Bronze	$51	$73	$98	$128	$177	$326
Approx Depth	1/4	3/8	3/8	1/2	1/2	3/4
Approx Stroke	5/8	7/8	1 1/8	1 3/8	1 5/8	2 1/8

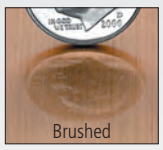
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

LETTER PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **Small punctuation,** such as comma, period and dash are 33% of upper case price.
- **Custom paint color** add 10% plus $20/color (specialty paints may be additional)

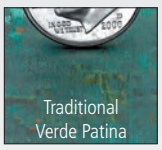
BRONZE FINISHES



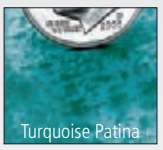
Price as Listed



Add 30%



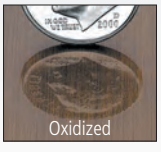
Add 30%



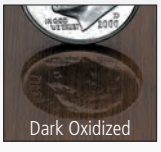
Add 30%



Add 15%



Add 15%



Add 15%

Standard Symbols

Sculptured & Bead Blasted Symbols*

SIZE	Blasted Aluminum	Blasted Bronze
12"	$134	$321
15	160	386
18	204	493
24	255	616

*Polished or buffed not available.


Medical



Dental


Chiropractic



Veterinary



Optometry


Asclepius



R_X Round Face


Symbol of Life


Scales of Justice



Mortar & Pestle
Raised areas brushed


Style B Cross
Raised areas brushed


Style C Cross

Flat Face & Brushed Symbols

SIZE	Brushed Aluminum	Brushed Bronze
12"	$110	$264
15	130	317
18	172	416
24	215	522



Rx Flat Face


Red Cross


Style A Cross


Style D Cross


Star of David

Prismatic Star

SIZE	Approx. Depth	Blasted Aluminum	Blasted Bronze
2"	3/8"	$42	$87
3"	1/2	44	88
4	5/8	45	89
5	3/4	50	105
6	3/4	57	119
7	3/4	72	149
8	3/4	82	178
10	1	94	196
12	1	99	213
18	1 1/2	163	353
24	1 1/2	258	558


Blasted Aluminum


Blasted Bronze

Prismatic Star Price Notes

- **Buffed Aluminum** - 3X listed price
- **Polished Bronze** - add 50%
- **Patina Bronze** - add 35%

Custom logo **Pricing**

Starting on page 50



ALUMINUM FINISHES



Price as Listed



Price as Listed



Add 10%



Add 15%



Add 15%



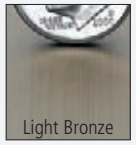
Add 25%



Add 25%







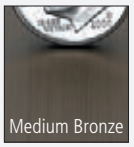
Color Anodized: Add 45%

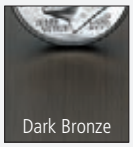


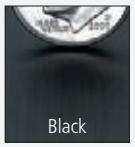
Add 25%



2X Listed Price







Color Anodized: Add 45%


WesternTitle


Papaya





Fabricated Metal

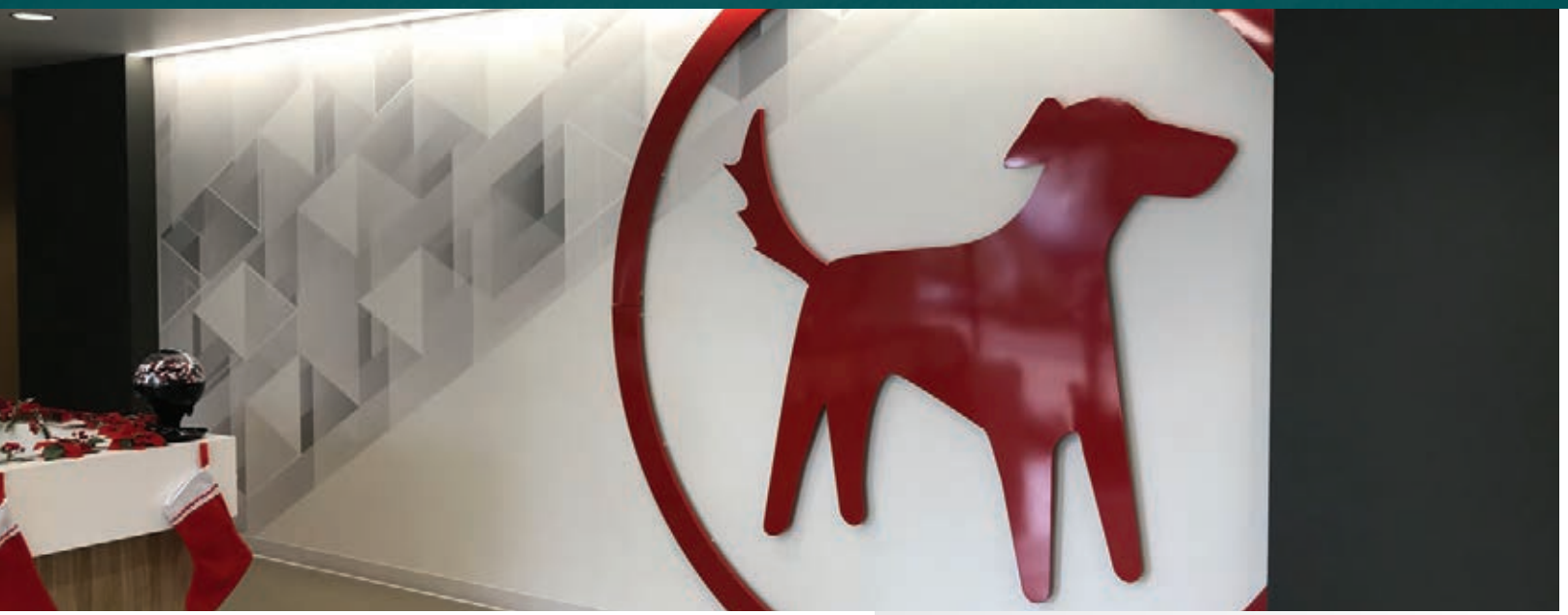
Expertly Crafted

- Virtually unlimited design potential
- Expertly crafted to exacting requirements
- Sizes ranging from 2" to 120" tall
- Multiple finish and return depths
- Typical 10 days production

Since we launched our first line of fabricated stainless steel letters in 2004, we've made several investments in precision manufacturing technology to greatly expand the design possibilities in stainless steel, allowing for virtually any letter stroke to width ratio.

And we've also expanded our metal fabrication capabilities to include structurally robust gauges of aluminum. In fact, our new line of aluminum fabricated letters presents a solution for larger letter applications where our fabricated stainless steel letter line leaves off, extending custom letter height possibilities up to an impressive scale of 120" high.

Choose from a wide variety of finish options in stainless steel – brushed or polished stainless steel to titanium coatings or painted. Aluminum finishes include brushed and painted. Check out page 188 for various LED lighting configuration options available to pair up with our metal fabrication capabilities.



2" deep painted aluminum

Fabricated Stainless Steel & Aluminum

Built to your specifications (face and returns) in a wide variety of finishes, Gemini's Fabricated Stainless Steel and Aluminum Letters can be produced to your required depth and size. Our fabricated letters are expertly crafted to meet the most exacting requirements of your sophisticated clientele. With lead-free solder and MIG welding, Gemini's Fabricated Letters will meet your technical specifications while communicating an elegant everlasting design and feel.

Advantages in Using Gemini Fabricated Metal Letters and Logos:

- Sizes range from 2" -120" in a single piece
- Depths from 1/2" - 6"
- Lead-free
- Unlimited paint colors
- Titanium coated stainless steel
- Specialty finishes
- Typical 10 day production
- UL Listed lighting options
- Lifetime Guarantee

More info on **Stainless vs. Aluminum**

See page 82 for details



3" deep perforated return brushed face & painted white aluminum



2" deep brushed stainless steel with flat cut stainless steel.

Ordering Custom Fabricated Products is easy

Submit Artwork with the Following Information:

- Vector based art is required (.cdr, .eps, .ai, .pdf, .fs)
- Height & depth of the finished logo or letters should be in art file
- PMS colors, standard painted or finish
- Mounting method
- Number of sets

From your 2-D electronic art to finished 3-D logo in just a few days!



2" deep brushed stainless steel letters & brushed and painted logo



1" deep masked and painted stainless steel letters and panel

Advantages of Custom Fabricated Metal Letters & Logos

- Nearly limitless customization options on color, size & shape
- Typical 10 day production after art approval
- Now available as small as 2" stainless steel
- Up to 120" in a single piece aluminum and larger in multiple pieces



Need info on **Lighted Fabricated**
See page 190

2" deep stainless steel with trimless illuminated back



Standard Finishes

Vertical grain is standard on all fabricated letters. Horizontal grain can be requested. Mixed face and return finishes–email for quote.

Stainless Alloy 304 (standard)



Price as Listed



Price as Listed



Price as Listed



Price as Listed



Price as Listed
(24″ maximum piece)



Price as Listed
(24″ maximum piece)



Price as Listed
(24″ maximum piece)

Titanium Coated 304 Stainless

Letters: maximum stroke 8″ Panels: maximum 24″x24″



Add 30%
(#4 brush also available)



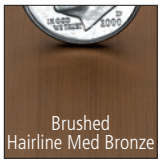
Add 30%



Add 30%



Add 30%



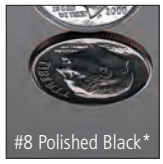
Add 30%



Add 30%



Add 30%



Add 30%

NOTE: Black titanium is not a pure black

Stainless Alloy 316 (recommended for coastal areas)



Add 30%



Add 30%



Add 30%

Aluminum Alloy 5052 (standard)



Price as Listed



Add 15%

Alloy & Coating Options

Fabricated Stainless Steel letters are available in multiple alloys and coatings. All sheet is pre-finished to exacting specifications – designed to withstand most typical external sign installations. Stainless alloys 304 and 316 both offer excellent resistance to oxidizing acids and harsh environments. Coastal marine applications may require use of 316, as it is more resistant to harsh salty conditions. Titanium coated 304 stainless performs well in harsh environments and also withstands extensive Salt Fog tests and UV tests, using in-house testing equipment. All alloys and coatings are fully tested to meet or exceed the requirements of Salt Fog test, ASTM-B117-95 and Xenon UV test, SAE J1960.

Fabricated Aluminum letters are available painted, brushed or anodized, using aluminum alloy 5052. All painted letters are coated with Acrylic Polyurethane that is hardened and oven cured. Brushed letters are produced with a low-gloss clear coat. Anodized finishes have no clear coat and will require added production time.

46 Standard Painted Colors - (Price as listed)

5687 White	2718 Ivory	4660 Desert Sand	0209 Grey	4310 Dove Grey	8090 Safety Green
2037 Lemon Yellow	2000 Yellow	0217 Citrus Yellow	0218 Sundance Yellow	0254 Mango	2119 Orange
2662 Red-Orange	0256 Rampart Orange	2793 Red	1875 Brick Red	2280 Black Cherry	2240 Maroon
2410 Magenta	2287 Purple	0246 Violet Toner	2767 Midnight Blue	2050 Dark Blue	2860 Medium Blue
3000 Blue	2648 Light Blue	5425 Marine Reef Blue	3210 Teal Blue	3555 Spring Green	0222 Emerald Green
0259 Federal Green	2108 Light Green	2030 Dark Green	2162 Hunter Green	0400 Brilliant Gold	2756 Metallic Gold*
0401 Aztec Gold	0253 Copper	0402 Aztec Copper	2418 Brown	0312 Medium Bronze*	0314 Old Copper*
3130 Duranodic Bronze*	1315 Dark Oxide	8886 Metallic Silver*	2025 Black		



For a more accurate painted color representation you can request our FREE Letter & Logo Color Selector

*Indicates colors that do not have a full gloss finish
Standard paint colors have a gloss sheen.
Custom paint matching and semi-gloss, satin or matte finishes also available.

Leading the industry with more materials and more choice.

Gemini is recognized as a leading producer of custom, high-quality stainless steel and aluminum fabricated letters and logos. With every passing year, Gemini invests in new manufacturing technology to bring you the industry's highest levels of quality in our fabricated metal products, and an industry-leading range of sizes, configurations and options to help you bring new ideas and capabilities to your customers.

For instance:

- Fabricated aluminum letters in sizes up to 60" x 120" — in one piece. Larger letters and logos available as multiple pieces.
- Capability to offer the sophistication and durability of anodized finishes in our fabricated aluminum letters and logos.
- Stainless steel fabricated line with our exclusive and innovative precision fabricated letters as small as 2" high, with dramatic return depths to 2", and strokes as thin as 3/8" — the smallest stroke-width to letter-depth ratio in the industry.
- Both lines of letters are available brushed or painted; as well as polished in stainless steel.
- Both stainless and aluminum dimensional letters are available with UL-certified LED lighting options. (see our Illuminated section)





Top material considerations: stainless vs. aluminum.

Strength and weight: Stainless steel is far stronger than aluminum, but about 2.5-times heavier. If size and weight are not a consideration, stainless is more durable over the life of the sign. For larger signs, or where weight is a factor, aluminum is a proven performer.

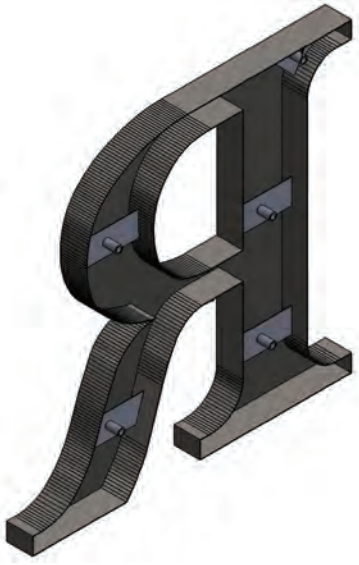
Size range: Gemini's precision fabricated stainless steel letters can be produced to your required size as small as 2" high, and depths up to 2", and with our manufacturing technology — with very narrow letter strokes — down to 3/8". Precision fabricated stainless steel letters are designed for applications up to 36" high. Aluminum fabricated letters start at 16" high and extend to as tall as ten feet! Larger letters and logos available as multiple pieces.

Material price: While raw material prices can vary and are affected by construction and finishing options, fabricated aluminum letters and signs are generally the most affordable choice from a material standpoint.

Corrosion resistance: While our alloy #5052 aluminum provides exceptional corrosion resistance and hardness, stainless steel offers the highest levels of corrosion resistance. In marine, coastal or harsh applications, our 316 stainless steel or titanium coated is advised.

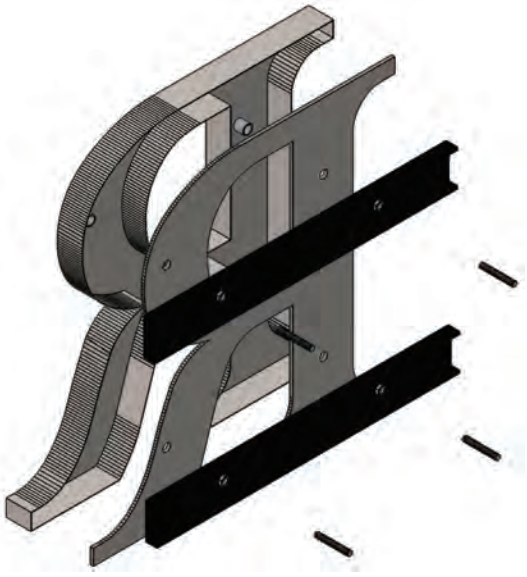
Finish: Both metals can be painted standard or custom colors, but the rich beauty of brushed stainless steel cannot be duplicated. In addition, polished stainless offers a rich looking option for your true high end interior application.

Mounting Methods



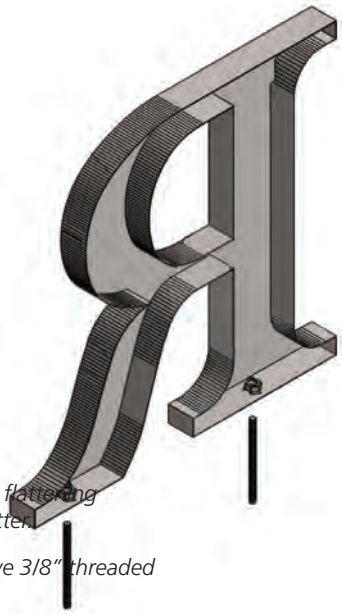
Stud Mount (Standard)

Brackets/Bosses secured to letter backs to receive stainless steel threaded studs. ***One of three options will be used, based on letter size and depth: Side Mount, Strap Mount or Shadow Free mount.***



Double Rail Mount (Call for quote)

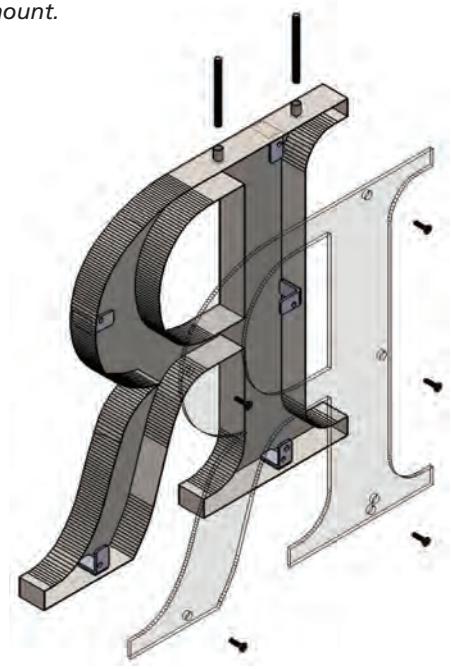
Stud mounts aligned horizontally in two rows to allow for mounting to rails. Letters available with or without aluminum C-Channel rails. Rails available painted finish only.



will require some flattening
um 2 studs per letter

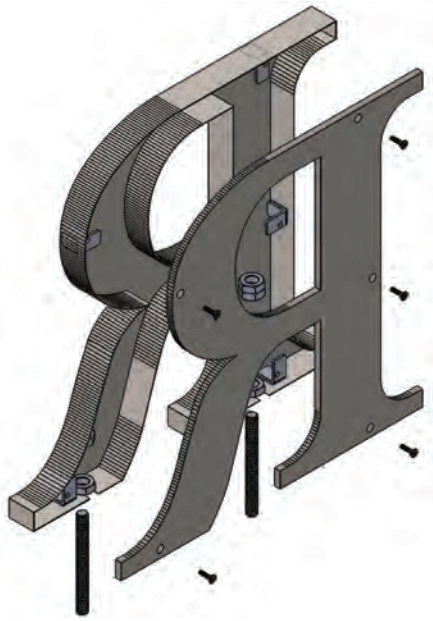
bottoms to receive 3/8" threaded

Bottom or Top Stud Mount No Back (Up to 8" - Add 15%)



Bottom or Top Stud Mount w/Back (Over 8" - Call for quote)

Letters over 8" will require tie-backs (not supplied) as well as a metal or plastic back. Letters over 12" high will be provided with extra internal support to secure studs.



Bottom or Top Stud Mount w/Thick Back (Over 8" - Call for quote)

Letters over 8". Bottom/Top stud mounted with thicker metal backs to allow for welding of threaded nuts to receive studs. Alternate method for upright mounting without requiring tie-backs.

Stainless Steel Fabricated without Back

When it comes to providing your customers the highest expectations for authentic appearance, durability and performance with low maintenance, look no farther than Gemini's flagship line of stainless steel fabricated letters. Offering heavy-gauge construction, precision polished, painted or brushed finishing, continuous lead-free joints — there's little doubt that your solution will be considered ready for heavy-duty demands and an extended lifetime of performance. For marine, coastal regions or harsh-duty conditions, titanium coated or 316 stainless steel is available.

Letter Size - Max Dimension

Return Depth	2"*	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"
.375"	$30	$31	$32														
.5"	32	33	34	$39	$42	$48	$52	$63	$67	$71	$76	$84	$93	$99	$105	$112	$121
.75"	34	36	37	42	45	51	56	67	72	76	83	90	100	107	114	120	131
1"	41	42	43	48	52	57	62	71	78	84	89	98	106	117	121	130	140
1.5"	48	49	50	54	59	64	68	78	84	91	95	105	117	125	130	140	152
2"	53	54	55	60	64	69	73	91	98	102	111	122	134	146	154	164	178
2.5"								98	106	111	119	130	146	157	164	175	189
3"								102	111	119	126	141	157	165	175	188	192
4"								119	126	134	146	158	178	189	196	212	219
5"												178	196	212	220	237	242
6"															263	269	276

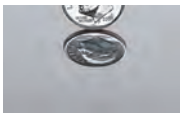
Email
Sales@TheSignChef.com

*2" upper case only

304 Stainless Steel Finish Options *Price as Listed*



Brushed


Polished

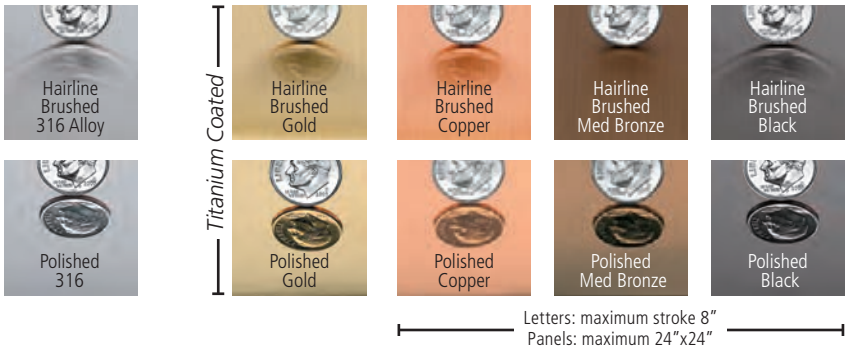

Random Arc

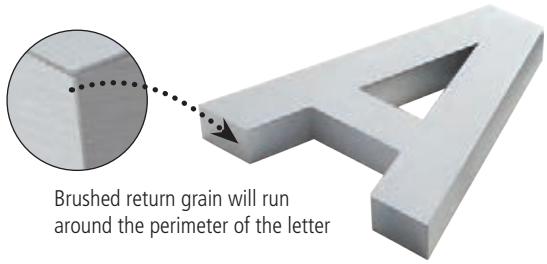

Vibration


#4 Brushed


Painted (custom color $20/color)

Premium Finish Options *Add 30%*




Brushed return grain will run around the perimeter of the letter

INSTALL NOTES

- **Drill Patterns:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Bottom or Top Stud** up to 8" Add 15%, interior only-no back
- **Bottom or Top Stud** over 8" email for quote

(more info. page 83)

PRICING NOTES

- **Serif letter styles**, Add 20%
- **Script letter styles**, Add 30%
- **Custom Logos:** Email art for quote
- **Lower case letters**, where available, are 75% of upper case price
- **Punctuation** - small pieces; such as comma, period and dash are 33% of upper case price
- **Face / return painted separate** Add 15%
- **Open face with solid back letters** - same price as listed

Stainless Steel Fabricated without Back

Return Depth	Letter Size - Max Dimension																	
	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*	34"*	35"*	36"*
.5"	$130	$137	$147	$156	$165	$212	$223	$236	$252	$266	$274	$279	$304	$323	$344	$365	$388	$411
0.75	140	148	159	167	179	228	240	254	272	286	296	301	328	348	371	393	418	442
1"	152	158	168	180	190	246	257	271	291	307	317	321	342	363	385	409	435	461
1.5"	162	173	184	195	208	266	279	295	317	333	345	350	370	392	416	442	469	497
2"	189	202	206	218	231	268	299	315	339	356	369	374	399	422	449	477	506	537
2.5"	205	209	211	225	239	300	317	334	358	376	389	398	413	438	466	494	525	556
3"	209	213	215	230	243	309	326	343	368	385	400	408	427	454	482	513	543	575
4"	227	231	236	251	265	334	351	371	397	418	431	440	454	467	496	528	559	593
5"	247	252	259	266	280	356	375	393	424	444	460	468	483	512	544	579	612	649
6"	279	285	298	302	321	407	433	454	489	514	531	541	558	593	621	660	700	740

*Oversize charges will apply Aluminum recommended for letters over 36".

Lighting Stainless Steel Fabricated Letters



See page 191 for Halo-Lit Stainless Steel pricing



See page 193 for Face-Lit Stainless Steel pricing



24 gauge = .0239" 22 gauge = .0299" 18 gauge = .0478" 16 gauge = .0598"

will require some flattening
um 2 studs per letter.

bottoms to receive 3/8" threaded

Custom logos

Email art for quote
Sales@TheSignChef.com

Interior only up to 8". Over 8" will require a tie-back (not supplied) and a back. Holes and bosses in letter bottoms to receive 3/8" threaded studs. Round letters will require some flattening on bottoms. Minimum 2 studs per letter.

Painted Aluminum Fabricated without Back

Our fabricated aluminum is handcrafted from premium alloy 5052, with a robust .090" (2.3mm) face and .063" (1.5mm) returns that are precision MIG welded. Available painted, brushed or anodized and made to your specifications, this offering truly expands our ability to provide rugged larger letters and logos.

Letter Size - Max Dimension

Return Depth	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*
1"	$97	$103	$112	$121	$126	$135	$144	$153	$196	$206	$216	$231	$246	$253	$257
1.5"	111	118	127	137	144	150	160	169	206	223	234	252	265	274	278
2"	123	132	142	152	161	165	196	206	216	231	246	253	257	274	291
3"	140	150	154	167	169	172	184	194	248	261	274	295	307	320	326
3.5"	148	160	165	175	178	181	193	204	258	272	285	306	321	332	340
4"	157	169	176	182	185	189	202	212	268	281	297	318	334	345	352
5"	177	190	194	198	202	207	213	224	285	300	315	340	356	368	374
6"	211	215	220	224	228	238	241	257	325	346	363	391	412	424	433

Stainless Steel required for letters under 16".

Letter Size - Max Dimension

Return Depth	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*
2"	320	338	359	381	404	429	439	462	485	508	533	558	593	619	646
3"	342	363	386	411	435	460	472	496	521	547	573	593	629	657	687
3.5"	352	369	392	417	441	467	487	512	538	564	591	616	654	683	714
4"	363	374	397	422	447	474	501	528	554	582	610	638	678	709	740
5"	386	410	436	463	490	519	529	556	585	613	644	674	716	748	781
6"	446	474	496	529	560	591	604	613	645	677	711	744	789	823	859

*Oversize charges will apply

Aluminum Finish Option *Price as Listed*



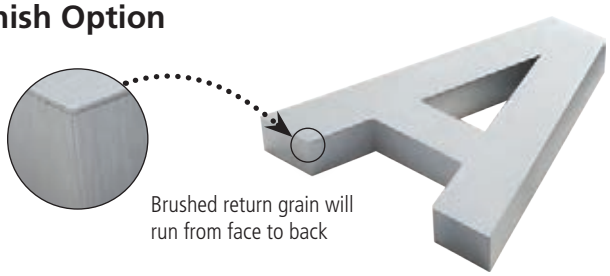
(custom color–$20/color)

Painted

Premium Finish Option



Brushed
Add 15%



Brushed return grain will run from face to back

INSTALL NOTES

- **Drill Patterns:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Bottom or Top Stud** with back only - email for quote

(more info. page 83)

PRICING NOTES

- **Serif letter styles**, Add 20%
- **Script letter styles**, Add 30%
- **Custom Logos:** Email art for quote
- **Lower case letters**, where available, are 75% of upper case price
- **Punctuation** - small pieces; such as comma, period and dash are 33% of upper case price
- **Face / return painted separate** Add 15%
- **Open face with solid back letters** - same price as listed

Painted Aluminum Fabricated without Back

Letter Size - Max Dimension

Return Depth	46"*	47"*	48"*	49"*	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"+
2"	673	701	729	760	790	820	853	885	919	952	985	1,020	1,054	1,090	1,124	Email for quote
3"	716	746	776	809	842	875	908	944	979	1,015	1,050	1,087	1,123	1,162	1,200	
3.5"	744	775	807	841	876	910	945	982	1,019	1,056	1,093	1,132	1,169	1,209	1,249	
4"	772	813	837	882	938	954	981	1,029	1,068	1,108	1,136	1,186	1,226	1,268	1,298	
5"	815	851	885	923	960	999	1,038	1,077	1,118	1,160	1,201	1,241	1,284	1,327	1,373	
6"	895	932	970	1,012	1,052	1,093	1,135	1,179	1,224	1,269	1,313	1,360	1,407	1,453	1,500	

*Oversize charges will apply

Lighting Stainless Steel Fabricated Letters



See page 195 for Halo-Lit Aluminum Fabricated



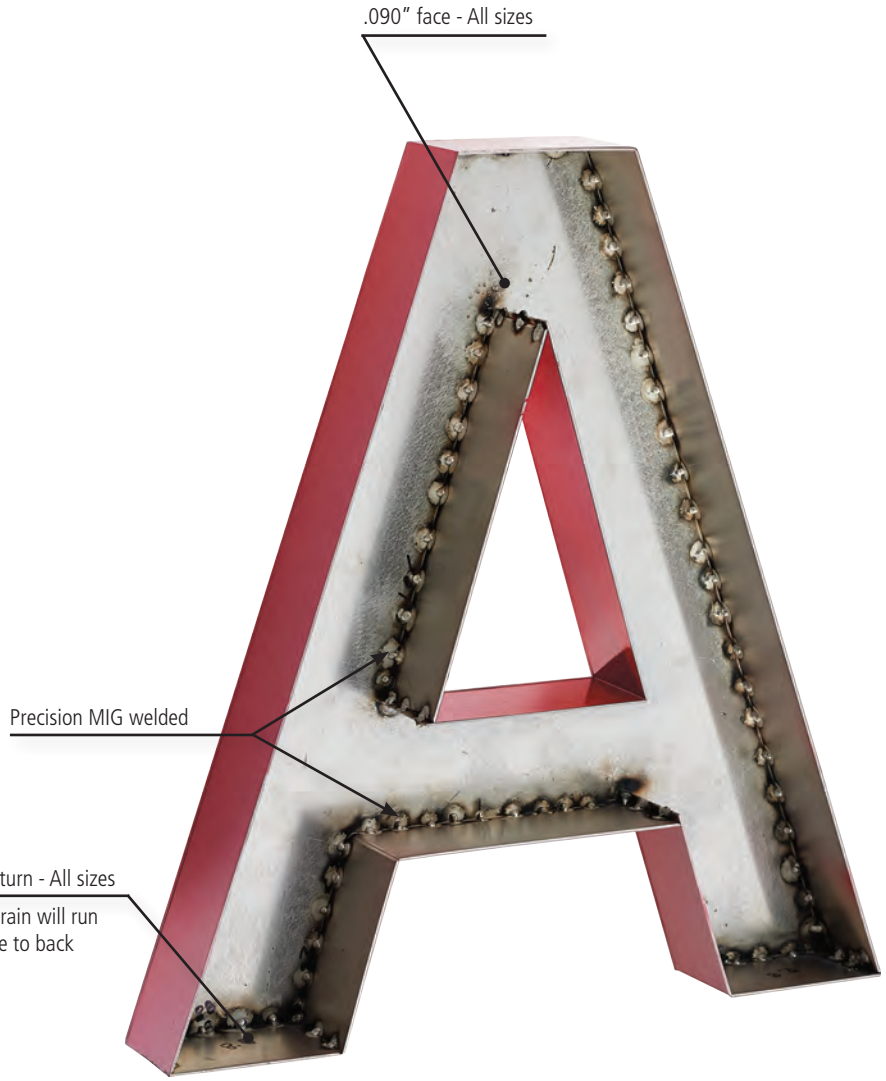
See page 197 for Face-Lit Aluminum Fabricated

will require some flattening
um 2 studs per letter.

bottoms to receive 3/8" threaded

Custom logos

Email art for quote
Sales@TheSignChef.com



Compare costs. Imagine the possibilities.

These tables provide a relative cost comparison between different metal letter product types and materials, but is just a starting point for what we can create with our custom, made-to-order capabilities! Contact us for more options.

METAL LETTERS List Prices w/Standard hardware (per letter) — **INDOOR / OUTDOOR**

FLAT CUT ALUMINUM	CAST ALUMINUM	FLAT CUT ALUMINUM	CUSTOM CAST ALUMINUM
			
16" any style 3/8" thick, brushed Alum	16" Helvetica 1-1/4" deep cast, brushed Alum	16" any style 3/4" thick, brushed Alum	16" any flat face style 1-1/4" deep, brushed Alum
$119	**$102**	**$218**	**$159**

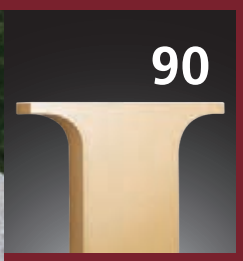
FABRICATED STAINLESS STEEL (WITHOUT BACK)	FABRICATED ALUMINUM (WITHOUT BACK)
	
16" Helvetica, painted or brushed Fabricated Stainless Steel with 1"return depth	16" Helvetica, brushed Fabricated Aluminum with 1"return depth
$121	**$112**

LETTERS & LOGOS OVERVIEW

PRODUCT	MATERIALS	STANDARD SIZE RANGE	THICKNESS / GAUGE OR DEPTH / RETURN SIZE
Flat Cut Metal Letters & Logos	Aluminum Stainless Steel or Cor-Ten® Bronze or Brass Copper	1/2" up to 48" x 60"	1/8", 1/4", 3/8", 1/2", 3/4", 1" 1/8", 1/4", 3/8", 1/2" 1/8", 1/4", 3/8", 1/2", 3/4" 1/8", 1/4", 3/8"
Fabricated Metal Letters & Logos	Aluminum (Alloy 5052) Stainless Steel (Alloy 304 or 316)	16" to 120" Std. 2" to 36" Std.	1/2" to 6" Return Depths AL: .090" Face and .063" Returns SS:16-18 GA Face; 22-24 GA Returns
Cast Metal Letters & Logos	Aluminum Bronze	4" to 36" Std.; Larger available	3/8" to 1-1/2" Std; Up to 3" available

Plastic









Laser Cut Acrylic

Our acrylic letters and logos can be customized to virtually any custom graphic design, with laser-cut polished edges and typical 4 day production.

Formed Plastic

Choose from one of our 32 standard styles with typical 2 day production or we can dimensionally replicate your custom letter or logo with typical 6 day production.

Injection Molded

Smooth returns, sharp edges and unblemished letter faces gives the look of cast metal in a plastic product with typical 2 days production.






THE
MONTCLAIRE
APARTMENT HOMES


QUARRY





Committed To Detail

Laser Precision

- Sizes from one inch to six feet
- Larger letters & logos available as multi-piece
- Lightweight and easy to install
- Custom painting and hi-res printing
- Typical 4 days production

Gemini's laser cut acrylic is customizable for almost any application. Starting with sheets of acrylic extruded in Gemini's state of the art extrusion plant, we laser cut your design with exacting precision and create a finished product that is sharp, beautiful and lower cost than you would expect.

Our acrylic is available in a wide spectrum of standard pigmented colors or it can be painted to your specifications. Thicknesses range from 1/8" to 1-1/2". When your job calls for precision, Gemini laser cut acrylic is the right choice.

LIFETIME G GUARANTEE



Custom Laser Cut Acrylic

Gemini's custom laser cutting capabilities provide you with the ability to cut acrylic into shapes and letterstyles not attainable with routers. You can create designs with detail that you would not think possible. Your 2D drawings and images can be produced into 3D shapes that will make your customers take notice. Multiple sets also afford even lower costs than what you would find in our single piece pricing.

Advantages in using Gemini Laser Cut Acrylic letters and logos:

- Sizes range from 1" - 72"
- Larger letters & logos available as multi-piece
- Superior laser cut smooth edges
- 12 standard pigmented colors
- Typical 4 day production
- 8 standard thicknesses
- Lifetime Guarantee







Quotes in Minutes

Price projects using the following tables or get an instant quote with our online Catalog Estimator tool. See page 6 for details.

Submit artwork with the following information:

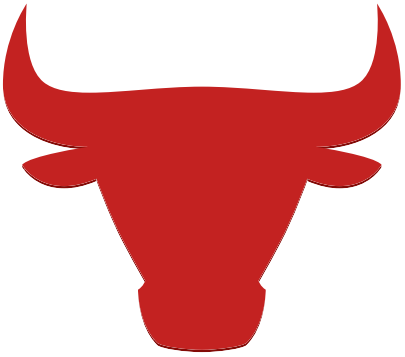
- Vector based art is required (.cdr, .eps, .ai, .fs)
- Size of the finished logo or letters should be in art file
- PMS colors, standard painted or pigmented colors, thickness
- Mounting method
- Number of sets



From your 2-D electronic art to finished 3-D logo in just a few days!

Advantages of custom Acrylic letters & logos

- Multi-set discounts make this product very cost-effective
- Limitless customization options on color, size, shape & thickness
- Impact modified acrylic



Custom logo **Pricing**





Save Money with multi-set discounts

Ask a Representative for details

Fully Assembled with D/F Tape

New this year is the availability of multiple piece acrylic letters, logos, or panels, fully assembled in our shop with a quality double faced tape. We bond all acrylic parts with a 25 mil tape, designed for interior use only. Multiple piece projects, up to 20 pieces, can be bonded before shipping. Projects over 20 pieces will require our production and pricing review. Available in sizes, by gauge, up to sizes listed in the letter and logo pricing pages. Any letter, panel, or logo over 48"x48" will also need production review to confirm our capability and pricing. (email for quote)

Note: Acrylic pieces can also be bonded to the face of any Laminate product.





Fully Assembled with Studs

Acrylic projects can now be produced in layers to add even more dimension to your letters or logos. By mechanically assembling multiple pieces of acrylic, you can add depth or multiple colors to a design. Assembled face pieces must be at least 3/8"thick to allow for drilling and tapping for threaded studs. Back pieces, minimum ¼"thick, can be assembled to face pieces with thru-holes. Back pieces, minimum 3/8"thick, can be assembled to face pieces (optional countersunk to allow for a flush assembly to the face) and are drilled and tapped for a flush stud mount to the wall. Based on final project size and weight, parts will either be pre-assembled, taken apart and shipped loose, or be left assembled – this can vary by project. Size limits: refer to pricing pages, by gauge, for limits. (email for quote)

Note: Acrylic pieces can be assembled to laminate products, following the same gauge limitations – Interior use only. Email art for consideration of acrylic to metal projects. Indoor use only due to expansion and contraction differences in the materials.





Gemini Painting Options & Services

Gemini is fully equipped to paint acrylic letters and logos per your requirements. By allowing us to provide you with high quality, UV stable, polyurethane painted products, you're assured of guaranteed quality – while avoiding the extra labor, costly resources, and environmental challenges that can be associated with spraying paint – and our paint is guaranteed for life.

- **Wide selection of paint matching options** – by computer scanning and custom mixing paint colors in-house, we can match virtually any supplied sample, PMS number, or any paint manufacture's color number. Gemini has invested in the most advanced painting technologies to guaranteed colors that match your needs. All colors are available with a gloss, semi-gloss, satin, or matte sheen to meet any desired look.
- **Quality Sign Paint** – we only spray high-performance paints, designed for the Sign industry, to meet the demands of virtually any interior or exterior installation. All paints have been tested in UV Xenon and salt fog chambers.Our 3-part acrylic polyurethane is hardened and oven baked to provide a lifetime of color fastness and stability.
- **Faster project readiness and shorter project lead times** – all laser acrylic cutting operations are equipped with spray paint booths and ovens – under the same roof - to maintain a quality product while minimizing any lead time additions needed for painting.
- **We can handle any challenge** – our advanced production capabilities, along with years of custom painting experience, allow us to quickly produce detailed painted projects to help meet your deadlines – including intricate masking and detailed multi-color paint applications. And if custom painting doesn't fit your project, we can always use our 7-color hi-resolution printer for fine detail from your vector art file.



Pricing Examples

14" x 24" Logo x 3/16"
- 1 color acrylic polyurethane
- 1 color match
- 1 mask fee

$155 for first logo - plain mount
(email for quote)



Pricing Examples

14" x 24" Logo x 3/16"
- 4 color acrylic polyurethane
- 1 color match
- 4 color set-up fee

$419 for first logo - plain mount
(email for quote)

Second Surface Painting

What does second surface mean?
1st surface – painting or printing on the face of the product – or front viewing surface (face).
2nd surface – painting or printing on the opposite side of a clear product's face – or the back.

Advantages:
- Clear substrate helps protects paint or ink from abrasion (scratches)
- Clear substrate protects paint or ink from chemical attacks – such as in many cleaning products
- Clear substrate protects paint or ink from vandalism (scratches – graffiti)
- 2nd surface allows image on back with dry-erase option on face
- Clear substrate may help protect paint or ink from UV attack, causing fading





Hi-Resolution Printing

18" x 20" x 3/4"

$426 for first logo
- plain mount
(email for quote)





15" x 12" x 1/8"

$145.50 for first logo
- plain mount
(email for quote)



12" x 12" x 1/4"

$138.60 for first logo
- plain mount
(email for quote)

Hi-Resolution Printing

Where multi-step painting and masking is impractical, Gemini's custom color print technology lets you faithfully reproduce your most complex designs, intricately detailed graphical elements, sophisticated color gradients or any photographic images directly onto sign materials. Our advanced, ink jet printing technology lets us print with dimensionally-stable, highly saturated color inks to reproduce virtually any image or design, and is a great option to create strong visual impact at a reasonable cost.



Pricing Examples

24" x 15" x 3/8"

$313 for first logo - plain mount
(email for quote)

Our full-color inkjet printing capabilities let us print directly to flat plastic, as well as many other substrates including aluminum, brass, bronze and stainless steel. With print resolution at 1,200 dpi, images are vivid, gradients are smooth and the color spectrum is virtually limitless. Our inks are all UV-cured and tested for UV resistance.

From one sign to many, Gemini's custom printing capabilities also let you create sign elements with 100% repeatability, and we offer discounts for multiple quantities of single signs.

48" x 28" x 1/2"

$1,270 for first logo - plain mount
(email for quote)



Gemini's Custom Printing Warranty

Gemini's no-hassle warranty is no different for its custom printing than for its exterior grade products, when they are installed in the proper environment. Products that use our full-color inkjet printing capability are designed for interior use--due to limitations of the top-coats, inks, or finishes. While these products may be installed in exterior applications—Gemini cannot warrant their life in those environments.

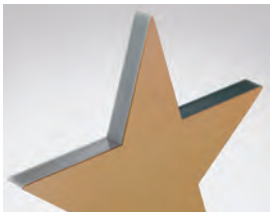
As with all other Gemini products, when used in the proper environment, if for any reason, your product chips, cracks, or fades—Gemini will replace or repair the returned product free of charge, with product as manufactured by Gemini.

1/8", 3/16", 1/4", 3/8" & 1/2" Thick Pigmented Colors

Clear 2225	Green Glass 3030	7508	8807	8886	2756	3130	2418	2025
Optical Clear	Green Glass	White	Platinum	Metallic Silver*	Metallic Gold*	Duranodic Bronze*	Brown	Black

2793	2050	2860
Red	Dark Blue	Medium Blue

* Indicates metallic colors



Metallic Gold and Silver will have a smoked (darker) edge.

3/4", 1" & 1-1/2" Thick Colors†

†All colors are painted except Optical Clear, Green Glass & Translucent White.

Clear 2225	Green Glass 3030	5687	2718	4660	0209	4310	2025	8090
Optical Clear	Green Glass	White	Ivory	Desert Sand	Grey	Dove Grey	Black	Safety Green

2037	2000	0217	0218	0254	0256	2119	2662	1875
Lemon Yellow	Yellow	Citrus Yellow	Sundance Yellow	Mango	Rampart Orange	Orange	Red-Orange	Brick Red

2793	2240	2280	2410	2287	0246	2767	2050	2860
Red	Maroon	Black Cherry	Magenta	Purple	Violet Toner	Midnight Blue	Dark Blue	Medium Blue

3000	2648	5425	3210	0222	3555	2108	0259	2030
Blue	Light Blue	Marine Reef Blue	Teal Blue	Emerald Green	Spring Green	Light Green	Federal Green	Dark Green

2162	2418	0400	2756	0222	3555	2108	0259	2030
Hunter Green	Brown	Brilliant Gold	Metallic Gold*	Aztec Gold	Copper	Aztec Copper	Medium Bronze	Old Copper

3130	8886
Duranodic Bronze*	Metallic Silver*

* Indicates colors that do not have a full gloss finish.

1" & 1-1/2" Only
Translucent White
Not Available in 3/4" Thick

Translucent 2447
Trans. White

Standard Paint Colors

5687 White	2718 Ivory	4660 Desert Sand	0209 Grey	4310 Dove Grey	2025 Black	8090 Safety Green
2037 Lemon Yellow	2000 Yellow	0217 Citrus Yellow	0218 Sundance Yellow	0254 Mango	0256 Rampart Orange	2119 Orange
2662 Red-Orange	1875 Brick Red					
2793 Red	2240 Maroon	2280 Black Cherry	2410 Magenta	2287 Purple	0246 Violet Toner	2767 Midnight Blue
2050 Dark Blue	2860 Medium Blue					
3000 Blue	2648 Light Blue	5425 Marine Reef Blue	3210 Teal Blue	0222 Emerald Green	3555 Spring Green	2108 Light Green
0259 Federal Green	2030 Dark Green					
2162 Hunter Green	2418 Brown	0400 Brilliant Gold	2756 Metallic Gold*	0222 Aztec Gold	3555 Copper	2108 Aztec Copper
0259 Medium Bronze	2030 Old Copper					
3130 Duranodic Bronze*	8886 Metallic Silver*					

* Indicates colors that do not have a full gloss finish.

Custom Painted Colors

Gemini's in-house paint lab can mix and match nearly any custom color needed. Available in multiple paint sheen options: Gloss, Semi-Gloss, Satin or Matte. Add $20/color, (1/8" - 1/2" thick acrylic add 30% to paint). We can match PMS numbers, other paint vendor's numbers, names or MP formulas or a supplied sample.

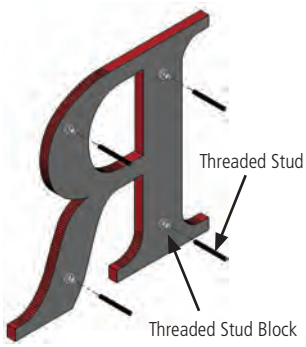


Flat Cut Acrylic Mounting Options



1a-Plain
Price as Listed

Letters with no mounting hardware.



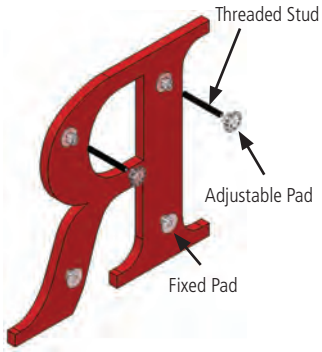
2a-Stud
ADD 5%

Stud blocks are solvent bonded to letter backs to receive stud. These blocks will require the letters to stand-off the mounting surface approximately 3/8" - 1/2". Studs can be aligned in-line for brick / block mortar or rail upon request. Drilling patterns are required for this installation.



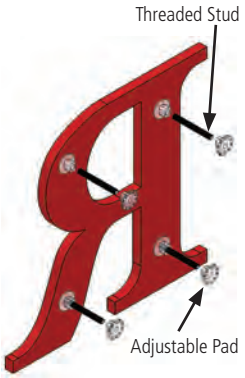
2b-Pad
ADD 5%

Pads are plastic disks on the rear of the letters. Secure the letters to the wall using a split stencil pattern or spacing tape guide and silicone adhesive. Adjustable pads available upon request. Stencil pattern recommeded.



2c-Combination
ADD 5%

Combination of studs and pads. Stud through a pad on the top portion of each letter, pads only on the bottom portion of each letter. Mounting procedure is the same as a Stud Mount with the addition of securing pads to the mounting surface with adhesive. Studs can be aligned in-line for brick / block mortar or rail upon request. Drilling patterns are required for this installation.



2d-Combination All
ADD 5%

Combination all mounts have stud through a pad on the top and bottom portion of each letter. Mounting procedure is the same as a Stud Mount. Studs can be aligned in-line for brick / block mortar or rail upon request. Drilling patterns are required for this installation.



Double Face Tape
ADD 5%

For interiror, flat, smooth walls only. Double face tape mount comes with partial covered backs with a VHB, double faced tape. Volume of tape is based on letter size and gauge. Heavier letters may require tape and adhesive (such as epoxy on acrylic) to properly secure letters. VHB tape is designed for interior, flat, dry wall installations.



Flush Stud
ADD 15%

Letters 3/8"-1-1/2" thick can be drilled and tapped for a FLUSH STUD installation. Studs can be aligned in-line for brick/block mortar joints, or rail, upon request. Drilling pattern are required for this installation.

Size Limits of Double Face Tape by Thickness of Acrylic

1/8"	3/16"	1/4"	3/8"	1/2"	3/4"	1"	1-1/2"
22" x 22"	22" x 22"	20" x 20"	16" x 16"	14" x 14"	12" x 12"	10" x 10"	10" x 10"

INSTALL GUIDES

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation** such as period, comma & dash are 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add $20/color +30% (specialty paints may be additional)

1/8" or 3/16" Thick Flat Cut Acrylic Letters

PRICE PER LETTER. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Price	3.30	4.10	4.40	4.70	5.20	5.70	6.80	7.80	9.30	11.30	12.60	14.30	16.10	17.90	19.80	21.50	23.30	25.30	27.40	30.50	33.60	36.50	39.50	42.50

†1" letters block style only

1/8" & 3/16" Colors

See page 98

1/8" or 3/16" Thick Flat Cut Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

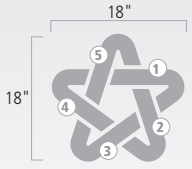
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$25.70	$27.90	$28.30	$28.90	$29.40	$30.00	$31.00	$31.50	$32.20	$33.20	$34.30	$35.30	$38.60	$41.80	$46.10
11	27.90	30.00	30.40	31.00	31.50	32.20	33.20	32.00	35.30	37.50	38.60	39.60	42.80	46.10	50.40
12	28.30	30.40	33.20	34.30	35.30	36.50	37.50	36.00	39.60	40.80	41.80	43.90	47.10	50.40	54.70
13	28.90	31.00	34.30	36.50	37.50	38.60	39.60	38.00	41.80	42.80	45.00	47.10	51.40	54.70	58.90
14	29.40	31.50	35.30	37.50	40.80	41.80	42.80	41.00	45.00	46.10	49.30	51.40	54.70	58.90	63.20
15	30.00	32.20	36.50	38.60	41.80	45.00	46.10	44.00	48.20	49.30	52.50	55.70	58.90	63.20	68.60
16	31.00	33.20	37.50	39.60	42.80	46.10	48.20	46.00	51.40	53.60	56.70	58.90	63.20	67.50	72.80
17	31.50	34.30	38.60	40.80	43.90	47.10	49.30	49.00	54.70	56.70	60.00	63.20	67.50	71.80	77.10
18	32.20	35.30	39.60	41.80	45.00	48.20	51.40	51.00	57.90	60.00	64.30	67.50	71.80	76.10	81.40
19	33.20	37.50	40.80	42.80	46.10	49.30	53.60	53.00	60.00	64.30	67.50	70.70	76.10	80.40	85.70
20	34.30	38.60	41.80	45.00	49.30	52.50	56.70	56.00	64.30	67.50	71.80	75.00	80.40	84.60	91.00
21	35.30	39.60	43.90	47.10	51.40	55.70	58.90	59.00	67.50	70.70	75.00	79.30	83.60	88.90	95.30
22	38.60	42.80	47.10	51.40	54.70	58.90	63.20	63.00	71.80	76.10	80.40	83.60	87.90	93.20	99.60
23	41.80	46.10	50.40	54.70	58.90	63.20	67.50	67.00	76.10	80.40	84.60	88.90	93.20	97.50	103.90
24	46.10	50.40	54.70	58.90	63.20	68.60	72.80	72.00	81.40	85.70	91.00	95.30	99.60	103.90	108.20

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $13.60
5-5-5 LOGOS 36 - 99 SQ. INCHES = $23.00

5-5-5 LOGO PROGRAM

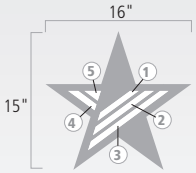
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $57.90

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $46.10

PAINTING & MULTI-COLOR MASKING



$46.10 logo price
+30% painting charge
+$20 custom color charge

5-5-5 price = $79.93

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1/4" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1/4" Colors

See page 98

PRICE PER LETTER Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	4.10	4.80	5.50	6.60	7.00	7.90	9.60	11.60	13.50	15.70	17.60	19.80	21.90	25.40	28.00	30.80	33.80	36.60	39.50	42.30	45.80	52.30	56.20	60.10

†1" letters block style only

PRICE PER 5-5-5 LOGO Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$33	$36	$38	$39	$40	$41	$42	$43	$44	$45	$47	$49	$53	$56	$62
11	36	38	41	42	43	44	45	47	48	49	51	54	58	62	68
12	38	41	44	47	48	50	51	52	53	55	57	59	64	68	74
13	39	42	47	51	53	54	55	56	57	59	62	65	69	73	80
14	40	43	48	53	56	57	58	59	60	64	67	70	74	80	86
15	41	44	50	54	57	60	62	64	65	68	71	75	81	85	93
16	42	45	51	55	58	62	66	68	70	73	77	81	86	92	98
17	43	47	52	56	59	64	68	71	73	77	81	86	92	97	104
18	44	48	53	57	60	65	70	73	78	82	86	92	97	103	111
19	45	49	55	59	64	68	73	77	82	86	92	97	103	109	117
20	47	51	57	62	67	71	77	81	86	92	96	102	109	114	123
21	49	54	59	65	70	75	81	86	92	97	102	108	114	120	129
22	53	58	64	69	74	81	86	92	97	103	109	114	119	126	135
23	56	62	68	73	80	85	92	97	103	109	114	120	126	132	141
24	62	68	74	80	86	93	98	104	111	117	123	129	135	141	147
26	71	78	84	92	98	104	111	117	124	131	138	144	150	157	163
30	83	90	98	105	113	120	128	135	143	152	159	167	174	182	189
36*	100	109	118	127	137	145	155	163	173	183	191	201	209	219	228
40*	111	122	131	142	152	162	172	183	192	203	213	222	233	243	253
44*	123	133	145	156	167	178	189	201	212	223	234	245	256	267	279
48*	133	146	158	170	183	194	206	219	231	244	255	267	280	292	304

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $17
5-5-5 LOGOS 36 - 99 SQ. INCHES = $28

INSTALL GUIDES

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add $20/color +30% (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Custom hardware placement** – $12 per letter



max. 20" x 20"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 20" x 20"

1/4" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1/4" Colors

See page 98

PRICE PER LETTER Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
Price	64.20	68.80	73.00	76.20	78.20	83.10	88.60	94.10	99.30	104.70	110.00	115.70	121.60	127.60	133.60	139.50	151.80	165.70	179.50	194.20

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

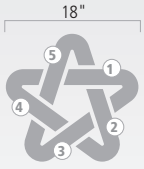
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$67	$71	$76	$78	$81	$83	$86	$88	$92	$96	$98	$100	$104	$106	$109	$111	$116	$123	$128	$133
11	74	78	82	85	88	90	95	97	101	104	106	109	113	116	120	122	127	133	139	146
12	81	84	89	92	97	98	103	105	109	113	114	118	123	126	130	131	138	145	151	158
13	87	92	97	100	104	105	110	112	118	122	124	127	132	135	139	142	149	156	162	170
14	94	98	103	106	110	113	118	121	126	130	132	137	143	146	150	152	158	167	174	183
15	100	104	110	113	118	120	126	129	134	138	141	145	151	155	160	162	170	178	185	194
16	106	111	116	121	126	128	133	136	143	148	150	155	161	165	170	172	180	189	197	206
17	112	117	124	128	133	135	142	145	151	156	158	163	170	174	179	183	192	201	209	219
18	119	124	130	134	139	143	149	152	159	165	168	173	180	184	190	192	201	212	221	231
19	126	131	138	143	148	152	158	161	169	174	177	183	190	194	200	203	213	223	232	244
20	132	138	145	150	156	159	166	169	176	182	185	191	199	203	209	213	223	234	244	255
21	138	144	151	156	162	167	173	177	185	192	195	201	208	213	219	222	232	245	255	267
22	145	150	158	164	170	174	180	184	193	199	202	209	218	223	229	233	244	256	267	280
23	151	157	166	171	177	182	190	194	202	208	213	219	227	232	239	243	254	267	278	292
24	157	163	172	177	184	189	197	201	209	217	220	228	237	242	249	253	265	279	290	304
26	173	177	185	192	199	204	212	217	226	234	238	246	255	262	269	274	287	301	314	328
30	199	204	214	221	229	235	244	249	261	269	273	282	293	300	310	314	329	345	360	378
36*	240	246	258	266	276	282	293	299	312	321	327	338	351	359	369	375	392	413	430	450
40*	267	274	287	296	308	314	325	333	347	358	364	375	389	399	410	416	435	457	476	499
44*	294	301	316	325	338	345	358	366	382	393	400	413	428	437	450	457	482	502	523	548
48*	319	328	343	355	368	378	391	400	416	429	436	450	467	477	491	499	526	548	575	596

*Oversize charges will apply

5-5-5 LOGO PROGRAM

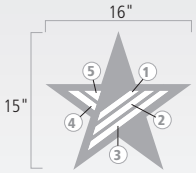
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $78

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $62

PAINTING & MULTI-COLOR MASKING



$62 logo price
+30% painting charge
+$20 custom color charge

5-5-5 price = $100.60

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

3/8" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

3/8" Colors

See page 98

PRICE PER LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	1"†	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
Price	5	7	9	10	11	13	14	17	19	22	24	27	31	35	39	43	46	51	55	61	67	72	78	85

Size	25"	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"
Price	91	98	104	112	119	126	134	143	151	160	168	177	186	196	205	215	224	234	244	254	264	274	284	294

†1" letters block style only

*Oversize charges will apply

PRICE PER 5-5-5 LOGO Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$44	$49	$51	$55	$57	$58	$60	$63	$65	$67	$69	$73	$77	$83	$88
11	49	53	55	59	63	65	67	69	71	73	77	81	85	90	97
12	51	55	59	65	68	70	72	74	77	79	83	87	93	99	105
13	55	59	65	69	72	75	78	80	82	84	89	94	101	108	115
14	57	63	68	72	78	81	84	87	90	94	98	102	109	116	124
15	58	65	70	75	81	86	89	93	96	99	104	110	117	125	132
16	60	67	72	78	84	89	95	98	101	105	111	117	125	133	141
17	63	69	74	80	87	93	98	104	109	112	118	125	133	141	149
18	65	71	77	82	90	96	101	109	115	119	126	132	141	149	158
19	67	73	79	84	94	99	105	112	119	126	133	140	149	158	167
20	69	77	83	89	98	104	111	118	126	133	140	147	157	167	176
21	73	81	87	94	102	110	117	125	132	140	147	155	165	175	185
22	77	85	93	101	109	117	125	133	141	149	157	165	173	183	193
23	83	90	99	108	116	125	133	141	149	158	167	175	183	191	202
24	88	97	105	115	124	132	141	149	158	167	176	185	193	202	210
26	99	109	118	127	137	146	156	165	175	184	193	203	213	222	232
30	115	127	138	148	159	170	182	192	203	214	224	236	247	258	268
36*	139	152	164	178	191	204	217	231	244	256	269	282	296	309	322
40*	154	169	184	198	213	227	242	256	270	285	299	314	329	343	358
44*	170	186	202	218	234	250	266	282	298	314	330	346	363	378	394
48*	186	203	220	238	255	273	291	308	325	342	360	378	395	413	430

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $26
5-5-5 LOGOS 36 - 99 SQ. INCHES = $43

INSTALL GUIDES

- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add $20/color +30% (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Flush stud** - add 15%
- **Custom hardware placement** – $12 per letter



max. 16" x 16"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 16" x 16"

3/8" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

3/8" Colors

See page 98

PRICE PER LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	49"*	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"*	62"*	63"*	64"*	65"*	66"*	67"*	68"*	69"*	70"*	71"*	72"*
Price	305	317	328	340	351	362	373	384	396	407	418	429	442	453	463	474	484	495	506	517	527	538	564	581

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

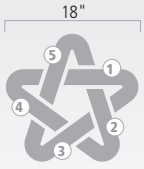
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$96	$99	$105	$108	$112	$115	$120	$123	$128	$132	$134	$139	$145	$148	$152	$154	$161	$170	$177	$186
11	104	109	114	119	124	127	132	135	141	145	147	152	158	161	167	169	177	186	194	203
12	113	118	125	129	134	138	143	146	152	157	159	164	171	175	180	184	193	202	211	220
13	123	127	134	138	145	148	154	157	165	170	173	178	185	190	195	198	207	218	227	238
14	132	137	144	149	155	159	166	169	176	182	185	191	199	203	209	213	223	234	244	255
15	142	146	154	159	166	170	176	180	189	195	198	204	212	217	223	227	238	250	261	273
16	150	156	165	170	177	182	189	193	201	207	211	217	225	230	238	242	253	266	277	291
17	159	165	174	180	188	192	200	204	213	220	223	231	240	245	252	256	268	282	294	308
18	169	175	184	191	198	203	211	216	225	232	236	244	253	259	266	270	284	298	311	325
19	177	184	194	200	208	214	222	227	237	244	248	256	267	273	282	285	299	314	328	342
20	188	193	203	211	219	224	232	238	248	257	261	269	280	286	294	299	314	330	344	360
21	196	203	214	221	230	236	245	250	261	269	273	282	293	300	310	314	330	346	361	378
22	205	213	224	231	241	247	257	262	273	282	287	296	308	315	324	329	344	363	378	395
23	215	222	234	242	251	258	267	273	285	294	299	309	321	329	338	343	359	378	393	413
24	224	232	244	252	262	268	278	285	297	307	312	322	334	342	353	358	375	394	410	430
26	244	250	263	272	284	291	301	308	321	332	337	349	362	370	381	387	405	426	444	465
30	283	291	305	314	325	334	346	354	369	381	388	401	416	426	438	445	466	490	510	535
36*	339	349	365	378	392	401	415	425	443	456	463	479	497	509	524	533	557	586	611	640
40*	377	387	405	418	434	445	460	471	492	506	516	533	552	565	582	591	618	651	678	710
44*	414	426	446	460	478	490	507	519	542	559	568	586	608	622	640	651	687	715	743	779
48*	453	465	487	503	522	535	553	566	591	609	619	640	663	679	699	710	749	779	819	850

*Oversize charges will apply

5-5-5 LOGO PROGRAM

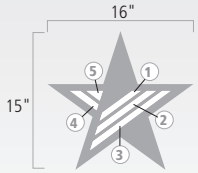
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $115

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $89

PAINTING & MULTI-COLOR MASKING



$89 logo price
+30% painting charge
+$20 custom color charge

5-5-5 price = $135.70

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1/2" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1/2" Colors

See page 98

PRICE PER LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"
Price	9	10	12	13	15	17	20	23	26	29	33	38	42	44	49	53	58	64	70	76	83	90	97	105

Size	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"	49"*
Price	112	120	128	136	145	154	164	174	183	193	203	214	225	236	247	257	269	280	292	303	314	326	338	351

*Oversize charges will apply

PRICE PER 5-5-5 LOGO Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$59	$65	$68	$73	$78	$81	$83	$85	$88	$92	$96	$101	$109	$115	$123
11	65	70	74	80	84	88	90	94	97	101	107	112	119	127	135
12	68	74	81	86	92	96	99	102	107	111	116	123	131	139	147
13	73	80	86	94	99	103	107	111	115	120	127	133	142	150	159
14	78	84	92	99	105	111	115	119	125	130	137	144	153	162	172
15	81	88	96	103	111	118	123	128	133	140	147	155	164	174	184
16	83	90	99	107	115	123	131	137	143	149	157	165	175	186	195
17	85	94	102	111	119	128	137	145	152	159	168	176	187	198	208
18	88	97	107	115	125	133	143	152	161	169	177	187	198	209	220
19	92	101	111	120	130	140	149	159	169	178	188	198	209	221	233
20	96	107	116	127	137	147	157	168	177	188	198	207	220	232	245
21	101	112	123	133	144	155	165	176	187	198	207	218	231	244	256
22	109	119	131	142	153	164	175	187	198	209	220	231	243	255	269
23	115	127	139	150	162	174	186	198	209	221	232	244	255	267	281
24	123	135	147	159	172	184	195	208	220	233	245	256	269	281	293
26	137	149	162	176	189	202	216	229	242	255	268	281	295	308	321
30	159	174	189	204	219	235	250	265	280	296	311	326	341	356	372
36*	190	208	227	245	263	281	299	318	337	355	373	391	410	428	446
40*	212	232	252	273	293	313	334	354	374	395	415	434	455	475	495
44*	233	255	278	300	322	344	367	389	412	434	456	478	501	523	546
48*	254	279	303	327	352	376	400	425	449	474	498	522	547	571	595

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $31
5-5-5 LOGOS 36 - 99 SQ. INCHES = $54

INSTALL GUIDES

- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add $20/color +30% (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Flush stud** - add 15%
- **Custom hardware placement** – $12 per letter



max. 14" x 14"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 14" x 14"

1/2" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1/2" Colors

See page 98

PRICE PER LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"*	62"*	63"*	64"*	65"*	66"*	67"*	68"*	69"*	70"*	71"*	72"*
Price	364	377	389	403	415	428	441	454	467	483	493	506	522	532	559	575	591	607	623	639	655	660	667

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Pigmented gloss acrylic. Painted +30%. All pricing is Plain Mount

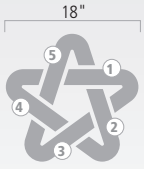
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$131	$137	$144	$149	$155	$159	$166	$169	$176	$181	$184	$190	$198	$202	$208	$212	$222	$233	$243	$254
11	145	149	157	164	170	174	180	184	193	199	202	208	217	222	228	232	243	255	266	279
12	157	162	171	177	184	189	197	201	209	217	220	227	236	241	248	252	264	278	289	303
13	170	176	185	192	199	204	212	217	226	234	237	245	254	261	268	273	286	300	313	327
14	182	189	199	205	214	219	227	232	243	250	254	263	273	280	288	293	307	322	336	352
15	195	202	213	220	229	235	244	249	260	268	272	281	292	299	309	313	328	344	359	376
16	208	216	227	235	244	250	260	265	276	285	290	299	311	318	328	334	348	367	382	400
17	221	229	240	248	259	265	274	281	293	303	308	318	330	338	348	354	370	389	406	425
18	234	242	254	263	273	280	291	297	311	320	325	337	350	358	368	374	391	412	429	449
19	247	255	268	277	289	296	307	314	328	338	343	355	368	378	388	395	413	434	452	474
20	260	268	282	292	304	311	322	330	344	355	361	373	387	397	408	415	434	456	475	498
21	272	281	295	306	318	326	338	345	361	373	379	391	406	415	428	434	454	478	498	522
22	286	295	310	320	333	341	354	362	378	389	397	410	425	435	448	455	476	501	522	547
23	298	308	323	334	347	356	369	378	394	406	413	428	444	454	468	475	497	523	545	571
24	311	321	337	348	363	372	386	394	411	424	431	446	462	474	487	495	519	546	568	595
26	338	348	365	378	392	402	416	426	445	458	467	483	501	513	527	536	561	591	615	644
30	391	402	422	435	452	463	480	491	513	528	538	555	576	590	608	617	646	680	708	742
36*	470	483	505	522	542	555	575	588	614	633	643	666	690	707	728	740	773	813	847	887
40*	521	536	562	580	602	617	639	654	683	703	715	740	766	784	807	821	857	902	939	985
44*	574	591	618	639	663	680	704	719	751	773	786	813	843	863	888	902	952	992	1033	1082
48*	626	644	675	696	724	742	768	784	819	843	857	887	919	941	968	985	1039	1082	1137	1180

*Oversize charges will apply

5-5-5 LOGO PROGRAM

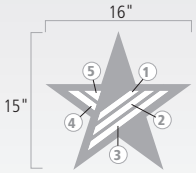
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $161

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $123

PAINTING & MULTI-COLOR MASKING



$123 logo price
+30% painting charge
+$20 custom color charge

5-5-5 price = $179.90

Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

3/4" Thick Flat Cut Painted Acrylic Letters & 5-5-5 Logos

3/4" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"
Price	12	14	16	18	21	24	28	32	36	41	47	53	59	62	68	74	82	89	98	107	116	126	136	146

Size	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"	49"*
Price	157	168	179	191	203	215	227	238	250	262	274	289	304	319	334	348	363	379	394	410	425	441	457	474

*Oversize charges will apply

PRICE PER 5-5-5 LOGO Painted gloss acrylic. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$78	$85	$90	$98	$103	$109	$112	$117	$122	$127	$133	$141	$149	$152	$168
11	85	93	99	107	113	119	124	129	134	140	147	155	165	168	185
12	90	99	108	116	124	129	134	141	147	153	161	170	180	183	201
13	98	107	116	125	133	140	145	153	159	167	175	185	195	198	218
14	103	113	124	133	143	150	157	164	172	179	189	199	210	213	235
15	109	119	129	140	150	161	168	176	185	192	203	214	227	229	251
16	112	124	134	145	157	168	179	188	197	206	217	229	242	244	268
17	117	129	141	153	164	176	188	200	209	219	231	243	256	259	284
18	122	134	147	159	172	185	197	209	222	232	245	258	271	274	301
19	127	140	153	167	179	192	206	219	232	246	259	271	288	290	318
20	133	147	161	175	189	203	217	231	245	259	273	286	303	305	335
21	141	155	170	185	199	214	229	243	258	271	286	301	318	320	352
22	149	165	180	195	210	227	242	256	271	288	303	318	334	336	368
23	152	168	183	198	213	229	244	259	274	290	305	320	336	351	385
24	168	185	201	218	235	251	268	284	301	318	335	352	368	385	401
26	185	203	221	239	258	276	293	311	329	348	366	384	402	420	438
30	215	236	256	278	298	320	340	360	382	402	424	444	465	486	507
36*	258	282	308	333	358	383	408	433	458	483	508	533	557	583	608
40*	286	314	342	370	398	426	454	481	509	537	565	593	621	647	675
44*	315	346	376	408	438	469	499	530	560	591	622	652	683	713	744
48*	344	378	411	444	478	511	545	578	611	644	677	712	745	778	811

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $38
5-5-5 LOGOS 36 - 99 SQ. INCHES = $69

INSTALL GUIDES

- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Custom paint color** add $20/color (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Flush stud** - add 15%
- **Custom hardware placement** – $12 per letter



max. 12" x 12"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 12" x 12"

3/4" Thick Flat Cut Painted Acrylic Letters & 5-5-5 Logos

3/4" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"*	62"*	63"*	64"*	65"*	66"*	67"*	68"*	69"*	70"*	71"*	72"*
Price	491	508	525	542	559	576	593	610	627	644	661	679	698	718	737	756	775	794	814	833	852	871	894

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Painted gloss acrylic. All pricing is Plain Mount

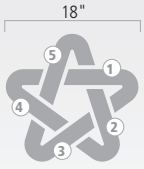
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$178	$185	$195	$201	$209	$215	$223	$228	$238	$245	$249	$258	$268	$274	$283	$286	$300	$315	$329	$344
11	196	203	214	221	230	236	245	250	261	269	273	282	293	300	310	314	330	346	361	378
12	214	221	232	241	250	256	266	272	284	293	298	308	320	328	337	342	358	376	392	411
13	231	239	251	261	271	278	289	295	308	317	322	333	345	354	364	370	387	408	424	444
14	249	258	270	280	291	298	309	316	331	341	346	358	371	381	391	398	416	438	456	478
15	267	276	290	299	312	320	332	339	354	364	370	383	398	407	418	426	446	469	489	511
16	284	293	308	318	332	340	353	360	376	387	394	408	423	433	446	454	474	499	520	545
17	301	311	327	338	352	360	374	383	400	412	420	433	450	460	474	481	503	530	551	578
18	319	329	345	358	373	382	396	405	423	435	443	458	475	486	501	509	532	560	583	611
19	336	348	365	378	392	402	416	426	445	458	467	483	501	513	528	537	562	591	615	644
20	355	366	384	398	413	424	439	449	469	483	492	508	527	540	555	565	591	622	647	677
21	373	384	403	416	433	444	460	471	492	506	516	533	552	566	583	593	620	652	679	712
22	389	402	422	436	454	465	482	493	515	530	540	557	578	593	611	621	649	683	711	745
23	407	420	440	456	474	486	503	515	538	554	564	583	605	619	637	647	678	713	742	778
24	424	438	459	475	494	507	525	537	561	577	588	608	631	645	664	675	707	744	774	811
26	460	474	497	515	534	549	569	582	607	624	636	658	682	699	718	731	764	805	838	878
30	533	549	575	594	617	632	655	670	700	721	733	758	785	804	828	842	880	927	965	1,012
36*	640	658	689	712	739	758	784	802	838	863	877	908	941	964	992	1,009	1,055	1,110	1,156	1,212
40*	711	731	765	792	822	842	872	892	932	959	975	1,009	1,045	1,071	1,102	1,121	1,172	1,233	1,283	1,345
44*	782	805	843	871	904	927	959	981	1,025	1,055	1,074	1,110	1,150	1,178	1,213	1,233	1,302	1,355	1,410	1,479
48*	853	878	919	950	986	1,012	1,047	1,071	1,118	1,150	1,171	1,212	1,256	1,285	1,321	1,345	1,420	1,479	1,553	1,613

*Oversize charges will apply

5-5-5 LOGO PROGRAM

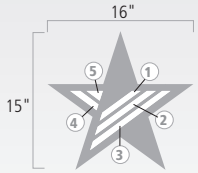
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $222

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $168

PAINTING & MULTI-COLOR MASKING



$168 logo price
+$20 custom color charge

5-5-5 price = $188

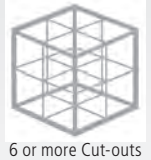
Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1" Thick Flat Cut Painted Acrylic Letters & 5-5-5 Logos

1" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"
Price	17	19	23	25	29	34	40	45	51	57	65	74	83	87	95	104	114	125	137	149	163	177	191	205

Size	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"	49"*
Price	220	235	251	267	284	300	317	334	351	367	384	406	426	446	467	489	509	531	552	574	595	619	639	664

*Oversize charges will apply

PRICE PER 5-5-5 LOGO Painted gloss acrylic. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$94	$102	$110	$118	$126	$131	$137	$143	$149	$156	$164	$173	$184	$194	$205
11	102	111	119	129	138	144	150	158	165	172	182	191	202	214	225
12	110	119	130	140	149	157	164	172	180	188	199	208	221	233	246
13	118	129	140	152	161	170	177	187	195	204	216	227	239	253	266
14	126	138	149	161	173	183	191	201	210	220	233	245	259	273	286
15	131	144	157	170	183	195	205	216	227	237	249	262	277	292	307
16	137	150	164	177	191	205	219	230	242	253	266	280	296	311	327
17	143	158	172	187	201	216	230	245	256	269	283	298	314	331	348
18	149	165	180	195	210	227	242	256	271	285	300	315	334	351	368
19	156	172	188	204	220	237	253	269	285	301	318	334	352	370	388
20	164	182	199	216	233	249	266	283	300	318	335	352	370	389	409
21	173	191	208	227	245	262	280	298	315	334	352	369	389	410	429
22	184	202	221	239	259	277	296	314	334	352	370	389	408	429	449
23	194	214	233	253	273	292	311	331	351	370	389	410	429	448	470
24	205	225	246	266	286	307	327	348	368	388	409	429	449	470	490
26	225	247	269	292	313	336	357	380	402	424	446	469	490	512	534
30	261	286	312	338	364	388	414	440	465	491	516	541	567	593	619
36*	313	344	374	405	435	466	496	527	557	589	620	650	681	711	742
40*	349	382	416	450	485	518	552	586	621	654	688	722	756	790	824
44*	383	420	458	495	533	570	608	645	683	720	757	794	832	869	907
48*	418	459	500	540	581	623	664	704	745	786	826	867	908	948	989

*Oversize charges will apply

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $44
5-5-5 LOGOS 36 - 99 SQ. INCHES = $83

INSTALL GUIDES

- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Custom paint color** add $20/color (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Flush stud** - add 15%
- **Custom hardware placement** – $12 per letter



max. 10" x 10"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 10" x 10"

1" Thick Flat Cut Painted Acrylic Letters & 5-5-5 Logos

1" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"*	62"*	63"*	64"*	65"*	66"*	67"*	68"*	69"*	70"*	71"*	72"*
Price	687	712	735	758	782	807	830	855	878	903	925	952	979	1,005	1,032	1,058	1,085	1,112	1,138	1,165	1,191	1,218	1,252

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Painted gloss acrylic. All pricing is Plain Mount

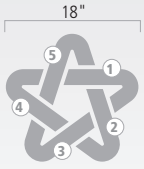
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$218	$225	$237	245	$254	$261	$270	$276	$289	$298	$304	$313	$325	$333	$343	$349	$364	$383	$399	$418
11	239	247	260	268	280	286	297	304	317	328	333	344	357	365	376	382	400	420	438	459
12	261	269	283	293	305	312	323	331	345	356	362	374	388	398	409	416	435	458	477	500
13	283	292	307	317	330	338	351	358	374	385	392	405	421	431	444	450	471	495	516	540
14	304	313	330	341	355	364	377	385	402	414	422	435	452	462	476	485	506	533	554	581
15	325	336	353	364	379	388	402	411	430	444	451	466	483	495	509	518	542	570	594	623
16	346	357	375	388	404	414	429	438	458	472	480	496	515	527	543	552	577	608	633	664
17	367	380	399	412	429	440	455	466	486	501	510	527	547	561	577	586	613	645	672	704
18	389	402	422	436	454	465	482	493	515	530	540	557	578	593	611	621	649	683	711	745
19	410	424	445	460	478	491	508	520	543	560	569	589	610	624	643	654	684	720	750	786
20	432	446	468	484	503	516	534	547	571	589	599	620	642	658	677	688	719	757	788	826
21	454	469	492	508	528	541	561	574	599	617	629	650	673	690	710	722	755	794	827	867
22	475	490	514	531	552	567	587	600	627	646	658	681	706	723	743	756	791	832	866	908
23	497	512	538	556	578	593	614	627	656	676	687	711	737	755	777	790	826	869	904	948
24	518	534	560	579	602	619	640	655	684	705	717	742	769	787	810	824	862	907	944	989
26	563	579	607	627	652	669	693	709	740	762	776	803	832	852	877	892	933	982	1,021	1,071
30	650	669	701	724	752	771	798	816	852	878	894	925	959	982	1,010	1,028	1,075	1,131	1,177	1,234
36*	780	803	841	869	902	925	957	979	1,023	1,053	1,072	1,108	1,148	1,176	1,211	1,232	1,288	1,355	1,410	1,479
40*	867	892	934	965	1,002	1,028	1,064	1,088	1,136	1,170	1,191	1,232	1,276	1,307	1,344	1,367	1,429	1,504	1,566	1,641
44*	955	982	1,028	1,062	1,102	1,131	1,170	1,196	1,249	1,287	1,310	1,355	1,404	1,437	1,479	1,504	1,588	1,654	1,722	1,805
48*	1,040	1,071	1,121	1,158	1,203	1,234	1,277	1,307	1,364	1,404	1,429	1,479	1,531	1,568	1,613	1,641	1,732	1,805	1,897	1,968

*Oversize charges will apply

5-5-5 LOGO PROGRAM

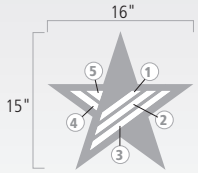
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $271

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $205

PAINTING & MULTI-COLOR MASKING



$205 logo price
+$20 custom color charge

5-5-5 price = $225

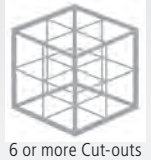
Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements

1-1/2" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1-1/2" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"
Price	30	35	41	44	52	61	71	81	92	103	117	133	149	157	172	188	206	225	247	269	293	318	343	369

Size	26"	27"	28"	29"	30"*	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"	49"*
Price	396	423	452	481	511	539	571	607	631	659	691	721	766	804	841	879	916	952	994	1,032	1,072	1,109	1,150	1,195

*Oversize charges will apply

PRICE PER 5-5-5 LOGO Painted gloss acrylic. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10"	$160	$175	$189	$203	$217	$230	$240	$253	$266	$279	$294	$309	$326	$343	$360
11	175	192	207	223	238	252	265	279	294	308	324	341	359	379	397
12	189	207	225	243	260	275	289	305	321	337	354	372	393	413	433
13	203	223	243	262	280	297	313	330	348	365	384	404	426	447	469
14	217	238	260	280	301	320	337	356	374	394	414	435	459	481	505
15	230	252	275	297	320	342	360	381	401	421	444	466	491	516	540
16	240	265	289	313	337	360	385	406	429	450	474	499	524	551	577
17	253	279	305	330	356	381	406	432	456	479	504	530	557	585	613
18	266	294	321	348	374	401	429	456	483	507	534	562	591	620	649
19	279	308	337	365	394	421	450	479	507	536	564	593	624	654	685
20	294	324	354	384	414	444	474	504	534	564	594	624	656	688	720
21	309	341	372	404	435	466	499	530	562	593	624	656	689	724	757
22	326	359	393	426	459	491	524	557	591	624	656	689	722	758	793
23	343	379	413	447	481	516	551	585	620	654	688	724	758	792	828
24	360	397	433	469	505	540	577	613	649	685	720	757	793	828	865
26	395	434	473	512	551	590	629	668	707	746	785	824	863	902	941
30	456	501	546	591	636	681	726	771	816	861	906	951	996	1,041	1,086
36*	547	601	655	710	763	817	871	925	980	1,033	1,087	1,141	1,195	1,249	1,303
40*	608	668	728	788	848	908	968	1,028	1,088	1,148	1,208	1,268	1,328	1,388	1,448
44*	669	735	802	867	933	999	1,065	1,132	1,197	1,263	1,329	1,395	1,462	1,527	1,593
48*	730	803	875	946	1,018	1,090	1,163	1,234	1,306	1,378	1,450	1,523	1,594	1,666	1,738

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $67
5-5-5 LOGOS 36 - 99 SQ. INCHES = $136

*Oversize charges will apply

INSTALL GUIDES

- **Drill Pattern/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

PRICING NOTES

- **Lower case letters**, where available, are 75% of upper case price
- **Small punctuation,** such as period, comma and dash are 33% of upper case price
- **Custom paint color** add $20/color (specialty paints may be additional)

MOUNTING OPTIONS

- **All pricing is plain mount**
- **Stud, pad, combination , combination all & D/F tape mounting -** add 5%
- **Flush stud** - add 15%
- **Custom hardware placement** – $12 per letter



max. 10" x 10"

Double Face Tape: 25 mil, Orafol® foam tape standard, call for availability of other tapes. Interior use only, up to 10" x 10"

1-1/2" Thick Flat Cut Acrylic Letters & 5-5-5 Logos

1-1/2" Colors

See page 98

PRICE PER LETTER Painted gloss acrylic. All pricing is Plain Mount

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

Size	50"*	51"*	52"*	53"*	54"*	55"*	56"*	57"*	58"*	59"*	60"*	61"*	62"*	63"*	64"*	65"*	66"*	67"*	68"*	69"*	70"*	71"*	72"*
Price	1,237	1,272	1,323	1,359	1,408	1,446	1,494	1,533	1,580	1,620	1,666	1,685	1,716	1,745	1,793	1,832	1,870	1,928	1,986	2,044	2,082	2,121	2,188

*Oversize charges will apply

PRICE PER 5-5-5 LOGO. Painted gloss acrylic. All pricing is Plain Mount

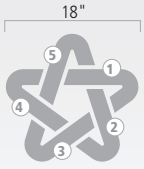
For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

Size	25"	26"	27"	28"	29"	30"	31"*	32"*	33"*	34"*	35"*	36"*	37"*	38"*	39"*	40"*	42"*	44"*	46"*	48"*
10	$382	$395	$414	$428	$445	$456	$473	$483	$504	$519	$528	$547	$567	$580	$597	$608	$636	$669	$696	$730
11	421	434	455	471	489	501	519	530	554	571	582	601	623	638	657	668	699	735	765	803
12	458	473	496	513	532	546	566	578	603	621	633	655	679	695	715	728	761	802	834	875
13	496	512	537	554	576	591	612	625	654	673	686	710	735	753	775	788	824	867	902	946
14	533	551	577	597	620	636	659	673	704	725	737	763	792	810	833	848	887	933	971	1,018
15	571	590	618	639	664	681	705	721	753	776	789	817	847	867	892	908	949	999	1,039	1,090
16	610	629	659	682	708	726	752	769	803	827	842	871	902	924	951	968	1,012	1,065	1,109	1,163
17	647	668	700	724	752	771	798	816	852	878	894	925	959	982	1,010	1,028	1,075	1,132	1,177	1,234
18	685	707	740	765	795	816	845	864	902	930	946	980	1,015	1,039	1,070	1,088	1,137	1,197	1,246	1,306
19	724	746	781	808	840	861	891	912	952	981	998	1,033	1,071	1,097	1,128	1,148	1,200	1,263	1,314	1,378
20	760	785	822	850	882	906	938	959	1,002	1,031	1,050	1,087	1,126	1,153	1,187	1,208	1,263	1,329	1,383	1,450
21	799	824	863	892	926	951	984	1,007	1,052	1,083	1,103	1,141	1,182	1,211	1,246	1,268	1,326	1,395	1,452	1,523
22	836	863	903	935	970	996	1,031	1,054	1,101	1,133	1,154	1,195	1,238	1,268	1,305	1,328	1,388	1,462	1,521	1,594
23	874	902	945	977	1,014	1,041	1,077	1,102	1,151	1,186	1,206	1,249	1,294	1,326	1,364	1,388	1,451	1,527	1,589	1,666
24	913	941	985	1,018	1,058	1,086	1,124	1,150	1,201	1,237	1,259	1,303	1,351	1,383	1,423	1,448	1,514	1,593	1,658	1,738
26	990	1,019	1,066	1,103	1,146	1,176	1,217	1,245	1,300	1,339	1,363	1,411	1,461	1,497	1,541	1,568	1,639	1,725	1,795	1,882
30	1,143	1,176	1,230	1,272	1,321	1,355	1,403	1,435	1,499	1,543	1,571	1,626	1,685	1,726	1,776	1,807	1,889	1,989	2,070	2,170
36*	1,372	1,411	1,477	1,527	1,586	1,626	1,683	1,722	1,798	1,851	1,885	1,951	2,020	2,070	2,129	2,167	2,265	2,385	2,481	2,602
40*	1,523	1,568	1,641	1,697	1,761	1,807	1,870	1,913	1,997	2,056	2,094	2,167	2,245	2,299	2,365	2,407	2,516	2,648	2,755	2,889
44*	1,677	1,725	1,805	1,867	1,938	1,989	2,057	2,104	2,198	2,263	2,304	2,385	2,470	2,529	2,603	2,648	2,795	2,913	3,030	3,177
48*	1,829	1,882	1,969	2,036	2,113	2,170	2,244	2,296	2,399	2,469	2,514	2,602	2,696	2,760	2,840	2,889	3,049	3,177	3,338	3,466

*Oversize charges will apply

5-5-5 LOGO PROGRAM

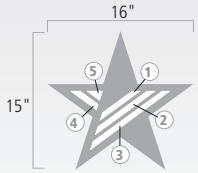
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $483

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $360

PAINTING & MULTI-COLOR MASKING



$360 logo price
+$20 custom color charge

5-5-5 price = $380

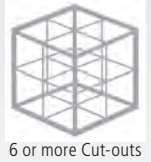
Single element with more than one painted color must add $70 masking charge per additional color. If custom colors are used, add additional $20 per color.

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Logos



6 or more Cut-outs



6 or more Elements


colour
&design
inc









Formed Plastic

Customization, Dimension & Economy

- Typical 2 days production on standard styles
- Typical 6 days production on custom formed letters & logos
- Custom painting and sculpted detail
- Low cost, high impact

Formed plastic, an original legacy product dating back over 50 years for Gemini, continues to evolve and provide a multitude of opportunities for innovative sign applications. Made from Cellulose Acetate Butyrate (CAB). A tough UV stable, non-petroleum, completely recyclable plastic, in a wide variety of standard letter styles - or customized to match virtually any letter style or logo that can be designed. Transform your 2-D image into a 3-D logo with unmatched depth and visibility.

LIFETIME G GUARANTEE



Custom Formed Plastic

Want an easy way to make money for your shop? Sell and install Gemini Custom Formed Plastic Letters. Thanks to our modern manufacturing capabilities, the inexpensive molds used for our formed letters & logos provide a wide variety of customization options. Plus, Gemini guaranteed-for-life formed plastic letters are produced in as little as 8 days.

The original "Gemini Letters," our extensive line of formed plastic letters offers you the greatest variety in both styles and colors. Formed letters are the utmost in versatility.



Advantages in using Gemini Formed Plastic letters and logos:

- Sizes range from 2" - 68"
- Tough, UV stable CAB plastic
- Custom painting and hi-res printing
- Far greater depth than flat cut
- Sculpted, prismatic, round or flat face profiles
- Lifetime Guarantee



Save Money with multi-set discounts

Ask a Representative for details

Ordering Custom Formed Products is easy

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .pdf, .fs)
- Size, depth & face profile of the finished logo or letters should be in art file
- PMS colors, standard painted or pigmented
- Mounting method
- Number of sets

3D art/relief may be required for sculptured items





From your 2-D electronic art to finished 3-D logo in just a few days!





Advantages of custom Formed letters & logos

- Multi-set discounts make this product very cost-effective
- Wide variety of custom options on color, size and shape
- Products can be illuminated
- As little as 6 days production
- Up to 46" x 68" single piece - Larger logos can be made in multiple pieces

Custom letter **Pricing**

Starting on page 124



Standard symbol **Pricing**

Starting on page 136



29 Standard Pigmented Colors

* Light Blue is not recommended for use with studs or pads.
Painted semi-gloss, satin or matte Add 30%. Custom Painted Colors Add 30% + $20 Match Fee.



2025 Black | 4310 Dove Grey | 5687 White | 2718 Ivory | 4660 Desert Sand | 2000 Yellow | 2540 Mango | 2119 Orange | 2662 Red-Orange



2793 Red | 1875 Brick Red | 2240 Maroon | 2287 Purple | 2767 Midnight Blue | 2050 Dark Blue | 2860 Medium Blue | 3000 Blue

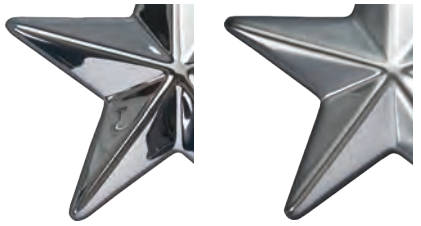


2648 Light Blue* | 3210 Teal Blue | 2108 Light Green | 2030 Dark Green | 2162 Hunter Green | 2418 Brown



6371 Yellow Gold | 2756 Metallic Gold | 6366 Copper | 3120 Medium Bronze | 3130 Duranodic Bronze | 8886 Metallic Silver

Premium Finish Chrome



Polished Chrome
(Formed price x 2.5)

Brushed Chrome
(Formed price x 3)

Common Painting Options - Call for Quote



Painted Returns | **Painted Flange** | **Painted Border**

Unlimited Painted Colors

When a job requires a special color, formed plastic letters and logos can be easily painted. You can choose from any standard Gemini painted colors or we can custom match any of the following:

- PMS color match
- Any paint company color numbers
- Samples supplied for color scanning (2" x 2" min.)
- Sheen Level



This CAR QUEST design was formed in white CAB plastic and painted with two different PMS colors. The mold for this piece was made to provide an additional 3-D effect for the letters and panels.

Gemini offers a variety sheen options*

- Gloss
- Semi-Gloss
- Satin
- Matte

*Additional charges may apply



Gloss and Matte shown above





Multi-color Logos

Gemini can also re-produce custom letters and logos painted multiple colors. By using a combination of multi-axis routers and spray masking, we can make a 2-D logo come to life with added 3-D dimension and clean color separations. Single pieces can be made up to 46" x 68".



One piece embossed logo - custom painted

Chrome Finish

When your logo design calls for a round face or LED illumination, formed chrome may be your answer. Available in either Polished or Brushed, a thin chrome film is laminated to a sheet of CAB plastic, then thermoformed over a custom built mold. The end result is a deep, dimensional logo that is UV stable, salt resistant, and designed for any exterior harsh environment use.

Add Polished Chrome to your formed project: Formed price x 2.5

Add Brushed Chrome to your formed project: Formed price x 3





Illuminating Formed Plastic

Whether back-lit or face-lit, Gemini's GemLite brand of formed channel letters provide the professional look that is sure to get your signs noticed. Available as UL Listed letters with LED packages, their slim-line design is sure to make your customer happy.

For more information see Page 180

What **Colors** are available ?

See color options for faces and LEDs on page 183



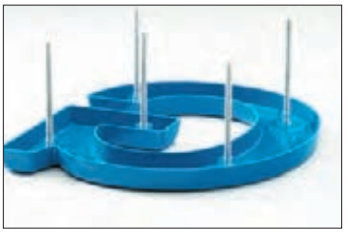


Mounting Options



1a-Plain *90% of Price*

No mounting blocks or hardware included.



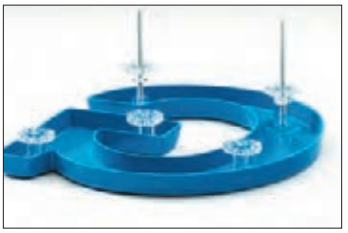
2a-Stud *Price as Listed*

Threaded blocks are solvent bonded to the letter backs to receive a 10-24 stud. Silicone adhesive is applied to the studs and into the drilled holes when installing. Drilling pattern is required for this installation.



2b-Pad *Price as Listed*

*Threaded blocks are solvent bonded to the letter backs to receive the perforated pad. Silicone adhesive is used to adhere the perforated pads to the installation surface. Spacing guides are available for this installation. ** Most letters 9" and under will have perforated pads bonded directly to the letter back and will have a slight stand-off.*



2c-Combination *Price as Listed*

*Threaded blocks are solvent bonded to the letter backs. The top portion of the letter receives stud through pads and the bottom pad only. Mounting procedure is the same as 2a Stud with the addition of securing pads to the installation surface with silicone. Drilling pattern is required for this installation. ** Most letters 9" and under will have perforated pads bonded directly to the letter back and will have a stand-off.*



Drill Patterns

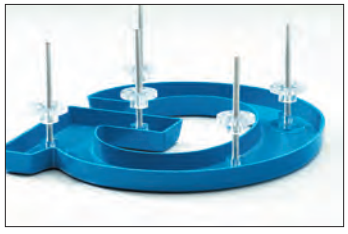
Patterns are not sent with orders unless requested. All stud mounted or combination mounted letters will require some type of drilling template to install.



2b-Pad

Larger letters will have an adjustable pad, while smaller letters have a fixed pad, which will create a stand-off.





2d-Combination All *Price as Listed*

Threaded blocks are solvent bonded to the letter backs. All mount locations receive a stud through pad. Mounting procedure is the same as 2a Stud with the addition of securing pads to the installation surface with silicone. Drilling pattern is required for this installation.



2f-Flange *Price as Listed*

Letters are produced with a minimum 1/4" wide visible plastic flange, all around letter, to allow for installing with screws (not supplied).



Outside Bracket *Price as Listed*

Mounting brackets are bonded to the inside return of the letter. Fasteners (not supplied) are used to screw the letter to the installation surface.



Standard mounting In-Line for rail, brick or block

Price as Listed

Custom Formed Letters & Logos

Made to order, made to your art design, in only a few extra days. Custom Formed letters and logos allow for re-production of your design, with added depth and dimension to enhance the look and attraction of any sign. Now with our enhanced ability to re-produce, with multiple colors, per your art, dimensional logos never looked so good – or affordable.

For more information see Page 124



Best Value Formed Letter Styles

Pricing is easy – with standard formed plastic styles. Choose from any Best Value Series style, all with the same price. Price and compare or if you want a visual estimate, use the newly enhanced catalog estimator on our web site's Partner Portal and get immediate estimates – with a visual image and catalog prices – all available to print or save for future reference.

For more information see Page 130



Premium Formed Letter Styles

You can also choose from one of our many Premium Formed styles – all at the same price. Gemini continues to offer the convenience of production ready art for these styles. Production lead time for Premium Letter styles may be slightly more than our Best Value styles.

For more information see Page 132



Illuminating Formed Plastic

Now you can take any formed style and light it with LEDs! All of our CAB plastic is UL Certified for use with LEDs for lighting.

For more information see Page 180



Best Value Formed Letter Styles & Sizes

		2"	3"	4"	5"	6"	8"	9"	10"	12"	15"	18"	24"	30"	36"	48"
Page 130	Architectural			✓		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓
	Arial Bold			✓		✓	✓			✓	✓	✓	✓	✓	✓	
	Futura Bold		✓	✓		✓	✓			✓	✓	✓	✓	✓	✓	
Page 131	Goudy Extra Bold		✓	✓		✓		✓		✓	✓	✓	✓	✓	✓	
	Helvetica	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Helvetica Bold		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Times Bold			✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Times New Roman			✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	

Premium Formed Letter Styles & Sizes

		2"	3"	4"	5"	6"	8"	9"	10"	12"	15"	18"	24"	30"	36"	48"
Page 132	Avant Garde					✓		✓		✓	✓	✓	✓			
	Benguiat					✓		✓		✓	✓	✓	✓			
	Brush Script					✓		✓		✓	✓	✓	✓			
	CASLON ADBOLD					✓		✓		✓	✓	✓	✓			
	CENTURY SCHOOLBOOK BOLD					✓		✓		✓	✓	✓	✓			
Page 133	Clarendon Fortune Bold					✓		✓		✓	✓	✓	✓			
	Cooper Black					✓		✓		✓	✓	✓	✓			
	COPPERPLATE					✓		✓		✓	✓	✓	✓			
	Futura					✓		✓		✓	✓	✓	✓			
	Futura Condensed					✓		✓		✓	✓	✓	✓			
	Garamond Bold Italic					✓		✓		✓	✓	✓	✓			
	Garamond Bold Round					✓		✓		✓	✓	✓	✓			
Page 134	**Gil Sans Bold**					✓		✓		✓	✓	✓	✓			
	Helvetica Medium Condensed					✓		✓		✓	✓	✓	✓			
	Helvetica Medium Italic					✓		✓		✓	✓	✓	✓			
	Helvetica Round					✓		✓		✓	✓	✓	✓			
	MICROGRAMMA BOLD EXT.					✓		✓		✓	✓	✓	✓			
Page 135	Optima					✓		✓		✓	✓	✓	✓			
	Optima Semi Bold					✓		✓		✓	✓	✓	✓			
	ROMAN CLASSIC					✓		✓		✓	✓	✓	✓			
	Roman Round					✓		✓		✓	✓	✓	✓			
	Standard Block					✓		✓		✓	✓	✓	✓			
	TRAJAN BOLD					✓		✓		✓	✓	✓	✓			
						✓		✓		✓	✓	✓	✓			

Custom Formed Flat Face Letters




Flat Face

Letter Size (max. dimension)

Lower Case is 90% of corresponding Upper Case price. Punctuation is 33% of upper case price.

	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"
Price	$18.60	$20.20	$22.10	$24.60	$27.10	$32.10	$37.40	$40.70	$43.50	$47.00	$50.90	$54.50	$62.10	$68.30	$74.90
Mold Depth	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"

	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*
Price	$84.40	$91.80	$100.40	$110.30	$119.20	$131.30	$142.80	$155.80	$165.50	$177.70	$189.50	$201.30	$205.40	$217.70	$239.80
Mold Depth	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"

*Oversize shipping charges will apply

	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
Price	$243.20	$256.60	$281.30	$283.80	$297.90	$325.10	$326.60	$341.80	$371.20	$372.00	$387.30	$402.50	$419.50	$436.00	$470.80
Mold Depth	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"

*Oversize shipping charges will apply

Letter Height	Min. Stroke	Mold Depth
4"	.375"	1/2"
5" - 9"	.5"	3/4"
10" - 14"	.63"	1"
15" - 17"	.7"	1-1/4"
18" - up	.75"	1-1/2"

Formed Letter Price Comparison

Type / Size	12"	15"	18"	24"
Best Value Formed	26.40	37.00	49.20	79.40
Premium Formed	29.70	41.60	55.30	89.40
Custom Flat Face Formed	43.50	54.50	74.90	131.30
Custom Round / Prismatic Face Formed	54.40	68.20	93.70	164.20

INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*













Custom Formed Round / Prismatic Face Letters



Round Face

Prismatic Face

Letter Size (max. dimension)

Lower Case is 90% of corresponding Upper Case price. Punctuation is 33% of upper case price.

	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"
Price	$23.30	$25.30	$27.70	$30.80	$33.90	$40.20	$46.80	$50.90	$54.40	$58.80	$63.70	$68.20	$77.70	$85.40	$93.70
Mold Depth	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"

	19"	20"	21"	22"	23"	24"	25"*	26"*	27"*	28"*	29"*	30"*	31"*	32"*	33"*
Price	$105.50	$114.80	$125.50	$137.90	$149.00	$164.20	$178.50	$194.80	$206.90	$222.20	$236.90	$251.70	$256.80	$272.20	$299.80
Mold Depth	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"

*Oversize shipping charges will apply

	34"*	35"*	36"*	37"*	38"*	39"*	40"*	41"*	42"*	43"*	44"*	45"*	46"*	47"*	48"*
Price	$304.00	$320.80	$351.70	$354.80	$372.40	$406.40	$408.30	$427.30	$464.00	$465.00	$484.20	$503.20	$524.40	$545.00	$588.50
Mold Depth	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"

*Oversize shipping charges will apply

Letter Height	Min. Stroke	Mold Depth
4"	.375"	1/2"
5" - 9"	.5"	3/4"
10" - 14"	.63"	1"
15" - 18"	.7"	1-1/4"
19" - 29"	.75"	1-1/2"
30" - 35"	1.7"	2"
36" - up	2"	2.5"

Save Money
with multi-set discounts

Ask a Representative for details

Limitations / Restrictions

Most Letters and Logos can be produced up to 46" x 68" – in one piece.

Larger letters and logos may be made in up to three separate pieces.

Custom bars may be produced up to 70"long in one piece, and also require additional mounting hardware to prevent the natural plastic contracting that can bow or warp any plastic. Installation may also require the use of a stronger adhesives such as epoxy, or a good construction grade adhesive. Metal bars are also a good alternate option here – especially with long bars, made in multiple pieces.

Custom Formed Flat Face Logos


Flat Face

All pricing includes standard mounting

Logos with 3 or more pieces may have additional charges

	12" & under	13	14	15	16	17	18	19	20	21	22	23	24	25*	26*	27*	28*	29*	30*	31*
12" & under	$54	$56	$63	$65	$71	$72	$80	$82	$89	$91	$99	$103	$108	$112	$115	$121	$125	$129	$134	$139
13"	56	62	66	70	74	79	83	88	93	98	101	107	112	116	121	125	130	135	139	144
14"	63	66	73	74	83	85	95	100	105	109	114	120	125	130	135	139	145	151	155	161
15	65	70	74	80	85	92	97	102	107	113	117	123	129	135	139	144	150	155	161	166
16	71	74	83	85	96	97	108	109	119	120	130	131	143	148	155	158	162	166	178	184
17	72	79	85	92	97	103	109	115	122	127	134	140	146	152	157	164	170	177	182	188
18	80	83	95	97	108	109	121	122	134	135	148	154	161	165	173	180	187	193	200	207
19	82	88	100	102	109	115	122	129	136	143	150	156	167	170	177	183	190	197	202	211
20	89	93	105	107	119	122	134	136	149	154	164	168	178	183	193	198	209	214	223	228
21	91	98	109	113	120	127	135	143	154	157	168	172	184	187	194	202	214	217	228	233
22	99	101	114	117	130	134	148	150	164	168	180	185	195	199	213	218	228	233	244	249
23	103	107	120	123	131	140	154	156	168	172	185	188	200	205	217	221	233	237	249	253
24	108	112	125	129	143	146	161	167	178	184	195	200	214	219	233	237	249	253	268	271
25*	112	116	130	135	148	152	165	170	183	187	199	205	219	223	237	240	253	257	272	276
26*	115	121	135	139	155	157	173	177	193	194	213	217	233	237	251	255	270	275	289	293
27*	121	125	139	144	158	164	180	183	198	202	218	221	237	240	255	260	275	279	293	297
28*	125	130	145	150	162	170	187	190	209	214	228	233	249	253	270	275	292	294	311	317
29*	129	135	151	155	166	177	193	197	214	217	233	237	253	257	275	279	294	299	316	320
30*	134	139	155	161	178	182	200	202	223	228	244	249	268	272	289	293	311	316	334	338
31*	139	144	161	166	184	188	207	211	228	233	249	253	271	276	293	297	317	320	338	342
32*	143	149	167	171	190	194	214	217	237	240	262	266	284	290	308	313	333	336	356	360
33*	148	154	172	177	196	200	220	224	241	247	266	270	290	293	312	318	337	340	361	364
34*	153	158	177	182	202	207	228	232	252	254	278	283	303	309	328	333	353	357	379	383
35*	156	163	182	187	207	212	233	237	257	262	283	287	309	312	333	336	356	361	382	385
36*	161	167	187	193	214	218	240	243	268	275	293	300	322	326	347	359	374	378	402	405
37*	165	172	193	198	220	224	247	251	274	277	300	304	326	329	352	361	378	381	404	408
38*	169	177	197	202	225	229	253	257	282	284	310	316	338	342	366	370	391	399	422	431
39*	173	181	205	208	232	236	260	264	287	292	317	320	342	347	370	375	399	404	434	437
40*	178	185	209	214	237	242	268	270	296	299	327	335	356	361	386	395	404	412	446	449
41*	182	190	214	220	242	249	275	278	300	307	333	336	360	365	390	399	408	423	451	455
42*	187	194	219	224	249	253	281	283	311	313	342	347	374	378	406	410	424	433	466	472
43*	192	198	224	229	255	261	284	291	318	322	343	351	377	381	410	413	428	444	473	481
44*	195	202	228	236	262	266	293	297	327	329	359	367	392	404	424	434	450	453	491	498
45*	201	209	235	244	266	277	300	309	335	342	369	375	402	408	438	440	458	475	499	508
46*	$206	213	239	245	274	279	307	311	341	343	377	386	410	418	444	453	477	486	512	522

*Oversize shipping charges will apply

INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **If your size is not listed,** use next highest size.
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color
  (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*













Custom Formed Flat Face Logos


Flat Face

All pricing includes standard mounting

Logos with 3 or more pieces may have additional charges

	32*	33*	34*	35*	36*	38*	40*	42*	44*	46*	48*	50*	52*	54*	56*	58*	60*	62*	64*	66*	68*
12" & under	$143	$148	$153	$156	$161	$169	$178	$187	$195	$206	$214	$223	$233	$240	$249	$258	$268	$277	$284	$293	$313
13"	149	154	158	163	167	177	185	194	202	213	222	232	240	249	258	268	278	287	296	305	326
14"	167	172	177	182	187	197	209	219	228	239	249	260	270	281	292	301	311	322	333	342	367
15	171	177	182	187	193	202	214	224	236	245	255	267	277	289	299	309	320	331	342	352	377
16	190	196	202	207	214	225	237	249	262	274	284	296	308	322	333	343	356	368	381	392	420
17	194	200	207	212	218	229	242	253	266	279	291	303	313	326	338	351	364	375	389	399	428
18	214	220	228	233	240	253	268	281	293	307	322	334	347	361	374	388	402	413	427	440	472
19	217	224	232	237	243	257	270	283	297	311	331	338	351	369	382	393	406	419	438	447	478
20	237	241	252	257	268	282	296	311	327	341	356	373	386	402	416	432	446	461	475	491	525
21	240	247	254	262	275	284	299	313	329	343	364	379	395	408	424	440	454	469	484	503	538
22	262	266	278	283	293	310	327	342	359	377	392	407	424	440	458	473	491	506	522	538	577
23	266	270	283	287	300	316	335	347	367	386	400	416	433	450	466	482	498	515	530	550	589
24	284	290	303	309	322	338	356	374	392	410	427	446	462	480	499	517	534	552	570	587	628
25*	290	293	309	312	326	342	361	378	404	418	436	453	470	490	508	525	543	560	577	602	644
26*	308	312	328	333	347	366	386	406	424	444	462	481	502	521	539	560	579	598	617	636	680
27*	313	318	333	336	359	370	395	410	434	453	470	490	509	530	548	568	587	607	624	649	694
28*	333	337	353	356	374	391	404	424	450	477	499	520	539	561	581	603	624	644	665	686	733
29*	336	340	357	361	378	399	412	433	453	486	509	529	548	570	590	611	632	651	672	701	749
30*	356	361	379	382	402	422	446	466	491	512	534	557	579	602	624	645	669	690	713	734	786
31*	360	364	383	385	405	431	449	472	498	522	543	566	587	610	632	653	675	698	720	747	800
32*	381	384	403	407	427	442	464	486	509	547	570	594	617	640	665	688	713	735	760	784	839
33*	384	388	407	411	430	451	469	493	517	555	577	602	624	649	674	696	720	743	768	799	855
34*	403	407	421	424	445	464	490	516	543	580	606	631	654	680	705	732	757	783	807	833	891
35*	407	411	424	436	449	473	497	522	547	590	611	637	662	688	714	740	764	789	816	849	910
36*	427	430	445	449	480	507	534	561	587	615	640	669	694	721	748	775	802	828	854	882	943
37*	432	435	448	461	490	516	543	576	596	622	648	675	703	729	756	783	808	834	860	893	956
38*	442	451	464	473	507	535	564	591	620	649	676	705	734	760	790	817	846	873	902	930	996
39*	453	458	472	486	516	546	573	601	628	660	685	714	741	769	798	825	854	879	908	943	1,009
40*	464	469	490	497	534	564	594	624	653	684	713	743	773	802	832	861	891	920	949	978	1,047
41*	466	481	496	510	546	575	603	632	669	691	721	749	782	809	840	870	898	926	956	991	1,061
42*	486	493	516	522	561	591	624	653	686	718	748	779	809	842	872	904	934	967	997	1,028	1,100
43*	490	505	520	535	572	603	632	662	693	727	756	786	816	849	879	911	942	973	1,003	1,042	1,115
44*	509	517	543	547	587	620	653	686	719	750	784	816	849	882	913	947	978	1,012	1,045	1,078	1,152
45*	523	540	557	573	601	632	663	695	726	758	791	825	855	888	921	955	986	1,019	1,051	1,094	1,170
46*	547	555	580	590	615	649	684	718	750	781	814	850	880	915	948	983	1,015	1,050	1,082	1,126	1,204

*Oversize shipping charges will apply

- **Max single piece,** 46" x 68"
- **Standard depths:** based on logo size, typical range from 1/2" - 1-1/2"
- **Formed one color + one painted color**, add $70





Custom Formed Round or Prismatic Face Logos


Round Face


Prismatic Face

All pricing includes standard mounting Logos with 3 or more pieces may have additional charges

	12" & under	13	14	15	16	17	18	19	20	21	22	23	24	25*	26*	27*	28*	29*	30*	31*
12" & under	$66	$67	$75	$78	$85	$87	$96	$98	$108	$109	$119	$124	$129	$135	$139	$144	$150	$155	$159	$166
13"	67	73	79	83	88	95	100	107	112	117	122	128	135	139	144	150	155	161	167	173
14"	75	79	87	89	100	102	113	120	125	130	138	143	150	155	161	167	175	181	186	193
15	78	83	89	96	102	109	117	123	128	135	140	148	155	161	166	173	180	186	193	199
16	85	88	100	102	114	117	129	130	143	143	155	158	172	177	185	190	194	199	213	221
17	87	95	102	109	117	124	130	139	145	153	159	168	176	182	190	197	205	211	219	226
18	96	100	113	117	129	130	144	146	159	162	177	185	193	198	208	215	225	232	240	248
19	98	107	120	123	130	139	146	155	164	171	180	187	200	205	211	220	228	237	243	253
20	108	112	125	128	143	145	159	164	179	185	196	201	213	220	232	237	251	257	267	274
21	109	117	130	135	143	153	162	171	185	190	201	207	221	225	233	242	257	260	275	279
22	119	122	138	140	155	159	177	180	196	201	215	222	234	239	256	262	275	279	293	299
23	124	128	143	148	158	168	185	187	201	207	222	226	240	245	260	265	279	284	299	305
24	129	135	150	155	172	176	193	200	213	221	234	240	257	262	279	284	298	305	322	326
25*	135	139	155	161	177	182	198	205	220	225	239	245	262	267	283	289	305	309	326	331
26*	139	144	161	166	185	190	208	211	232	233	256	260	279	283	300	306	324	331	347	351
27*	144	150	167	173	190	197	215	220	237	242	262	265	284	289	306	311	331	335	351	356
28*	150	155	175	180	194	205	225	228	251	257	275	279	298	305	324	331	350	352	373	380
29*	155	161	181	186	199	211	232	237	257	260	279	284	305	309	331	335	352	360	378	383
30*	159	167	186	193	213	219	240	243	267	275	293	299	322	326	347	351	373	378	400	407
31*	166	173	193	199	221	226	248	253	274	279	299	305	326	331	351	356	380	383	407	411
32*	172	179	200	206	227	233	257	260	284	287	314	320	341	347	369	376	398	403	428	433
33*	177	185	207	212	236	240	263	268	290	296	320	324	347	351	375	381	404	408	433	437
34*	183	190	212	219	243	248	274	278	303	305	334	339	363	370	394	398	424	428	454	460
35*	187	195	219	225	249	254	279	284	309	314	340	344	370	375	398	403	428	433	459	463
36*	193	200	225	232	257	262	287	292	322	331	351	361	385	391	417	430	449	453	481	486
37*	198	207	232	237	263	269	296	300	328	332	360	364	391	395	423	433	453	458	484	490
38*	202	211	237	243	270	275	305	309	338	341	373	378	407	411	439	445	469	479	506	517
39*	208	217	245	249	278	283	311	317	346	351	380	383	411	417	445	449	479	484	521	525
40*	214	222	251	257	284	291	322	325	355	360	393	402	428	433	464	475	484	495	535	539
41*	219	228	257	263	291	298	329	334	361	368	398	403	433	438	468	479	490	507	541	547
42*	224	233	262	268	298	305	337	340	373	377	411	417	449	453	487	492	509	520	560	566
43*	230	238	268	275	306	313	341	349	381	385	412	422	453	458	492	496	514	532	567	577
44*	234	243	275	283	314	320	351	356	393	395	430	440	470	484	509	521	540	545	589	598
45*	241	251	282	293	320	332	361	371	403	411	444	449	481	490	526	530	548	568	598	609
46*	$247	256	287	295	328	335	368	373	409	412	452	464	492	501	532	543	573	582	615	628

*Oversize charges will apply

INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **If your size is not listed,** use next highest size.
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color
  (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*













Custom Formed Round or Prismatic Face Logos

Round Face

Prismatic Face

All pricing includes standard mounting

Logos with 3 or more pieces may have additional charges

	32*	33*	34*	35*	36*	38*	40*	42*	44*	46*	48*	50*	52*	54*	56*	58*	60*	62*	64*	66*	68*
12" & under	$172	$177	$183	$187	$193	$202	$214	$224	$234	$247	$257	$267	$279	$287	$298	$310	$322	$332	$341	$351	$377
13"	179	185	190	195	200	211	222	233	243	256	266	278	289	299	310	322	334	344	355	366	392
14"	200	207	212	219	225	237	251	262	275	287	298	311	324	337	350	362	373	386	398	411	440
15	206	212	219	225	232	243	257	268	283	295	306	321	332	347	360	371	383	397	411	423	453
16	227	236	243	249	257	270	284	298	314	328	341	355	369	385	398	412	428	441	458	470	504
17	233	240	248	254	262	275	291	305	320	335	349	363	377	392	407	421	436	449	466	479	514
18	257	263	274	279	287	305	322	337	351	368	385	400	417	433	449	465	481	496	512	530	566
19	260	268	278	284	292	309	325	340	356	373	396	406	422	444	459	470	487	502	526	536	573
20	284	290	303	309	322	338	355	373	393	409	428	447	464	481	499	518	535	552	571	589	630
21	287	296	305	314	331	341	360	377	395	412	436	454	475	490	509	528	546	563	581	603	645
22	314	320	334	340	351	373	393	411	430	452	470	489	509	530	548	567	589	607	625	646	692
23	320	324	339	344	361	378	402	417	440	464	480	499	520	540	559	578	598	618	636	660	706
24	341	347	363	370	385	407	428	449	470	492	512	535	555	577	598	620	640	663	684	705	753
25*	347	351	370	375	391	411	433	453	484	501	524	545	565	588	609	630	650	672	692	721	773
26*	369	375	394	398	417	439	464	487	509	532	555	577	603	624	648	672	695	718	741	763	816
27*	376	381	398	403	430	445	475	492	521	543	565	588	611	635	658	681	705	728	749	778	833
28*	398	404	424	428	449	469	484	509	540	573	598	624	648	674	696	722	748	773	799	824	879
29*	403	408	428	433	453	479	495	520	545	582	610	634	658	684	707	733	758	782	806	841	899
30*	428	433	454	459	481	506	535	560	589	615	640	669	695	721	748	774	803	828	855	882	943
31*	433	437	460	463	486	517	539	566	598	628	651	679	705	732	758	785	811	836	864	897	960
32*	458	461	483	489	512	531	557	582	610	656	684	713	741	769	799	826	855	883	912	940	1,006
33*	461	465	489	493	516	541	563	592	620	666	692	721	749	778	808	836	864	892	921	959	1,026
34*	483	489	505	509	534	557	588	619	651	696	727	757	786	816	846	878	908	939	969	1,000	1,069
35*	489	493	509	524	538	567	597	628	657	707	733	764	794	826	856	888	917	947	978	1,019	1,091
36*	512	516	534	538	577	608	640	674	705	737	769	803	833	865	898	930	962	995	1,025	1,058	1,130
37*	518	522	537	552	588	619	651	691	716	747	777	809	844	875	907	939	970	1,001	1,032	1,072	1,147
38*	531	541	557	567	608	643	677	709	744	778	812	845	881	913	947	981	1,015	1,047	1,083	1,117	1,195
39*	543	550	566	582	619	654	688	721	753	792	821	856	888	921	957	990	1,024	1,055	1,089	1,130	1,211
40*	557	563	588	597	640	677	713	748	784	819	855	891	927	962	999	1,032	1,069	1,104	1,139	1,174	1,257
41*	560	577	594	613	654	690	722	759	803	829	865	899	938	971	1,007	1,043	1,078	1,112	1,146	1,190	1,273
42*	582	592	619	628	674	709	748	785	824	861	898	934	971	1,011	1,046	1,084	1,121	1,160	1,196	1,232	1,320
43*	588	607	624	643	686	722	759	794	832	872	907	943	980	1,019	1,056	1,093	1,130	1,167	1,202	1,251	1,339
44*	610	620	651	657	705	744	784	824	862	901	940	980	1,019	1,058	1,097	1,136	1,174	1,215	1,254	1,293	1,382
45*	628	649	669	688	721	758	795	834	871	910	949	990	1,026	1,067	1,105	1,145	1,184	1,224	1,261	1,313	1,404
46*	656	666	696	707	737	778	819	861	901	923	964	1005	1042	1083	1123	1162	1202	1242	1280	1334	1425

*Oversize charges will apply

- **Max single piece,** 46" x 68"
- **Standard depths:** based on logo size, typical range from 1/2" - 1-1/2"
- **Formed one color + one painted color**, add $70



Best Value Formed Letter Styles

- Typical 2 Day Production Time
- Simplified Pricing
- More Size Options
- Best Value

ARCHITECTURAL



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-.,

	4"*	6"*	9"	10"	12"	15"	18"	24"	30"†	36"†	48"†
Price	$11.10	$13.40	$20.80	$22.00	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50	$344.40
Approx Depth	3/4	3/4	3/4	1	1 1/4	1 1/2	1 1/2	1 3/4	2	2	3
Approx Stroke	5/8	7/8	1 3/8	1 1/2	1 7/8	2 3/8	2 3/4	3 3/4	4 5/8	5 5/8	7 1/2

* Upper case only
† Oversize charges will apply

ARIAL BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-.,

	4"*	6"	8"	12"	15"	18"	24"	30"†	36"†
Price	$11.10	$13.40	$17.90	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50
Approx Depth	3/4	3/4	3/4	1	1	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	7/8	1 1/4	1 5/8	2 1/2	3 1/8	3 3/4	5	6 1/4	7 1/2

* Upper case only
† Oversize charges will apply

FUTURA BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-.,

	3"*	4"	6"	8"	12"	15"	18"	24"	30"†	36"*†
Price	$10.40	$11.10	$13.40	$17.90	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50
Approx Depth	1/2	3/4	3/4	1	1 1/2	1 1/2	2	2 1/2	2 1/2	2 1/2
Approx Stroke	7/8	1 1/8	1 5/8	2 1/8	3 1/4	4 1/4	4 3/4	6 1/2	7 3/8	9

* Upper case only
† Oversize charges will apply

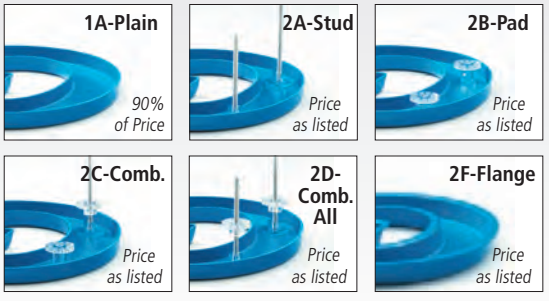
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*



GOUDY EXTRA BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	3"*	4"*	6"	9"	12"	15"	18"	24"	30"†	36"†
Price	$10.40	$11.10	$13.40	$20.80	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50
Approx Depth	1/2	1/2	3/4	1	1 1/4	1 1/2	1 1/2	1 1/2	2	2
Approx Stroke	3/4	7/8	1 3/8	2	2 5/8	3 1/4	3 7/8	5 1/4	6 7/8	7 7/8

* Upper case only
† Oversize charges will apply

HELVETICA



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	2"*	3"*	4"	5"	6"	8"	9"	10"	12"	15"	18"	24"	30"†	36"†	48"†
Price	$9.10	$10.40	$11.10	$12.00	$13.40	$17.90	$20.80	$22.00	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50	$344.40
Approx Depth	1/2	1/2	3/4	3/4	3/4	3/4	3/4	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2
Approx Stroke	3/8	5/8	1	1 1/4	1 3/8	1 7/8	2	2 1/4	2 3/4	3 1/2	4 1/8	5 1/2	7 1/8	8 1/4	11 1/4

* Upper case only
† Oversize charges will apply

HELVETICA BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	3"*	4"	5"	6"	8"	9"	10"	12"	15"	18"	24"	30"†	36"†	48"†
Price	$10.40	$11.10	$12.00	$13.40	$17.90	$20.80	$22.00	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50	$344.40
Approx Depth	1/2	3/4	3/4	3/4	1	1	1	1	1 1/4	1 1/2	1 1/2	1 1/2	1 1/2	2
Approx Stroke	7/8	1 1/8	1 1/2	1 3/4	2 3/8	2 5/8	3	3 1/2	4 3/8	5 1/4	7	8 3/4	10 1/2	13 7/8

* Upper case only
† Oversize charges will apply

TIMES BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	4"*	6"	8"	9"	10"	12"	15"	18"	24"	30"†	36"†	48"†
Price	$11.10	$13.40	$17.90	$20.80	$22.00	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50	$344.40
Approx Depth	1/2	3/4	3/4	1	1	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	2	2
Approx Stroke	1 1/8	1 5/8	2	2 1/4	2 1/2	3	3 3/4	4 1/2	6	7 1/2	9	12

* Upper case only
† Oversize charges will apply

TIMES NEW ROMAN



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	4"*	6"	8"	9"	10"	12"	15"	18"	24"	30"†	36"†
Price	$11.10	$13.40	$17.90	$20.80	$22.00	$26.40	$37.00	$49.20	$79.40	$127.10	$183.50
Approx Depth	5/8	3/4	3/4	3/4	1	1 1/4	1 1/4	1 1/2	1 1/2	1 1/2	1 3/4
Approx Stroke	1	1 1/4	1 5/8	1 3/4	2	2 3/8	2 7/8	3 3/8	4 1/4	5 1/4	6 1/4

* Upper case only
† Oversize charges will apply

Premium Formed Letter Styles

PRICE PER LETTER

6"	9"	12"	15"	18"	24"
$15.00	$23.40	$29.70	$41.60	$55.30	$89.40

AVANT GARDE

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1	1	1 1/2	1 1/2
Approx Stroke	7/8	1 3/8	1 3/4	2 1/8	2 5/8	3 1/2

BENGUIAT

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	1 5/8	1 3/4	3	3 3/4	4 1/2	4 3/4

BRUSH SCRIPT

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	3/4	1"	1 1/4	1 1/2
Approx Stroke	1 3/5	2	3 1/2	3 3/4	4	5 1/2

CASLON ADBOLD

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	3/4	3/4	1 1/4	1 1/2	1 1/2	1 3/4
Approx Stroke	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4	5

* Upper case only

CENTURY SCHOOLBOOK BOLD

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&~,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	5/8	3/4	1	1 1/4	1 1/4	1 3/4
Approx Stroke	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4	5

* Upper case only

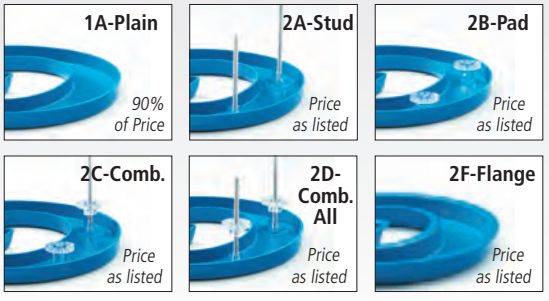
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*



Premium Formed Letter Styles

PRICE PER LETTER

6"	9"	12"	15"	18"	24"
$15.00	$23.40	$29.70	$41.60	$55.30	$89.40

CLARENDON FORTUNE BOLD



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1	1	1 1/2	1 1/2
Approx Stroke	1 1/8	1 7/8	2 1/2	2 3/4	3 1/4	4 7/8

COOPER BLACK



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	2	3	3 7/8	4 7/8	5 7/8	7 3/4

COPPERPLATE*



* Upper case only

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	3/4	3/4	1	1	1	1 1/2
Approx Stroke	1	1 1/8	1 3/8	1 3/4	2 1/4	2 1/2

FUTURA



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1 1/4	1 1/2	1 3/4	1 3/4	2
Approx Stroke	1 3/8	2	2 5/8	3 1/4	4	5 1/4

FUTURA CONDENSED



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/4	1 7/8	2 3/8	3	3 1/2	4 3/4

GARAMOND BOLD ITALIC



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1	1 1/4	1 1/2	1 1/2
Approx Stroke	1 7/8	2 5/8	3 3/8	4 1/8	5 1/2	6 3/8

GARAMOND BOLD ROUND



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	1	1 1/4	1 1/2	1 1/2	1 1/2	1 3/4
Approx Stroke	1 5/8	2 1/2	3 1/4	4	4 3/4	6 1/8

Premium Formed Letter Styles

PRICE PER LETTER

6"	9"	12"	15"	18"	24"
$15.00	$23.40	$29.70	$41.60	$55.30	$89.40

GIL SANS BOLD

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1 1/4	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/4	1 7/8	2 3/8	2 7/8	3 3/8	4 1/4

HELVETICA MEDIUM CONDENSED

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1	1	1 1/2	1 1/2
Approx Stroke	1 1/4	1 3/4	2 3/8	3	3 1/2	4 3/4

HELVETICA MEDIUM ITALIC

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	3/4	1	1	1 1/2	1 1/2
Approx Stroke	1 1/4	1 7/8	2 1/2	3 1/8	3 3/4	5

HELVETICA ROUND

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	1	1 1/4	1 1/2	1 1/2	2 1/4	2 1/2
Approx Stroke	1 3/8	2	2 3/4	3 1/2	4 1/8	5 1/2

MICROGRAMMA BOLD EXTENDED

ABC

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	5/8	3/4	1	1	1	1 1/2
Approx Stroke	1 5/8	2 1/2	3 1/4	4	5 3/4	7 5/8

* Upper case only

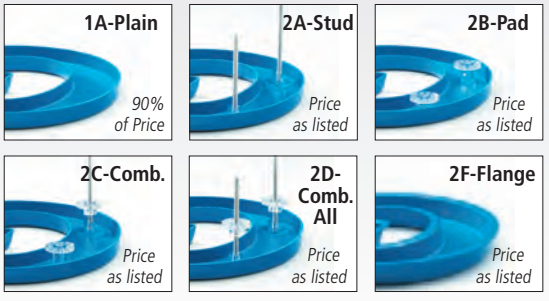
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*



Premium Formed Letter Styles

PRICE PER LETTER

6"	9"	12"	15"	18"	24"
$15.00	$23.40	$29.70	$41.60	$55.30	$89.40

OPTIMA



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	7/8	1 3/8	1 3/4	2 1/4	2 5/8	3 1/2

OPTIMA SEMIBOLD



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1 1/2	1 1/2	1 1/2	1 3/4
Approx Stroke	1 1/2	2 1/4	3 1/8	3 7/8	4 3/4	6

ROMAN CLASSIC



ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	3/4	1	1 1/2	1 1/2	1 1/2	1 1/2
Approx Stroke	1	1 3/4	2 1/2	3	3 1/4	4

* Upper case only

ROMAN ROUND



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1 1/4	1 1/2	1 1/2	1 3/4
Approx Stroke	1 3/8	2 1/8	2 3/4	3 3/8	4	5 1/2

STANDARD BLOCK



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	3/4	1	1 1/2	1 1/2	2	2
Approx Stroke	1 1/4	1 7/8	2 1/4	2 3/4	3 1/2	4 1/8

TRAJAN BOLD



ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	6"*	9"*	12"*	15"*	18"*	24"*
Approx Depth	3/4	1	1 1/4	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/8	1 5/8	2 1/4	2 3/4	3 1/4	4

* Upper case only

UNIVERS 67



ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	6"	9"	12"	15"	18"	24"
Approx Depth	5/8	3/4	1 1/4	1 1/4	1 1/2	1 1/2
Approx Stroke	1 1/4	2	2 1/2	3 1/8	3 3/4	4 3/4

Standard Formed Symbols

MEDICAL SYMBOLS

	12"	15"	18"	24"
PRICE	$35.70	$50.80	$63.60	$104.00
DEPTH	1"	1 1/4"	1 1/2"	2"


Staff of Asclepius


Chiropractic


Veterinary


Symbol of Life


Caduceus



Dental



Optometry

SCALES OF JUSTICE

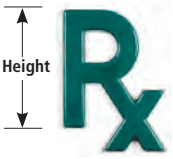
	12"	15"	18"	24"
PRICE	$27.00	$33.40	$47.40	$55.10
DEPTH	1"	1"	1 1/2"	2"


Scales of Justice

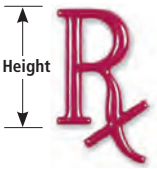
RX / MORTAR & PESTLE

	8"	12"	15"	18"	24"	30"*
PRICE	$27.00	$33.40	$47.40	$55.10	$92.00	$189.00
DEPTH	3/4"	7/8"	1"	1 1/4"	1 1/2"	1 3/4"

*Oversize charges will apply.



Flat Face Rx

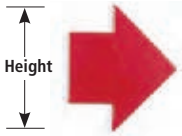


Round Face Rx

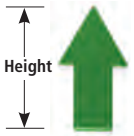

Mortar & Pestle

ARROWS

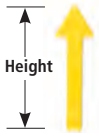
	4"	6"	8"	12"	15"	18"	24"
PRICE	$13.20	$19.10	$22.30	$27.70	$39.70	$55.40	$75.40
SHORT WIDTH	3 1/2"	5"	6 1/2"	10"	12"	14"	20"
MEDIUM WIDTH	2"	3"	4"	6"	7 1/2"	9"	12"
LONG WIDTH	1 1/2"	1 7/8"	2 1/2"	3 3/4"	4 5/8"	5 1/2"	7 3/8"
DEPTH	1/2"	5/8"	3/4"	1"	1"	1 1/2"	2"



Short



Medium



Long

STARS

	3"†	6"†	8"†	12"	18"	24"	30"*	36"*	48"*
PRICE	$12.60	$20.30	$29.70	$35.60	$59.80	$94.40	$119.90	$194.20	$312.60
DEPTH	1/2"	1/2	3/4	1	1 1/2	1 1/2 - 2	1 3/4 - 3	2 – 3	2 – 3

*Oversize charges will apply.
†Not available for Star of David


Star


Star of David
Only available 12" and over

Standard Formed Symbols

CROSSES

	12"	18"	24"	36"*	48"*	60"*
PRICE	$24.80	$43.00	$68.60	$147.70	$205.20	$289.80
WIDTH	5	7 1/2	10	15	20	25
DEPTH	1	1 1/2	1 1/2	2	2	2

*Oversize charges will apply.



Style A Style B Style C Style D

METHODIST CROSS & FLAME

	18"	24"	36"*	48"*	60"*
PRICE	$83.10	$133.90	$291.80	$394.00	$547.00
WIDTH	10 1/4	13 1/2	20 1/2	27 1/4	34
DEPTH	1 1/2"	1 1/2	2	2	2

*Oversize charges will apply.



Methodist Cross & Flame

CIRCLES & SQUARES

	2"	4"	6"	9"	12"	15"	18"	24"	36"*
PRICE	$12.90	$14.50	$16.10	$25.90	$33.40	$44.00	$58.10	$89.50	$195.90
DEPTH	1"	1"	1"	1"	1"	1"	1"	1"	1"

*Oversize charges will apply.



BARS

LENGTH	12"	24"	36"*	48"*	60"*
1" Wide	$7.00	$8.20	$13.40	$19.60	$24.50
2" Wide	11.50	19.60	29.40	37.50	48.80
3" Wide	13.40	29.40	44.00	60.00	73.10
4" Wide	19.60	37.50	60.00	78.00	97.20
Depth	1"	1"	1"	1"	1"

*Oversize charges will apply.



Bars



Longer bars & logos can be made in 2 pieces and connected with a lap joint.

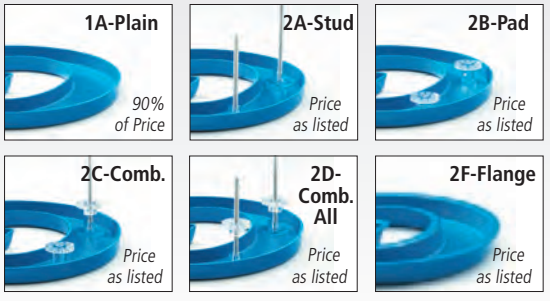
INSTALL GUIDES

- **Drill Pattern:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

PRICING NOTES

- **Standard paint color** add 30%
- **Custom paint color** add 30% plus $20/color (specialty paints may be additional)

MOUNTING OPTIONS *(see page 121 for more informations)*




PACIFIC
LIFESTYLE







Plastic

G

PRECISION & CONSISTENCY

The Look & Feel of Cast Metal

- Suitable for indoor and outdoor applications
- Six standard styles available in any painted color
- Typical 2 day production
- Automotive quality paint
- A tough UV stable, non-petroleum, completely recyclable plastic

Smooth returns, razor-sharp edges and unblemished letter faces give our Injection Molded letters the look and feel of cast metal in a plastic product. These letters are extremely durable and will stand up to the scrutiny of indoor applications or the rigors of the outdoors.

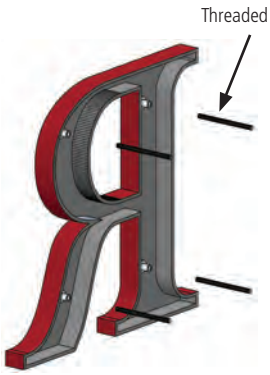
LIFETIME G GUARANTEE

Mounting Options



1a-Plain *90% of Price*

No mounting blocks or hardware included.



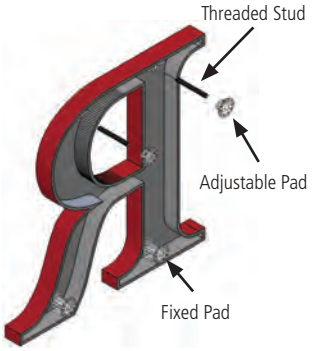
2a-Stud *Price as Listed*

Threaded blocks are solvent bonded to the letter returns to receive a 10-24 stud. Silicone adhesive is applied to the studs and into the drilled holes when installing. Drilling pattern is required for this installation.



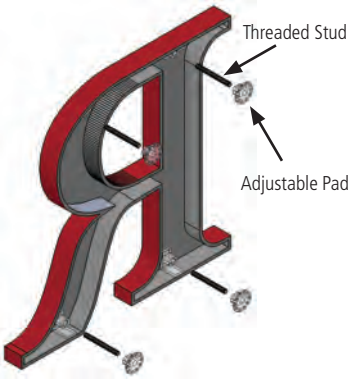
2b-Pad *Price as Listed*

*Threaded blocks are solvent bonded to the letter returns to receive the perforated pad. Silicone adhesive is used to adhere the perforated pads to the installation surface. Spacing guides are available for this installation. ** Most letters 9" and under will have perforated pads bonded directly to the letter back and will have a slight stand-off.*



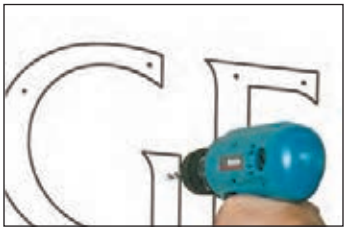
2c-Combination *Price as Listed*

*Threaded blocks are solvent bonded to the letter returns. The top portion of the letter receives stud through pads and the bottom pad only. Mounting procedure is the same as 2a Stud with the addition of securing pads to the installation surface with silicone. Drilling pattern is required for this installation. ** Most letters 9" and under will have perforated pads bonded directly to the letter back and will have a stand-off.*



2d-Combination All *Price as Listed*

Threaded blocks are solvent bonded to the letter returns. All mount locations receive a stud through pad. Mounting procedure is the same as 2a Stud with the addition of securing pads to the installation surface with silicone. Drilling pattern is required for this installation.



Drill Patterns

Patterns are not sent with orders unless requested.

All stud mounted or combination mounted letters will require some type of drilling template to install.

Most Injection Molded mounting options can be ordered with alignment options specified. As an example: stud blocks for a Stud or Combination mount can be ordered in-line for Brick, Block or Rail.

46 Standard Colors All colors are painted except white.

5687 Pigmented White	2718 Ivory	4660 Desert Sand	0209 Grey	4310 Dove Grey	8090 Safety Green
2037 Lemon Yellow	2000 Yellow	0217 Citrus Yellow	0218 Sundance Yellow	0254 Mango	2119 Orange
2662 Red-Orange	0256 Rampart Orange	2793 Red	1875 Brick Red	2280 Black Cherry	2240 Maroon
2410 Magenta	2287 Purple	0246 Violet Toner	2767 Midnight Blue	2050 Dark Blue	2860 Medium Blue
3000 Blue	2648 Light Blue	5425 Marine Reef Blue	3210 Teal Blue	3555 Spring Green	0222 Emerald Green
0259 Federal Green	2108 Light Green	2030 Dark Green	2162 Hunter Green	0400 Brilliant Gold	2756 Metallic Gold*
0401 Aztec Gold	0253 Copper	0402 Aztec Copper	2418 Brown	0312 Medium Bronze*	0314 Old Copper*
3130 Duranodic Bronze*	1315 Dark Oxide	8886 Metallic Silver*	2025 Black		



For a more accurate painted color representation you can request our FREE Letter & Logo Color Selector

Painted plastic letters are liquid sprayed with acrylic polyurethane, then oven baked. All non-metallic standard colors are painted gloss or available semi-gloss, satin, or matte upon request. Custom painted matching is available.

*Indicates metallic colors that are not full gloss.

ARCHITECTURAL



UPPER CASE ONLY

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-.,

	2"†*	3"*	4"*	6"*	8"*	10"*	12"*
Price	$14.60	$15.10	$16.70	$18.10	$23.40	$29.20	$32.80
Approx Width	1 3/4	2 5/8	3 1/2	5 1/8	6 7/8	8 5/8	10 1/4
Approx Depth	1/2	1/2	5/8	5/8	3/4	3/4	3/4
Approx Stroke	3/8	1/2	5/8	1 1/3	1 3/8	1 7/8	2

† Plain mount only. *Upper case only

HELVETICA



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	2"*	3"*	4"	5"*	6"	8"	9"*	10"	12"	15"	18"
Price	$9.90	$10.40	$10.50	$11.30	$12.10	$19.20	$20.70	22.70	25.60	35.50	46.40
Approx Width	1 3/4	2 5/8	3 1/2	4 3/8	5 1/4	7	7 5/8	8 7/8	10 1/4	12 7/8	15 3/8
Approx Depth	3/8	1/2	5/8	3/4	3/4	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	1/2	5/8	1	1 1/4	1 3/8	1 3/4	2	2 1/4	2 3/4	3 1/2	4 1/8

*Upper case only

OPTIMA



UPPER CASE ONLY

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	4"*	6"*	8"*	10"*	12"*	15"*
Price	$13.30	$15.40	$19.90	$26.80	$30.70	$38.10
Approx Width	3 1/8	4 5/8	6 1/2	8	9 3/8	11 1/2
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	5/8	3/4	1	1 1/4	1 1/2	1 3/4

*Upper case only

INSTALL GUIDES

- **Drill Patterns:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98

ROMAN



UPPER CASE ONLY

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890/&-,.

	4"*	6"*	8"*	10"*	12"*
Price	$13.40	$15.10	$21.50	$26.50	$29.90
Approx Width	3 5/8	5 1/2	7 3/8	9 1/4	11
Approx Depth	5/8	3/4	3/4	1	1
Approx Stroke	15/16	1 3/8	1 13/16	2 1/4	2 3/4

*Upper case only

STANDARD BLOCK



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	4"*	6"	8"*	10"*	12"*	15"*
Price	$10.80	$12.80	$17.90	$23.50	$26.80	$37.90
Approx Width	2 7/8	4 1/4	5 5/8	7	8 1/2	10 5/8
Approx Depth	5/8	3/4	3/4	1	1	1 1/4
Approx Stroke	5/8	1	1 3/8	1 5/8	2	2 1/2

*Upper case only

TIMES BOLD



LOWER CASE AVAILABLE
PRICE=90% OF UPPER CASE

ABCDEFGHIJKLMNOPQRSTUVWXYZ
abcdefghijklmnopqrstuvwxyz 1234567890/&-,.

	2"*	3"*	4"	6"	8"	10"*	12"	15"*	18"
Price	$11.30	$11.40	$12.10	$15.70	$20.30	$25.40	$29.20	38.20	52.60
Approx Width	1 3/4	2 7/8	3 3/4	5 3/4	7 1/2	9 3/8	11 1/4	14	16 7/8
Approx Depth	3/8	1/2	5/8	3/4	3/4	1	1	1 1/4	1 1/2
Approx Stroke	9/16	7/8	1 1/8	1 5/8	2 1/8	2 3/4	3 1/4	4 1/8	4 7/8

*Upper case only

PRICING NOTES

- **Lower case letters**, where available, are 90% of upper case price
- **All punctuation** is 33% of upper case price
- **Custom Colors** add $20/color

MOUNTING OPTIONS *(see page 140 for more informations)*

1a-Plain



Less 10%

2a-Stud



Price as listed

2b-Pad



Price as listed

2c-Comb.



Price as listed

2d-Comb.All



Price as listed

Compare costs. Imagine the possibilities.

These tables provide a relative cost comparison between different letter product types and materials, but is just a starting point for what we can create with our custom, made-to-order capabilities! Contact us for more options.

PLASTIC LETTERS Catalog Prices w/Standard hardware (per letter) — INDOOR / OUTDOOR

FLAT CUT	MOLDED	FORMED	CUSTOM FORMED
			
12" any style 1/4" thick Acrylic	12" Helvetica 1" deep Injection Molded	12" 'Best Value' letter styles 1" deep Formed	12" custom style 1" deep Formed
$19.80	**$25.60**	**$26.40**	**$43.50**

LAMINATED DISPLAY LETTERS Catalog Net Prices w/Standard hardware (per letter) — INDOOR

METAL ON PLASTIC	GEMLEAF ON PLASTIC	PLASTIC ON FOAM	METAL ON FOAM
			
12" any style MetLam 1/4" Acrylic	12" any style GemLeaf on1/4" Acrylic	12" any style 1/8" Acrylic on 1" Foam	12" any style MetLam on 1" Foam
$36.70	**$47.10**	**$63.70**	**$63.70**

LETTERS & LOGOS OVERVIEW

PRODUCT	MATERIALS	STANDARD SIZE RANGE	THICKNESS / GAUGE OR DEPTH / RETURN SIZE
Flat Cut Plastic Letters & Logos	Laser Cut Acrylic; 21 Standard Pigmented Colors	1" to 72"; Larger Available	8 Standard Thicknesses: 1/8", 3/16", 1/4", 3/8", 1/2" 3/4", 1", 1-1/2"
Formed Plastic Letters & Logos	Cellulose Acetate Butyrate (CAB) in 29 Standard Pigmented Colors	2" to 69"+; up to 45" x 69" Single Piece	Depending on Design and Draw; Round, Flat & Prismatic Face Profile Options
Injection Molded Minnesota Letters	Injection Molded Acrylic; Six Popular Type Styles	2" to 18" Std. Depending on Style	Depending on Style
Indoor Display Laminated Letters & Logos	Aluminum on Acrylic Aluminum on Foam Acrylic on Foam GemLeaf on Acrylic	1" to 30"	Depending on Material Selected: 1/8", 3/16", 1/4", 3/8", 1/2" 3/4", 1", 1-1/2", 2", 3"

Laminated



GemLeaf

Using the latest technology, we apply a micron's thick coating of metal to our own modified extruded acrylic.



Laminate on Acrylic

We use our patented Bern-Lok system to laminate .030 solid metal sheets of aluminum to our own modified extruded acrylic.



Laminate on Foam

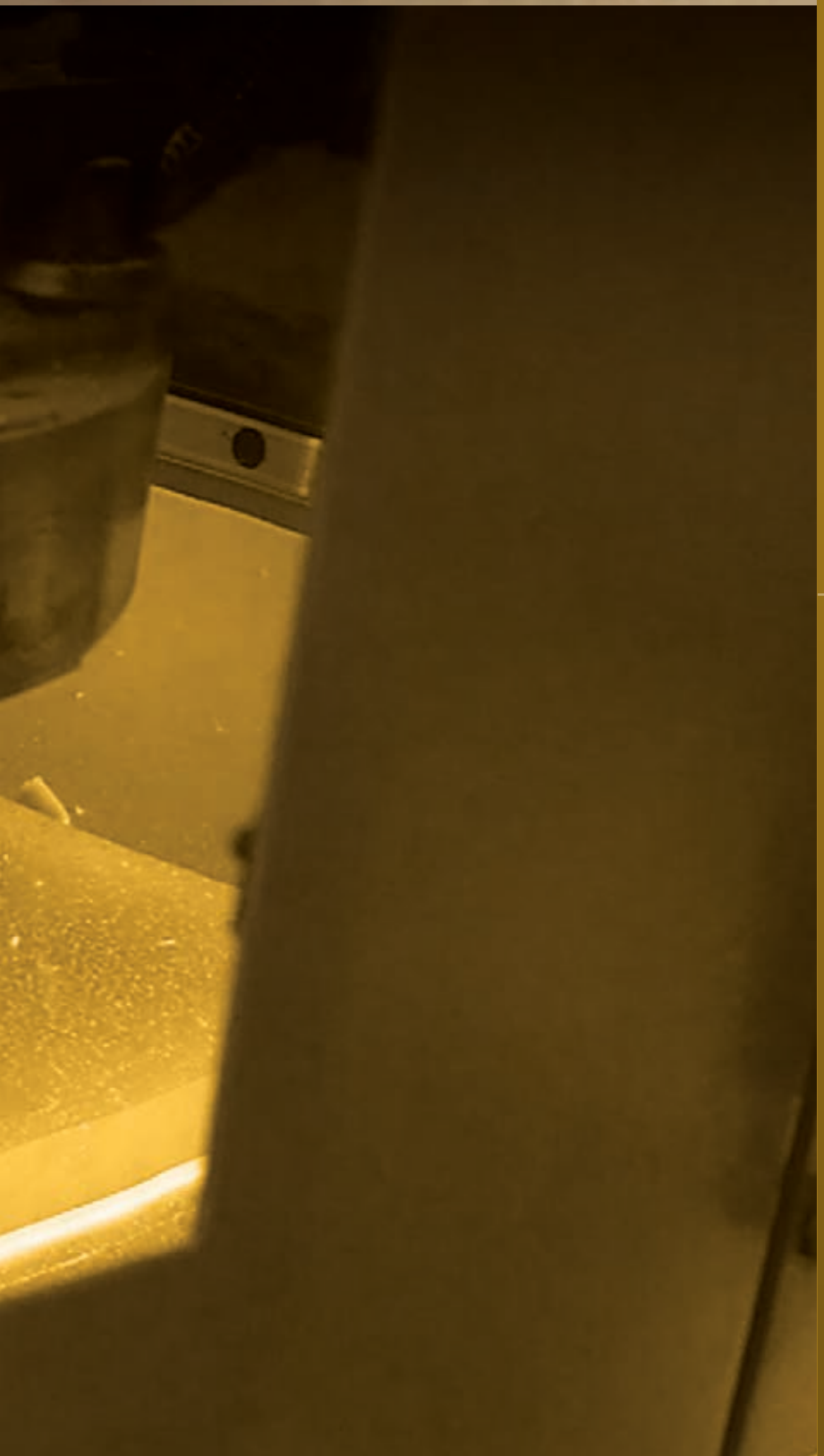
We use our patented Bern-Lok system to laminate .030 solid metal sheets of aluminum or our own 1/8" thick acrylic to one of six different foam depths.




LOUNGE
SOHO
CLEARANCE SALE
SALE







Laminated

Unique Looks for Interiors

Interiors with Impact

- Metal on acrylic or foam
- Acrylic on foam
- Precision laser / router cutting
- Durable interior grade
- Typical 6 days production

Whether you are an interior designer, architect or sign professional, Gemini can help you make an impact with your interior signage project. Gemini's display letters and logos are ideal for in-store displays, reception areas and exhibits. Designed for interior use, our display letters feature a wide range of options, including visually impactful laminates on lightweight plastic and foam substrates.

While these letters are not recommended for exterior use, they are aesthetically pleasing, extremely durable and offer the design flexibility you need to carry out your vision.

LIFETIME G GUARANTEE

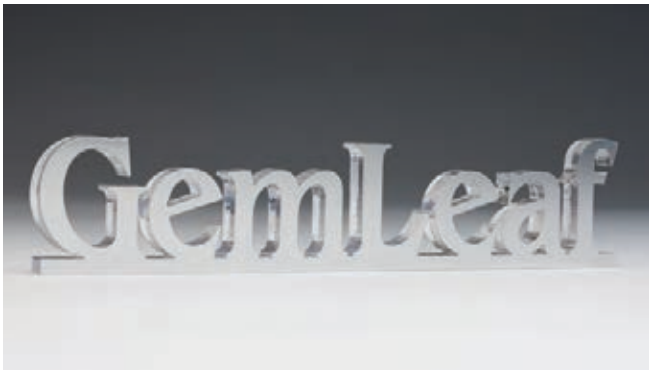


Custom GemLeaf

Gemini's custom laser cutting capabilities provide you with the ability to cut acrylic into shapes and letterstyles not attainable with routers. You can create designs with detail that you would not think possible. Your 2D drawings and images can be produced into 3D shapes that will make your customers take notice. Multiple sets also afford even lower costs than what you would find in our single piece pricing.

Advantages in using Gemini GemLeaf letters and logos:

- Superior laser cut edges
- 12 standard pigmented colors
- Typical 6 day production
- 3 standard thicknesses
- Maximum single piece - 22" x 46"







Quotes in Minutes

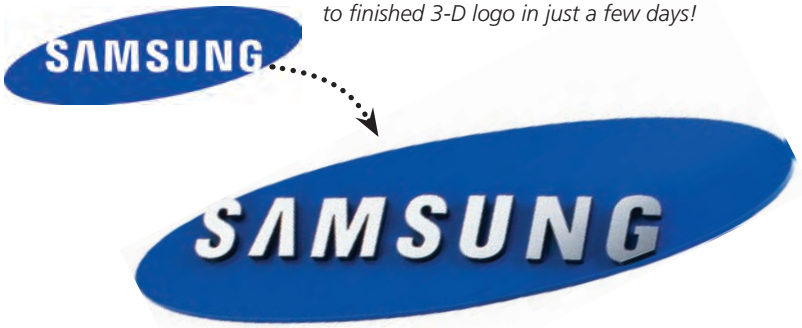
Price projects using the following tables or get an instant quote with our online Catalog Estimator tool. See page 6 for details.

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .pdf, .fs)
- Size of the finished logo or letters should be in art file
- PMS colors, standard painted or pigmented colors, thickness
- Mounting method
- Number of sets



From your 2-D electronic art to finished 3-D logo in just a few days!



What is GemLeaf?

GemLeaf letters use the age-old gilding process – the difference is that Gemini utilizes the latest technology to apply a micron's thick coating of metal to our own modified premium extruded acrylic stock, then laser cut. Although GemLeaf products hold up well under most harsh UV conditions; because of the risk of corrosion we guarantee these letters for interior use only.



Standard Pigmented Acrylic Substrate Colors

Painted Edges +15%

Clear 2225	Green Glass 3030	7508	8807	8886	2756	3130	2418	2025
Optical Clear	Green Glass	White	Platinum	Metallic Silver*	Metallic Gold*	Duranodic Bronze*	Brown	Black

2793	2050	2860
Red	Dark Blue	Medium Blue

Acrylic colors are not an exact match to formed plastic colors.
For accurate color representation you can request a FREE sample.

*Indicates metallic colors.
Metallic Gold & Silver will have a painted edge - Add 15%
For a painted matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%

Standard GemLeaf Face Colors


Brushed Aluminum


Polished Aluminum


Brushed Brass


Polished Brass


Brushed Medium Bronze


Brushed Bright Copper


Brushed Silver


Brushed Pewter


Brushed Gold


Brushed Bronze


Brushed Copper

Horizontal grain standard
Vertical grain available

GemLeaf



GemLeaf letters & logos are made by applying a micron's thick coating of metal to our own modified premium extruded acrylic, then laser cut.

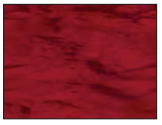

Birch


Cherry


Royal Mahogany


Walnut


Black Walnut


Red Marble


Green Marble


Blue Marble

GemLeaf Mounting Options



1a-Plain
Price as Listed
Letters with no mounting hardware, Laminated Letters can be attached to mounting surface with a combination of adhesive or double-faced tape – applied by installer – based on surface and letter weight.



2a-Stud
ADD 5%
Stud blocks are solvent bonded to letter backs to receive a stud. These blocks will require the letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2b-Pad
ADD 5%
Pads are plastic disks on the rear of the letters. Secure the letters to the wall using a split stencil pattern or spacing tape guide and silicone adhesive. Adjustable pads available upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2".



2c-Combination
ADD 5%
Combination of studs and pads. Stud through a pad on the top portion of each letter, pads only on the bottom portion of each letter. Mounting procedure is the same as a Stud Mount with the addition of securing pads to the mounting surface with adhesive. Studs can be aligned in-line for brick or block mortar upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2d-Combination All
ADD 5%
Combination all mounts have stud through a pad on the top and bottom portion of each letter. Mounting procedure is the same as a Stud Mount. Studs can be aligned in-line for brick or block mortar upon request. Letters to



Double Face Tape
ADD 5%
Double face tape mount comes with partial covered backs with a VHB, double faced tape. Full coverage email for quote. Volume of tape is based on letter size and gauge. Heavier letters may require tape and adhesive (such as epoxy on acrylic) to properly secure letters. VHB tape is designed for interior, flat, dry wall installations. Secure the letters to the wall using a stencil pattern.

1/8" or 3/16" Thick - GemLeaf on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1/8" or 3/16" thick letters and logos. Mounting options shown on bottom of page 153.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

1"*	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"
8.20	9.80	10.40	11.10	12.50	13.80	16.20	18.70	22.50	26.80	30.40	34.50	38.50	42.80	47.10	51.90	55.70	60.80	65.60	72.90	80.30	87.20

*1" letters - block style only and upper case only.

1/8" or 3/16" Thick - GemLeaf on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"
10	44.40	48.20	50.90	53.70	56.40	57.90	60.80	63.40	67.20	74.60	80.60	85.50	89.40
11	48.20	52.50	55.50	58.80	61.80	64.90	68.00	70.00	74.30	81.90	88.40	93.80	98.00
12	50.90	55.50	60.20	63.70	67.20	70.70	73.10	75.40	81.10	89.20	96.10	101.80	106.40
13	53.70	58.80	63.70	68.80	72.60	75.30	78.20	82.10	88.10	96.50	103.80	110.00	114.90
14	56.40	61.80	67.20	72.60	78.00	81.00	84.30	87.40	95.00	103.90	111.40	118.00	123.50
15	57.90	64.90	70.70	75.30	81.00	86.90	90.40	93.90	101.90	111.00	119.20	126.10	131.80
16	60.80	68.00	73.10	78.20	84.30	90.40	96.60	100.50	108.90	118.40	126.90	134.20	140.30
17	63.40	70.00	75.40	82.10	87.40	93.90	100.50	107.00	115.90	125.90	134.60	142.30	148.90
18	67.20	74.30	81.10	88.10	95.00	101.90	108.90	115.90	122.70	133.20	142.30	150.50	157.30
19	74.60	81.90	89.20	96.50	103.90	111.00	118.40	125.90	133.20	140.50	149.90	158.50	165.90
20	80.60	88.40	96.10	103.80	111.40	119.20	126.90	134.60	142.30	149.90	157.60	166.50	174.30
21	85.50	93.80	101.80	110.00	118.00	126.10	134.20	142.30	150.50	158.50	166.50	174.70	182.70
22	89.40	98.00	106.40	114.90	123.50	131.80	140.30	148.90	157.30	165.90	174.30	182.70	191.30

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $22.25
5-5-5 LOGOS 36 - 99 SQ. INCHES = $37.00

ACRYLIC SUBSTRATE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

GEMLEAF FACE COLORS



Brushed Aluminum | Polished Aluminum | Brushed Brass | Polished Brass | Brushed Med. Bronze | Brushed Bright Copper | Brushed Silver



Brushed Pewter | Brushed Gold | Brushed Bronze | Brushed Copper | Red Marble | Green Marble | Blue Marble



Birch | Cherry | Royal Mahogany | Walnut | Black Walnut

Horizontal grain standard
Vertical grain available

1/4" Thick - GemLeaf on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this pages show base pricing for 1/4" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

1"*	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"
9.80	11.50	13.30	15.80	16.90	19.00	23.20	27.50	32.30	37.50	42.10	47.10	52.70	61.00	67.10	73.90	80.70	87.60	94.60	101.20	109.40	125.10

*1" letters - block style only and upper case only.

1/4" Thick - GemLeaf on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"
10	51.70	56.30	59.60	63.10	66.50	68.80	72.30	75.70	80.30	88.20	95.10	100.90	105.40
11	56.30	61.30	65.20	69.00	71.80	75.70	79.60	82.40	88.50	97.00	104.30	110.40	115.40
12	59.60	65.20	70.60	75.10	79.40	82.60	85.70	89.00	96.80	105.70	113.40	120.20	125.70
13	63.10	69.00	75.10	80.90	85.70	89.40	93.20	96.80	105.00	114.30	122.60	129.70	135.60
14	66.50	71.80	79.40	85.70	92.10	96.30	100.50	104.50	113.30	123.00	131.70	139.20	145.70
15	68.80	75.70	82.60	89.40	96.30	103.20	107.80	112.40	121.50	131.70	140.80	148.90	155.80
16	72.30	79.60	85.70	93.20	100.50	107.80	115.10	120.20	129.70	140.50	150.00	158.50	165.90
17	75.70	82.40	89.00	96.80	104.50	112.40	120.20	127.90	138.00	149.20	159.20	168.20	175.90
18	80.30	88.50	96.80	105.00	113.30	121.50	129.70	138.00	146.20	157.70	168.40	177.70	186.00
19	88.20	97.00	105.70	114.30	123.00	131.70	140.50	149.20	157.70	166.50	177.50	187.30	196.00
20	95.10	104.30	113.40	122.60	131.70	140.80	150.00	159.20	168.40	177.50	186.60	196.90	206.10
21	100.90	110.40	120.20	129.70	139.20	148.90	158.50	168.20	177.70	187.30	196.90	206.50	216.30
22	105.40	115.40	125.70	135.60	145.70	155.80	165.90	175.90	186.00	196.00	206.10	216.30	226.20

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $25.90

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Add 5%



Double Face Tape
Add 5%

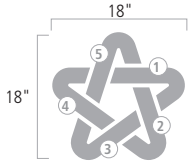
- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11- 20 characters = $83.30

- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

  21-50 characters = $133.30
  51+ characters = $249.98

5-5-5 LOGO PROGRAM

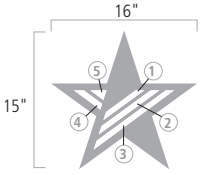
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $146.20

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $107.80

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos



Custom Metal Laminate on Acrylic

Gemini uses .030 solid metal sheets of aluminum that have been treated to provide your desired finish. These sheets are then laminated onto your choice of one of many acrylic colors. The Bern-Lok lamination process is used to adhere the metal sheets to the substrate. This process is proprietary to Gemini, using a combination of heat, high pressure, and chemical bonding. Once the sheets are laminated, they are router cut using precision CNC equipment to provide the best mechanical cut possible.

Advantages in using Gemini laminated letters and logos:

- Minimum size - 3"
- Precision CNC cut edges
- 12 standard pigmented colors
- Typical 6 day production
- 8 standard thicknesses
- Maximum single piece - 47" x 95"









Quotes in Minutes

Price projects using the following tables or get an instant quote with our online Catalog Estimator tool. See page 6 for details.

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .pdf, .fs)
- Size of the finished logo or letters should be in art file
- PMS colors, standard painted or pigmented colors, thickness
- Mounting method
- Number of sets



From your 2-D electronic art to finished 3-D logo in just a few days!







1/8", 3/16", 1/4", 3/8" & 1/2" Thick Pigmented Colors





*Indicates metallic colors.

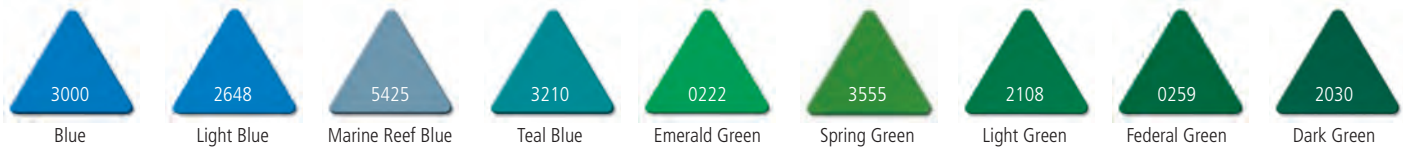
Metallic Gold & Silver will have a painted edge - Add 15%
For a painted matte, semi-gloss or gloss finish add 30%;
if the color is custom add a $20 paint match fee plus the 30%

Standard Painted Return Colors (+30% on 1/8" - 1/2" Thick)











* Indicates colors that do not have a full gloss finish.

Custom Painted Colors

Gemini's in-house paint lab can mix and match nearly any custom color needed. Available in multiple paint sheen options: Gloss, Semi-Gloss, Satin or Matte. Add $20/color, (1/8" - 1/2" thick acrylic also add 30% to paint). We can match PMS numbers, other paint vendor's numbers, names or MP formulas or a supplied sample.

Standard Chemetal™ Face Colors



901
Polished
Aluminum



902
Brushed
Aluminum



903
Polished Brass
Aluminum



904
Brushed Light
Brass Aluminum



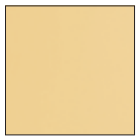
906
Brushed
Copper Aluminum



908
Satin Black
Aluminum



909
Satin Silver
Aluminum



910
Satin Gold
Aluminum



911
Polished
Smoked Aluminum



912
Satin Bronze
Aluminum



915
Brushed Brass
Aluminum



916
Brushed
Pewter Aluminum



917
Brushed Black
Aluminum



924
Bronze Stainless
Aluminum

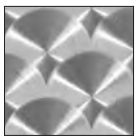


925
Brushed Medium
Bronze Aluminum



927
Light Stainless
Aluminum

Premium metal face colors



406
Aluminum
ADD 35%



444
Feathered Aluminum
ADD 15%

Special Order CHEMETAL™ Laminate Finishes

Add $300/finish PLUS the percent shown below to letter cost

(2 week min. lead time)

Samples and other finishes available at:
CHEMETAL.com

200 SERIES - DESIGN COLLECTION



216 - **ADD 20%**
Footplate

300 SERIES - DESIGN COLLECTION



310 - **ADD 35%**
Antiqued
Brass Brushed



314 - **ADD 25%**
Mayan

THE VORTEX COLLECTION (400 SERIES)



413 - **ADD 15%**
Linear
Aluminum



414 - **ADD 15%**
Nomadic
Aluminum



420 - **ADD 15%**
Cascade
Aluminum



701 - **ADD 20%**
Polished
Aluminum



702 - **ADD 10%**
Brushed
Aluminum



703 - **ADD 20%**
Polished Brass
Aluminum

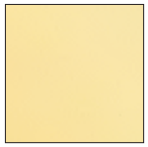


704 - **ADD 20%**
Brushed Light
Brass Aluminum

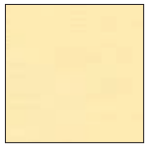
800 SERIES - PREMIUM ARCHITECTURAL COLLECTION



801 - **ADD 40%**
Polished
Chrome



803 - **ADD 40%**
Polished
Solid Brass



804 - **ADD 40%**
Satin
Solid Brass



812 - **ADD 40%**
Satin
Smoked Chrome

NOTE:
Painted returns not available on embossed or textured finishes
800 SERIES - 24" maximum character size

Metal Laminate on Acrylic Mounting Options



1a-Plain
Price as Listed
Letters with no mounting hardware, Laminated Letters can be attached to mounting surface with a combination of adhesive or double-faced tape – applied by installer – based on surface and letter weight.



2a-Stud
ADD 5%
Stud blocks are solvent bonded to letter backs to receive a stud. These blocks will require the letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2b-Pad
ADD 5%
Pads are plastic disks on the rear of the letters. Secure the letters to the wall using a split stencil pattern or spacing tape guide and silicone adhesive. Adjustable pads available upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2".



2c-Combination
ADD 5%
Combination of studs and pads. Stud through a pad on the top portion of each letter, pads only on the bottom portion of each letter. Mounting procedure is the same as a Stud Mount with the addition of securing pads to the mounting surface with adhesive. Studs can be aligned in-line for brick or block mortar upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2d-Combination All
ADD 5%
Stud through a pad on the top and bottom portion of each letter. Mounting procedure is the same as a Stud Mount. Studs can be aligned in-line for brick or block mortar upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.

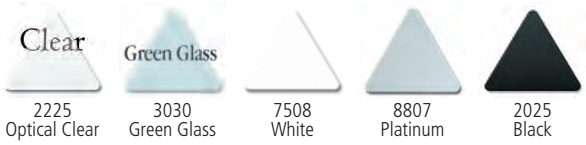


Double Face Tape
ADD 5%
Partial covered backs with a VHB, double faced tape. Volume of tape is based on letter size and gauge. Heavier letters may require tape and adhesive (such as epoxy on acrylic). VHB tape is designed for interior, flat, dry wall installations. Secure the letters to the wall using a stencil pattern.



Flush Stud
ADD 15%
Thicker letters (min. 3/8" thick) can be drilled and tapped for stud installation. Specify if studs need to be in line for brick / block mortar joints or rails.

1/8" OR 3/16" ACRYLIC SUBSTRATE COLORS



2225 Optical Clear
3030 Green Glass
7508 White
8807 Platinum
2025 Black



2793 Red
2050 Dark Blue
2860 Medium Blue
2418 Brown
3130 Duranodic Bronze*

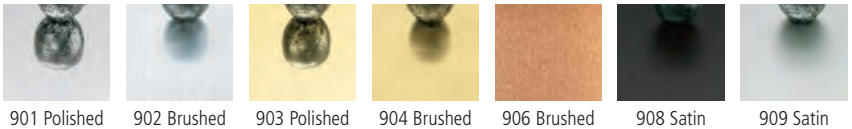
* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver*
2756 Metallic Gold*

Painted Edge +15%

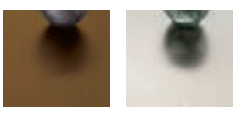
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum
902 Brushed Aluminum
903 Polished Brass Aluminum
904 Brushed Light Brass Aluminum
906 Brushed Copper Aluminum
908 Satin Black Aluminum
909 Satin Silver Aluminum

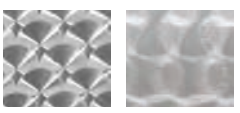


910 Satin Gold Aluminum
911 Polished Smoked Aluminum
912 Satin Bronze Aluminum
915 Brushed Brass Aluminum
916 Brushed Pewter Aluminum
917 Brushed Black Aluminum
924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum
927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%**
444 Feathered Aluminum **ADD 15%**

1/8" or 3/16" Thick - Metal Laminate on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1/8" or 3/16" thick letters and logos. Mounting options shown on bottom of page.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
5.30	6.50	8.10	9.90	12.50	15.40	18.90	23.00	27.10	31.40	36.20	41.20	46.60	52.30	58.00	64.10	70.70	78.40	86.40	94.50	103.00	111.60

1/8" or 3/16" Thick - Metal Laminate on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	39.00	42.40	44.80	47.20	49.60	51.00	53.40	56.80	59.20	65.60	71.00	75.40	78.80	84.20	88.60
11	42.40	46.20	48.90	51.70	54.40	56.10	58.90	61.60	65.40	72.10	77.80	82.60	86.30	92.10	96.80
12	44.80	48.90	53.00	56.10	59.20	61.20	63.30	66.40	71.50	78.60	84.60	89.70	93.80	99.90	105.00
13	47.20	51.70	56.10	60.50	63.90	66.30	68.80	71.20	77.60	85.00	91.40	96.90	101.30	107.70	113.10
14	49.60	54.40	59.20	63.90	68.70	71.40	74.20	77.00	83.70	91.50	98.20	104.00	108.80	115.50	121.30
15	51.00	56.10	61.20	66.30	71.40	76.50	79.60	82.70	89.80	97.90	105.00	111.10	116.20	123.30	129.40
16	53.40	58.90	63.30	68.80	74.20	79.60	85.10	88.50	96.00	104.40	111.80	118.30	123.70	131.20	137.60
17	56.80	61.60	66.40	71.20	77.00	82.70	88.50	94.30	102.10	110.90	118.60	125.40	131.20	139.00	145.80
18	59.20	65.40	71.50	77.60	83.70	89.80	96.00	102.10	108.20	117.30	125.40	132.60	138.70	146.80	153.90
19	65.60	72.10	78.60	85.00	91.50	97.90	104.40	110.90	117.30	123.80	132.20	139.70	146.20	154.60	162.10
20	71.00	77.80	84.60	91.40	98.20	105.00	111.80	118.60	125.40	132.20	139.00	146.80	153.60	162.40	170.20
21	75.40	82.60	89.70	96.90	104.00	111.10	118.30	125.40	132.60	139.70	146.80	154.00	161.10	170.30	178.40
22	78.80	86.30	93.80	101.30	108.80	116.20	123.70	131.20	138.70	146.20	153.60	161.10	168.60	178.10	186.60
23	84.20	92.10	99.90	107.70	115.50	123.30	131.20	139.00	146.80	154.60	162.40	170.30	178.10	185.90	194.70
24	88.60	96.80	105.00	113.10	121.30	129.40	137.60	145.80	153.90	162.10	170.20	178.40	186.60	194.70	202.90
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $19.60
5-5-5 LOGOS 36 - 99 SQ. INCHES = $32.40

MOUNTING OPTIONS


Plain
Price as Listed


Stud
Add 5%


Pad
Add 5%


Combination
Add 5%

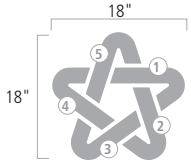

Combination All
Add 5%


Double Face Tape
Add 5%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

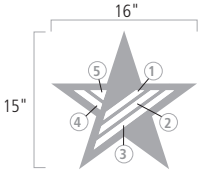
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $108.20

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $79.60

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.


6 or more Cut-outs


6 or more Elements


6 or more Logos

1/4" Thick - Metal Laminate on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1/4" thick letters and logos. Mounting options shown on bottom of page 161.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
6.30	8.30	9.80	12.00	15.30	18.90	22.90	27.40	31.90	36.70	42.00	48.60	54.60	61.20	68.10	75.00	82.60	90.10	98.30	109.80	119.20	128.60

1/4" Thick - Metal Laminate on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	46.20	50.30	53.30	56.30	58.30	60.30	63.40	66.40	69.40	74.40	84.40	89.50	94.50	99.50	103.50
11	50.30	54.70	58.10	61.50	64.00	67.40	70.80	73.20	76.60	82.10	92.50	97.90	103.30	108.80	113.20
12	53.30	58.10	62.90	66.80	70.60	73.40	76.20	79.10	83.90	89.70	100.50	106.40	112.20	118.00	122.80
13	56.30	61.50	66.80	72.00	76.20	78.40	81.70	85.90	91.10	97.30	108.60	114.80	121.00	127.20	132.50
14	58.30	64.00	70.60	76.20	81.80	84.50	87.10	90.70	98.40	105.00	116.60	123.20	129.90	136.50	142.10
15	60.30	67.40	73.40	78.40	84.50	90.50	93.50	97.60	105.60	112.60	124.60	131.70	138.70	145.70	151.80
16	63.40	70.80	76.20	81.70	87.10	93.50	100.00	104.40	112.80	120.30	132.70	140.10	147.60	155.00	161.40
17	66.40	73.20	79.10	85.90	90.70	97.60	104.40	111.20	120.10	127.90	140.70	148.60	156.40	164.20	171.10
18	69.40	76.60	83.90	91.10	98.40	105.60	112.80	120.10	127.30	135.50	148.80	157.00	165.20	173.50	180.70
19	74.40	82.10	89.70	97.30	105.00	112.60	120.30	127.90	135.50	143.20	156.80	165.40	174.10	182.70	190.40
20	84.40	92.50	100.50	108.60	116.60	124.60	132.70	140.70	148.80	156.80	164.80	173.90	182.90	192.00	200.00
21	89.50	97.90	106.40	114.80	123.20	131.70	140.10	148.60	157.00	165.40	173.90	182.30	191.80	201.20	209.70
22	94.50	103.30	112.20	121.00	129.90	138.70	147.60	156.40	165.20	174.10	182.90	191.80	200.60	210.50	219.30
23	99.50	108.80	118.00	127.20	136.50	145.70	155.00	164.20	173.50	182.70	192.00	201.20	210.50	219.70	229.00
24	103.50	113.20	122.80	132.50	142.10	151.80	161.40	171.10	180.70	190.40	200.00	209.70	219.30	229.00	238.60
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $23.00
5-5-5 LOGOS 36 - 99 SQ. INCHES = $38.60

1/4" OR 3/8" ACRYLIC SUBSTRATE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

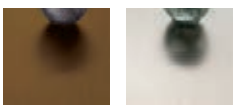
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

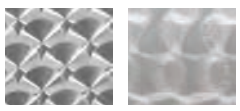


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

3/8" Thick - Metal Laminate on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 3/8" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10.10	11.80	13.00	16.00	19.40	23.50	27.80	32.60	37.40	43.50	50.00	56.90	63.90	71.30	79.10	87.40	96.50	106.20	116.40	127.30	138.50	150.20

3/8" Thick - Metal Laminate on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	52.40	57.10	60.70	64.40	68.00	70.60	73.30	75.90	80.60	86.20	96.80	102.50	108.10	113.80	118.40
11	57.10	62.20	66.30	70.40	74.50	77.60	80.70	83.80	88.90	95.00	106.10	112.20	118.30	124.40	129.50
12	60.70	66.30	71.90	76.40	81.00	84.60	87.10	90.70	97.30	103.80	115.40	122.00	128.50	135.10	140.70
13	64.40	70.40	76.40	82.50	87.50	90.50	93.60	97.60	105.60	112.70	124.70	131.70	138.80	145.80	151.80
14	68.00	74.50	81.00	87.50	94.00	97.50	101.00	105.50	114.00	121.50	134.00	141.50	149.00	156.50	163.00
15	70.60	77.60	84.60	90.50	97.50	104.40	108.40	113.40	122.30	130.30	143.20	151.20	159.20	167.10	174.10
16	73.30	80.70	87.10	93.60	101.00	108.40	115.80	121.30	130.70	139.10	152.50	161.00	169.40	177.80	185.20
17	75.90	83.80	90.70	97.60	105.50	113.40	121.30	129.10	139.00	147.90	161.80	170.70	179.60	188.50	196.40
18	80.60	88.90	97.30	105.60	114.00	122.30	130.70	139.00	147.40	156.70	171.10	180.40	189.80	199.10	207.50
19	86.20	95.00	103.80	112.70	121.50	130.30	139.10	147.90	156.70	165.60	180.40	190.20	200.00	209.80	218.60
20	96.80	106.10	115.40	124.70	134.00	143.20	152.50	161.80	171.10	180.40	189.60	199.90	210.20	220.50	229.80
21	102.50	112.20	122.00	131.70	141.50	151.20	161.00	170.70	180.40	190.20	199.90	209.70	220.40	231.20	240.90
22	108.10	118.30	128.50	138.80	149.00	159.20	169.40	179.60	189.80	200.00	210.20	220.40	230.60	241.80	252.00
23	113.80	124.40	135.10	145.80	156.50	167.10	177.80	188.50	199.10	209.80	220.50	231.20	241.80	252.50	263.20
24	118.40	129.50	140.70	151.80	163.00	174.10	185.20	196.40	207.50	218.60	229.80	240.90	252.00	263.20	274.30
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $25.20
5-5-5 LOGOS 36 - 99 SQ. INCHES = $43.70

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
1/4" max = 20" x 20"
3/8" max = 16" x 16"

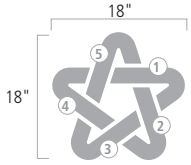


Flush Stud
Add 15%
min 3/8"

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

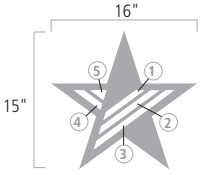
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $147.40

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $108.40

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos

1/2" Thick - Metal Laminate on Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1/2" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10.20	12.90	15.00	18.30	22.10	26.90	31.50	36.80	42.10	49.00	56.10	63.60	69.30	77.20	85.40	94.30	104.20	114.70	125.70	137.50	149.30	162.00

1/2" Thick - Metal Laminate on Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	68.80	74.00	80.20	84.40	88.60	92.70	96.90	101.10	109.30	118.50	126.60	134.80	142.00	149.20	156.40
11	74.00	80.80	87.60	92.40	97.20	102.00	106.80	111.60	120.40	130.20	139.00	147.80	155.60	163.40	171.20
12	80.20	87.60	95.00	100.50	105.90	111.30	116.70	122.10	131.50	142.00	151.40	160.80	169.20	177.60	186.00
13	84.40	92.40	100.50	108.50	114.50	120.60	126.60	132.60	142.70	153.70	163.70	173.80	182.80	191.80	200.90
14	88.60	97.20	105.90	114.50	123.20	129.80	136.50	143.10	153.80	165.40	176.10	186.70	196.40	206.00	215.70
15	92.70	102.00	111.30	120.60	129.80	139.10	146.40	153.60	164.90	177.20	188.40	199.70	210.00	220.30	230.50
16	96.90	106.80	116.70	126.60	136.50	146.40	156.30	164.10	176.00	188.90	200.80	212.70	223.60	234.50	245.40
17	101.10	111.60	122.10	132.60	143.10	153.60	164.10	174.70	187.20	200.70	213.20	225.70	237.20	248.70	260.20
18	109.30	120.40	131.50	142.70	153.80	164.90	176.00	187.20	198.30	212.40	225.50	238.70	250.80	262.90	275.00
19	118.50	130.20	142.00	153.70	165.40	177.20	188.90	200.70	212.40	224.10	237.90	251.60	264.40	277.10	289.90
20	126.60	139.00	151.40	163.70	176.10	188.40	200.80	213.20	225.50	237.90	250.20	264.60	278.00	291.30	304.70
21	134.80	147.80	160.80	173.80	186.70	199.70	212.70	225.70	238.70	251.60	264.60	277.60	291.60	305.50	319.50
22	142.00	155.60	169.20	182.80	196.40	210.00	223.60	237.20	250.80	264.40	278.00	291.60	305.20	319.80	334.40
23	149.20	163.40	177.60	191.80	206.00	220.30	234.50	248.70	262.90	277.10	291.30	305.50	319.80	334.00	349.20
24	156.40	171.20	186.00	200.90	215.70	230.50	245.40	260.20	275.00	289.90	304.70	319.50	334.40	349.20	364.00
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $33.00
5-5-5 LOGOS 36 - 99 SQ. INCHES = $58.60

1/2" ACRYLIC SUBSTRATE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

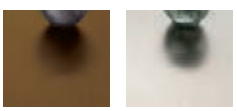
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

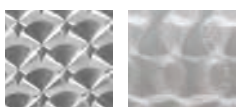


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

3/4" Thick - Metal Laminate on Painted Acrylic Letters

3/4" Painted Colors

See page 157

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 3/4" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
17.30	20.40	22.20	25.90	30.10	35.50	40.20	45.80	51.10	58.70	66.40	74.10	78.30	85.70	93.60	103.00	112.00	123.00	134.20	146.30	158.50	171.20

3/4" Thick - Metal Laminate on Painted Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	90.40	97.80	106.10	112.50	118.80	125.10	131.50	137.80	148.20	159.50	169.80	180.20	189.50	198.90	208.20
11	97.80	107.00	116.10	123.30	130.50	137.70	144.80	152.00	163.20	175.40	186.50	197.70	207.90	218.10	228.20
12	106.10	116.10	126.10	134.20	142.20	150.20	158.20	166.20	178.20	191.20	203.20	215.20	226.20	237.20	248.20
13	112.50	123.30	134.20	145.00	153.80	162.70	171.50	180.40	193.20	207.00	219.90	232.70	244.60	256.40	268.30
14	118.80	130.50	142.20	153.80	165.50	175.20	184.90	194.50	208.20	222.90	236.60	250.20	262.90	275.60	288.30
15	125.10	137.70	150.20	162.70	175.20	187.70	198.20	208.70	223.20	238.70	253.20	267.80	281.30	294.80	308.30
16	131.50	144.80	158.20	171.50	184.90	198.20	211.60	222.90	238.20	254.60	269.90	285.30	299.60	314.00	328.30
17	137.80	152.00	166.20	180.40	194.50	208.70	222.90	237.10	253.30	270.40	286.60	302.80	318.00	333.10	348.30
18	148.20	163.20	178.20	193.20	208.20	223.20	238.20	253.30	268.30	286.30	303.30	320.30	336.30	352.30	368.30
19	159.50	175.40	191.20	207.00	222.90	238.70	254.60	270.40	286.30	302.10	320.00	337.80	354.70	371.50	388.40
20	169.80	186.50	203.20	219.90	236.60	253.20	269.90	286.60	303.30	320.00	336.60	355.30	373.00	390.70	408.40
21	180.20	197.70	215.20	232.70	250.20	267.80	285.30	302.80	320.30	337.80	355.30	372.80	391.40	409.90	428.40
22	189.50	207.90	226.20	244.60	262.90	281.30	299.60	318.00	336.30	354.70	373.00	391.40	409.70	429.10	448.40
23	198.90	218.10	237.20	256.40	275.60	294.80	314.00	333.10	352.30	371.50	390.70	409.90	429.10	448.20	468.40
24	208.20	228.20	248.20	268.30	288.30	308.30	328.30	348.30	368.30	388.40	408.40	428.40	448.40	468.40	488.40
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $41.00

5-5-5 LOGOS 36 - 99 SQ. INCHES = $76.60

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
1/2" max = 14" x 14"
3/4" max = 12" x 12"

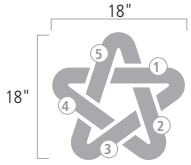


Flush Stud
Add 15%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

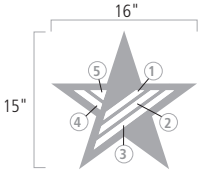
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $268.30

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $198.20

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos

1" Thick - Metal Laminate on Painted Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1" thick letters and logos. Mounting options shown on bottom op page 165.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
24.20	28.60	31.10	36.40	42.20	49.60	56.30	64.10	71.60	82.00	92.90	103.90	109.60	120.00	131.10	143.70	156.90	172.30	187.90	204.80	222.00	239.70

1" Thick - Metal Laminate on Painted Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	110.00	119.30	129.60	137.90	146.20	154.50	162.80	171.10	183.40	196.70	209.00	221.30	232.60	243.90	255.20
11	119.30	130.70	142.00	151.30	160.70	170.00	179.30	188.70	202.00	216.30	229.60	243.00	255.30	267.60	280.00
12	129.60	142.00	154.40	164.70	175.10	185.40	195.80	206.20	220.50	235.90	250.20	264.60	278.00	291.30	304.70
13	137.90	151.30	164.70	178.10	189.50	200.90	212.30	223.70	239.10	255.50	270.80	286.20	300.60	315.00	329.40
14	146.20	160.70	175.10	189.50	203.90	216.30	228.80	241.20	257.60	275.00	291.40	307.90	323.30	338.70	354.10
15	154.50	170.00	185.40	200.90	216.30	231.80	245.20	258.70	276.10	294.60	312.00	329.50	345.90	362.40	378.80
16	162.80	179.30	195.80	212.30	228.80	245.20	261.70	276.20	294.70	314.20	332.60	351.10	368.60	386.10	403.60
17	171.10	188.70	206.20	223.70	241.20	258.70	276.20	293.70	313.20	333.70	353.20	372.80	391.30	409.80	428.30
18	183.40	202.00	220.50	239.10	257.60	276.10	294.70	313.20	331.80	353.30	373.80	394.40	413.90	433.50	453.00
19	196.70	216.30	235.90	255.50	275.00	294.60	314.20	333.70	353.30	372.90	394.40	416.00	436.60	457.20	477.70
20	209.00	229.60	250.20	270.80	291.40	312.00	332.60	353.20	373.80	394.40	415.00	437.60	459.20	480.80	502.40
21	221.30	243.00	264.60	286.20	307.90	329.50	351.10	372.80	394.40	416.00	437.60	459.30	481.90	504.50	527.20
22	232.60	255.30	278.00	300.60	323.30	345.90	368.60	391.30	413.90	436.60	459.20	481.90	504.60	528.20	551.90
23	243.90	267.60	291.30	315.00	338.70	362.40	386.10	409.80	433.50	457.20	480.80	504.50	528.20	551.90	576.60
24	255.20	280.00	304.70	329.40	354.10	378.80	403.60	428.30	453.00	477.70	502.40	527.20	551.90	576.60	601.30
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $47.10
5-5-5 LOGOS 36 - 99 SQ. INCHES = $90.50

STANDARD PAINTED COLORS-PAGE 156

Gemini Painted Colors

Gemini's in-house paint lab can mix and match nearly any custom color needed. Available in multiple paint sheen options: Gloss, Semi-Gloss, Satin or Matte. Add $20/color for a custom paint match. We can match PMS numbers, other paint vendor's numbers, names or MP formulas or a supplied sample.

CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum
902 Brushed Aluminum
903 Polished Brass Aluminum
904 Brushed Light Brass Aluminum
906 Brushed Copper Aluminum
908 Satin Black Aluminum
909 Satin Silver Aluminum
910 Satin Gold Aluminum
911 Polished Smoked Aluminum
912 Satin Bronze Aluminum
915 Brushed Brass Aluminum
916 Brushed Pewter Aluminum
917 Brushed Black Aluminum
924 Bronze Stainless Aluminum
925 Brushed Med. Bronze Aluminum
927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS

406 Circles Aluminum **ADD 35%**
444 Feathered Aluminum **ADD 15%**

1-1/2" Thick-Metal Laminate on Painted Acrylic Letters

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1-1/2" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
43.60	51.50	56.00	65.50	76.00	89.30	101.30	115.40	128.90	147.60	167.20	187.00	197.30	216.00	236.00	258.70	282.40	310.10	338.20	368.60	399.60	431.50

1-1/2" Thick - Metal Laminate on Painted Acrylic 5-5-5 Logos

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	177.00	193.00	210.00	225.00	240.00	255.00	270.00	285.00	304.00	324.00	343.00	362.00	380.00	398.00	416.00
11	193.00	211.70	230.40	247.10	263.80	280.50	297.20	313.90	334.60	356.30	377.00	397.70	417.40	437.10	456.80
12	210.00	230.40	250.80	269.20	287.60	306.00	324.40	342.80	365.20	388.60	411.00	433.40	454.80	476.20	497.60
13	225.00	247.10	269.20	291.30	311.40	331.50	351.60	371.70	395.80	420.90	445.00	469.10	492.20	515.30	538.40
14	240.00	263.80	287.60	311.40	335.20	357.00	378.80	400.60	426.40	453.20	479.00	504.80	529.60	554.40	579.20
15	255.00	280.50	306.00	331.50	357.00	382.50	406.00	429.50	457.00	485.50	513.00	540.50	567.00	593.50	620.00
16	270.00	297.20	324.40	351.60	378.80	406.00	433.20	458.40	487.60	517.80	547.00	576.20	604.40	632.60	660.80
17	285.00	313.90	342.80	371.70	400.60	429.50	458.40	487.30	518.20	550.10	581.00	611.90	641.80	671.70	701.60
18	304.00	334.60	365.20	395.80	426.40	457.00	487.60	518.20	548.80	582.40	615.00	647.60	679.20	710.80	742.40
19	324.00	356.30	388.60	420.90	453.20	485.50	517.80	550.10	582.40	614.70	649.00	683.30	716.60	749.90	783.20
20	343.00	377.00	411.00	445.00	479.00	513.00	547.00	581.00	615.00	649.00	683.00	719.00	754.00	789.00	824.00
21	362.00	397.70	433.40	469.10	504.80	540.50	576.20	611.90	647.60	683.30	719.00	754.70	791.40	828.10	864.80
22	380.00	417.40	454.80	492.20	529.60	567.00	604.40	641.80	679.20	716.60	754.00	791.40	828.80	867.20	905.60
23	398.00	437.10	476.20	515.30	554.40	593.50	632.60	671.70	710.80	749.90	789.00	828.10	867.20	906.30	946.40
24	416.00	456.80	497.60	538.40	579.20	620.00	660.80	701.60	742.40	783.20	824.00	864.80	905.60	946.40	987.20
25"+	Email for quote														

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $71.20
5-5-5 LOGOS 36 - 99 SQ. INCHES = $144.70

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
max = 10" x 10"

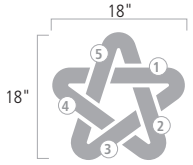


Flush Stud
Add 15%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

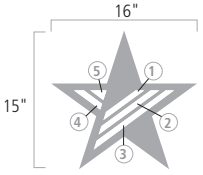
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $548.80

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $406

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



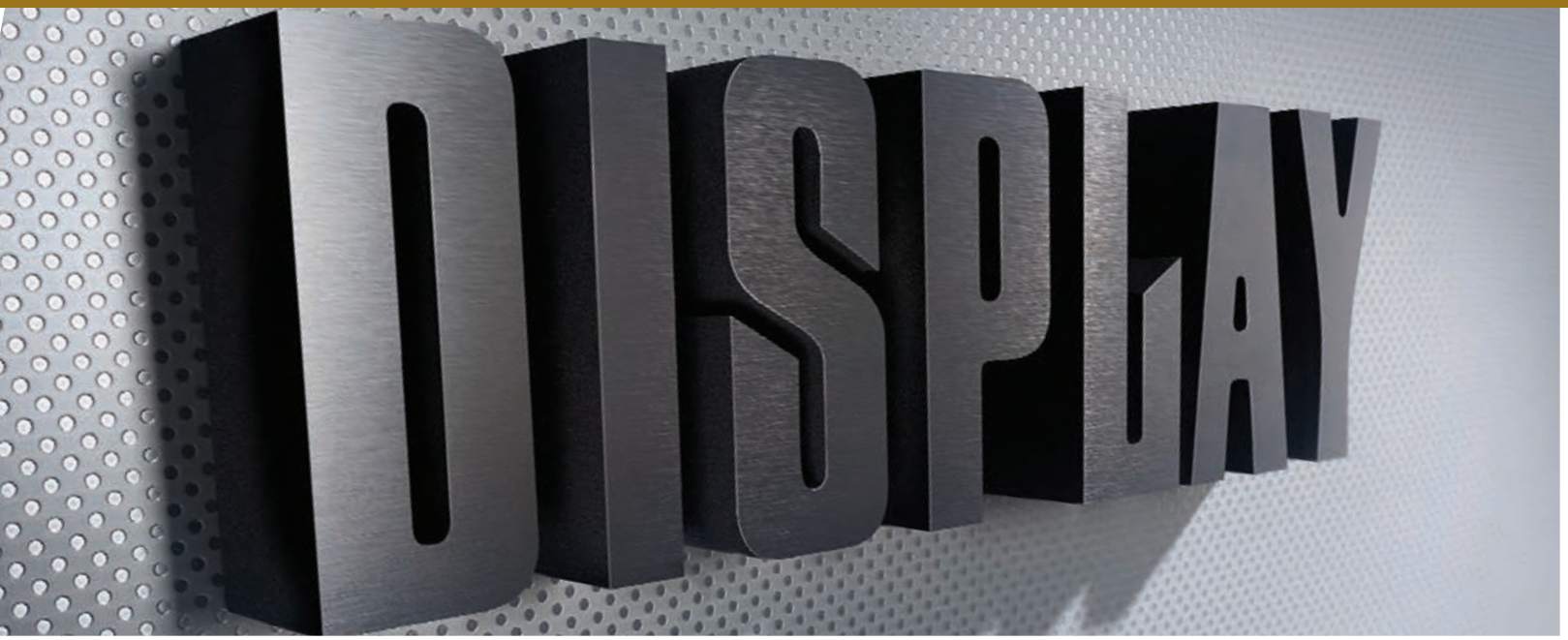
6 or more Cut-outs



6 or more Elements



6 or more Logos



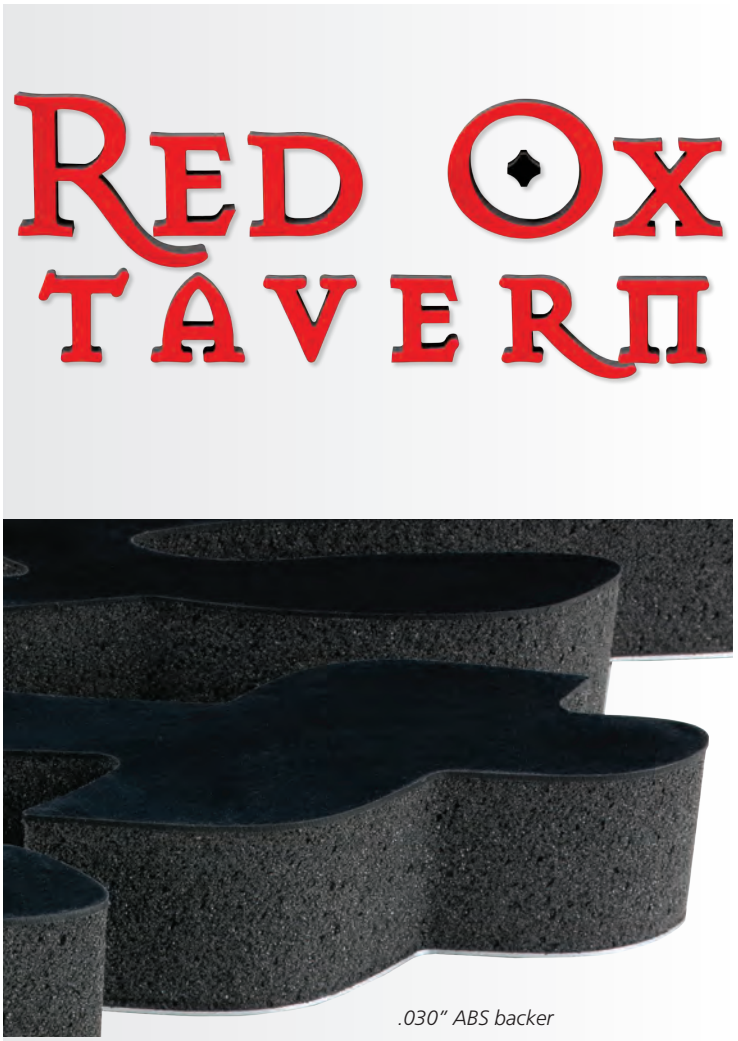
Custom Laminate on Foam

Gemini uses .030 solid metal sheets of aluminum that have been treated to provide your desired finish or our own extruded 1/8" thick acrylic. These sheets are then laminated onto Gemini's rigid high density foam with a .030" ABS backer. The Bern-Lok lamination process is used to adhere the metal sheets to the substrate. This process is proprietary to Gemini, using a combination of heat, high pressure, and chemical bonding. Once the sheets are laminated, they are router cut using precision CNC equipment to provide the best mechanical cut possible.

Advantages in using Gemini Laminated letters and logos:

- Maximum single piece - 47" x 47"
- Minimum size - 4"
- Larger letters / logos available as multi-piece
- Typical 6 day production
- 6 standard foam depths





.030" ABS backer

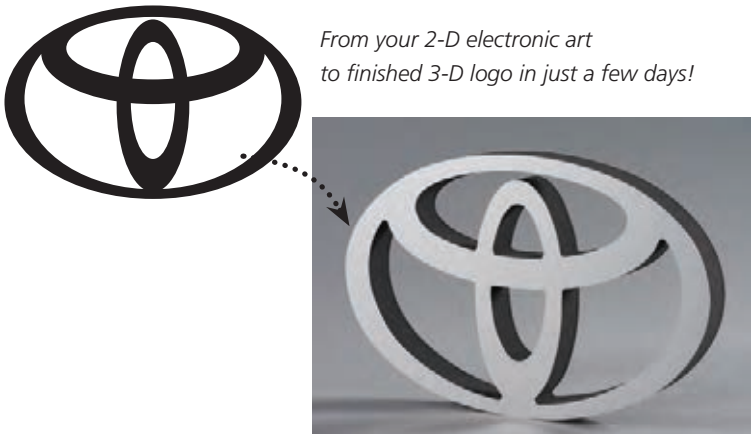


Quotes in Minutes

Price projects using the following tables or get an instant quote with our online Catalog Estimator tool.

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .fs)
- Size of the finished logo or letters should be in art file
- Laminate material, foam color & foam thickness
- Mounting method
- Number of sets



From your 2-D electronic art to finished 3-D logo in just a few days!



Gemini's Laminated Letter Warranty

Gemini's no-hassle warranty is no different for its display letters than for its exterior grade products, when they are installed in the proper environment. The products in the display letters section of the catalog are designed for interior use--due to limitations of the top-coats, substrates and finishes. While letters in this section of the catalog may be installed in exterior applications—Gemini cannot warrant their life in those environments.

As with all other Gemini products, when used in the proper environment, if for any reason, your product chips, cracks, or fades—Gemini will replace or repair the returned product free of charge, with product as manufactured by Gemini.



Standard Chemetal™ Face Colors


901
Polished
Aluminum


902
Brushed
Aluminum

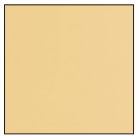

903
Polished Brass
Aluminum


904
Brushed Light
Brass Aluminum


906
Brushed
Copper Aluminum


908
Satin Black
Aluminum


909
Satin Silver
Aluminum


910
Satin Gold
Aluminum


911
Polished
Smoked Aluminum


912
Satin Bronze
Aluminum


915
Brushed Brass
Aluminum


916
Brushed
Pewter Aluminum

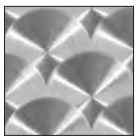

917
Brushed Black
Aluminum


924
Bronze Stainless
Aluminum


925
Brushed Medium
Bronze Aluminum


927
Light Stainless
Aluminum

Premium metal face colors


406
Aluminum
ADD 35%


444
Feathered Aluminum
ADD 15%

Special Order CHEMETAL™ Laminate Finishes

Add $300/finish PLUS the percent shown below to letter cost

(2 week min. lead time)

Samples and other finishes available at:
CHEMETAL.com

200 SERIES - DESIGN COLLECTION


216 - **ADD 20%**
Footplate

300 SERIES - DESIGN COLLECTION


310 - **ADD 35%**
Antiqued
Brass Brushed


314 - **ADD 25%**
Mayan

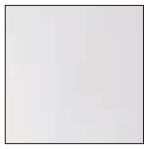
THE VORTEX COLLECTION (400 SERIES)


413 - **ADD 15%**
Linear
Aluminum


414 - **ADD 15%**
Nomadic
Aluminum


420 - **ADD 15%**
Cascade
Aluminum

700 SERIES - DESIGN COLLECTION


701 - **ADD 20%**
Polished
Aluminum

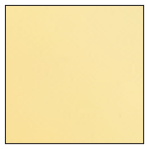

702 - **ADD 10%**
Brushed
Aluminum

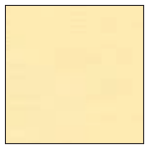

703 - **ADD 20%**
Polished Brass
Aluminum


704 - **ADD 20%**
Brushed Light
Brass Aluminum

800 SERIES - PREMIUM ARCHITECTURAL COLLECTION


801 - **ADD 40%**
Polished
Chrome


803 - **ADD 40%**
Polished
Solid Brass


804 - **ADD 40%**
Satin
Solid Brass


812 - **ADD 40%**
Satin
Smoked Chrome

NOTE:
Painted returns not available on embossed or textured finishes
800 SERIES - 24" maximum character size

Standard Pigmented 1/8" Acrylic Face Colors



*Indicates metallic colors.
Metallic Gold & Silver will have a painted edge - Add 15%
For a painted matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%

Standard Painted Colors For Foam Edges

Charcoal edge is standard.
Add 30% for painted foam edge.



* Indicates colors that do not have a full gloss finish.

Custom Painted Colors

Gemini's in-house paint lab can mix and match nearly any custom color needed. Available in multiple paint sheen options: Gloss, Semi-Gloss, Satin or Matte. Add $20/color, (1/8" - 1/2" thick acrylic also add 30% to paint). We can match PMS numbers, other paint vendor's numbers, names or MP formulas or a supplied sample.

Laminate on Foam Mounting Options



1a-Plain

Price as Listed

Letters with no mounting hardware, Laminated Letters can be attached to mounting surface with a combination of adhesive or double-faced tape – applied by installer – based on surface and letter weight.



2a-Stud

ADD 5%

Stud blocks are solvent bonded to letter backs to receive a stud. These blocks will require the letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2b-Pad

ADD 5%

Pads are plastic disks on the rear of the letters. Secure the letters to the wall using a split stencil pattern or spacing tape guide and silicone adhesive. Adjustable pads available upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2".



2c-Combination

ADD 5%

Combination of studs and pads. Stud through a pad on the top portion of each letter, pads only on the bottom portion of each letter. Mounting procedure is the same as a Stud Mount with the addition of securing pads to the mounting surface with adhesive. Studs can be aligned in-line for brick or block mortar upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



2d-Combination All

ADD 5%

Stud through a pad on the top and bottom portion of each letter. Mounting procedure is the same as a Stud Mount. Studs can be aligned in-line for brick or block mortar upon request. Letters to stand-off the mounting surface approximately 3/8" - 1/2". Drilling patterns are required for this installation.



Double Face Tape

ADD 5%

Partial covered backs with a VHB, double faced tape. Volume of tape is based on letter size and gauge. Heavier letters may require tape and adhesive (such as epoxy on acrylic). VHB tape is designed for interior, flat, dry wall installations. Secure the letters to the wall using a stencil pattern.

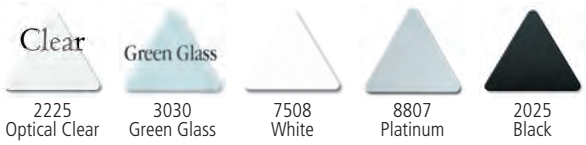


Flush Stud

ADD 15%

Letters can be drilled and tapped for stud installation. Specify if studs need to be in line for brick / block mortar joints or rails.

ACRYLIC ON FOAM FACE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

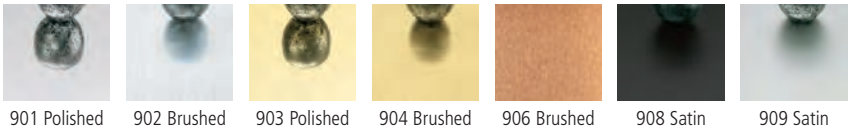
* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

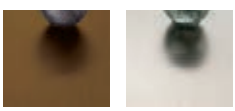
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

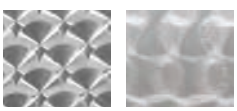


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

1/2" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this pages show base pricing for 1/2" thick letters and logos. Mounting options shown on page 170.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
14.00	15.40	19.00	23.00	27.80	32.80	38.50	44.20	51.40	59.00	67.20	75.40	84.10	93.30	103.20	113.80	125.30	137.30	150.10	163.30	177.20

1/2" Thick Foam 5-5-5 Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	49.50	52.70	56.90	59.10	61.20	63.40	65.60	67.80	74.10	81.30	87.60	93.90	99.20	104.40	109.60
11	52.70	57.30	62.00	64.60	67.20	69.70	72.40	75.00	81.60	89.40	96.10	102.80	108.50	114.10	119.80
12	56.90	62.00	67.10	70.10	73.10	76.10	79.20	82.20	89.20	97.40	104.50	111.70	117.70	123.90	129.90
13	59.10	64.60	70.10	75.60	79.00	82.50	85.80	89.30	96.90	105.40	113.00	120.50	127.00	133.50	140.10
14	61.20	67.20	73.10	79.00	84.90	88.80	92.60	96.50	104.50	113.40	121.40	129.40	136.30	143.20	150.20
15	63.40	69.70	76.10	82.50	88.80	95.10	99.40	103.70	112.10	121.50	129.80	138.20	145.60	153.00	160.40
16	65.60	72.40	79.20	85.80	92.60	99.40	106.10	110.90	119.70	129.50	138.30	147.10	154.90	162.70	170.50
17	67.80	75.00	82.20	89.30	96.50	103.70	110.90	118.00	127.30	137.50	146.70	156.00	164.20	172.40	180.60
18	74.10	81.60	89.20	96.90	104.50	112.10	119.70	127.30	134.80	145.60	155.20	164.90	173.50	182.10	190.70
19	81.30	89.40	97.40	105.40	113.40	121.50	129.50	137.50	145.60	153.60	163.60	173.70	182.80	191.80	200.80
20	87.60	96.10	104.50	113.00	121.40	129.80	138.30	146.70	155.20	163.60	172.00	182.60	192.00	201.60	211.00
21	93.90	102.80	111.70	120.50	129.40	138.20	147.10	156.00	164.90	173.70	182.60	191.40	201.40	211.20	221.10
22	99.20	108.50	117.70	127.00	136.30	145.60	154.90	164.20	173.50	182.80	192.00	201.40	210.70	220.90	231.30
23	104.40	114.10	123.90	133.50	143.20	153.00	162.70	172.40	182.10	191.80	201.60	211.20	220.90	230.70	241.40
24	109.60	119.80	129.90	140.10	150.20	160.40	170.50	180.60	190.70	200.80	211.00	221.10	231.30	241.40	251.60

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $24.70
5-5-5 LOGOS 36 - 99 SQ. INCHES = $42.20

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
max = 12" x 12"

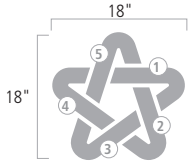


Flush Stud
Add 15%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

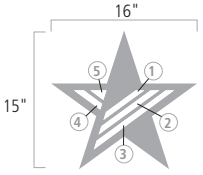
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $134.80

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $99.40

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos

3/4" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 3/4" thick letters and logos. Mounting options shown on page 173.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
15.30	17.80	21.70	26.20	31.90	37.20	43.50	49.80	57.90	66.20	75.10	81.70	91.10	100.80	111.30	122.80	135.20	148.30	162.20	176.10	191.00

3/4" Thick Foam 5-5-5 Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	51.60	55.10	59.50	61.90	64.30	66.70	69.00	71.50	77.90	85.40	91.90	98.40	103.90	109.30	114.80
11	55.10	59.90	64.80	67.70	70.50	73.30	76.20	79.00	85.90	93.80	100.80	107.80	113.60	119.60	125.50
12	59.50	64.80	70.20	73.40	76.70	80.00	83.30	86.60	93.90	102.30	109.70	117.10	123.50	129.80	136.20
13	61.90	67.70	73.40	79.20	83.00	86.70	90.40	94.00	101.90	110.70	118.50	126.40	133.20	140.00	146.70
14	64.30	70.50	76.70	83.00	89.10	93.30	97.40	101.60	109.90	119.20	127.50	135.80	142.90	150.20	157.40
15	66.70	73.30	80.00	86.70	93.30	100.00	104.60	109.20	117.90	127.70	136.30	145.00	152.70	160.40	168.00
16	69.00	76.20	83.30	90.40	97.40	104.60	111.70	116.70	125.90	136.10	145.20	154.30	162.50	170.60	178.70
17	71.50	79.00	86.60	94.00	101.60	109.20	116.70	124.30	133.80	144.50	154.10	163.60	172.20	180.90	189.40
18	77.90	85.90	93.90	101.90	109.90	117.90	125.90	133.80	141.80	152.90	162.90	173.00	182.00	191.00	200.00
19	85.40	93.80	102.30	110.70	119.20	127.70	136.10	144.50	152.90	161.40	171.80	182.30	191.70	201.30	210.70
20	91.90	100.80	109.70	118.50	127.50	136.30	145.20	154.10	162.90	171.80	180.70	191.60	201.60	211.40	221.30
21	98.40	107.80	117.10	126.40	135.80	145.00	154.30	163.60	173.00	182.30	191.60	200.90	211.30	221.70	232.00
22	103.90	113.60	123.50	133.20	142.90	152.70	162.50	172.20	182.00	191.70	201.60	211.30	221.00	231.80	242.70
23	109.30	119.60	129.80	140.00	150.20	160.40	170.60	180.90	191.00	201.30	211.40	221.70	231.80	242.10	253.30
24	114.80	125.50	136.20	146.70	157.40	168.00	178.70	189.40	200.00	210.70	221.30	232.00	242.70	253.30	264.00

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $25.50
5-5-5 LOGOS 36 - 99 SQ. INCHES = $44.10

ACRYLIC ON FOAM FACE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

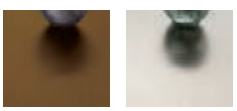
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

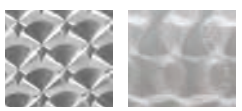


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

1" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
16.90	19.50	23.80	28.90	35.10	40.90	47.80	54.70	63.70	72.80	82.60	89.90	100.20	110.90	122.40	135.20	148.90	163.10	178.40	193.80	210.20

1" Thick Foam 5-5-5 Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	57.90	62.00	67.00	70.10	73.00	76.00	79.10	82.00	89.20	97.30	104.40	111.60	117.60	123.80	129.80
11	62.00	67.50	73.10	76.60	80.10	83.70	87.20	90.70	98.30	107.00	114.50	122.20	128.80	135.30	142.00
12	67.00	73.10	79.20	83.20	87.20	91.30	95.30	99.30	107.50	116.60	124.70	132.80	140.00	147.00	154.10
13	70.10	76.60	83.20	89.70	94.30	98.90	103.40	107.90	116.50	126.20	134.80	143.40	151.00	158.70	166.30
14	73.00	80.10	87.20	94.30	101.40	106.40	111.50	116.50	125.60	135.90	145.00	154.10	162.20	170.30	178.40
15	76.00	83.70	91.30	98.90	106.40	114.00	119.60	125.10	134.70	145.40	155.00	164.80	173.40	182.00	190.60
16	79.10	87.20	95.30	103.40	111.50	119.60	127.70	133.70	143.90	155.00	165.20	175.30	184.40	193.60	202.70
17	82.00	90.70	99.30	107.90	116.50	125.10	133.70	142.30	153.00	164.70	175.30	186.00	195.60	205.30	214.90
18	89.20	98.30	107.50	116.50	125.60	134.70	143.90	153.00	162.10	174.30	185.50	196.60	206.80	216.90	227.10
19	97.30	107.00	116.60	126.20	135.90	145.40	155.00	164.70	174.30	183.90	195.60	207.30	217.90	228.50	239.20
20	104.40	114.50	124.70	134.80	145.00	155.00	165.20	175.30	185.50	195.60	205.70	217.90	229.00	240.20	251.40
21	111.60	122.20	132.80	143.40	154.10	164.80	175.30	186.00	196.60	207.30	217.90	228.50	240.20	251.90	263.50
22	117.60	128.80	140.00	151.00	162.20	173.40	184.40	195.60	206.80	217.90	229.00	240.20	251.30	263.50	275.70
23	123.80	135.30	147.00	158.70	170.30	182.00	193.60	205.30	216.90	228.50	240.20	251.90	263.50	275.20	287.80
24	129.80	142.00	154.10	166.30	178.40	190.60	202.70	214.90	227.10	239.20	251.40	263.50	275.70	287.80	300.00

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $27.80
5-5-5 LOGOS 36 - 99 SQ. INCHES = $49.30

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
max = 12" x 12"

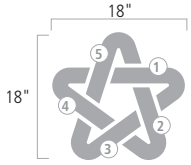


Flush Stud
Add 15%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

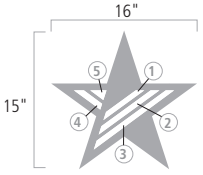
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $162.10

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $119.60

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos

1-1/2" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 1-1/2" thick letters and logos. Mounting options shown on page 175.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
26.00	31.30	38.30	44.50	52.20	59.60	69.30	79.40	90.10	98.10	109.30	121.00	133.40	147.50	162.40	177.90	194.60	211.20	229.30

1-1/2" Thick Foam Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	60.00	64.30	69.50	72.80	76.00	79.30	82.50	85.70	93.00	101.40	108.70	116.10	122.30	128.70	134.90
11	64.30	70.20	75.90	79.70	83.50	87.20	91.00	94.80	102.50	111.50	119.30	127.10	134.00	140.80	147.60
12	69.50	75.90	82.30	86.60	90.90	95.10	99.40	103.70	112.10	121.50	129.80	138.20	145.60	153.00	160.40
13	72.80	79.70	86.60	93.40	98.20	103.10	107.90	112.70	121.60	131.60	140.40	149.30	157.20	165.10	173.00
14	76.00	83.50	90.90	98.20	105.60	111.00	116.30	121.60	131.00	141.50	150.90	160.50	168.90	177.30	185.70
15	79.30	87.20	95.10	103.10	111.00	118.80	124.70	130.60	140.60	151.50	161.50	171.50	180.40	189.40	198.30
16	82.50	91.00	99.40	107.90	116.30	124.70	133.20	139.60	150.10	161.60	172.00	182.60	192.00	201.60	211.00
17	85.70	94.80	103.70	112.70	121.60	130.60	139.60	148.60	159.50	171.60	182.60	193.70	203.70	213.70	223.70
18	93.00	102.50	112.10	121.60	131.00	140.60	150.10	159.50	169.10	181.70	193.20	204.70	215.30	225.90	236.30
19	101.40	111.50	121.50	131.60	141.50	151.50	161.60	171.60	181.70	191.70	203.70	215.80	226.90	238.00	249.00
20	108.70	119.30	129.80	140.40	150.90	161.50	172.00	182.60	193.20	203.70	214.30	226.90	238.50	250.00	261.60
21	116.10	127.10	138.20	149.30	160.50	171.50	182.60	193.70	204.70	215.80	226.90	238.10	250.10	262.20	274.30
22	122.30	134.00	145.60	157.20	168.90	180.40	192.00	203.70	215.30	226.90	238.50	250.10	261.70	274.30	287.00
23	128.70	140.80	153.00	165.10	177.30	189.40	201.60	213.70	225.90	238.00	250.00	262.20	274.30	286.50	299.70
24	134.90	147.60	160.40	173.00	185.70	198.30	211.00	223.70	236.30	249.00	261.60	274.30	287.00	299.70	312.40

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $28.60

5-5-5 LOGOS 36 - 99 SQ. INCHES = $51.00

ACRYLIC ON FOAM FACE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

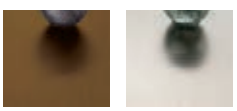
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

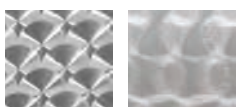


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

2" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 2" thick letters and logos. Mounting options shown below.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
28.10	34.00	41.40	48.30	56.60	64.60	75.20	86.10	97.60	106.30	118.40	131.00	144.70	159.80	175.80	192.60	210.80	228.90	248.30

2" Thick Foam Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	62.20	66.70	72.20	75.60	79.10	82.50	85.90	89.40	96.90	105.50	113.00	120.60	127.10	133.60	140.20
11	66.70	72.70	78.80	82.80	86.80	90.80	94.80	98.80	106.90	116.00	124.10	132.20	139.20	146.30	153.40
12	72.20	78.80	85.30	89.90	94.50	99.00	103.60	108.10	116.70	126.40	135.00	143.70	151.30	158.90	166.50
13	75.60	82.80	89.90	97.00	102.10	107.30	112.30	117.40	126.60	136.80	146.00	155.20	163.30	171.50	179.70
14	79.10	86.80	94.50	102.10	109.80	115.50	121.10	126.70	136.50	147.20	157.00	166.70	175.40	184.10	192.90
15	82.50	90.80	99.00	107.30	115.50	123.70	129.90	136.10	146.40	157.70	167.90	178.30	187.50	196.80	206.10
16	85.90	94.80	103.60	112.30	121.10	129.90	138.70	145.40	156.30	168.10	179.00	189.80	199.60	209.50	219.30
17	89.40	98.80	108.10	117.40	126.70	136.10	145.40	154.80	166.20	178.60	190.00	201.40	211.70	222.10	232.40
18	96.90	106.90	116.70	126.60	136.50	146.40	156.30	166.20	176.00	189.10	200.90	212.90	223.80	234.80	245.60
19	105.50	116.00	126.40	136.80	147.20	157.70	168.10	178.60	189.10	199.40	211.90	224.40	235.90	247.40	258.90
20	113.00	124.10	135.00	146.00	157.00	167.90	179.00	190.00	200.90	211.90	222.90	236.00	248.00	260.00	272.00
21	120.60	132.20	143.70	155.20	166.70	178.30	189.80	201.40	212.90	224.40	236.00	247.50	260.10	272.60	285.20
22	127.10	139.20	151.30	163.30	175.40	187.50	199.60	211.70	223.80	235.90	248.00	260.10	272.20	285.30	298.40
23	133.60	146.30	158.90	171.50	184.10	196.80	209.50	222.10	234.80	247.40	260.00	272.60	285.30	297.90	311.50
24	140.20	153.40	166.50	179.70	192.90	206.10	219.30	232.40	245.60	258.90	272.00	285.20	298.40	311.50	324.80

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $30.40
5-5-5 LOGOS 36 - 99 SQ. INCHES = $53.80

MOUNTING OPTIONS



Plain
Price as Listed



Stud
Add 5%



Pad
Add 5%



Combination
Add 5%



Combination All
Add 5%



Double Face Tape
Add 5%
max = 12" x 12"

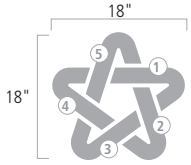


Flush Stud
Add 15%

- **Drill Patterns/Stencil Guides:**
  1-10 characters = $41.65
  11-20 characters = $83.30
  21-50 characters = $133.30
  51+ characters = $249.98
- **Cut file** available - $41.65 (no stud locations)
- **All install guide options** - see page 242

5-5-5 LOGO PROGRAM

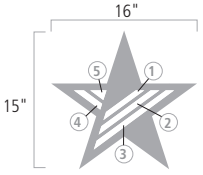
UP TO 5 ELEMENTS



- 18" x 18" Logo
- 5 elements (pieces)

5-5-5 price = $176.00

UP TO 5 CUT-OUTS



- 16" x 15" Logo
- 1 element, 5 cut-outs

5-5-5 price = $129.90

OUTSIDE THE 5-5-5

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.



6 or more Cut-outs



6 or more Elements



6 or more Logos

3" Thick Foam Letters with Metal or Acrylic Laminate

PRICE PER LETTER. All pricing is PLAIN MOUNT.

The tables on this page show base pricing for 3" thick letters and logos. Mounting options shown on page 175.

Letter Size (max. dimension) Lower Case is 75% of corresponding Upper Case price Small punctuation, such as comma, period and dash are 33% of Upper Case price.

6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
32.80	40.20	48.60	57.10	66.60	76.10	88.80	101.40	115.20	125.70	139.40	154.20	171.10	189.10	207.00	227.10	249.20	270.30	292.60

3" Thick Foam 5-5-5 Logos with Metal or Acrylic Laminate

PRICE PER 5-5-5 LOGO. All pricing is Plain Mount

For logos with more than 5 cut-outs, 5 elements, or 5 total units in an order contact us for a custom quote.

	10"	11"	12"	13"	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"
10	70.60	75.90	82.30	86.60	90.90	95.10	99.40	103.70	112.10	121.50	129.80	138.20	145.60	153.00	160.40
11	75.90	82.90	89.80	94.80	99.70	104.60	109.50	114.40	123.50	133.50	142.50	151.50	159.50	167.50	175.50
12	82.30	89.80	97.40	103.10	108.60	114.10	119.70	125.20	134.80	145.60	155.20	164.90	173.50	182.10	190.70
13	86.60	94.80	103.10	111.30	117.40	123.70	129.80	136.00	146.30	157.60	167.80	178.20	187.40	196.60	206.00
14	90.90	99.70	108.60	117.40	126.30	133.10	140.00	146.70	157.70	169.60	180.60	191.40	201.40	211.20	221.10
15	95.10	104.60	114.10	123.70	133.10	142.60	150.10	157.50	169.10	181.70	193.20	204.70	215.30	225.90	236.30
16	99.40	109.50	119.70	129.80	140.00	150.10	160.30	168.30	180.40	193.70	205.90	218.10	229.20	240.40	251.60
17	103.70	114.40	125.20	136.00	146.70	157.50	168.30	179.10	191.90	205.80	218.60	231.40	243.20	255.00	266.80
18	112.10	123.50	134.80	146.30	157.70	169.10	180.40	191.90	203.30	217.80	231.20	244.70	257.10	269.50	281.90
19	121.50	133.50	145.60	157.60	169.60	181.70	193.70	205.80	217.80	229.80	243.90	257.90	271.10	284.10	297.20
20	129.80	142.50	155.20	167.80	180.60	193.20	205.90	218.60	231.20	243.90	256.50	271.30	285.00	298.60	312.40
21	138.20	151.50	164.90	178.20	191.40	204.70	218.10	231.40	244.70	257.90	271.30	284.60	298.90	313.20	327.50
22	145.60	159.50	173.50	187.40	201.40	215.30	229.20	243.20	257.10	271.10	285.00	298.90	312.90	327.80	342.80
23	153.00	167.50	182.10	196.60	211.20	225.90	240.40	255.00	269.50	284.10	298.60	313.20	327.80	342.40	358.00
24	160.40	175.50	190.70	206.00	221.10	236.30	251.60	266.80	281.90	297.20	312.40	327.50	342.80	358.00	373.10

NOTE: 5-5-5 LOGOS UP TO 35 SQ. INCHES = $33.60
5-5-5 LOGOS 36 - 99 SQ. INCHES = $60.90

ACRYLIC ON FOAM FACE COLORS



2225 Optical Clear | 3030 Green Glass | 7508 White | 8807 Platinum | 2025 Black



2793 Red | 2050 Dark Blue | 2860 Medium Blue | 2418 Brown | 3130 Duranodic Bronze*

* Indicates metallic colors For a painted, matte, semi-gloss or gloss finish add 30%; if the color is custom add a $20 paint match fee plus the 30%



8886 Metallic Silver* | 2756 Metallic Gold*

Painted Edge +15%

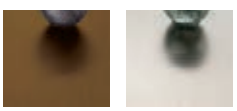
CHEMETAL™ FACE COLORS (HORIZONTAL GRAIN STANDARD)



901 Polished Aluminum | 902 Brushed Aluminum | 903 Polished Brass Aluminum | 904 Brushed Light Brass Aluminum | 906 Brushed Copper Aluminum | 908 Satin Black Aluminum | 909 Satin Silver Aluminum

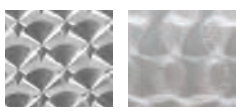


910 Satin Gold Aluminum | 911 Polished Smoked Aluminum | 912 Satin Bronze Aluminum | 915 Brushed Brass Aluminum | 916 Brushed Pewter Aluminum | 917 Brushed Black Aluminum | 924 Bronze Stainless Aluminum



925 Brushed Med. Bronze Aluminum | 927 Light Stainless Aluminum

PREMIUM METAL FACE COLORS



406 Circles Aluminum **ADD 35%** | 444 Feathered Aluminum **ADD 15%**

Illuminated







GemLite

UL Certified GemLite letters are produced with a two-part construction – faces and cans. Both components are formed with UV stable, CAB plastic.



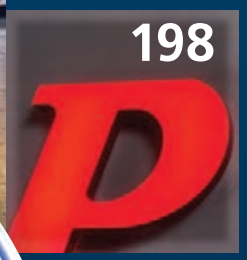
Stainless Steel

Our durable and attractive fabricated stainless steel letters make a dramatic statement and provide outstanding low-light visibility.



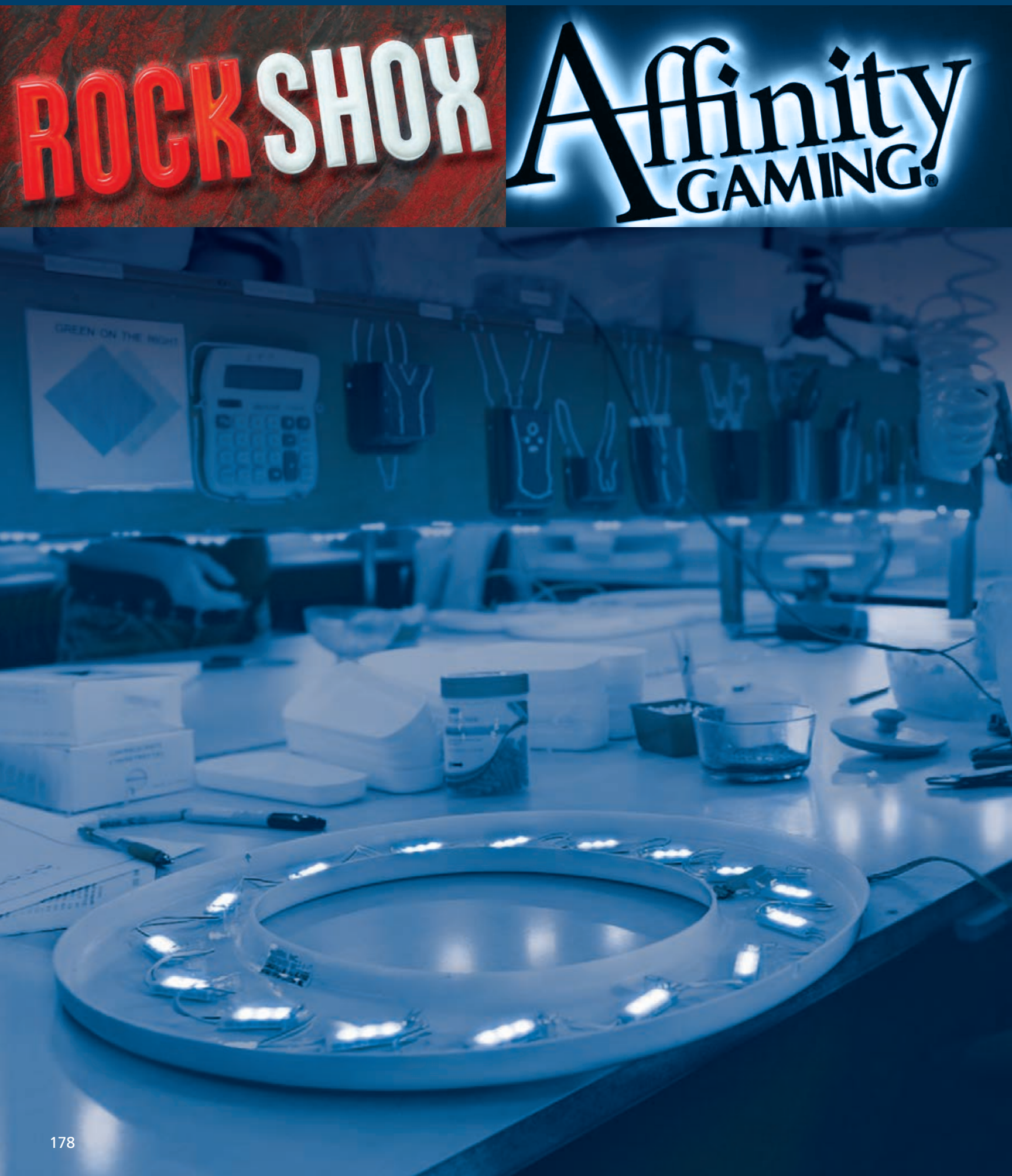
Aluminum

Large scale and durable performance combined with sophisticated style in our fabricated aluminum letters with illumination.



Luxe®

For custom illuminated logos and letters that require exacting precision, LUXE letters made by Gemini are the solution.


ROCKSHOX
Affinity
GAMING





Illuminated

Lighting the Way

Many Options

- Multiple Face-Lit options
- Halo Lit letters & logos
- Made per your art
- UL Certified
- Typical 8 days production on Illuminated Plastic
- Typical 13 days production on Illuminated Metal

Gemini continues to expand its offerings of illuminated signage, from Face Lit GemLite Letters and Logos to Fabricated Stainless Steel and Aluminum – Face or Halo Lit. Available ready for LED lighting or fully prepared with LEDs and UL Certification.

You can now choose from multiple lighting options, in both plastic and metal.

LIFETIME G GUARANTEE



GemLite

UL Certified GemLite letters are produced with a two-part construction – faces and cans. Both components are formed with UV stable, CAB plastic that has been certified by UL for lit letters. Face lit letters are produced with a translucent material that is custom designed for LED lighting. Typically backs are formed in white to better reflect the LED lights. LEDs are secured to the backs with double faced tape and special hold down blocks. Average letter depths are recommended to be 2"-2-1/2"deep with a minimum stroke of around 1-1/2".



Gemlite Letters - Standard or Custom

Gemini GemLite letter and logos advantages:

- 6 standard letter styles
- Unlimited custom styles
- HI-resolution printed faces
- Up to 2-1/2" deep
- For low profile LED lighting
- UL Certified
- Slim line design
- 8 standard translucent colors
- 5 standard LED colors
- Vinyl accenting available



Gemlite Raised Panels

Ordering Custom GemLite Products is easy

Submit artwork with the following information:

- Vector based art is required (.cdr, .eps, .ai, .fs, .pdf)
- Size of the finished logo or letters should be in art file
- Plastic color, painted color & LED color called out
- Number of sets



Hi-resolution printed panels available. Minimum quantities apply.
Email Sales@TheSignChef.com for quote.

Custom logo **Pricing**

Email Sales@TheSignChef.com

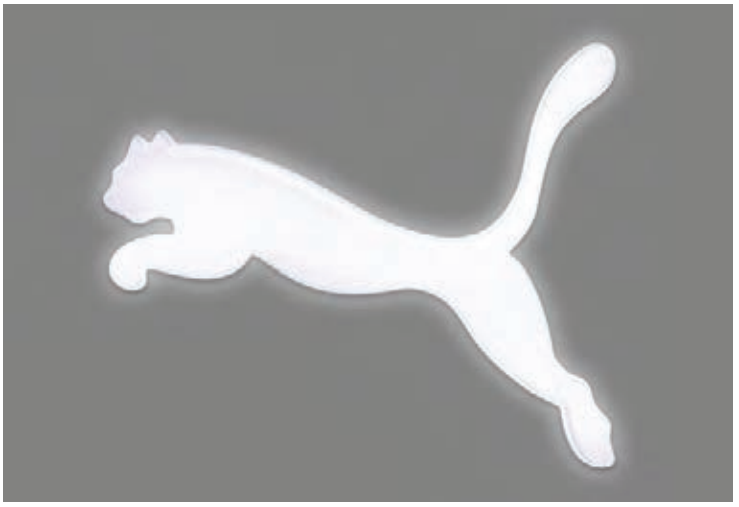
From your 2-D electronic art
to finished 3-D logo in just a few days!





Advantages of custom GemLite letters & logos

- Multi-set discounts make this product cost-effective
- Wide variety of custom options on color, size and shape
- Optional flush face available
- Up to 46" x 68" single piece - Larger logos can be made in multiple pieces



GemLite - What's Available











Face & Side Lit
Price as Listed

Halo Lit
Price as Listed

Face Lit - Painted Sides
Email for Quote

Border & Side Lit - Painted Face
Email for Quote







Face & Side Lit - Painted Lip
Email for Quote

Side Lit - Painted Face
Email for Quote



For illuminated letters smaller than 9" Email for quote.

Face options for GemLite letters

Standard GemLite faces are produced with a built-in lip, designed to precisely fit over the can or back. This construction option exposes a narrow portion of the back to allow even more edge lighting of the letter. The optional flush face design features a face that cleanly fits over and fully covers the back – with no visible lip edge. Optional flush face design will require more stroke for proper LED illumination.

GemLite Colors

Translucent Face and LED Modules

GemLite letters are designed to be face lit with a special formulated CAB plastic, with built in light diffusion properties. All LED face colors have been tested and approved for exterior use and are UL certified. Proper face and LED color combinations will allow for true, consistent, LED lighting. LED color intensity will vary by color. Light output may be affected by letter size, depth, stroke and profile.

Blue & Green LEDs

- Blue LEDs will produce a softer look than other colors
- The LED light output of Blue & Green will be less than other, brighter colors

1838	1800	1893	1862	1819	1848	1860	1808
LED White	LED Yellow	LED Red	LED Red-Orange	LED Orange	LED Light Blue	LED Blue	LED Light Green
White LED	White LED	Red LED	Red LED	Warm White LED	Blue LED	Blue LED	Green LED
3170–3600 LUX Light	2390–2700 LUX Light	640–690 LUX Light	690–730 LUX Light	1200–1240 LUX Light	145-160 LUX Light	100 LUX Light	100 LUX Light



Chrome finish for LED illumination

Our translucent silver Chrome finishes offer a stunning look for GemLite letters. By day, they stand out with the popular look of brushed or polished silver chrome. When illuminated at night, they shine with an effervescent white "halo" look created by a partially shaded face.

Polished Chrome is **1.5x listed catalog price.**

Brushed Chrome is **2.5 catalog listed price**



Brushed Chrome finish for formed plastic, ready for illumination.



Standard GemLite Face & Return Lit Letters

The six most requested GemLite letter styles can be produced without the need of any custom art files - formed molds are in-stock, ready to produce letters for you in just a few days. These common round face styles are now available produced with or without LEDs. Should you need a unique style or size, see page 185 for pricing custom GemLites - for only a few dollars more.



HELVETICA ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.

HELVETICA BOLD ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.

FUTURA BOLD ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.

OPTIMA SEMIBOLD ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.

TIMES BOLD ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.

GOUDY EXTRA BOLD ROUND
ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890&/-,.



Traditional GemLite Face

SEE BELOW FOR REQUIRED POWER SUPPLIES

HEIGHT	APPROX. DEPTH	PER LETTER WITH LEDs	PER LETTER NO LEDs
9"†	2-1/4"	$105	$44
12	2 1/4	143	56
15	2 1/2	173	72
18	2 1/2	218	98
24	2 1/2	314	153
30*	3	503	307
36*	3	597	322

*Oversize charges will apply

†Only available in Helvetica Round or Optima Semibold Round

POWER SUPPLIES & UL CERTIFICATION

ADD $125 per order: 1-2 sets / individual install locations
ADD $375 per order: 3-5 sets / individual install locations
6+ sets - email for quote

Pricing Notes

- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Pricing is for PLAIN MOUNT
- All standard styles have round faces
- LED color options - page 183

LED Package Notes

UL Certified LED packages include LED Lit Letters, Lead wires/ cables (standard 36" long), 12VDC power supplies (see note on charge), UL Sign Section labels and associated UL drawings, instructions and certification.

See page 200 for more information and additional supplies that will be required for your installation.

Custom GemLite Face & Return Lit Letters

Beyond our six standard letter styles, GemLite letters can be customized for more creative signage. Nearly any style or logo can be produced in GemLite Formed Channel Letters. Typically a 9" capital letter height is required for block styles, while most serif or script styles require a 12" capital letter height. For small serifs or extremely thin strokes, call Gemini to confirm your design can be created with our materials.



HEIGHT	APPROX. DEPTH	SEE BELOW FOR REQUIRED POWER SUPPLIES PER LETTER WITH LEDs FLAT FACE	ROUND OR PRISMATIC	PER LETTER NO LEDs FLAT FACE	ROUND OR PRISMATIC
< 9"		Email Sales@TheSignChef.com			
9"	2-1/2"	$134	$152	$72	$90
10	2 1/2	$160	$177	82	103
11	2 1/2	$172	$200	91	114
12	2 1/2	$176	$200	95	119
13	2 1/2	$190	$216	102	128
14	2 1/2	$207	$234	111	139
15	2 1/2	$216	$246	120	150
16	2 1/2	$239	$273	135	169
17	2 1/2	$261	$297	149	186
18	2 1/2	$277	$315	162	203
19	2 1/2	$308	$349	182	228
20	2 1/2	$332	$378	200	250
21	2 1/2	$355	$405	218	273
22	2 1/2	$384	$439	239	299
23	2 1/2	$409	$467	258	323
24	2 1/2	$430	$491	284	355
25*	2 1/2	$450	$514	309	386
26*	2 1/2	$487	$555	333	416
27*	2 1/2	$541	$618	357	446
30*	3	$670	$765	460	575
33*	3	$757	$865	518	648
36*	3	$887	$1,013	607	759

*Oversize charges will apply



Traditional GemLite Face



Optional Flush Face (custom styles only)

Pricing Notes

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Pricing is for PLAIN MOUNT
- Vector art required
- Minimum 1-1/2" stroke
- Approx. 2" - 2-1/2" deep
- LED color options - page 183

POWER SUPPLIES & UL CERTIFICATION

ADD $125 per order: 1-2 sets / individual install locations
ADD $375 per order: 3-5 sets / individual install locations
6+ sets - email for quote

LED Package Notes

UL Certified LED packages include LED Lit Letters, Lead wires/ cables (standard 36" long), 12VDC power supplies (see note on charge), UL Sign Section labels and associated UL drawings, instructions and certification.

See page 200 for more information and additional supplies that will be required for your installation.

GemLite Raised Panel - with LEDs

Circle / Square / Rectangle - with LEDs

Gemini Raised GemLite Panels – with LEDs – now allow for lit pricing of logos or panels with raised lettering. Formed from the same CAB material as GemLite Letters, we can produce circles, squares or rectangles with or without embossed lettering or logo details. Letters as small as 1" high can be raised into panel faces and LED lit in one of eight translucent LED plastic colors. Two part panels – filled with LEDs – can also be produced to allow you to decorate logo details at your shop – by using translucent vinyl.









GemLite Raised Panel - with LEDs

Circle / Square / Rectangle - with LEDs

SEE BELOW FOR REQUIRED POWER SUPPLIES

	12"	14"	16"	18"	20"	22"	24"	26"*	28"*	30"*	32"*	34"*	36"*	38"*	40"*	42"*	44"*	46"*
12"	$281	$311	$351	$417	$463	$505	$592	$622	$657	$700	$744	$778	$868	$916	$955	$990	$1,024	1,060
14	311	350	416	462	504	591	621	655	698	742	777	867	914	953	988	1,022	1,057	1,118
16	351	416	460	502	588	618	652	695	738	773	862	909	948	983	1,017	1,052	1,112	1,208
18	417	462	502	592	622	657	700	744	779	868	916	955	990	1,025	1,060	1,120	1,217	1,324
20	463	504	588	622	659	702	746	781	871	919	958	993	1,028	1,063	1,124	1,221	1,328	1,505
22	505	591	618	657	702	746	780	870	918	958	992	1,027	1,063	1,123	1,220	1,327	1,504	1,621
24*	592	621	652	700	746	780	875	924	963	998	1,033	1,069	1,129	1,227	1,335	1,512	1,630	1,728
26*	622	655	695	744	781	870	924	962	997	1,032	1,068	1,128	1,226	1,334	1,511	1,629	1,727	1,815
28*	657	698	738	779	871	918	963	997	1,030	1,066	1,126	1,223	1,331	1,508	1,625	1,723	1,811	1,959
30*	700	742	773	868	919	958	998	1,032	1,066	1,125	1,223	1,330	1,507	1,624	1,722	1,810	1,958	2,104
32*	744	777	862	916	958	992	1,033	1,068	1,126	1,223	1,325	1,501	1,618	1,715	1,803	1,950	2,096	2,253
34*	778	867	909	955	993	1,027	1,069	1,128	1,223	1,330	1,501	1,615	1,713	1,801	1,947	2,093	2,249	2,317
36*	868	914	948	990	1,028	1,063	1,129	1,226	1,331	1,507	1,618	1,713	1,812	1,959	2,106	2,263	2,331	2,449
38*	916	953	983	1,025	1,063	1,123	1,227	1,334	1,508	1,624	1,715	1,801	1,959	1,957	2,103	2,260	2,328	2,445
40*	955	988	1,017	1,060	1,124	1,220	1,335	1,511	1,625	1,722	1,803	1,947	2,106	2,103	2,103	2,260	2,328	2,445
42*	990	1,022	1,052	1,120	1,221	1,327	1,512	1,629	1,723	1,810	1,950	2,093	2,263	2,260	2,260	2,437	2,622	2,720
44*	1,024	1,057	1,112	1,217	1,328	1,504	1,630	1,727	1,811	1,958	2,096	2,249	2,331	2,328	2,328	2,622	2,717	2,853
46*	1,060	1,118	1,208	1,324	1,505	1,621	1,728	1,815	1,959	2,104	2,253	2,317	2,449	2,445	2,445	2,720	2,853	3,050
48*	1,120	1,215	1,314	1,500	1,622	1,718	1,817	1,963	2,106	2,261	2,320	2,433	2,635	2,631	2,631	2,857	2,990	3,190
50*	1,217	1,321	1,489	1,617	1,720	1,807	1,965	2,110	2,263	2,329	2,437	2,619	2,733	2,729	2,729	2,993	3,127	3,348
52*	1,324	1,497	1,605	1,714	1,808	1,954	2,112	2,267	2,330	2,446	2,622	2,716	2,870	2,866	2,866	3,131	3,283	3,497
54*	1,499	1,613	1,702	1,802	1,955	2,100	2,270	2,335	2,448	2,632	2,720	2,852	3,007	3,003	3,003	3,286	3,428	3,586
56*	1,616	1,711	1,789	1,949	2,102	2,257	2,338	2,453	2,634	2,730	2,857	2,989	3,146	3,141	3,141	3,432	3,515	3,801
58*	1,714	1,798	1,935	2,095	2,258	2,324	2,456	2,640	2,732	2,867	2,993	3,126	3,302	3,297	3,297	3,519	3,727	3,918
60*	1,802	1,945	2,080	2,251	2,326	2,442	2,642	2,738	2,869	3,005	3,131	3,281	3,448	3,444	3,444	3,731	3,841	3,982
62*	1,948	2,091	2,235	2,319	2,443	2,627	2,741	2,875	3,007	3,143	3,286	3,427	3,536	3,531	3,531	3,845	3,904	4,251
64*	2,094	2,247	2,302	2,436	2,629	2,725	2,878	3,013	3,145	3,299	3,432	3,514	3,749	3,744	3,744	3,908	4,167	4,300
66*	2,250	2,314	2,418	2,621	2,727	2,862	3,016	3,151	3,301	3,445	3,519	3,725	3,863	3,858	3,858	4,172	4,216	4,389
68*	2,318	2,430	2,602	2,718	2,864	2,999	3,155	3,308	3,448	3,533	3,731	3,839	3,926	3,921	3,921	4,221	4,303	4,539

*Oversize charges will apply

POWER SUPPLIES & UL CERTIFICATION

ADD $125 per order: 1-2 sets / individual install locations
ADD $375 per order: 3-5 sets / individual install locations
6+ sets - email for quote

LED Package Notes

UL Certified LED packages include LED Lit Letters, Lead wires/ cables (standard 36" long), 12VDC power supplies (see note on charge), UL Sign Section labels and associated UL drawings, instructions and certification.

See page 200 for more information and additional supplies that will be required for your installation.

Pricing Notes

- Vector art required
- Approx. 2" - 2-1/2" deep
- LED color options - Page 183
- Pricing is for plain mount



Fabricated Metal

Combine the premium look of our fabricated metal letters with the sophisticated visibility of diffused halo or face lighting. Produced in a wide range of sizes from 6" to 60"high, in multiple rich stainless steel finishes and aluminum options, all lit with one of five LED colors.

Gemini Lighted Fabricated letter and logos advantages:

- Unlimited custom styles
- Up to 6" deep
- Halo or Face LED lighting
- UL Certified
- 17 standard finish options
- 5 standard LED colors



Push-Thru. Email for quote.



Halo Lighting



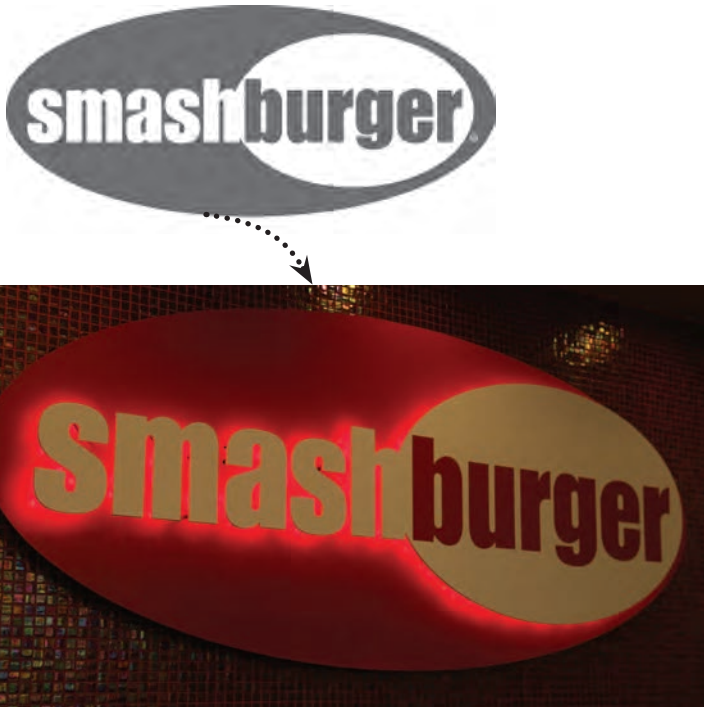
Trimless Face / Border Lit available 6" - 24". Email for quote.

Ordering Fabricated Metal Products is easy

Submit artwork with the following information:

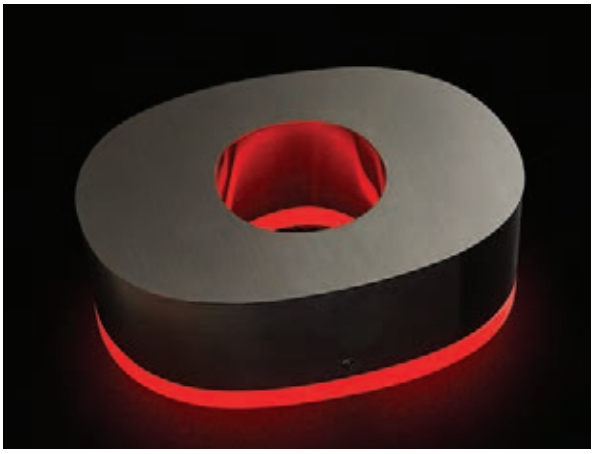
- Vector based art is required (.cdr, .eps, .ai, .fs, .pdf)
- Size of the finished logo or letters should be in art file
- Metal finish, plastic color, painted color & LED color called out
- Number of sets

From your 2-D electronic art to finished 3-D logo in just a few days!

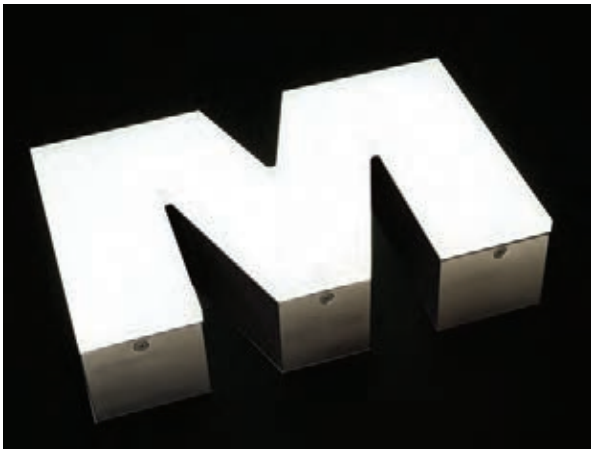


Advantages of custom Fabricated Metal letters & logos

- Multi-set discounts make this product cost-effective
- Wide variety of custom options on color, size and shape
- 17 standard finish options
- Up to 60" x 120" single piece - Larger logos can be made in multiple pieces



Trimless Back / Edge Lit available 6" - 24". Email for quote.



Trimless Face & Edge Lit available 6" - 24". Email for quote.

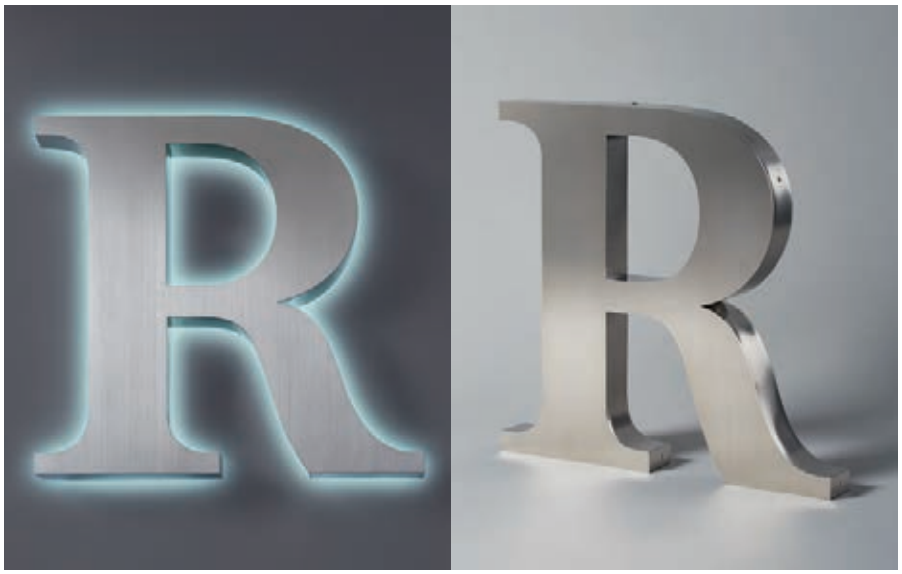
Custom logo Pricing

Email Sales@TheSignChef.com



Stainless Steel Halo Lit

Halo Lit fabricated letters are produced with a removable can to allow for servicing of LEDs. In addition, optional detachable studs create a 1-1/2" stand-off, and allow easy removal of letters from the wall. Halo lit letters can be fabricated with or without LEDs. Alloy 304 is the standard stainless steel alloy, offering excellent resistance to corrosion. Alloy 316 and Titanium are also available and recommended for more harsh environments, such as coastal areas. Minimum 1" stroke required for 1" - 2" deep letters.



Stainless Steel Finish Options *Price as Listed*



Brushed


#4 Brushed


Polished


Painted (custom color $20/color)

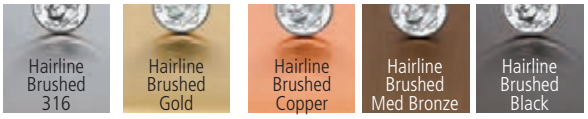

Vibration

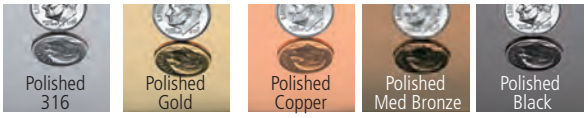

Random Arc


Perforated

Premium Finish Options *Add 30%*

Letters: maximum stroke 8"
Panels: maximum 24"x24"





Alloy 316 *Titanium Coated Stainless Steel*

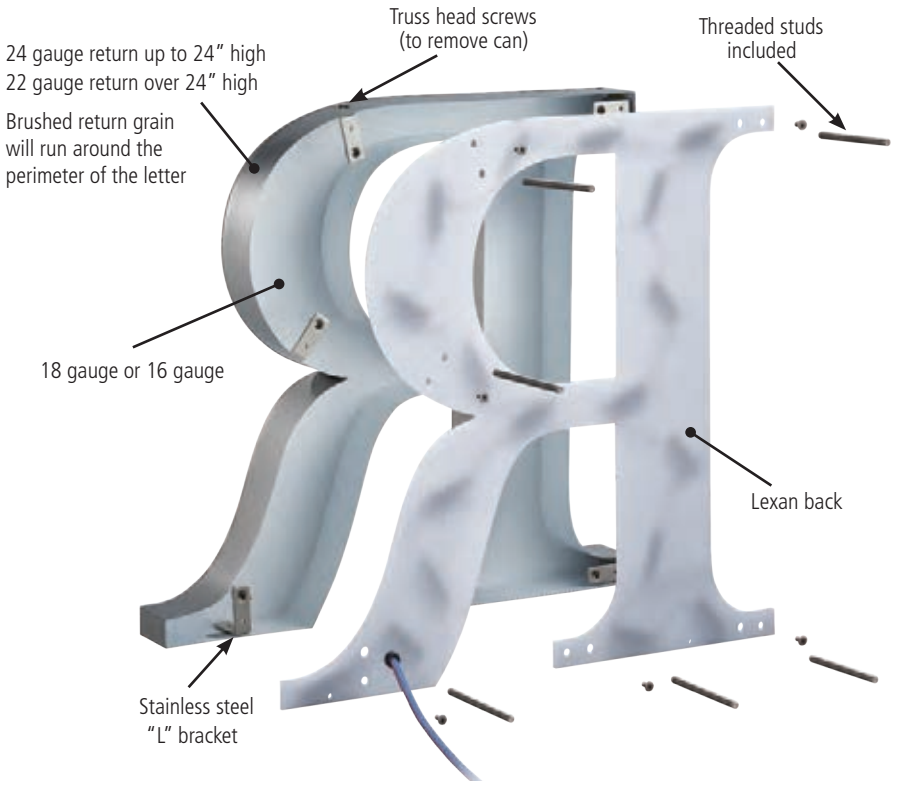
Pricing Notes

Serif: Add 20%

Script: Add 30%

Custom Logos: Email art for quote

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Drill patterns see page 259
- Bottom or Top Stud email for quote
- Face / return painted separate +15%
- LED color options - page 183





Optional detachable stud to service LEDs without visible truss head screws Email for quote.



LEDs secured to face of removable back

POWER SUPPLIES & UL

$125 per order: 1-2 sets per individual install locations
$375 per order: 3-5 sets per individual install locations

HALO LIT LETTERS: Add price per letter – based on size & depth

WITH LED PACKAGE

BLOCK STYLE PRICING PER LETTER WITH LEDs

Letter Size - Max Dimension	RETURN DEPTH							
	1" w/ LEDs	1.5" w/ LEDs	2" w/ LEDs	2.5" w/ LEDs	3" w/ LEDs	4" w/ LEDs	5" w/ LEDs	6" w/ LEDs
6"	$130	$141	$152	Limitations on MINIMUM stroke widths				
7	133	143	157					
8	135	145	158					
9	145	153	170	183	195	210		
10	152	164	179	191	206	220		
11	158	169	186	200	214	230		
12	168	181	199	214	230	246		
13	171	183	202	217	233	250	278	
14	188	202	223	239	256	275	312	
15	203	216	239	256	275	296	333	
16	211	228	252	271	291	314	354	411
17	224	239	263	284	305	326	370	414
18	241	259	286	307	328	352	379	426
19	259	277	306	328	346	359	391	437
20	274	295	324	335	356	371	395	442
21	293	313	334	346	364	381	405	456
22	309	333	356	369	380	393	425	475
23	330	355	378	393	405	416	453	509
24	402	428	456	472	486	501	542	607
25*		453	483	500	515	531	575	648
26*		481	513	530	547	562	608	686
27*		513	545	564	581	599	649	733
28*		541	577	596	614	632	683	772
29*		574	611	632	652	671	726	821
30*		598	635	658	678	697	755	854
31*		637	679	701	722	742	803	910
32*		675	719	742	766	789	852	966
33*		716	764	790	812	837	906	1,018
34*		763	812	839	866	891	964	1,083
35*		808	862	890	917	943	1,020	1,147
36*		855	913	942	971	998	1,080	1,213
37+	See Page 195 - Aluminum Fabricated							

*Oversize charges will apply

LEXAN BACK WITH NO LEDs

BLOCK STYLE PRICING PER LETTER NO LEDs (Install your own)

Letter Size - Max Dimension	RETURN DEPTH							
	1" NO LEDs	1.5" NO LEDs	2" NO LEDs	2.5" NO LEDs	3" NO LEDs	4" NO LEDs	5" NO LEDs	6" NO LEDs
6"	$85	$95	$104	Limitations on MINIMUM stroke widths				
7	88	97	109					
8	90	99	110					
9	100	107	122	$133	$144	$157		
10	107	118	131	142	154	167		
11	113	123	138	150	162	177		
12	123	134	151	165	178	193		
13	133	144	161	175	190	205	$231	
14	147	159	178	193	208	225	261	
15	158	170	191	206	224	243	278	
16	167	181	204	221	240	261	299	$354
17	177	191	214	232	251	271	313	355
18	191	206	232	251	271	293	318	363
19	205	222	249	269	286	296	327	370
20	217	236	264	273	292	306	329	374
21	232	251	270	281	297	313	335	384
22	245	267	289	299	309	320	351	399
23	262	285	306	319	330	338	374	428
24	316	340	366	381	392	406	445	508
25*		361	389	404	417	431	473	544
26*		383	413	429	444	457	501	577
27*		409	439	456	472	487	536	617
28*		432	466	482	499	515	564	650
29*		458	493	512	529	546	599	691
30*		487	523	544	562	579	635	732
31*		519	560	579	598	616	676	780
32*		550	592	613	635	656	717	829
33*		584	630	654	673	695	762	872
34*		622	669	693	718	740	811	928
35*		659	710	736	760	784	858	983
36*		698	753	779	805	830	910	1,039
37+	See Page 195 - Aluminum Fabricated							

*Oversize charges will apply

LED Package Includes:
Fabricated Stainless Steel letters - insides of cans painted white, Lexan backs for Halo lighting.
UL Listed with Sign Section labels, lead wires/cables and power supplies
Standard leads are three wire, 36" long cables.
Optional longer leads or individual wires available.
Systems are 12VDC, Class 2 power supplies.
Wiring diagrams and instructions are provided with LED lit sets.
UL label location - optional location, per customer request.

Not Included:
Electrical field wire, connectors, raceways, enclosures, hardware.

Mounting Options:
Standard Halo Lit cans are produced with a removable can mount. Faces / Cans can be removed by loosening screws in the returns. Optional detachable studs can be ordered (no visible return screws),

Stainless Steel Face Lit

Our durable and attractive fabricated stainless steel channel letters with illuminated acrylic faces make a dramatic statement and provide outstanding low-light visibility. Get the exact combination of daylight and nighttime colors you want with a broad selection of translucent acrylic in letter heights from 9" to 36". The stainless steel return provides a sophisticated look and depth. Choose from polycarbonate or stainless steel backing with the brilliance of integrated LEDs included as part of this letter package.



Stainless Steel Finish Options *Price as Listed*



Hairline Brushed



#4 Brushed



Polished



Painted (custom color $20/color)



Vibration

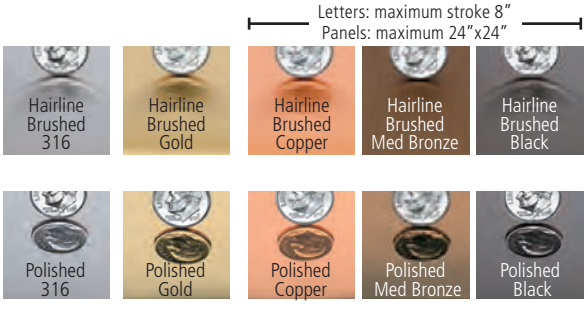


Random Arc



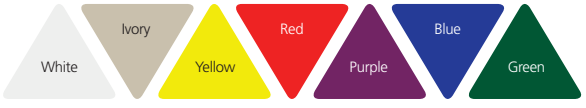
Perforated

Premium Finish Options *Add 30%*



Alloy 316 *Titanium Coated Stainless Steel*

Acrylic Insert Options



Available in 7 light diffused 3/16" acrylic colors

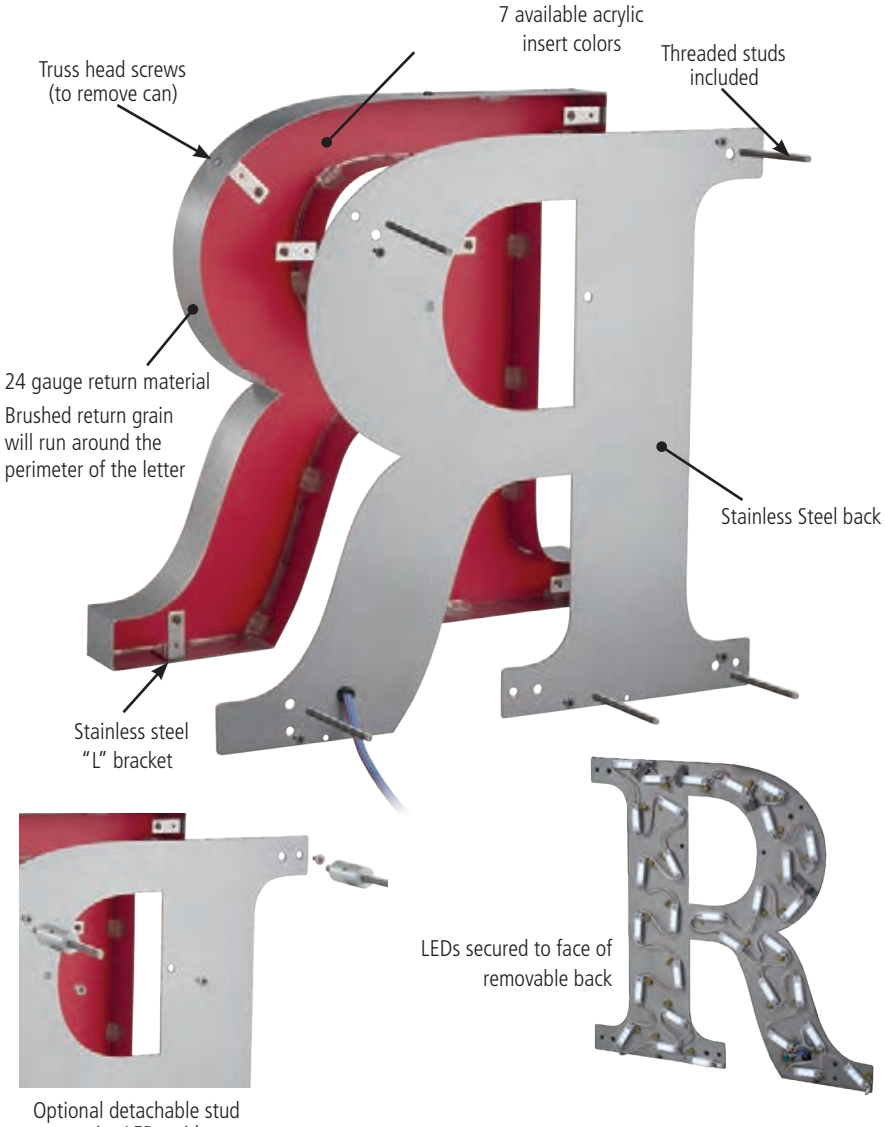
Pricing Notes

Serif: Add 20%

Script: Add 30%

Custom Logos: Email art for quote

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Drill patterns see page 259
- Bottom or Top Stud email for quote
- Face / return painted separate +15%
- LED color options - page 183



POWER SUPPLIES & UL

$125 per order: 1-2 sets per individual install locations
$375 per order: 3-5 sets per individual install locations

HALO LIT LETTERS: Add price per letter – based on size & depth

WITH LED PACKAGE

BLOCK STYLE PRICING PER LETTER WITH LEDs

Letter Size - Max Dimension	RETURN DEPTH			
	3" w/ LEDs	4" w/ LEDs	5" w/ LEDs	6" w/ LEDs
6"				
7				
8				
9	$241	$259		
10	257	276		
11	269	291		
12	296	316		
13	300	322	$366	$431
14	329	354	403	473
15	354	382	432	507
16	371	401	454	537
17	387	417	474	560
18	418	450	485	573
19	425	458	497	587
20	436	465	506	598
21	449	483	517	610
22	480	496	541	638
23	510	527	576	679
24	608	630	686	809
25*	646	669	731	863
26*	683	709	774	913
27*	730	755	826	976
28*	769	796	871	1,028
29*	815	846	923	1,059
30*	850	881	963	1,105
31*	908	940	1,025	1,176
32*	961	996	1,087	1,247
33*	1,023	1,058	1,155	1,326
34*	1,087	1,126	1,230	1,412
35*	1,151	1,192	1,302	1,494
36*	1,220	1,263	1,378	1,581
37+	**See Page 197 - Aluminum Fabricated**			

*Oversize charges will apply

LED Package Includes:
Fabricated Stainless Steel letters - cut-out face with acrylic insert for face lighting.
UL Listed with Sign Section labels, lead wires/cables and power supplies
Standard leads are three wire, 36" long cables.
Optional longer leads or individual wires available.
Systems are 12VDC, Class 2 power supplies.
Wiring diagrams and instructions are provided with LED lit sets.
UL label location - optional location, per customer request.

ACRYLIC FACE AND STAINLESS BACK WITH NO LEDs

BLOCK STYLE PRICING PER LETTER NO LEDs (Install your own)

Letter Size - Max Dimension	RETURN DEPTH							
	1" NO LEDs	1.5" NO LEDs	2" NO LEDs	2.5" NO LEDs	3" NO LEDs	4" NO LEDs	5" NO LEDs	6" NO LEDs
6"	$112	$123	$137					
7	116	127	144					
8	119	129	146					
9	131	141	160	$175	$190	$206		
10	141	154	173	188	204	221		
11	150	162	182	197	214	234		
12	162	177	200	216	236	253		
13	175	190	212	231	250	270	$313	$375
14	194	209	236	253	274	297	344	413
15	208	224	251	272	295	321	368	442
16	221	239	268	292	317	344	394	473
17	234	251	283	306	331	358	412	495
18	251	272	306	331	358	387	418	502
19	270	293	329	356	363	392	428	513
20	288	309	348	362	373	398	435	522
21	306	331	356	370	383	413	443	531
22	324	352	380	394	409	421	461	554
23	346	376	405	420	435	448	492	590
24	416	449	484	502	519	536	586	703
25*	441	476	515	532	551	569	624	749
26*	469	505	546	566	585	605	662	794
27*	498	540	579	602	624	643	707	848
28*	527	571	614	636	659	679	746	895
29*	560	606	653	673	698	722	791	917
30*	596	642	692	717	740	764	839	973
31*	633	685	737	765	791	816	892	1,035
32*	671	726	782	810	838	864	946	1,098
33*	714	772	831	862	891	918	1,006	1,167
34*	757	821	884	916	947	978	1,072	1,243
35*	806	870	938	972	1,004	1,035	1,134	1,316
36*	853	921	994	1,029	1,063	1,097	1,200	1,392
37+	**See Page 197 - Aluminum Fabricated**							

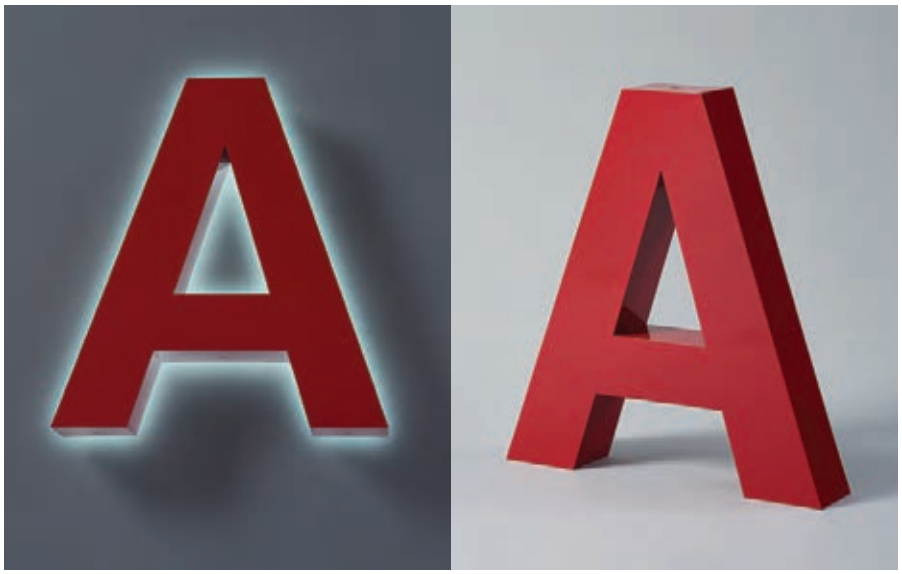
*Oversize charges will apply.

Not Included:
Electrical field wire, connectors, raceways, enclosures, hardware.

Mounting Options:
Standard Face Lit cans are produced with a removable can mount.
Faces / Cans can be removed by loosening screws in the returns.
Optional detachable studs can be ordered (no visible return screws),

Painted Aluminum Halo Lit

The look of our fabricated precision aluminum letters matches perfectly with the subtle and dramatic halo lighting effect produced by our reverse channel LED-lit letters. The lightweight solution for letters 16" and up to an astounding 120" tall, these dramatic large letters are impossible to ignore, yet won't overwhelm your design or your shop floor. Gemini's aluminum reverse channel letters feature a durable .090" (2.3mm) face gauge with .063" gauge returns, and offer a choice of polycarbonate backs with integrated LEDs to provide the lighting effect you desire. To provide outstanding light consistency and brightness, the interior of the cans are painted white. Halo Lit fabricated, produced with a removable can to allow for servicing of LEDs - or optional detachable studs to create a 1-1/2" stand-off, and allow easy removal of letters from the wall.



Aluminum Finish Options

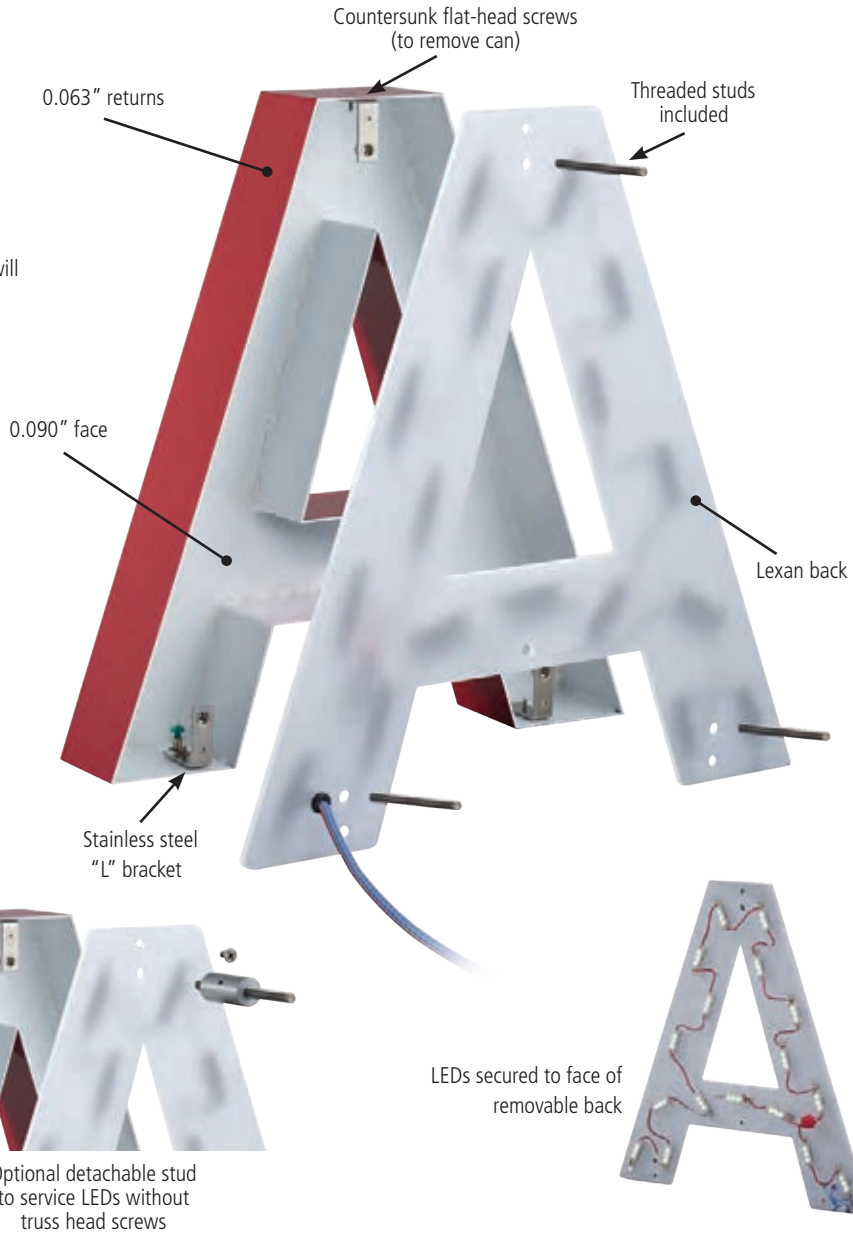


Painted
(custom color $20/color)



Brushed
(Add 10%)

Brushed return grain will run from face to back



Pricing Notes

Serif: Add 20% *(2" min. serif stroke)*

Script: Add 30%

Custom Logos: Email art for quote

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Drill patterns see page 259
- Bottom or Top Stud email for quote
- Gemini colored anodized finishes are available - Email for quote
- Face / return painted separate +15%
- Detachable stud, email for quote

POWER SUPPLIES & UL

$125 per order: 1-2 sets per individual install locations
$375 per order: 3-5 sets per individual install locations

HALO LIT LETTERS: Add price per letter – based on size & depth

WITH LED PACKAGE

BLOCK STYLE PRICING PER LETTER WITH LEDs

Letter Size - Max Dimension	RETURN DEPTH - WITH LEDs							
	1"	1.5"	2"	3"	3.5"	4"	5"	6"
< 16"	See Page 191 - Stainless Steel Fabricated							
16"	$178	$191	$211	$243	$253	$262	$295	$340
17	188	201	221	255	264	272	307	343
18	203	217	240	274	285	293	315	354
19	218	233	256	289	295	299	326	363
20	231	247	272	297	305	310	329	368
21	247	263	279	305	313	319	338	380
22	260	279	299	318	325	329	355	396
23	278	298	317	339	345	348	379	424
24	339	360	383	407	415	420	453	506
25*			406	432	440	445	481	539
26*			430	458	466	471	508	571
27*			457	487	497	502	543	609
28*			484	515	525	530	571	643
29*			513	546	557	562	606	683
30*			529	564	574	579	626	705
31*			565	601	611	616	666	752
32*			598	637	649	656	707	798
33*			636	675	688	695	751	841
34*			676	720	733	739	799	895
35*			717	762	776	784	846	948
36*			760	807	821	829	895	1,002
37*				897	915	926	958	1,054
38*				946	966	977	1,012	1,112
39*				996	1,016	1,028	1,066	1,172
40*				1,047	1,069	1,081	1,120	1,232
41*				1,100	1,123	1,136	1,178	1,295
42*				1,154	1,178	1,192	1,236	1,361
43*				1,216	1,242	1,258	1,305	1,434
44*				1,273	1,300	1,316	1,367	1,501
45*				1,331	1,360	1,377	1,429	1,570
46*				1,392	1,422	1,439	1,494	1,640
48*				1,513	1,547	1,567	1,627	1,785
52*				1,779	1,819	1,843	1,915	2,099
56*				2,067	2,113	2,140	2,225	2,440
60*				2,371	2,426	2,459	2,557	2,803
61+	Email Sales@TheSignChef.com							

*Oversize charges will apply

LEXAN BACK WITH NO LEDs

BLOCK STYLE PRICING PER LETTER NO LEDs (Install your own)

Letter Size - Max Dimension	RETURN DEPTH - NO LEDs							
	1"	1.5"	2"	3"	3.5"	4"	5"	6"
< 16"	See Page 191 - Stainless Steel Fabricated							
16"	$133	$145	$164	$192	$201	$208	$240	$283
17	142	153	171	201	210	217	250	284
18	153	165	187	217	227	235	254	291
19	164	178	199	228	234	237	262	296
20	174	189	212	234	240	245	263	299
21	186	201	216	238	245	250	268	308
22	196	214	231	247	253	257	281	319
23	209	228	245	264	268	270	299	342
24	253	272	293	314	321	324	356	407
25*			312	334	341	345	379	435
26*			331	355	362	366	401	462
27*			352	378	386	390	429	494
28*			373	400	408	412	451	521
29*			394	424	433	437	479	553
30*			418	450	459	463	508	586
31*			448	479	488	493	541	624
32*			474	508	519	525	574	663
33*			504	539	550	556	610	698
34*			536	575	587	592	649	742
35*			568	609	621	627	687	786
36*			602	644	657	664	728	831
37*				745	762	772	803	898
38*				785	804	815	849	947
39*				826	846	857	894	998
40*				869	890	902	940	1,051
41*				913	935	947	988	1,104
42*				958	981	994	1,037	1,160
43*				1,011	1036	1,051	1,097	1,224
44*				1,058	1084	1,100	1,149	1,282
45*				1,106	1134	1,151	1,201	1,340
46*				1,157	1,186	1,202	1,256	1,400
48*				1,258	1,290	1,310	1,367	1,524
52*				1,479	1,518	1,541	1,611	1,793
56*				1,720	1,764	1,791	1,873	2,085
60*				1,973	2,026	2,058	2,153	2,397
61+	Email Sales@TheSignChef.com							

*Oversize charges will apply

LED Package Includes:
Fabricated Aluminum letters - insides of cans painted white, Lexan backs for Halo lighting.
UL Listed with Sign Section labels, lead wires/cables and power supplies
Standard leads are three wire, 36" long cables.
Optional longer leads or individual wires available.
Systems are 12VDC, Class 2 power supplies.
Wiring diagrams and instructions are provided with LED lit sets.
UL label location - optional location, per customer request.

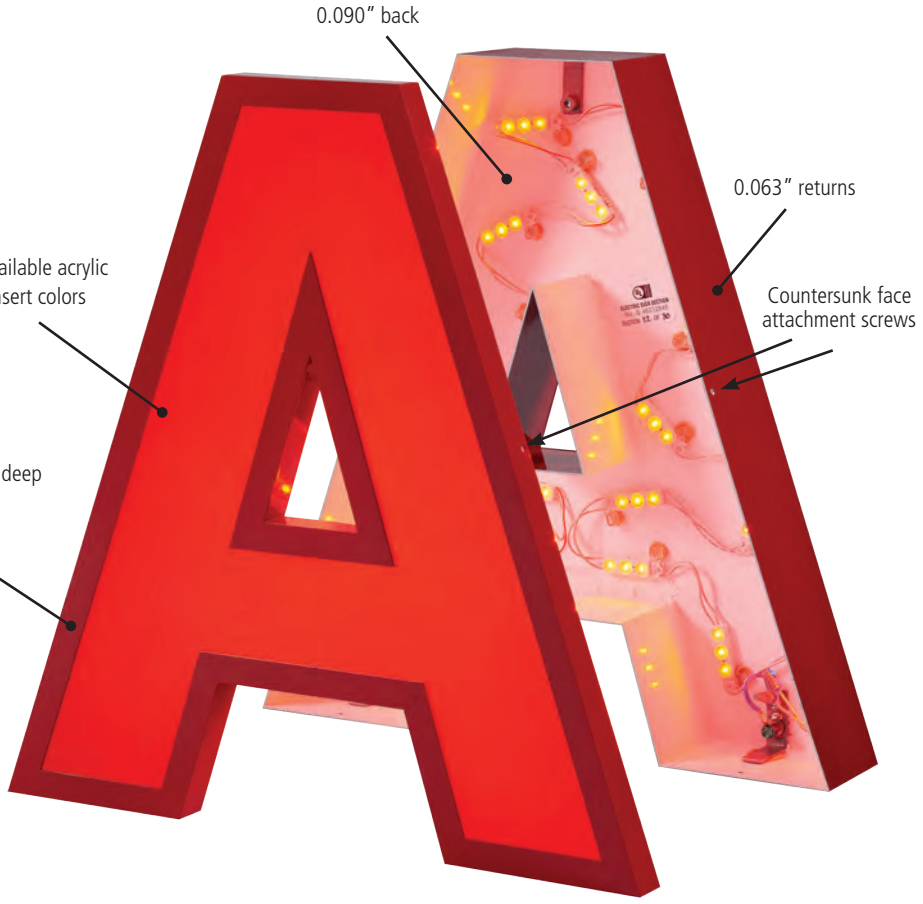
Not Included:
Electrical field wire, connectors, raceways, enclosures, hardware.

Mounting Options:
Standard Halo Lit cans are produced with a removable can mount. Faces / Cans can be removed by loosening screws in the returns. Optional detachable studs can be ordered (no visible return screws),

Painted Aluminum Face Lit

Large scale and durable performance combine with sophisticated style in our fabricated aluminum channel letters with illuminated acrylic insert. The lightweight solution for letters 16" and up to an astounding 120" tall let you offer the most highly visible, large-scale dimensional letters available. Get the exact combination of colors that function effectively in daylight and low light with a broad selection of acrylic that features a removable face retainer for easy access.





Aluminum Finish Options



Painted
(custom color $20/color)



Brushed
(Add 10%)
Brushed return grain will run from face to back

Pricing Notes

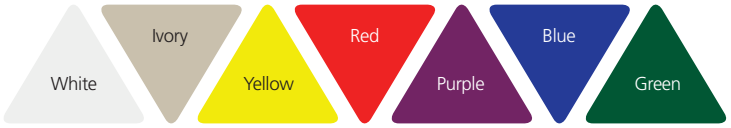
Serif: Add 20% *(2" min. serif stroke)*

Script: Add 30%

Custom Logos: Email art for quote

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Drill patterns see page 259
- Bottom or Top Stud email for quote
- Gemini standard anodized colors are available - Call for quote
- Face / return painted separate +15%

Acrylic Insert Options



Available in 7 light diffused 3/16" acrylic colors

POWER SUPPLIES & UL

$125 per order: 1-2 sets per individual install locations
$375 per order: 3-5 sets per individual install locations

HALO LIT LETTERS: Add price per letter – based on size & depth

WITH LED PACKAGE

BLOCK STYLE PRICING PER LETTER WITH LEDs

APPROX. RETURN DEPTH

Letter Size - Max Dimension	3" w/ LEDs	4" w/ LEDs	5" w/ LEDs	6" w/ LEDs
< 16"	See Page 193 - Stainless Steel Fabricated			
16"	$307	$332	$376	$472
17	321	346	392	499
18	347	373	402	519
19	353	380	412	532
20	362	385	420	542
21	373	401	428	557
22	398	412	449	582
23	423	437	478	618
24	505	524	569	716
25*	536	556	607	767
26*	566	588	641	796
27*	605	627	685	856
28*	637	660	721	897
29*	676	702	766	939
30*	702	729	796	969
31*	750	777	846	1,017
32*	794	823	898	1,077
33*	845	874	955	1,139
34*	898	931	1,016	1,207
35*	951	985	1,075	1,276
36*	1,007	1,044	1,137	1,370
37*	1,252	1,397	1,508	1,559
38*	1,325	1,473	1,587	1,631
39*	1,391	1,548	1,661	1,697
40*	1,466	1,624	1,741	1,776
41*	1,540	1,704	1,832	1,871
42*	1,613	1,787	1,922	1,962
43*	1,693	1,876	2,025	2,064
44*	1,772	1,965	2,125	2,159
45*	1,852	2,055	2,223	2,259
46*	1,934	2,142	2,325	2,365
48*	2,112	2,354	2,530	2,619
52*	2,475	2,760	2,961	3,086
56*	2,869	3,201	3,436	3,594
60*	3,297	3,674	3,940	4,130
61+	Email Sales@TheSignChef.com			

*Oversize charges will apply

REMOVABLE ACRYLIC FACE WITH NO LEDs

BLOCK STYLE PRICING PER LETTER NO LEDs (Install your own)

APPROX. RETURN DEPTH

Letter Size - Max Dimension	3" NO LEDs	4" NO LEDs	5" NO LEDs	6" NO LEDs
< 16"	See Page 193 - Stainless Steel Fabricated			
16"	$253	$275	$316	$409
17	265	287	330	433
18	287	310	335	449
19	291	314	342	458
20	298	318	348	467
21	307	331	354	478
22	328	337	369	498
23	348	358	393	528
24	415	429	469	610
25*	441	455	500	653
26*	468	483	529	677
27*	500	515	566	729
28*	527	543	596	763
29*	559	577	633	798
30*	592	612	671	836
31*	633	653	713	875
32*	670	691	757	927
33*	713	734	805	980
34*	758	782	857	1,038
35*	803	828	908	1,098
36*	851	877	960	1,181
37*	1,099	1,238	1,342	1,387
38*	1,160	1,303	1,410	1,448
39*	1,218	1,368	1,474	1,503
40*	1,285	1,435	1,545	1,573
41*	1,349	1,505	1,627	1,657
42*	1,412	1,578	1,706	1,737
43*	1,482	1,658	1,799	1,829
44*	1,552	1,737	1,888	1,913
45*	1,622	1,817	1,976	2,002
46*	1,693	1,892	2,065	2,096
48*	1,850	2,082	2,248	2,327
52*	2,168	2,442	2,630	2,743
56*	2,513	2,830	3,052	3,195
60*	2,889	3,250	3,500	3,673
61+	Email Sales@TheSignChef.com			

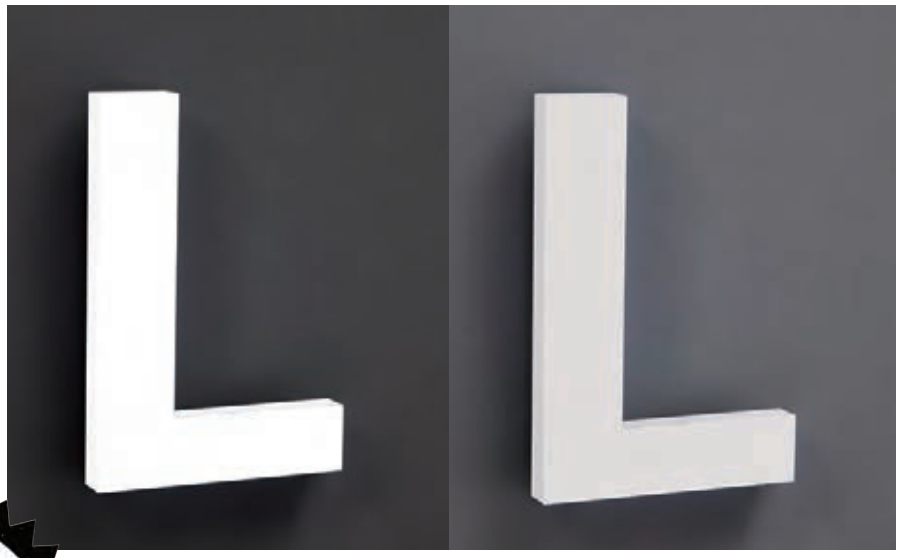
*Oversize charges will apply

LED Package Includes:
Fabricated Aluminum letters - removable cut-out face with acrylic insert for face lighting.
UL Listed with Sign Section labels, lead wires/cables and power supplies
Standard leads are three wire, 36" long cables.
Optional longer leads or individual wires available.
Systems are 12VDC, Class 2 power supplies.
Wiring diagrams and instructions are provided with LED lit sets.
UL label location - optional location, per customer request.

Not Included:
Electrical field wire, connectors, raceways, enclosures, hardware.

Precision White LUXE™ Face & Side Lit Letters

The redesigned LUXE™ face and side lit letters now offer a removable back to service the LEDs. These letters are only available in our 1-1/2" deep, 2447 translucent white acrylic. Look for 1" deep letters to be available later in 2020.



WITH LEDs INCLUDED

Letter Size - Max. Dimension	Depth 1-1/2"
Upper Case Only 8"	$183
9	197
10	210
11	222
12	239
13	265
14	288
15	309
16	323
17	350
18	365
19	427
20	458
21	479
22	501
23	522
24	544

IMPROVED

LUXE™ - Re-Engineered for 2020

- **Seamless design**
- **Removable back**
- **Serviceable LEDs**
- **Improved light diffusion**

Pricing Notes

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Pricing is for stud, double face tape or plain mount
- Pattern and stencil guides - see page 259
- Standard lead is 2-wire cable, 36" long
- Letter LEDs are serviceable



LED Color Options

White | Warm White | Red | Blue | Green

POWER SUPPLIES & UL

ADD $125 per order: 1-2 sets / individual install locations
ADD $375 per order: 3-5 sets / individual install locations
6+ sets - email for quote

LED Package Notes

UL Certified LED packages include LED Lit Letters, Lead wires/ cables (standard 36" long), 12VDC power supplies (see note on charge), UL Sign Section labels and associated UL drawings, instructions and certification.

See page 200 for more information and additional supplies that will be required for your installation.

Premium LUXE™ LED Lit Letters

NEW for 2020 is our Premium LUXE™ line of precision lighted acrylic letters. These letters offer a removable back to service the LEDs. Available in four different lighting options with 15 standard face colors. These letters are 1-1/2" deep with plans to introduce a 1" deep letter later in 2020.





Crisp, clean edges

WITH LEDs INCLUDED

Letter Size - Max. Dimension	Depth 1-1/2"
Upper Case Only 8"	$229
9	246
10	263
11	277
12	299
13	332
14	359
15	386
16	404
17	438
18	456
19	533
20	572
21	599
22	626
23	652
24	680

Pricing Notes

- Lower case letters are 90% of price listed
- Punctuation - small pieces; such as comma, period and dash are 33% of upper case price
- Pricing is for stud, double face tape or plain mount
- Pattern and stencil guides - see page 259
- Standard lead is 2-wire cable, 36" long
- Letter LEDs are serviceable

Face Color Options

(3M Scotchcal™ Translucent Graphic Film Series 3630)

Gold Metallic 3630-131	Silver 3630-121	White 3630-20	Ivory 3630-005	Slate Grey 3630-61
Orange 3630-44	Lt. Tomato Red 3630-43	Red 3630-33	Intense Blue 3630-127	European Blue 3630-137
Plum Purple 3630-128	Burgundy 3630-49	Holly Green 3630-76	Yellow 3630-015	Golden Yellow 3630-125

POWER SUPPLIES & UL

ADD $125 per order: 1-2 sets / individual install locations
ADD $375 per order: 3-5 sets / individual install locations
6+ sets - email for quote

LED Package Notes

UL Certified LED packages include LED Lit Letters, Lead wires/ cables (standard 36" long), 12VDC power supplies (see note on charge), UL Sign Section labels and associated UL drawings, instructions and certification.

See page 200 for more information and additional supplies that will be required for your installation.

Lighting Options



Face Only



Halo Only



Face & Halo



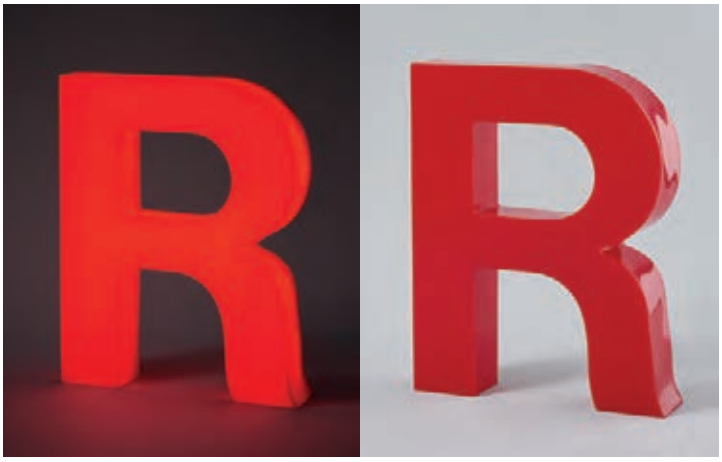
Trimless Back

RADIANCE™ Fabricated Acrylic Letters

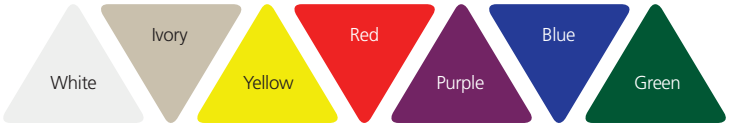
Gemini is known for manufacturing the finest dimensional letters. fabricated acrylic letters are our latest contribution to serving your growth in an evolving industry. This new LED lit product further expands our GemLite letter look by allowing not only illumination of the face, but also the full returns. Fabricated Acrylic Letters and Logos feature crisp sharp edges, depth of 3", and sizes from 12" - 36" high to help communicate yet a higher degree of lighting sophistication.

Fabricated from light diffused cast acrylic, these letters are designed to evenly diffuse the LED light throughout the face and returns. Faces are constructed with 3/16" (4.5mm) thick translucent acrylic, available in seven colors. returns are made with 1/8" (3mm) thick acrylic. Components are precision routed to your specifications, fabricated with hand buffed edges, populated with LEDs, and UL approved.

Email Sales@TheSignChef.com for quote.



Color Options



Available in 7 light diffused 3/16" acrylic colors

Gemini LED Lighting

Light your letters with LEDs

Through the use Low Voltage LEDs, Gemini's Gemlite, Fabricated, Cast, LUXE, Radiance™ and hi-res printed panels can be populated with LEDs, to provide a rich lit effect. Order an LED package and you will receive the following:

- Sign bodies formed or fabricated for optimal reflectivity
- UL Listed Sign Section labels for all sign bodies and power supplies
- Installation of UL approved LEDs to sign bodies (choose from Red, White, Warm White, Green or Blue)
- Installation of module support blocks to insure LED module bond to sign bodies
- Balancing and testing of LED lights to assure even lighting of letters
- Lead wires or cables prepared for easy attachment to power supply lines - standard 36"long
- Lead wire holes drilled into sign bodies (location per your specifications)
- Face attachment holes drilled (when required) - plus painted fastening screws supplied
- UL required weep holes in all letter / logo drops
- Appropriate Class 2 power supplies to power complete set(s)
- Wiring diagrams and instruction guidelines for licensed electrician use
- Manufacturer's 4-year warranty on LEDs and power supplies



2" deep aluminum halo lit letters. Logo detail by customer.

Not included in the LED package:

- Extra electrical wire and wire connectors to connect letters together (if needed)
- Raceway (if required) and hardware for mounting letters to raceway
- Connections for 110/220/277 volt side of the transformer
- Electrical enclosures (if required for your installation)

Plaques













202 Cast & Precision Tooled

Aluminum, bronze or brass plaques in your design with typical 8 day production

230 Etched & Engraved

Lead and mercury free alloys, in raised or recessed graphics with typical 8 day production

236 ADA & Wayfinding

All-metal, one-piece construction in shapes to match your design with typical 8 day production




HEISMAN TROPHY WINNER
JOHN LATTNER
1953
#14 • HB • CHICAGO, IL





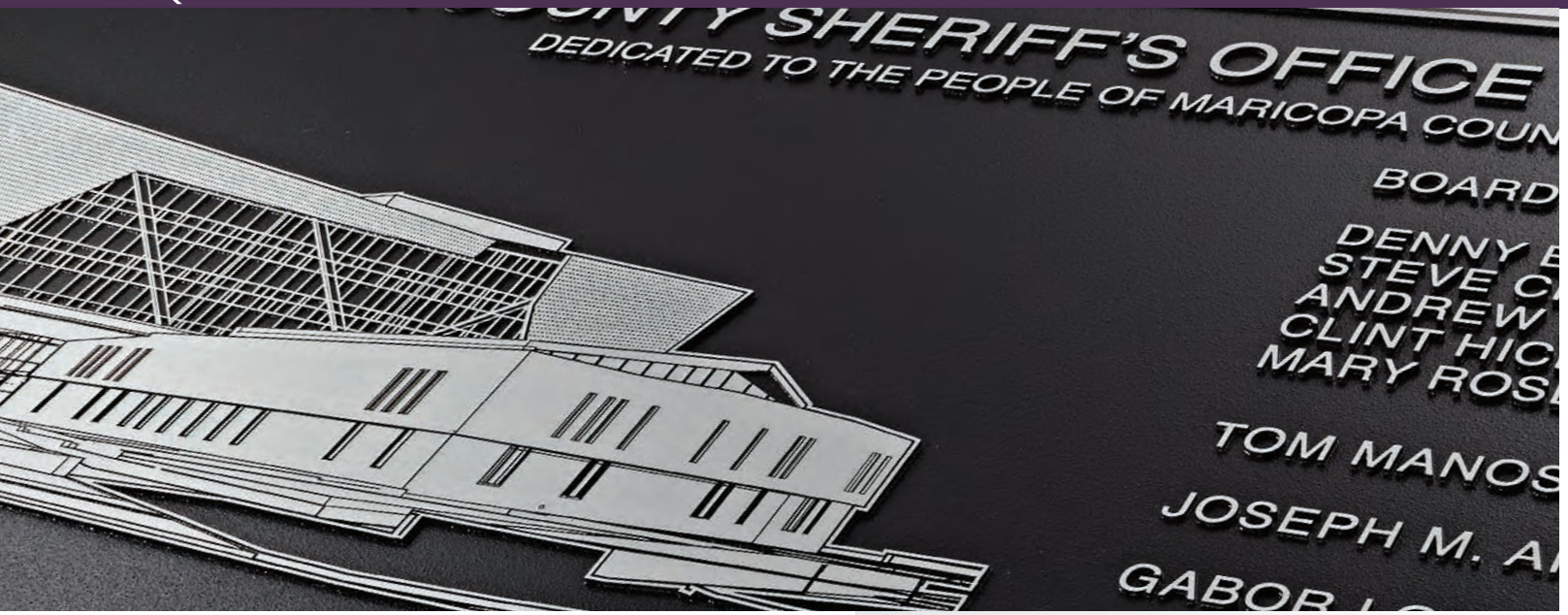
Plaques

CLASSIC & PERMANENT
INCREDIBLE VARIETY

- Typical 8 days production after art approval
- Earth-friendly lead and mercury-free alloys
- 11 finish options
- Integrated custom logos, emblems or portraits

For a sense of permanency and architectural depth, consider the classic look of Gemini cast and precision tooled bronze, brass or aluminum plaques, logos and emblems. Ideal for professional offices, university and government buildings, and commemorative uses, these plaques are available in 11 different finishes, including polished, painted or oxidized. Using only the purest, lead-free alloys, Gemini's cast and precision tooled plaques are available in various depths.

LIFETIME G GUARANTEE



Metal Plaques

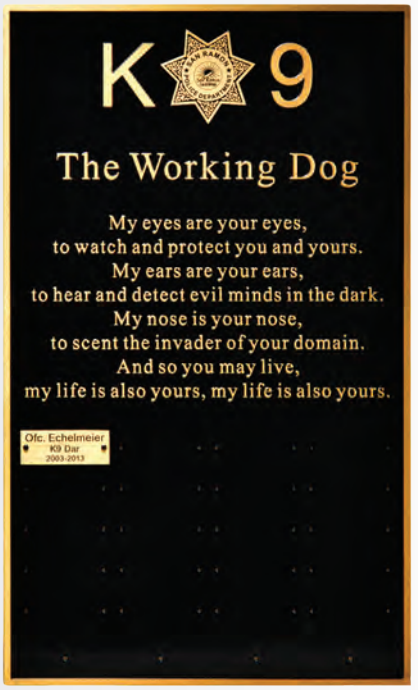
Gemini cast and precision tooled plaques offer a sense of permanency with a classic look and architectural depth. A range of metals and finishes makes these plaques ideal for almost any application.

Gemini Plaque Advantages:

- Responsive customer service. No voice mails!
- Industry leading 8 day lead time
- No rush charges or extra surcharges
- Superb quality and competitively priced
- The broadest manufacturing platforms.
  You choose what's best for your application.



Polished Bronze, recessed letters & graphics, black sand background, 15" x 15"



Brushed bronze, raised graphics, individual etched memorial plate, black sand background, 24" x 36"



Brushed bronze, raised graphics, black border and maroon background, 18" x 12"

Ordering Plaques is easy

Submit Artwork with the Following Information:

- Company name, address, phone # & contact name
- Vector based art is required (.cdr, .eps, .ai, .fs)
- Size of the finished plaque should be in art file
- Background texture and PMS colors or standard alloy / finish
- Mounting method and border type
- Number of plaques
- Send to: Plaques@TheSignChef.com



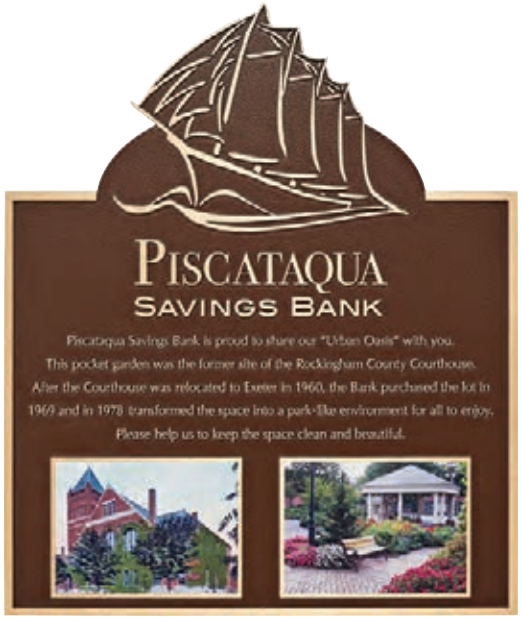
Brushed aluminum, raised graphics, recessed text, black leatherette background, 12" x 6"



Polished bronze, raised letters and graphics, black pebble background, 18" diameter

Selecting and Ordering Your Plaque

- Review your customer's needs and budget.
- Explore ideas and options in our image gallery at TheSignChef.com. Call our customer service representatives for helpful suggestions and answers to your questions.
- Use the pricing tables to determine which products fit your budget. For items that require a custom quote, email us at Plaques@TheSignChef.com.
- Select a size, style and material for your plaque.
- If plaque is matching a previous job, reference that number when placing order.
- Review finishing and mounting options for the product you have chosen (included with the pricing tables). Calculate pricing for specialty options using the guidelines listed.



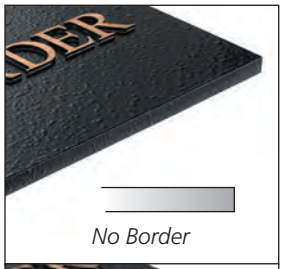
Brushed bronze, raised graphics, two hi-res print inserts, brown sand background, 15" x 18"

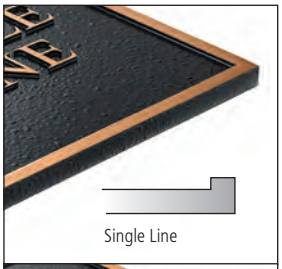
Including a photo On your plaque?

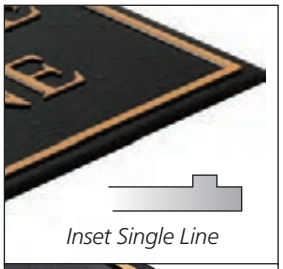
Send a separate untouched 300 dpi photo file.

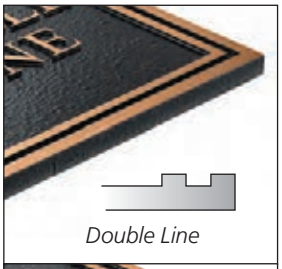
Standard Borders

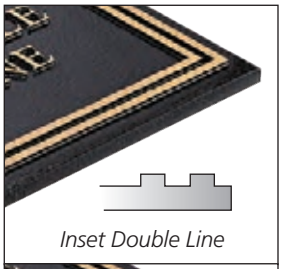
Border finish matches plaque copy. Other borders are also available. Email for a quote. (Illustrations not to scale) Edge color matches background color.


No Border

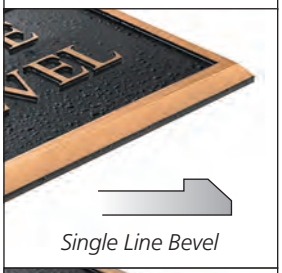

Single Line

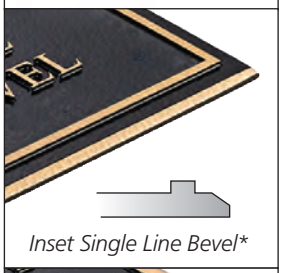

Inset Single Line

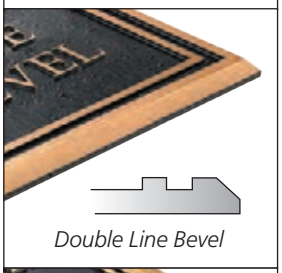

Double Line

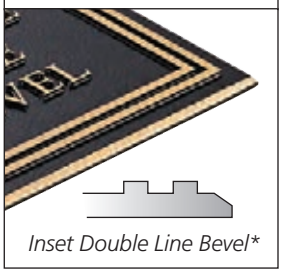

Inset Double Line


*No Border Bevel**


Single Line Bevel

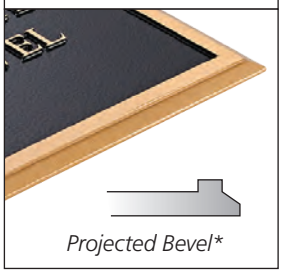

*Inset Single Line Bevel**

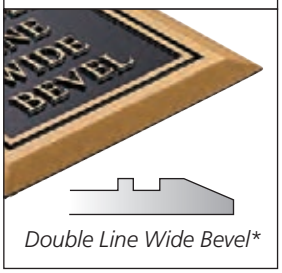

Double Line Bevel


*Inset Double Line Bevel**

*Borders not available in Thin Gauge

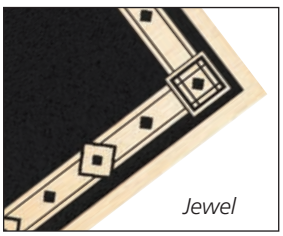

*Single Line Wide Bevel**

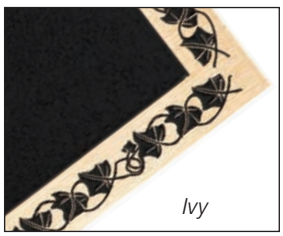

*Projected Bevel**

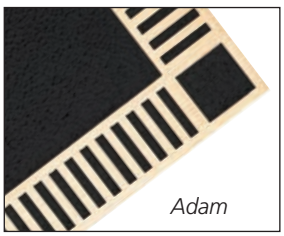

*Double Line Wide Bevel**

Custom Borders

These precision tooled decorative borders are available for $45. Other borders are also available. Please email for a quote.


Jewel


Ivy


Adam


Greek Key

Cast sculpted borders available: $4.25/linear inch


ex. Sculpted Cast

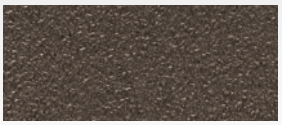
Most Common Background Colors

Other standard painted colors shown on page 15. Custom colors available ($20 per color match).


Black
2025

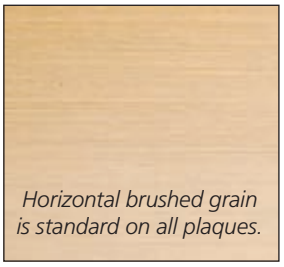

Dark Oxide
1315


Brown
F63R


Duranodic Bronze
3130

Standard Finish Options

Brushed Finish



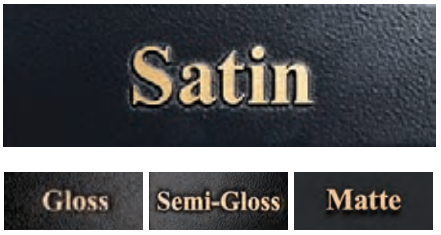
Horizontal brushed grain is standard on all plaques.

Edge Color



Plaque edge color is same as background.

Clear Coat Options



Satin is standard on brushed finishes. Gloss is standard on polished finishes. Matte is standard on PhotoRelief™. Clear coat for harsh environments is also available upon request at no charge.

Specialty Finish Options

Bronze Finishes

Oxidized finishes vary from order to order. Size limitations may apply.



Light Oxidized (+15%)



Oxidized (+15%)



Dark Oxidized (+15%)

Verde, Turquoise & Green Patina finishes available. Add 30% All patinas, by their very nature, will vary from plaque to plaque and order to order, and will change over time. Patina finishes may "bleed" onto the installation surface when installed outside.

Other Finishes



Flash Bronze (+15%)
Interior Applications Only



Raised Painted Copy
(Up to 2 additional colors - $70 per color)

Multi-colored (4 colors or more) raised & recessed areas
Email for quote

Polished Finishes



Polished Bronze (+50%)



Polished Brass (+60%)
Precision Tooled Only

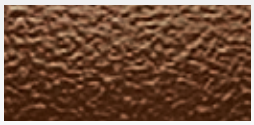


Polished Aluminum (+50%)
Precision Tooled Only

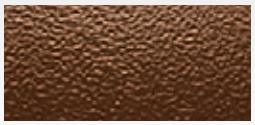


Buffed Aluminum (+50%)
Cast

Bronze, Brass & Aluminum Background Textures



Leatherette



Stipple



Sand



Pebble



Classic Leather
Cast only
(28" x 48" max.)



Bead Blasted
Unpainted
(36" x 36" max.)



Blind Mount (Type A)

Drilled & Tapped



Solid Wall Mount (Type B)



Hollow Wall Mount (Type C)



Wood Mount (Type D)



Stud Boss Mount (Type AW)

Plaques thinner than 1/4" can be stud mounted with welded stud bosses.

Optional Rosettes are decorative covers for the screw heads, typically in each corner of bronze and aluminum plaques (included in price). Rosettes are available in 1/2", 3/4", 1" and 1-1/2" diameters. Rosettes with highlights are oxidized, aluminum rosettes are bead blasted. Screw heads are painted to match plaque background. Additional and replacement rosettes are $23.50 each.



R-1



R-2



R-3



R-4
1" & 1-1/2" only



R-5



R-6



R-7
1" & 1-1/2" only

Stake Mounts

Garden Stake Mount (Type E)
Machine screws through 5/16" thick black anodized stakes into back of plaque. Maximum plaque size is 12" x 8" for one stake or 20" x 8" for two stakes. Minimum plaque height is 4"



GARDEN STAKES

24"	$90 ea.
36"	$106 ea.
48"	$125 ea.

Post Mount (Type F)
Black painted aluminum brackets attach to back of plaque with machine screws. Aluminum square post bolts into bracket at a 45° or 90° angle. Plaques over 24" wide require two posts. 1" Post is on a 4" x 6" bracket. 1-1/2" Post is on a 5" x 7" bracket. 2" Post is on a 6" x 8" bracket.

POST MOUNTS

For plaques up to 250 sq. in.	
6' x 1" Post	$147
8' x 1" Post	$197

For plaques up to 450 sq. in.	
6' x 1-1/2" Post	$192
8' x 1-1/2" Post	$255

For plaques up to 720 sq. in.	
6' x 2" Post	$221
8' x 2" Post	$295





Post Mounts



Post Cap Mount (Type R)

Cast as part of an aluminum or bronze plaque, the post cap mount is designed to fit on 1-1/2", 2" or 3" ID schedule 40 posts. Available on almost any custom plaque, single or double-sided, up to 30" x 30" - 1/2" deep. Post are provided either galvanized or painted the plaque background color. Add the pricing from the table below to your plaque price.

Max. Plaque Size	Blade Width	Post Cap Height	Post I.D.	Post Cap Only	With 7' Post	With 8' Post	With 9' Post	With 10' Post
16" x 24"	10"	3-1/2"	1-1/2"	$223	$367	$440	$511	$584
24" x 30"	12"	4-3/4"	2"	$268	$462	$560	$656	$751
30" x 30"	18"	6-1/2"	3"	$311	$601	$842	$1,014	$1,325

(9' and 10' post ship truck only)

Square Post Side Mount

The square post side mount is meant to provide a free standing plaque mount for plaques over 900 sq. in. Copy can be applied to front and back. For plaques with front copy only, the backs will be finished. Using two steel posts that 4"x 4", plaques up to 36 sq ft can be free standing mounted. The square post side mount is a complete mounting system that ships with the plaque and includes the posts and hardware necessary for install. Assembly only requires common hand tools and can be done at the job site. Add the pricing from the table below to your plaque price.





Post Size	Max. Plaque Size	With 8' Posts
2" x 2"	1,512 sq/in	$970
3" x 3"	2,160 sq/in	$1,195
4" x 4"	5,040 sq/in	$1,579

Square Post Back Mount

The square post back mount is meant to provide a free standing plaque mount for single sided. Using two or three steel posts that are 3"x 3" or 4"x 4", plaques up to 36 sq ft can be free standing mounted. The square post back mount is a complete in-ground mounting system that ships with the plaque and includes the posts and hardware necessary for install. Optional base plates for surface mounting are available. Assembly only requires common hand tools and can be done at the job site. Add the pricing from the table below to your plaque price.





Post Size	Max. Plaque Size	With 8' Posts
2" x 2"	1,512 sq/in	$537
3" x 3"	2,160 sq/in	$762
4" x 4"	5,040 sq/in	$993

Military & Government Seals

Gemini offers special pricing on cast seals in the many common military and government designs (including Army, Navy, Air Force, Marines, Coast Guard, Merchant Marines, Department of Homeland Security, POW/MIA & Dept. of Veterans Affairs). Other seals not shown can be manufactured for an additional cost. Email for quote. Multi-color seals can also be produced with an additional charge. Contact Gemini for more information about available seal designs and options.

Cast Seal Pricing: page 227





Integrated logos & emblems

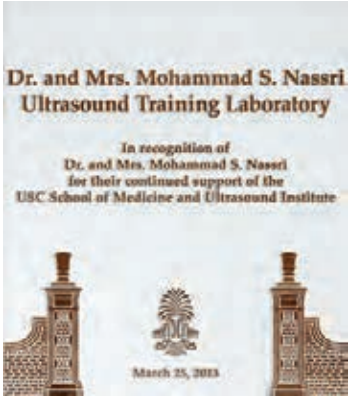
Gemini has the capability to add a custom emblem or logo to your plaque in one of two ways. The emblem or logo can either be cast as part of the plaque, or crafted as a separate etched piece and attached to the plaque. Image detail is somewhat limited by the manufacturing process when cast, but the cost is included in the price of the plaque. There are nearly no detail restrictions with an etched emblem; however, additional charges will apply.





UP TO 10"
Etched Line Art Insert (shown)-ADD $155
Etched Photo Insert-ADD $365

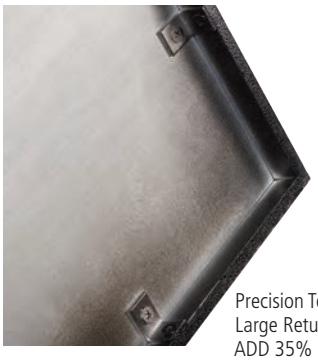




Specialty Options

Large Return Plaques

For applications where extra depth is desired, Gemini can manufacture plaques with a larger return in both precision tooled and cast. Our large return precision tooled plaques feature a 90° edge (60° also available) and depth of 3/4" to 2", instead of the standard 1/4" to 5/16" depth. STANDARD Cast depths up to 1". Deeper cast returns available - Email for quote.



Precision Tooled
Large Return Back
ADD 35%



Double-sided Plaques

In some instances, such as a plaque that will be hung from the ceiling rather than mounted flat to a wall, both sides of a plaque will be visible. In such cases, a double-sided plaque may provide a more elegant look. Double-sided plaques feature a standard face, but have a finished back side that can be a mirror image of the front or a different design. To calculate the price for a double-sided plaque, multiply the regular plaque price by 2.25.



Double-sided plaque

Projected Wayfinding Mount

Custom cast plaques, produced per your art, to fill the needs of directional wayfinding signage. Projected Wayfinding Plaques are designed for mounting to flat walls or posts, with plaques and brackets cast in one piece - or to round posts, with the addition of a secondary cast hardware accessory. Cast as a single or double sided plaques, in aluminum or bronze – available in most standard plaque finish options – up to 10"high x 20"long x around ½"thick. Mounting hardware not included. Email art for quote.



Plaque Rejuvenation

After years of exposure, your plaque will show signs of aging. Bronze plaques will begin to patina, while aluminum plaques will lose their raw aluminum appearance and will develop an oxide skin on the surface of all exposed aluminum. If you would like to bring your existing plaque back to life with a fresh background coating and new brushed satin raised copy, Gemini's rejuvenation program may be for you. Please email us a photograph of your plaque's current state, size, material and desired finish, because not all plaques can undergo this treatment. Typically, rejuvenation is 50% of the price of a new plaque, but may vary depending on plaque material, condition, age and origin of manufacture. Lifetime guaranteee does not apply.





Portrait & Image Options



Bas Relief

We start with a photograph. (Although we can use almost any quality photograph, the better the image, the better the modeling effort.) The finished image will be an artist's interpretation of your photograph. An image of the clay model is sent to you via email for your comments or approval. When approved, the clay model is used for the **cast bronze or aluminum** casting process. The bas relief is mechanically attached to the cast plaque background. Not available in Flash Bronze aluminum. (Standard overall height of 4" to 24" with a finished depth of 3/4" to 1". Requires a six-week lead time. Price shown does not include the cost of the plaque)

SIZE	Single Head	Double Head
4"	$1,656	$2,310
6"	1,656	2,310
7"	1,656	2,310
8"	1,656	2,310
9"	1,656	2,310
10"	1,656	2,310
11"	1,749	2,432
12"	1,853	2,749
14"	2,200	2,860
16"	2,513	3,231
18"	2,755	3,588
20"	3,033	3,967
22"	3,310	4,306
24"	3,588	4,665



Flat Relief

An alternative to the expensive and time-consuming process of bas relief, Gemini's flat relief plaques are two-dimensional images that are part of a plaque. The process starts with a good quality photograph or illustration from which our craftsmen create a black and white rendering. Suitable for interior or exterior applications, they perfectly fit the bill when your project requires a portrait but the budget won't allow for bas relief. $350 - level of detail will be based on size and preference. Price shown does not include the cost of the plaque.



PhotoRelief™

A seamless blend of casting and photography, PhotoRelief™ is perfectly suited for unique signage, historical markers, or any plaque that needs to tell a story with words and pictures. Through Gemini's innovative technologies, we can use one or more photographs to create a simple and elegant plaque or a breathtaking collage that illustrates the saying "a picture is worth a thousand words." (High quality / resolution photo required) Up to 36" x 24". Additional lead time may apply.

PhotoRelief Pricing: page 214

Etched Portrait on Metal



The etching process allows you to forever replicate your photograph, line drawing or complex artwork in beautiful detail. This method utilizes a halftone dot pattern made from a 50-line screen. Halftone portraits resemble newspaper photographs, and have visible dot patterns. The etched, recessed dots are filled with black paint to contrast with the brushed finish of the metal background. The best photographs for halftone etched portraits have high contrast tones with bright white areas, dense black areas and minimal gray tones. (Photos that are monotone or have muted colors will produce poor halftone etchings.) Halftone etchings are available in **stainless steel, bronze, brass and copper**. Up to 10" - $390 - Larger than 10", call or email for quote. Price shown does not include the cost of the plaque

Hi-Resolution Print Insert



Gemini can apply your images as inserts into your architectural plaques. Our hi-resolution printers render UV-cured, non-elastic inks at up to 1200 dpi.

The combination of our high-resolution printing and premium base materials results in a picture perfect product that is excellent for all indoor applications and even some exterior ones.
Up to 10" x 10" - $90.

Oval & Rectangular Ceramic Inserts



A standard-sized blank base with a full-color digital transfer applied to the blank. Additional lead time may apply.

SHAPE	SIZE	PRICE
Rectangle	2.3" X 3.1"	$361
Rectangle	2.7" x 3.5"	363
Rectangle	3.1" X 3.9"	363
Rectangle	3.5" X 4.7"	365
Rectangle	4.3" x 5.9"	384
Rectangle	5.1" x 7.1"	404
Rectangle	7.1" x 9.4"	567

SHAPE	SIZE	PRICE
Oval	2.3" x 3.1"	$333
Oval	2.7" x 3.5"	335
Oval	3.1" x 3.9"	335
Oval	3.5" x 4.7"	336
Oval	4.3" x 5.9"	354
Oval	5.1" x 7.1"	373
Oval	7.1" x 9.4"	523

Ceramic insert pricing is for stand-alone inserts. Pricing with plaque order is less $50.

Laser Engraved Polished Black Marble



Gemini can engrave your artwork or copy onto polished black marble, which is suitable for interior or exterior applications. Choose from 11 common shapes and sizes as the base material. Utilize the six rectangle or square sizes in tandem to produce artwork over a larger surface area than our maximum single piece size of 18" x 24".

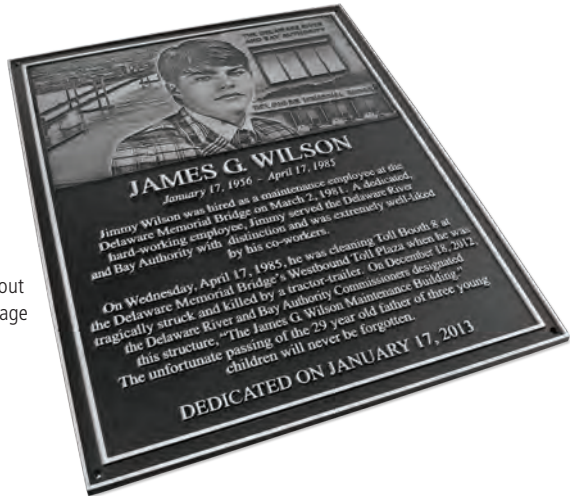
Laser Engraved Marble Pricing: page 235

PhotoRelief™

Through Gemini's innovative technologies, we can use one photograph or several to create a simple and elegant plaque or a breath-taking collage that illustrates the saying, "a picture is worth a thousand words".

There are several different options available in aluminum and bronze PhotoRelief plaques. All bronze plaques are highlighted using Gemini's oxidizing technologies to bring out the contrast in the images selected. If Aluminum is selected as the base material, a two-part acrylic polyurethane paint wash is used to enhance the contrast between recessed and highlighted areas. Not available in Flash Bronze aluminum. Additional lead time needed for PhotoRelief plaques.





PhotoRelief plaques without copy embedded in the image area are 10% less than standard catalog pricing.

Bronze PhotoRelief™

	8"	10"	12"	14"	16"	18"	20"	22"	24"
8"	$393	$430	$477	$559	$647	$737	$792	$824	$824
10"	430	483	559	665	730	784	827	827	992
12"	477	559	687	755	889	890	992	1,084	1,181
14"	559	665	755	806	925	1,042	1,154	1,405	1,405
16"	647	730	889	925	1,051	1,179	1,336	1,608	1,608
18"	737	784	890	1,042	1,179	1,354	1,508	1,802	1,802
20"	792	827	992	1,154	1,336	1,508	1,674	2,004	2,004
22"	824	827	1,084	1,405	1,608	1,802	2,004	2,274	2,405
24"	824	992	1,181	1,405	1,608	1,802	2,004	2,405	2,405
26"	960	1,202	1,464	1,708	1,952	2,076	2,443	2,687	2,929
28"	1,018	1,232	1,508	1,842	2,103	2,109	2,502	2,894	3,009
30"	1,018	1,256	1,508	1,971	2,254	2,264	2,502	3,001	3,009
32"	1,181	1,503	1,802	2,103	2,405	2,705	3,001	3,304	3,603
34"	1,209	1,597	1,802	2,239	2,551	2,705	3,001	3,513	3,603
36"*	1,209	1,688	1,802	2,364	2,705	2,705	3,001	3,603	3,603

*Oversize charges will apply

Aluminum PhotoRelief™

	8"	10"	12"	14"	16"	18"	20"	22"	24"
8"	$237	$258	$285	$334	$360	$414	$442	$461	$461
10"	258	290	334	371	409	439	464	464	558
12"	285	334	383	425	499	499	558	608	664
14"	334	371	425	451	517	583	645	786	786
16"	360	409	499	517	587	658	748	901	901
18"	414	439	499	583	658	761	845	1,009	1,009
20"	442	464	558	645	748	845	939	1,122	1,122
22"	461	464	608	786	901	1,009	1,122	1,273	1,347
24"	461	558	664	786	901	1,009	1,122	1,347	1,347
26"	536	671	821	956	1,096	1,181	1,368	1,503	1,641
28"	570	691	845	1,030	1,179	1,181	1,402	1,620	1,685
30"	570	702	845	1,105	1,262	1,265	1,402	1,681	1,685
32"	664	842	1,009	1,179	1,347	1,512	1,681	1,852	2,019
34"	679	896	1,009	1,251	1,429	1,512	1,681	1,966	2,019
36"*	679	943	1,009	1,323	1,512	1,512	1,681	2,019	2,019

*Oversize charges will apply

Cast Metal and Precision Tooled

Cast Metal Plaques



For a sense of permanency and architectural depth, consider the classic look of Gemini cast bronze or aluminum plaques, logos and emblems.

Ideal for professional offices, universities and government buildings, address plaques, historical markers or memorials, these plaques are available in 11 different finishes, including polished, painted or oxidized.

Gemini's cast plaques are available in various depths.

Cast Benefits

Metal casting is a 6,000-year-old process that has clearly withstood the test of time. A mold of sand or clay is crafted to the desired shape before molten bronze or aluminum is poured and allowed to solidify. The result is a durable, one-piece plaque that can be finished and mounted to fit the desired application.

Gemini has three foundries, and can produce bronze castings up to 96" in diameter and aluminum castings of even greater dimensions. All of our facilities melt their metal using nonpolluting electric furnaces, and use only prime grade, lead- and mercury-free alloys.

You should consider ordering a cast plaque from one of Gemini's foundries if your plaque order requires:

- Integral sculpting and background textures
- Greater depth and dimension
- Sizes up to 96" circular diameter
- Letters 1/4" or taller - font style may vary
- Higher level of recycled content
- Multiple castings of identical plaques - discounts available
- Greater selection of border styles and mounting options

Precision Tooled Plaques



In the early 1990s, Gemini was searching for a new method to produce patterns for our foundries.

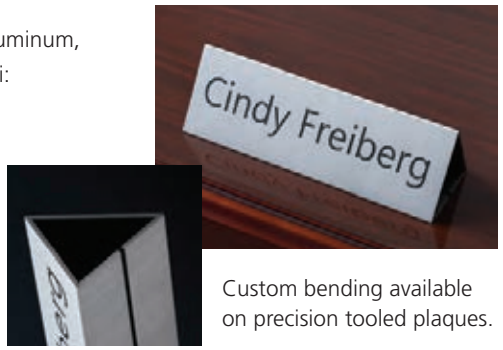
At the same time, we were expanding our tooling for our injection molded lines of letters. We utilized our machining centers to produce several rapid prototype patterns which we were able to cast with great success. We discovered that with some modification, instead of cutting a pattern, we could create a rapid prototype out of premium bronze, brass or aluminum sheet.

After several years of development and refining our high-speed machining process as well as our finishing capabilities, we introduced these precision tooled plaques to the sign industry.

Precision Tooled Benefits

Thousands of plaques and nearly 30 years later, Gemini has the best pricing and fastest delivery of solid aluminum, bronze & brass plaques. The following are distinct benefits of buying precision tooled plaques from Gemini:

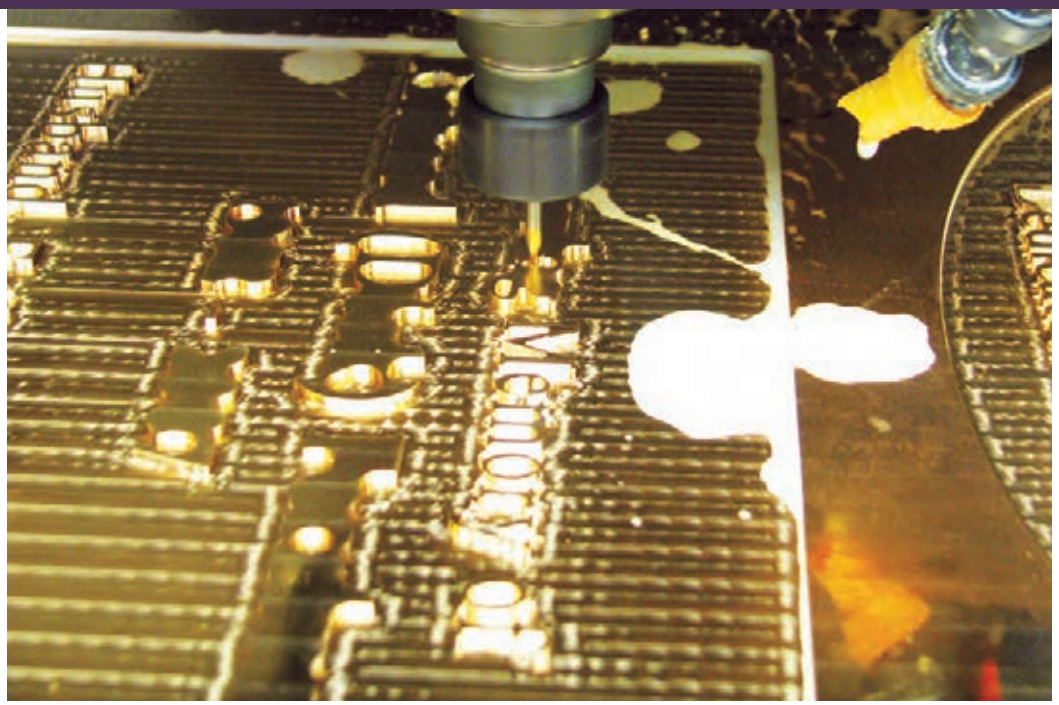
- Fastest production time in the industry — typical 8 day production
- Detailed letters, logos, Braille and standard borders without extra costs
- Any size up to 40" x 84" in any fractional dimension
- Letters as small as 1/4" high with crisp, clean, deep edges - font style may vary
- Aluminum, bronze and brass metal options
- Precise dimensions when alignment is critical
- Lower carbon footprint than cast products



Custom bending available on precision tooled plaques.

Precision Tooled Bronze Pricing

The tables on these pages show base pricing for our precision tooled brushed finish bronze plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 208 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

Specialty Features

- Custom Border	$45
- Up to 2 Additional Painted Colors	$70/color
- Each Custom Color Match	$20
- Brass	+10%
- Polished Face	+50%
- Polished Bevel Edge	+20%
- Oxidized Finish	+15%
- Patina Finish	+30%
- Double-sided Plaques	+125%

(see page 211 for details)

Additional Options

- Patterns for Mounting *(priced according to longest dimension)*	
up to 12″	$17 ea.
13″ to 23″	$34 ea.
24″ and larger	$50 ea.
- Borders & Finishes	page 206
- Post & Stake Mounts	page 208
- Image Options & Inserts	page 212
- Bent plaques	Email for quote
- 4 painted colors or more	Email for quote

Precision Tooled Bronze Pricing

	2″	3″	4″	5″	6″	7″	8″	9″	10″	12″	14″	15″	16″	18″	20″
2″	$112	$112	$112	$112	$112	$112	$112	$112	$112	$112	$139	$144	$150	$158	$182
3″	112	112	112	112	112	112	112	136	146	158	236	253	254	275	325
4″	112	112	112	112	112	139	150	151	168	195	244	253	254	275	325
5″	112	112	112	129	146	151	168	179	206	250	310	358	362	364	389
6″	112	112	112	146	151	195	195	233	250	275	310	365	365	365	419
7″	112	112	139	151	195	253	253	254	301	333	390	442	451	510	545
8″	112	112	150	168	195	253	275	275	301	333	390	445	451	516	554
9″	112	136	151	179	233	254	275	302	338	365	453	486	509	548	571
10″	112	146	168	206	250	301	301	338	338	390	466	491	509	548	578
12″	112	158	195	250	275	333	333	365	390	481	527	554	621	622	693
14″	139	236	244	310	310	390	390	453	466	527	564	641	647	728	806
15″	144	253	253	358	365	442	445	486	491	554	641	702	733	774	934
16″	150	254	254	362	365	451	451	509	509	621	647	733	733	822	934
18″	158	275	275	364	365	510	516	548	548	622	728	774	822	946	1,051
20″	182	325	325	389	419	545	554	571	578	693	806	934	934	1,051	1,167
22″	357	357	357	518	518	577	577	578	578	758	981	1,082	1,123	1,259	1,398
24″	357	357	357	577	577	577	577	634	693	823	981	1,123	1,123	1,259	1,398
26″	500	502	509	585	585	588	672	756	838	1,022	1,192	1,277	1,363	1,472	1,705
28″	500	508	514	585	585	634	712	812	861	1,051	1,287	1,378	1,469	1,472	1,747
30″	500	508	514	585	585	679	712	861	877	1,051	1,378	1,473	1,574	1,579	1,747
32″	514	514	514	593	621	720	823	927	1,050	1,259	1,469	1,574	1,677	1,889	2,094
34″	599	599	599	599	642	768	846	987	1,115	1,259	1,562	1,670	1,781	1,889	2,094
36″*	599	599	599	599	642	813	846	1,042	1,179	1,259	1,650	1,771	1,889	1,889	2,094
38″*	618	618	618	618	736	855	977	1,103	1,246	1,497	1,742	1,869	1,993	2,243	2,489
40″*	647	647	647	647	774	900	1,050	1,180	1,310	1,574	1,833	1,965	2,094	2,358	2,618

*Oversize charges will apply

How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



Pricing Example

- 30" x 17"
- Price as 30" x 18"

$1,579 list price

Material Options

Our standard prices are for bronze plaques, but we offer brass plaques, as well. To calculate the price for brass, just add 10% to the price listed for bronze.



Lead-free Alloy 22000



Lead-free Alloy C46400 (+10%)

Our bronze and brass alloys are **Lead-Free**

1/4" Depth 5/16" Depth Deeper plaques available: see page 218.
1/8" Depth available up to 24" x 24"

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	$357	$357	$500	$500	$500	$514	$599	$599	$618	$647	$710	$745	$779	$813	$839	$928	$978	$1,044	$1,090	$1,161	$1,201	$1,240	EMAIL FOR QUOTE
3"	357	357	502	508	508	514	599	599	618	647	710	745	779	813	855	950	985	1,072	1,124	1,183	1,218	1,258	
4"	357	357	509	514	514	514	599	599	618	647	710	745	779	813	950	987	1,010	1,082	1,166	1,196	1,234	1,272	
5"	518	577	585	585	585	593	599	599	618	647	710	745	779	813	981	1,001	1,016	1,145	1,190	1,237	1,273	1,312	
6"	518	577	585	585	585	621	642	642	736	774	851	894	932	973	1,044	1,083	1,128	1,169	1,211	1,251	1,294	1,336	
7"	577	577	588	634	679	720	768	813	855	900	1,013	1,059	1,109	1,156	1,218	1,266	1,316	1,365	1,414	1,461	1,502	1,551	
8"	577	577	672	712	712	823	846	846	977	1,050	1,157	1,212	1,265	1,320	1,391	1,446	1,504	1,557	1,616	1,672	1,717	1,773	
9"	578	634	756	812	861	927	987	1,042	1,103	1,180	1,299	1,363	1,421	1,482	1,563	1,629	1,691	1,752	1,815	1,877	1,930	1,992	
10"	578	693	838	861	877	1,050	1,115	1,179	1,246	1,310	1,443	1,510	1,583	1,648	1,738	1,808	1,878	1,947	2,015	2,088	2,146	2,213	
12"	758	823	1,022	1,051	1,051	1,259	1,259	1,259	1,497	1,574	1,732	1,815	1,895	1,978	2,088	2,170	2,253	2,338	2,420	2,500	2,574	2,655	
14"	981	981	1,192	1,287	1,378	1,469	1,562	1,650	1,742	1,833	2,021	2,115	2,212	2,306	2,434	2,529	2,629	2,726	2,821	2,921	3,001	3,097	
15"	1,082	1,123	1,277	1,378	1,473	1,574	1,670	1,771	1,869	1,965	2,164	2,266	2,369	2,472	2,608	2,712	2,814	2,921	3,025	3,127	3,216	3,319	
16"	1,123	1,123	1,363	1,469	1,574	1,677	1,781	1,889	1,993	2,094	2,306	2,417	2,527	2,637	2,780	2,892	3,002	3,115	3,225	3,338	3,430	3,540	
18"	1,259	1,259	1,472	1,472	1,579	1,889	1,889	1,889	2,243	2,358	2,596	2,718	2,842	2,967	3,128	3,251	3,378	3,504	3,629	3,753	3,859	3,943	
20"	1,398	1,398	1,705	1,747	1,747	2,094	2,094	2,094	2,489	2,618	2,883	3,021	3,159	3,296	3,476	3,615	3,753	3,893	4,031	4,172	4,288	4,425	
22"	1,587	1,677	1,874	2,021	2,094	2,305	2,451	2,516	2,664	2,884	3,173	3,321	3,473	3,626	3,823	3,977	4,130	4,282	4,436	4,590	4,718	4,868	
24"	1,677	1,677	2,044	2,101	2,101	2,516	2,516	2,516	2,987	3,144	3,460	3,626	3,787	3,953	4,172	4,337	4,501	4,670	4,837	5,001	5,144	5,308	
26"	1,874	2,044	2,243	2,412	2,586	2,598	2,605	3,100	3,274	3,288	3,794	3,977	4,155	4,335	4,516	4,697	4,876	5,057	5,237	5,419	5,572	5,751	
28"	2,021	2,101	2,412	2,601	2,605	2,971	3,153	3,158	3,279	3,303	4,089	4,280	4,475	4,730	4,928	5,123	5,323	5,559	5,716	5,914	6,079	6,274	
30"	2,094	2,101	2,586	2,605	2,605	3,184	3,184	3,185	3,702	3,741	4,378	4,588	4,794	5,001	5,209	5,419	5,630	5,838	6,044	6,701	6,811	6,811	
32"	2,305	2,516	2,598	2,971	3,184	3,391	3,606	3,816	4,028	4,242	4,670	4,894	5,115	5,718	5,955	6,195	6,430	6,668	6,908	7,146	7,346	7,581	
34"	2,451	2,516	2,605	3,153	3,184	3,606	3,830	3,899	4,280	4,503	4,961	5,200	5,822	6,037	6,326	6,580	6,834	7,086	7,340	7,593	7,984	7,984	
36"*	2,516	2,516	3,100	3,158	3,185	3,816	3,899	3,947	4,531	4,746	4,994	5,896	5,974	6,074	6,700	6,967	7,234	7,504	7,538	7,984	7,984	7,984	
38"*	2,664	2,987	3,274	3,279	3,702	4,028	4,280	4,531	4,786	5,393	5,940	6,223	6,508	6,791	7,071	7,355	7,638	7,921	8,201	8,486	8,722	9,005	
40"*	2,884	3,144	3,288	3,303	3,741	4,242	4,503	4,746	5,393	5,679	6,255	6,551	6,848	7,146	7,446	7,741	8,039	8,335	8,634	8,933	9,182	9,479	

*Oversize charges will apply

Cast Bronze Plaque Pricing

The tables on these pages show base pricing for our cast brushed finish bronze plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 208 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

Specialty Features

- Custom Border	$45
- Up to 2 Additional Painted Colors	$70/color
- Each Custom Color Match	$20
- Polished Face	+50%
- Polished Bevel Edge	+20%
- Oxidized Finish	+15%
- Patina Finish	+30%
- Double-sided Plaques	+125%

(see page 211 for details)

Additional Options

- Patterns for Mounting *(priced according to longest dimension)*	
up to 12″	$17 ea.
13″ to 23″	$34 ea.
24″ and larger	$50 ea.
- Borders & Finishes	page 206
- Post & Stake Mounts	page 208
- Image Options & Inserts	page 212

- Additional identical cast plaques on a single order receive an additional 10% discount
- 4 painted colors or more Email for quote

Cast Bronze Pricing

	2″	3″	4″	5″	6″	7″	8″	9″	10″	12″	14″	15″	16″	18″	20″
2″	$129	$129	$129	$129	$129	$129	$129	$129	$129	$129	$157	$164	$171	$181	$208
3″	129	129	129	129	129	129	129	155	165	181	269	289	290	314	370
4″	129	129	129	129	129	157	171	172	193	223	278	289	290	314	370
5″	129	129	129	148	165	172	193	203	235	286	355	408	414	415	445
6″	129	129	129	165	172	223	223	265	286	314	355	416	416	416	479
7″	129	129	157	172	223	289	289	290	344	381	446	506	514	583	622
8″	129	129	171	193	223	289	314	314	344	381	446	508	514	589	632
9″	129	155	172	203	265	290	314	345	386	416	518	555	582	625	652
10″	129	165	193	235	286	344	344	386	386	446	532	560	582	625	660
12″	129	181	223	286	314	381	381	416	446	549	602	632	709	711	791
14″	157	269	278	355	355	446	446	518	532	602	646	732	740	831	919
15″	164	289	289	408	416	506	508	555	560	632	732	802	838	883	1,066
16″	171	290	290	414	416	514	514	582	582	709	740	838	838	939	1,066
18″	181	314	314	415	416	583	589	625	625	711	831	883	939	1,078	1,201
20″	208	370	370	445	479	622	632	652	660	791	919	1,066	1,066	1,201	1,334
22″	405	405	405	591	591	657	657	660	660	865	1,120	1,237	1,282	1,435	1,598
24″	405	405	405	657	657	657	657	722	791	941	1,120	1,282	1,282	1,435	1,598
26″	571	574	582	666	666	672	767	862	956	1,167	1,359	1,459	1,555	1,679	1,948
28″	571	578	588	666	666	722	812	926	982	1,201	1,467	1,571	1,677	1,679	1,994
30″	571	578	588	666	666	774	812	982	1,001	1,201	1,571	1,681	1,797	1,802	1,994
32″	588	588	588	678	709	821	941	1,058	1,200	1,435	1,677	1,797	1,915	2,155	2,391
34″	684	684	684	684	733	877	965	1,126	1,272	1,435	1,785	1,904	2,033	2,155	2,391
36″*	684	684	684	684	733	927	965	1,187	1,345	1,435	1,885	2,021	2,155	2,155	2,391
38″*	705	705	705	705	840	977	1,117	1,258	1,423	1,708	1,990	2,133	2,275	2,559	2,842
40″*	740	740	740	740	883	1,028	1,200	1,348	1,496	1,797	2,093	2,243	2,391	2,692	2,990

*Oversize charges will apply

How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



Pricing Example

- 30" x 17" Plaque
- Price as 30" x 18"

$1,802 list price



Lead-free Alloy C90300
"Navy G"

Our bronze alloy is **Lead-Free**

STANDARD DEPTHS:
Less than 324 sq. inches = 5/16" Depth
324 - 575 sq. inches = 1/2" Depth
576 - 1,295 sq. inches = 3/4" Depth
Over 1,295 sq. inches = 1" Depth

For bronze plaques larger than 40" x 64", see page 220.

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	$405	$405	$571	$571	$571	$588	$684	$684	$705	$740	$771	$812	$849	$883	$913	$1,010	$1,064	$1,136	$1,184	$1,263	$1,306	$1,348	
3"	405	405	574	578	578	588	684	684	705	740	771	812	849	883	931	1,032	1,070	1,166	1,222	1,287	1,324	1,367	
4"	405	405	582	588	588	588	684	684	705	740	771	812	849	883	1,032	1,074	1,098	1,179	1,268	1,299	1,341	1,384	
5"	591	657	666	666	666	678	684	684	705	740	771	812	849	883	1,067	1,089	1,105	1,243	1,293	1,344	1,385	1,429	
6"	591	657	666	666	666	709	733	733	840	883	926	970	1,014	1,058	1,136	1,180	1,229	1,272	1,318	1,363	1,406	1,452	
7"	657	657	672	722	774	821	877	927	977	1,028	1,100	1,151	1,206	1,258	1,324	1,377	1,431	1,485	1,538	1,588	1,633	1,687	
8"	657	657	767	812	812	941	965	965	1,117	1,200	1,259	1,319	1,375	1,434	1,513	1,573	1,635	1,693	1,757	1,817	1,864	1,928	
9"	660	722	862	926	982	1,058	1,126	1,187	1,258	1,348	1,413	1,482	1,546	1,613	1,701	1,770	1,837	1,905	1,974	2,042	2,099	2,165	
10"	660	791	956	982	1,001	1,200	1,272	1,345	1,423	1,496	1,570	1,641	1,719	1,792	1,889	1,964	2,043	2,118	2,191	2,270	2,333	2,407	
12"	865	941	1,167	1,201	1,201	1,435	1,435	1,435	1,708	1,797	1,884	1,974	2,061	2,150	2,270	2,358	2,449	2,542	2,631	2,718	2,800	2,885	
14"	1,120	1,120	1,359	1,467	1,571	1,677	1,785	1,885	1,990	2,093	2,196	2,298	2,406	2,508	2,647	2,749	2,856	2,962	3,067	3,175	3,262	3,367	
15"	1,237	1,282	1,459	1,571	1,681	1,797	1,904	2,021	2,133	2,243	2,353	2,464	2,576	2,686	2,834	2,947	3,059	3,175	3,289	3,400	3,495	3,606	SEE PAGE 220
16"	1,282	1,282	1,555	1,677	1,797	1,915	2,033	2,155	2,275	2,391	2,508	2,628	2,747	2,865	3,023	3,144	3,263	3,386	3,506	3,629	3,727	3,848	
18"	1,435	1,435	1,679	1,679	1,802	2,155	2,155	2,155	2,559	2,692	2,822	2,957	3,091	3,225	3,401	3,537	3,671	3,809	3,945	4,080	4,194	4,288	
20"	1,598	1,598	1,948	1,994	1,994	2,391	2,391	2,391	2,842	2,990	3,126	3,278	3,428	3,575	3,772	3,920	4,072	4,223	4,374	4,524	4,652	4,799	
22"	1,812	1,915	2,139	2,306	2,391	2,632	2,797	2,872	3,043	3,292	3,442	3,603	3,767	3,933	4,148	4,312	4,478	4,643	4,810	4,979	5,117	5,280	
24"	1,915	1,915	2,334	2,398	2,398	2,872	2,872	2,872	3,410	3,588	3,760	3,942	4,117	4,297	4,534	4,714	4,895	5,077	5,257	5,435	5,590	5,771	
26"	2,139	2,334	2,559	2,755	2,953	2,965	2,973	3,540	3,739	3,754	4,124	4,322	4,517	4,713	4,910	5,107	5,302	5,496	5,693	5,891	6,362	6,565	
28"	2,306	2,398	2,755	2,968	2,973	3,391	3,601	3,605	3,744	3,770	4,443	4,652	4,866	5,143	5,357	5,570	5,786	6,045	6,214	6,430	6,608	6,821	
30"	2,391	2,398	2,953	2,973	2,973	3,634	3,634	3,635	4,225	4,270	4,760	4,988	5,211	5,435	5,664	5,891	6,119	6,348	6,902	7,650	7,777	7,777	
32"	2,632	2,872	2,965	3,391	3,634	3,873	4,116	4,358	4,598	4,843	5,077	5,319	5,560	6,215	6,473	6,731	6,991	7,249	7,887	8,159	8,387	8,658	
34"	2,797	2,872	2,973	3,601	3,634	4,116	4,374	4,451	4,885	5,143	5,393	5,653	6,327	6,562	6,876	7,512	7,802	8,090	8,380	8,667	9,118	9,118	
36"*	2,872	2,872	3,540	3,605	3,635	4,358	4,451	4,506	5,172	5,418	5,430	6,411	6,494	6,602	7,649	7,953	8,260	8,567	8,605	9,118	9,118	9,118	
38"*	3,043	3,410	3,739	3,744	4,225	4,598	4,885	5,172	5,463	6,157	6,458	6,765	7,428	7,753	8,073	8,398	8,720	9,044	9,364	9,688	9,959	10,281	
40"*	3,292	3,588	3,754	3,770	4,270	4,843	5,143	5,418	6,157	6,481	6,797	7,479	7,820	8,159	8,498	8,838	9,178	9,515	9,858	10,199	10,482	10,820	

*Oversize charges will apply

Large Cast Bronze Plaque Pricing

The table on this page shows base pricing for oversized bronze plaques. Use the information on page 207 to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



Federal Aviation Administration building entrance, Grand Rapids, Mich., cast bronze, 48″ diameter.

Lead-free Alloy C90300
"Navy G"



Large Cast Bronze Pricing*

For included options and pricing for specialty features, see page 202.

	42″	44″	46″	48″	50″	52″	54″	56″	58″	60″	62″	64″	66″	72″	78″	84″	90″	96″
12″	$1,884	$1,974	$2,061	$2,150	$2,270	$2,358	$2,449	$2,542	$2,631	$2,718	$2,800	$2,885	$3,270	$3,418	$3,567	$4,134	$5,786	$5,925
18″	2,822	2,957	3,091	3,225	3,401	3,537	3,671	3,809	3,945	4,080	4,194	4,288	4,501	4,501	4,511	5,171	7,347	7,577
24″	3,760	3,942	4,117	4,297	4,534	4,714	4,895	5,077	5,257	5,435	5,590	5,771	6,402	6,705	7,117	8,193	8,495	8,800
30″	4,760	4,988	5,211	5,435	5,664	5,891	6,119	6,348	6,902	7,650	7,777	7,777	7,777	8,019	8,019	9,267	9,643	11,323
36″	5,430	6,411	6,494	6,602	7,649	7,953	8,260	8,567	8,605	9,118	9,118	9,118	9,118	9,375	10,312	11,636	12,094	12,562
40″	6,797	7,479	7,820	8,159	8,498	8,838	9,178	9,515	9,858	10,199	10,482	10,820	10,820	11,024	11,584	12,997	13,562	
42″	7,140	7,479	7,820	8,159	8,498	8,838	9,178	9,515	9,858	10,199	10,482	10,820	10,820	11,248	11,820	13,261		
44″	7,479	7,604	7,917	8,333	8,562	9,178	9,251	9,649	10,157	10,365	10,508	10,906	10,906	11,387	12,004			
46″	7,820	7,917	8,066	8,333	8,562	9,197	9,385	9,649	10,157	10,365	10,730	10,993	10,993	11,621	12,249			
48″	8,159	8,333	8,333	8,597	8,738	9,197	9,385	9,847	10,365	10,911	10,956	10,993	11,570	12,232				
52″	8,838	9,178	9,197	9,197	9,746	10,260	10,468	10,926	10,926	11,150	11,627	11,627	11,867					
54″	9,178	9,251	9,385	9,385	9,946	10,468	11,020	11,038	11,150	11,736	11,789	11,867	12,490					
56″	9,515	9,649	9,649	9,847	10,708	10,926	11,038	12,638	12,638	12,896	12,896	13,368						
60″	10,199	10,365	10,365	10,911	10,926	11,150	11,736	12,896	13,573	14,288								
64″	10,820	10,906	10,993	10,993	11,395	11,627	11,867	13,368										
66″	10,820	10,906	10,993	11,570	11,627	11,867	12,490											
72″	11,248	11,387	11,621	12,232	12,311													
78″	11,820	12,004	12,249															
84″	13,261																	

*Oversize charges will apply

MULTIPLE CAST PLAQUE DISCOUNT

Additional identical cast plaques on a single order receive an additional 10% discount.



Leave a lasting impression with stunning plaques in extended sizes!

Need a plaque even longer than 96″? Email us for a quote!



BRONZE MEMORIALS

In bronze memorial plaques, Gemini offers an unmatched combination of design flexibility, production capabilities and fast turnaround. From complete design freedom on size, shape, typestyles, borders, colors and profiles, to advanced image creation, sculpted art and unique personalization capabilities, Gemini is equipped like no other to create timeless and extraordinary expressions of remembrance with quality that endures for generations. Standard memorial sizes available soon.



FLUSH



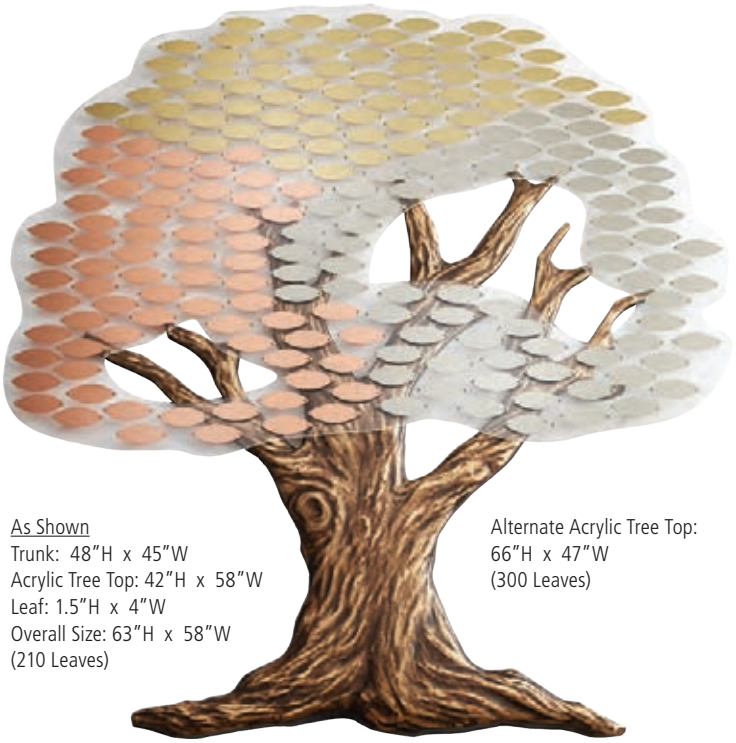
CRYPT



VERTICAL

DONOR TREE

Gemini donor trees are designed to tastefully display generous individuals, families or company names that have donated their time or money to a specific project or cause. Donor tree trunks are custom cast bronze, crafted in our state of the art Iowa foundry, measuring 2" thick - and weighing over 70 pounds. Separate leaves are mounted to an impact resistant acrylic canopy, to capture individual contributor's names. All leaves are hand crafted in various metals and finishes (brass, copper or nickel) to allow for design variations, and future engraving. Donor trees are designed for interior applications and are provided with detailed installation instructions. Email for quote

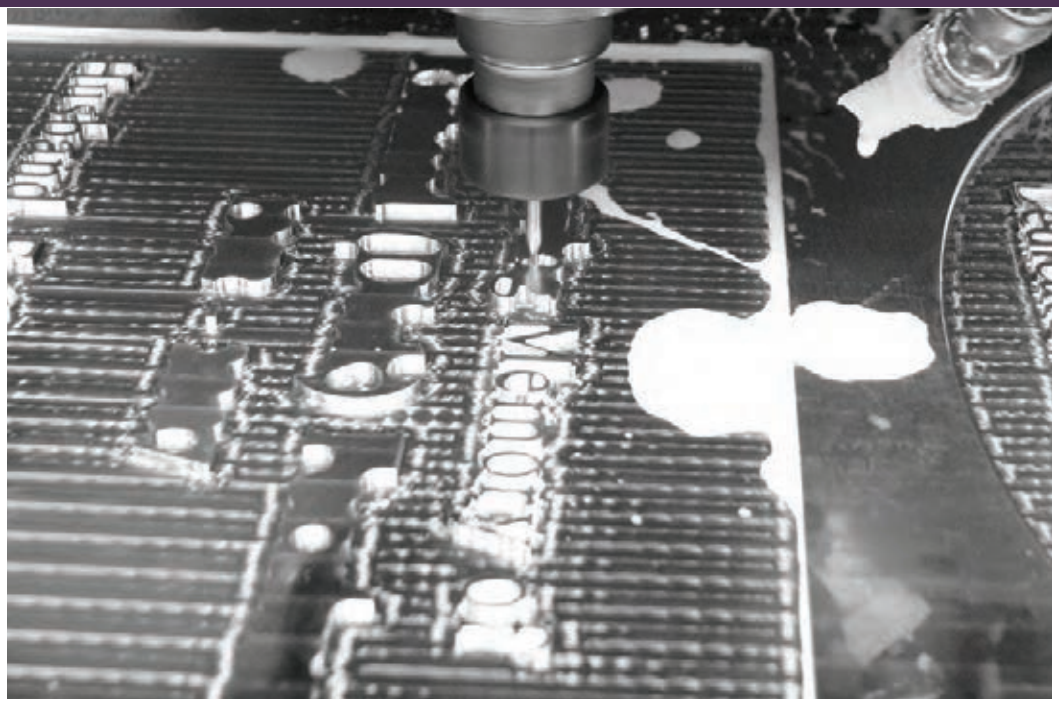


As Shown
Trunk: 48"H x 45"W
Acrylic Tree Top: 42"H x 58"W
Leaf: 1.5"H x 4"W
Overall Size: 63"H x 58"W
(210 Leaves)

Alternate Acrylic Tree Top:
66"H x 47"W
(300 Leaves)

Precision Tooled Aluminum Pricing

The tables on these pages show base pricing for our precision tooled brushed finish aluminum plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



Included with your order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 208 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

Specialty features

- Custom Border	$45
- Up to 2 Additional Painted Colors	$70/color
- Each Custom Color Match	$20
- Flash Bronze Finish	+15%
- Polished Face	+50%
- Polished Bevel Edge	+20%
- Double-sided Plaques	+125%

(see page 211 for details)

Additional options

- Patterns for Mounting *(priced according to longest dimension)*	
up to 12″	$17 ea.
13″ to 23″	$34 ea.
24″ and larger	$50 ea.
- Borders & Finishes	page 206
- Post & Stake Mounts	page 208
- Image Options & Inserts	page 212
- Bent plaques	Email for quote
- 4 painted colors or more	Email for quote

Precision Tooled Aluminum Pricing

	2″	3″	4″	5″	6″	7″	8″	9″	10″	12″	14″	15″	16″	18″	20″
2″	$83	$83	$83	$83	$83	$83	$83	$83	$83	$83	$93	$96	$99	$104	$112
3″	83	83	83	83	83	83	83	91	96	104	150	164	164	176	192
4″	83	83	83	83	83	93	99	101	112	130	153	164	165	176	192
5″	83	83	83	83	96	101	112	118	134	161	198	233	234	234	234
6″	83	83	83	96	101	130	130	149	161	176	200	233	234	234	250
7″	83	83	93	101	130	162	162	165	192	214	250	269	269	308	329
8″	83	83	99	112	130	162	176	176	192	214	250	269	269	308	329
9″	83	91	101	118	149	165	176	194	216	234	278	291	304	328	345
10″	83	96	112	134	161	192	192	216	216	250	278	293	305	328	346
12″	83	104	130	161	176	214	214	234	250	288	316	329	372	372	416
14″	93	150	153	198	200	250	250	278	278	316	336	384	385	435	481
15″	96	164	164	233	233	269	269	291	293	329	384	420	437	462	548
16″	99	164	165	234	234	269	269	304	305	372	385	437	438	492	558
18″	104	176	176	234	234	308	308	328	328	372	435	462	492	567	631
20″	112	192	192	234	250	329	329	345	346	416	481	548	558	631	700
22″	214	214	214	308	310	344	344	346	346	454	586	645	670	753	838
24″	214	214	214	344	344	344	344	378	416	494	586	670	670	753	838
26″	305	305	305	348	348	351	400	451	502	613	714	765	817	879	1,020
28″	305	305	306	348	348	378	425	487	514	631	769	823	878	879	1,044
30″	305	305	306	348	348	403	425	516	524	631	824	880	940	944	1,044
32″	306	306	306	358	372	432	494	556	627	753	878	940	1,004	1,128	1,254
34″	358	358	358	358	384	458	506	590	667	753	933	998	1,066	1,128	1,254
36″*	358	358	358	358	384	484	506	624	704	753	986	1,058	1,128	1,128	1,254
38″*	368	368	368	368	440	512	585	660	745	895	1,096	1,118	1,193	1,341	1,488
40″*	385	385	385	385	462	539	627	704	785	940	1,096	1,176	1,254	1,410	1,568

*Oversize charges will apply

How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



Pricing Example

- 30" x 17"
- Price as 30" x 18"

$944 list price

Material Options

Our listed prices are for aluminum plaques, but we offer flash bronze plaques, as well. To calculate the price for flash bronze, just add 15% to the price listed for flash bronze.



Alloy 5052-H32



Flash Bronze (+15%)
Interior Applications Only

FLASH BRONZE:
Guaranteed for interior applications, this bronze treatment dyes the surface of the aluminum underneath a protective clear coat.

All plaques are either 1/4" or 5/16" deep. Deeper plaques see page 224.

1/8" Depth available up to 24" x 24"

For aluminum plaques larger than 40" x 64", see page 226

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	$214	$214	$305	$305	$305	$306	$358	$358	$368	$385	$407	$425	$446	$466	$470	$521	$548	$585	$612	$653	$671	$696	EMAIL FOR QUOTE
3"	214	214	305	305	305	306	358	358	368	385	407	425	446	466	481	534	553	601	631	664	684	704	
4"	214	214	305	306	306	306	358	358	368	385	407	425	446	466	534	554	566	610	655	669	690	712	
5"	308	344	348	348	348	358	358	358	368	385	407	425	446	466	550	560	571	642	667	696	717	740	
6"	310	344	348	348	348	372	384	384	440	462	489	511	534	558	586	611	643	667	690	715	737	759	
7"	344	344	351	378	403	432	458	484	512	539	579	604	633	662	696	721	751	778	805	833	860	885	
8"	344	344	400	425	425	494	506	506	585	627	662	692	723	756	794	825	858	888	920	952	982	1,015	
9"	346	378	451	487	516	556	590	624	660	704	744	779	814	850	893	927	963	998	1,034	1,070	1,104	1,140	
10"	346	416	502	514	524	627	667	704	745	785	827	866	905	944	990	1,031	1,070	1,109	1,149	1,188	1,225	1,265	
12"	454	494	613	631	631	753	753	753	895	940	992	1,038	1,086	1,132	1,188	1,237	1,284	1,331	1,380	1,428	1,471	1,518	
14"	586	586	714	769	824	878	933	986	1,096	1,096	1,157	1,213	1,267	1,322	1,388	1,444	1,499	1,554	1,610	1,665	1,715	1,771	
15"	645	670	765	823	880	940	998	1,058	1,118	1,176	1,239	1,298	1,358	1,415	1,484	1,545	1,604	1,664	1,722	1,784	1,837	1,897	
16"	670	670	817	878	940	1,004	1,066	1,128	1,193	1,254	1,322	1,384	1,447	1,509	1,586	1,647	1,711	1,775	1,837	1,902	1,960	2,023	
18"	753	753	879	879	944	1,128	1,128	1,128	1,341	1,410	1,485	1,557	1,627	1,699	1,784	1,855	1,927	1,998	2,068	2,140	2,206	2,277	
20"	838	838	1,020	1,044	1,044	1,254	1,254	1,254	1,488	1,568	1,649	1,730	1,808	1,887	1,982	2,061	2,140	2,219	2,298	2,378	2,450	2,529	
22"	950	1,004	1,121	1,207	1,254	1,380	1,467	1,505	1,595	1,725	1,818	1,903	1,989	2,075	2,181	2,268	2,354	2,441	2,528	2,614	2,697	2,783	
24"	1,004	1,004	1,223	1,256	1,256	1,505	1,505	1,505	1,787	1,880	1,983	2,075	2,170	2,264	2,378	2,472	2,568	2,662	2,758	2,852	2,942	3,035	
26"	1,121	1,223	1,339	1,444	1,547	1,551	1,557	1,855	1,957	1,966	2,162	2,268	2,370	2,473	2,574	2,679	2,781	2,885	2,988	3,090	3,186	3,289	
28"	1,207	1,256	1,444	1,554	1,557	1,775	1,887	1,889	1,961	1,976	2,329	2,441	2,551	2,662	2,775	2,885	2,996	3,107	3,216	3,328	3,432	3,541	
30"	1,254	1,256	1,547	1,557	1,557	1,903	1,905	1,905	2,214	2,237	2,499	2,614	2,733	2,852	2,972	3,089	3,208	3,328	3,446	3,820	3,938	4,066	
32"	1,380	1,505	1,551	1,775	1,903	2,029	2,155	2,283	2,408	2,536	2,662	2,791	2,917	3,261	3,397	3,533	3,668	3,802	3,938	4,075	4,215	4,215	
34"	1,467	1,505	1,557	1,887	1,905	2,155	2,290	2,332	2,560	2,693	2,830	2,963	3,319	3,443	3,608	3,755	3,897	4,041	4,185	4,387	4,387	4,387	
36"*	1,505	1,505	1,855	1,889	1,905	2,283	2,332	2,359	2,711	2,837	2,846	3,362	3,406	3,462	3,820	3,973	4,125	4,278	4,431	4,431	4,431	4,431	
38"*	1,595	1,787	1,957	1,961	2,214	2,408	2,560	2,711	2,862	3,226	3,388	3,548	3,710	3,870	4,031	4,193	4,355	4,516	4,678	4,838	4,988	5,150	
40"*	1,725	1,880	1,966	1,976	2,237	2,536	2,693	2,837	3,226	3,396	3,566	3,734	3,903	4,075	4,243	4,415	4,584	4,755	4,924	5,092	5,252	5,421	

*Oversize charges will apply

Cast Aluminum Plaque Pricing

The tables on these pages show base pricing for our cast aluminum plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 208 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

Specialty Features

- Custom Border	$45
- Up to 2 Additional Painted Colors	$70/color
- Each Custom Color Match	$20
- Flash Bronze Finish	+15%
- Buffed Face	+50%
- Buffed Bevel Edge	+20%
- Double-sided Plaques	+125%

(see page 211 for details)

Additional Options

- Patterns for Mounting *(priced according to longest dimension)*	
up to 12″	$17 ea.
13″ to 23″	$34 ea.
24″ and larger	$50 ea.
- Borders & Finishes	page 206
- Post & Stake Mounts	page 208
- Image Options & Inserts	page 212
- Additional identical cast plaques on a single order receive an additional 10% discount	
- 4 painted colors or more	Email for quote

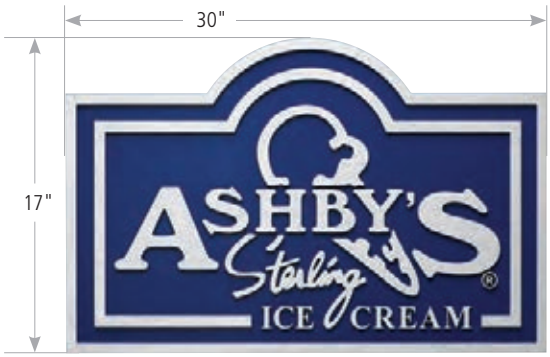
Cast Aluminum Pricing

	2″	3″	4″	5″	6″	7″	8″	9″	10″	12″	14″	15″	16″	18″	20″
2″	$94	$94	$94	$94	$94	$94	$94	$94	$94	$94	$105	$108	$112	$118	$126
3″	94	94	94	94	94	94	94	102	108	118	169	185	185	200	217
4″	94	94	94	94	94	105	112	113	126	146	174	185	186	200	217
5″	94	94	94	94	108	113	126	135	152	183	224	262	264	264	264
6″	94	94	94	108	113	146	146	168	183	200	225	262	264	264	281
7″	94	94	105	113	146	184	184	186	217	241	281	303	303	348	370
8″	94	94	112	126	146	184	200	200	217	241	281	303	303	348	370
9″	94	102	113	135	168	186	200	220	245	264	314	327	343	369	390
10″	94	108	126	152	183	217	217	245	245	281	314	330	344	369	391
12″	94	118	146	183	200	241	241	264	281	323	358	370	420	420	470
14″	105	169	174	224	225	281	281	314	314	358	380	434	435	492	543
15″	108	185	185	262	262	303	303	327	330	370	434	473	494	522	619
16″	112	185	186	264	264	303	303	343	344	420	435	494	495	555	632
18″	118	200	200	264	264	348	348	369	369	420	492	522	555	640	711
20″	126	217	217	264	281	370	370	390	391	470	543	619	632	711	790
22″	241	241	241	348	349	387	387	391	391	511	663	729	756	849	944
24″	241	241	241	387	387	387	387	426	470	557	663	756	756	849	944
26″	344	344	344	393	393	396	451	509	566	691	805	863	922	993	1,151
28″	344	344	346	393	393	426	480	548	582	711	867	929	992	993	1,180
30″	344	344	346	393	393	456	480	583	591	711	930	994	1,061	1,065	1,180
32″	346	346	346	405	420	487	557	627	707	849	992	1,061	1,133	1,273	1,414
34″	405	405	405	405	434	519	571	666	753	849	1,052	1,126	1,202	1,273	1,414
36″*	405	405	405	405	434	547	571	703	795	849	1,113	1,193	1,273	1,273	1,414
38″*	414	414	414	414	498	578	660	744	842	1,008	1,236	1,263	1,345	1,513	1,679
40″*	435	435	435	435	522	609	707	795	884	1,061	1,236	1,326	1,414	1,590	1,768

*Oversize charges will apply

How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



Pricing Example

- 30" x 17"
- Price as 30" x 18"

$1,065 list price

STANDARD DEPTHS:
Less than 324 sq. inches = 5/16" Depth
324 - 575 sq. inches = 1/2" Depth
576 - 1,295 sq. inches = 3/4" Depth
Over 1,295 sq. inches = 1" Depth

Material Options

Our listed prices are for aluminum plaques, but we offer flash bronze plaques, as well. To calculate the price for flash bronze, just add 15% to the price listed for flash bronze.



Alloy 5052-H32



Flash Bronze (+15%)
Interior Applications Only

FLASH BRONZE:
Guaranteed for interior applications, this bronze treatment dyes the surface of the aluminum underneath a protective clear coat.

For aluminum plaques larger than 40" x 64", see page 226.

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	$241	$241	$344	$344	$344	$346	$405	$405	$414	$435	$460	$480	$502	$525	$530	$588	$619	$660	$690	$735	$758	$784	
3"	241	241	344	344	344	346	405	405	414	435	460	480	502	525	543	601	622	679	711	750	770	795	
4"	241	241	344	346	346	346	405	405	414	435	460	480	502	525	601	623	638	687	737	755	779	801	
5"	348	387	393	393	393	405	405	405	414	435	460	480	502	525	621	634	643	724	753	784	810	834	
6"	349	387	393	393	393	420	434	434	498	522	552	577	601	632	663	689	726	753	779	808	832	857	
7"	387	387	396	426	456	487	519	547	578	609	653	682	713	747	784	814	846	878	908	940	970	999	
8"	387	387	451	480	480	557	571	571	660	707	747	781	817	854	896	931	968	1,001	1,039	1,074	1,107	1,143	
9"	391	426	509	548	583	627	666	703	744	795	841	879	919	959	1,006	1,045	1,086	1,126	1,166	1,206	1,245	1,285	
10"	391	470	566	582	591	707	753	795	842	884	932	977	1,021	1,065	1,118	1,163	1,206	1,250	1,296	1,341	1,382	1,426	
12"	511	557	691	711	711	849	849	849	1,008	1,061	1,119	1,170	1,226	1,276	1,341	1,394	1,449	1,502	1,556	1,612	1,659	1,712	
14"	663	663	805	867	930	992	1,052	1,113	1,236	1,236	1,304	1,366	1,427	1,492	1,565	1,628	1,690	1,752	1,815	1,878	1,934	1,999	
15"	729	756	863	929	994	1,061	1,126	1,193	1,263	1,326	1,397	1,463	1,532	1,595	1,676	1,743	1,810	1,877	1,943	2,012	2,072	2,139	
16"	756	756	922	992	1,061	1,133	1,202	1,273	1,345	1,414	1,492	1,562	1,633	1,702	1,789	1,858	1,929	2,001	2,072	2,144	2,210	2,281	
18"	849	849	993	993	1,065	1,273	1,273	1,273	1,513	1,590	1,677	1,756	1,836	1,916	2,012	2,093	2,174	2,253	2,334	2,414	2,488	2,568	
20"	944	944	1,151	1,180	1,180	1,414	1,414	1,414	1,679	1,768	1,862	1,952	2,040	2,129	2,235	2,325	2,414	2,503	2,592	2,681	2,764	2,853	
22"	1,071	1,133	1,265	1,362	1,414	1,556	1,654	1,699	1,799	1,947	2,049	2,145	2,244	2,340	2,458	2,558	2,656	2,754	2,852	2,950	3,043	3,139	
24"	1,133	1,133	1,380	1,415	1,415	1,699	1,699	1,699	2,016	2,121	2,237	2,340	2,448	2,552	2,681	2,788	2,898	3,001	3,110	3,218	3,317	3,425	
26"	1,265	1,380	1,509	1,628	1,744	1,749	1,756	2,093	2,208	2,218	2,438	2,558	2,673	2,789	2,904	3,021	3,137	3,253	3,369	3,485	3,592	3,709	
28"	1,362	1,415	1,628	1,752	1,756	2,001	2,129	2,131	2,211	2,227	2,627	2,754	2,878	3,001	3,130	3,253	3,380	3,503	3,627	3,754	3,870	3,995	
30"	1,414	1,415	1,744	1,756	1,756	2,145	2,149	2,149	2,497	2,523	2,818	2,950	3,083	3,218	3,352	3,484	3,618	3,754	3,886	4,309	4,443	4,587	
32"	1,556	1,699	1,749	2,001	2,145	2,287	2,430	2,574	2,717	2,860	3,001	3,146	3,288	3,678	3,831	3,984	4,135	4,288	4,443	4,594	4,752	4,752	
34"	1,654	1,699	1,756	2,129	2,149	2,430	2,583	2,631	2,886	3,040	3,190	3,341	3,743	3,883	4,069	4,233	4,395	4,558	4,719	4,948	4,948	4,948	
36"*	1,699	1,699	2,093	2,131	2,149	2,574	2,631	2,660	3,057	3,200	3,209	3,791	3,843	3,907	4,309	4,480	4,652	4,825	4,996	4,996	4,996	4,996	
38"*	1,799	2,016	2,208	2,211	2,497	2,717	2,886	3,057	3,226	3,638	3,821	4,000	4,184	4,364	4,545	4,728	4,911	5,091	5,275	5,455	5,627	5,810	
40"*	1,947	2,121	2,218	2,227	2,523	2,860	3,040	3,200	3,638	3,830	4,022	4,210	4,402	4,594	4,785	4,979	5,169	5,362	5,553	5,744	5,924	6,113	

SEE PAGE 226

*Oversize charges will apply

Large Cast Aluminum Plaque Pricing

The table on this page shows base pricing for oversized cast aluminum plaques. Use the information on page 224 to calculate the price for any specialty features. For questions and custom quotes, please email Sales@TheSignChef.com



LARGO HIGH SCHOOL.,
cast aluminum, 96" diameter
with multi-color paint



Alloy #356

MULTIPLE CAST PLAQUE DISCOUNT
Additional identical cast plaques on a single order receive an additional 10% discount.

Large Cast Aluminum Pricing*

For included options and pricing for specialty features, see page 224.

	42"	44"	46"	48"	50"	52"	54"	56"	58"	60"	62"	64"	66"	72"	78"	84"	90"	96"
12"	$1,119	$1,170	$1,226	$1,276	$1,341	$1,394	$1,449	$1,502	$1,556	$1,612	$1,659	$1,712	$2,288	$2,339	$2,379	$2,888	$4,567	$4,607
18"	1,677	1,756	1,836	1,916	2,012	2,093	2,174	2,253	2,334	2,414	2,488	2,568	2,584	2,606	2,659	3,199	5,396	5,476
24"	2,237	2,340	2,448	2,552	2,681	2,788	2,898	3,001	3,110	3,218	3,317	3,425	4,438	4,537	4,746	5,685	5,786	5,896
30"	2,818	2,950	3,083	3,218	3,352	3,484	3,618	3,754	3,886	4,309	4,443	4,587	4,716	4,846	4,976	6,046	6,175	7,714
36"	3,209	3,791	3,843	3,907	4,309	4,480	4,652	4,825	4,996	4,996	4,996	4,996	4,996	5,315	6,724	7,823	7,972	8,133
40"	4,022	4,210	4,402	4,594	4,785	4,979	5,169	5,362	5,553	5,744	5,924	6,113	6,618	6,794	6,981	8,087	8,263	8,448
42"	4,210	4,400	4,594	4,748	5,098	5,200	5,362	5,690	5,805	5,924	6,498	6,618	6,753	6,934	7,125	8,252	8,431	8,622
44"	4,400	4,690	4,891	5,037	5,287	5,396	5,451	6,268	6,597	6,698	6,765	6,765	6,904	7,109	7,177	8,281	8,654	8,872
46"	4,594	4,891	5,181	5,323	5,341	5,451	5,562	6,268	6,597	6,698	6,765	6,765	6,904	7,109	7,177	8,281	8,654	8,872
48"	4,748	5,037	5,323	5,442	5,477	5,504	5,675	6,698	6,834	6,834	6,902	6,902	7,044	7,253	7,324	8,448	8,831	9,052
52"	5,200	5,396	5,451	5,504	6,451	6,583	6,649	6,812	6,882	6,882	7,043	7,043	7,114	7,346	7,578	8,721	10,786	11,009
54"	5,362	5,451	5,562	5,675	6,515	6,649	6,855	7,024	7,093	7,093	7,223	7,260	7,334	7,574	7,814	8,992	11,119	11,349
56"	5,690	6,268	6,268	6,698	6,743	6,812	7,024	9,057	9,148	9,148	9,322	9,322	9,416	9,674	9,940	10,207	11,206	11,669
60"	5,924	6,698	6,698	6,834	6,849	6,882	7,093	9,148	9,242	9,242	9,368	9,416	9,510	9,771	10,039	10,310	11,319	11,788
64"	6,618	6,765	6,765	6,902	6,902	7,043	7,260	9,322	9,416	9,416	9,605	9,702	9,702	9,999	10,287	10,574	11,324	
66"	6,753	6,904	6,904	7,044	7,114	7,114	7,334	9,416	9,510	9,510	9,653	9,702	9,801	10,101	10,391	10,678		
72"	6,934	7,109	7,109	7,253	7,309	7,346	7,574	9,674	9,771	9,771	9,949	9,999	10,101	10,420	10,739			
78"	7,125	7,177	7,177	7,324	7,428	7,578	7,814	9,940	10,039	10,039	10,236	10,287	10,391	10,739				
84"	8,252	8,281	8,281	8,448	8,546	8,721	8,992	10,207	10,310	10,310	10,467	10,574	10,678					
90"	8,431	8,654	8,654	8,831	10,570	10,786	11,119	11,206	11,319	11,319	11,324	10,420						
96"	8,622	8,872	8,872	9,052	10,788	11,009	11,349	11,669	11,788	11,788								

*Oversize charges will apply

Leave a lasting impression with stunning plaques in extended sizes!

Need a plaque even longer than 96"? Email Sales@TheSignChef.com

Seals & Circular Plaques

The tables on this page feature pricing for the most common military and government designs in bronze and aluminum, and standard pricing for circular plaques. Other seals not shown can be manufactured for additional costs. Email for quote. Multi-color seals can also be produced in 16" - 40" sizes with an additional charge. For questions and custom quotes, please email Sales@TheSignChef.com



Sculpted Relief

Circular Plaques

Diameter	Bronze	Aluminum
5"	$154	$93
6"	177	113
8"	263	200
10"	386	244
12"	447	323
14"	546	338
16"	646	412
18"	884	563
20"	1,141	726
22"	1,255	799
24"	1,558	995
28"	1,962	1,243
30"	2,518	1,603
36"*	3,617	2,305
42"*	4,932	3,138
48"*	6,447	4,095
54"*	10,707	6,812
60"*	12,667	7,511
66"*	16,284	9,535
72"*	17,967	9,763
78"*	19,763	11,125
84"*	22,346	12,238
90"*	24,479	12,906
96"*	26,838	13,683

*Oversize charges will apply

Cast Government Seals

		FLAT RELIEF		SCULPTED RELIEF	
Diameter	Depth	Bronze	Aluminum	Bronze	Aluminum
10"	5/16"	$354	$268	NA	NA
12"	5/16"	426	299	NA	NA
14"	5/16"	518	319	NA	NA
16"	5/16"	610	391	$823	$531
18"	1/2"	838	533	1,130	725
24"	3/4"	1,477	941	1,992	1,280
30"	3/4"	2,312	1,473	3,118	2,004
36"*	1"	3,323	2,117	4,484	2,882
40"*	1"	4,101	2,613	5,534	3,557
48"*	1"	5,921	3,762	7,992	5,121
60"*	1"	11,635	6,899	NA	NA
72"*	1"	16,501	9,708	NA	NA
84"*	1"	20,523	11,238	NA	NA
96"*	1"	24,647	12,568	NA	NA

*Oversize charges will apply



Flat Relief

CAST GOVERNMENT SEALS INCLUDE:

- Army
- Navy
- Marines
- Air Force
- Coast Guard
- Merchant Marines
- Department of Homeland Security
- POW / MIA
- Department of Veterans Affairs



GOVERNMENT SEALS

When you order government seals from Gemini, we are of the understanding that you have all the required rights in place for us to produce your project as requested.



1



3



2



4

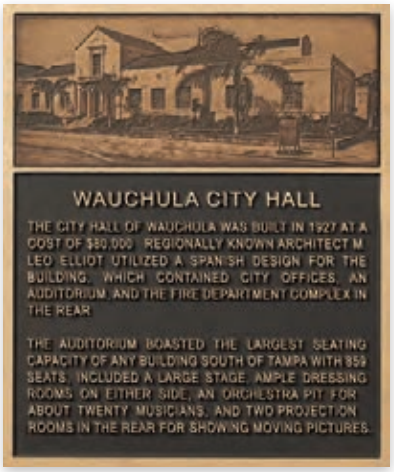


5

1. Precision tooled, random orbital aluminum, bead blasted texture, 20" x 15"
2. Cast bronze, brushed finish, etched portrait insert, black stipple texture, single line border, 15" x 20"
3. Precision tooled bronze, large return, hi-resolution portrait insert. blue sand texture, 18" x 18"
4. Brushed brass, etched text and complex line art, black and red fill, 15" x 15"
5. Precision tooled aluminum, multi-color, 30" Diameter

Image & Portrait Pricing: pages 212-213

1



2



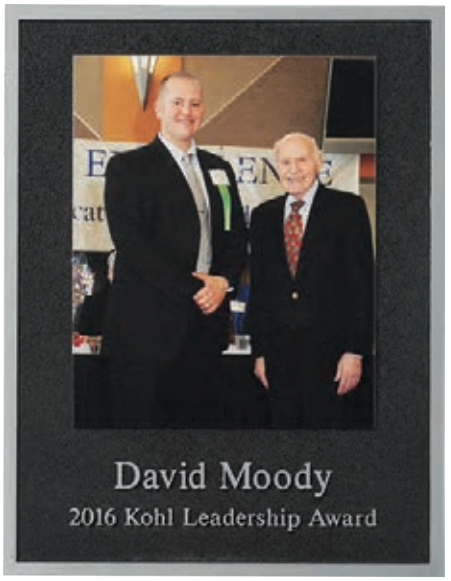
3



4



5



6



7



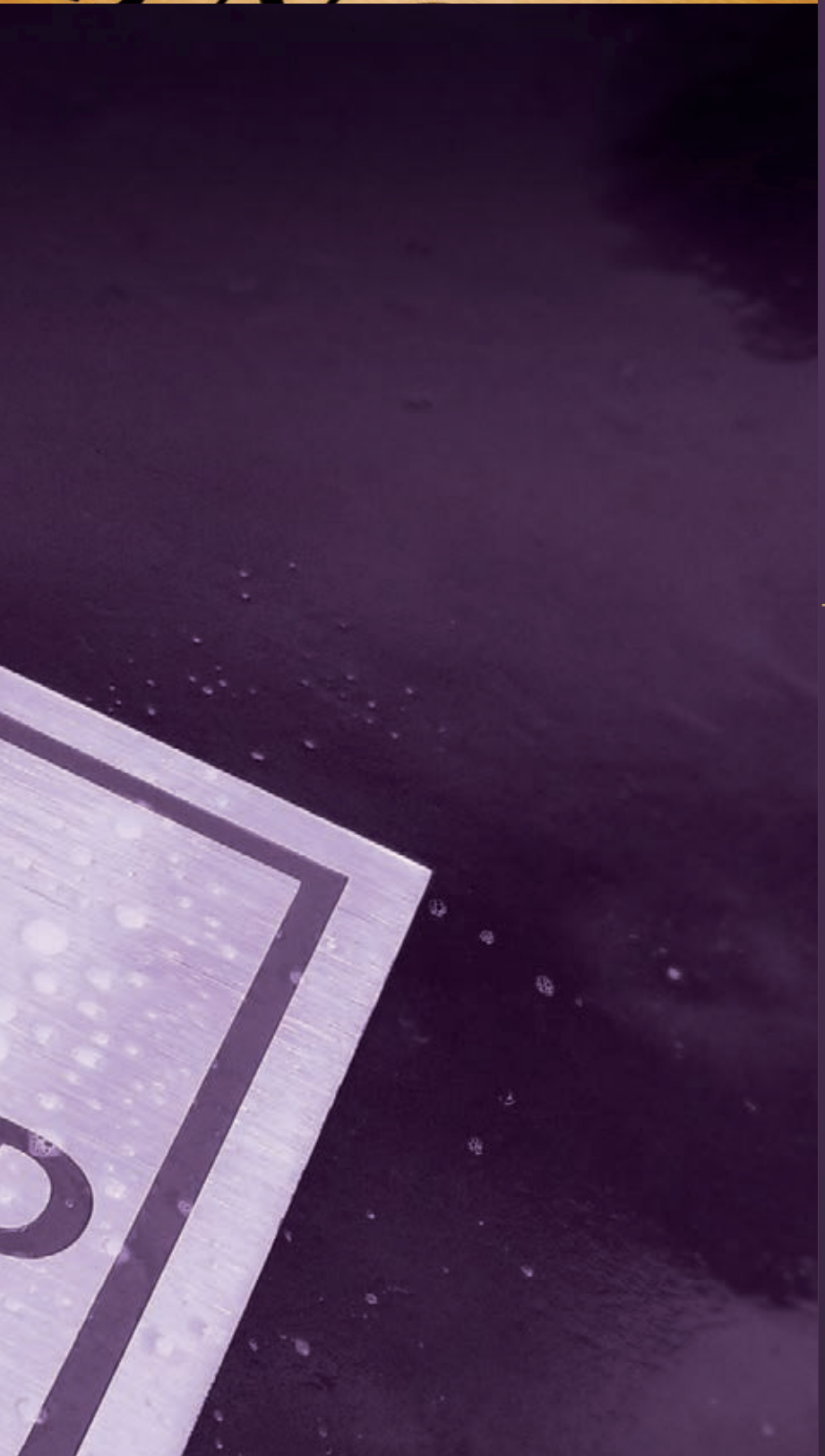
1. PhotoRelief bronze, dark oxide sand background 10″ x 12″ **2.** Etched copper, brushed finish, black fill, 15″ x 15″ **3.** Etched brass, black fill, brushed finish, Giclée color print, 7″ x 10″ **4.** Etched stainless steel, brushed finish, black fill, 7″ x 19″ **5.** Precision tooled aluminum, brushed finish, Giclée color insert, 9″ x 12″ **6.** Precision tooled aluminum, black sand background, 40″ x 40″ **7.** Cast bronze, dark oxide classic leather background, custom border, 14″ x 12″


Breeders'


Family
Like branches on a tree, we all grow in different directions, yet our roots


WOMEN'S
OUTDOOR
ACK & FIEL





PRECISION DETAIL
ARTISTIC FREEDOM

- Brass, bronze, copper or stainless steel
- Earth-friendly lead and mercury-free alloys
- Recessed or raised graphics
- Line art or photo halftone images
- Typical 8 day production

Chemical etching, a process that dates back to the Middle Ages, allows us to transfer the most complex artwork to a brass, bronze, copper or stainless steel surface. When used in combination with Gemini's cast and precision tooled plaques, our etched medallions and emblems provide the precision needed to accentuate any plaque or marker.

LIFETIME G GUARANTEE

Graphics Options



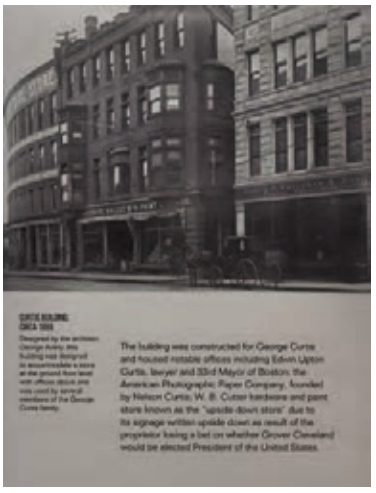
RECESSED GRAPHICS (STANDARD):
The standard on all Gemini etched plaques is recessed text and graphics that are paint-filled.



RAISED GRAPHICS (+10%):
Raised text or graphics means the background will be painted, leaving the text or graphics in the alloy color. (There are stroke and artwork limitations with raised graphics.)

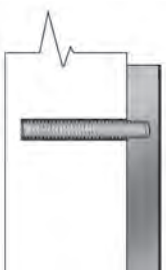


LINE ART:
A sketch or drawing can be etched with fabulous results by reproducing a black and white line drawing. Since no halftone screen is used in the process, the fine lines are expertly captured in exquisite detail. (Minimum $131 additional charge, please email for a quote.)



PHOTOGRAPHY:
Etched photos are created with halftone images, which resemble newspaper photographs and have visible dot patterns. The dots are filled with black paint to contrast with the brushed metal finish. High contrast photographs work best for etched images up to 24" x 24". (Minimum $131 additional charge, please email for a quote.)

Mounting Options



Stud Mount (Type A)

All etched plaques 1/4" thick and thicker are drilled and tapped.



Image of welded boss

Stud Boss Mount (Type AW)

Plaques thinner than 1/4" can be stud mounted with welded stud bosses.



Double Face Tape Mount (Type T)

Strips of very high bond tape are applied to the back of the plaque. Interior use only. Size limitations apply



Through-hole Mount (Type B)

Holes are drilled through the surface of the plaque. Specify screw size and if the holes should be countersunk. (Plaques 1/16" thick cannot be countersunk and will include round head screws.)

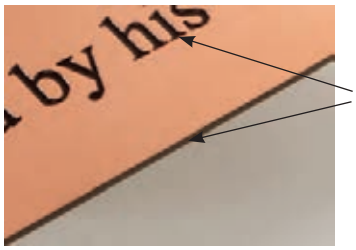
Edges Painted edges are standard.



SQUARE EDGE (STANDARD):
The standard edge on an etched plaque is a straight edge (90°).



BEVEL EDGE (+10%):
A 41° bevel is applied to the edge at one-half the material thickness. Bevel edges are not available on 1/16" thick material.



Metal Image: The Metal Image process offers greater detail than chemical etching. The porcelainized stainless steel is impervious to nearly all conditions, and the process is less expensive than etching, and a faster turnaround time. Works best with line graphics & text. Halftone images, produced from photographs, only available with Etched plaques.

Total Square Inches	1/8"	3/16"	1/4"
up to 24	$55	$56	$60
25–49	$2.70	$2.90	$3.10
50–99	2.40	2.60	2.80
100–179	1.90	2.00	2.30
180–864	1.60	1.80	2.10

Maximum size 24" x 36".



Alloy C304
Optional Alloy 316 add +30% (n/a 3/16")
Only black copy or design is available.

Standard Etched Metal

The tables on these pages show base pricing for our etched plaques. Except where noted, pricing is listed by square inch and includes a brushed finish and single-color fill. See additional pricing notes at left and below. For questions and custom quotes, please email Sales@TheSignChef.com

Etched Stainless Steel

Alloy C304
Optional Alloy 316 add +30%
(not available in 3/16")

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	$81	$86	$88	$91
25–49	$4.00	$4.20	$4.50	$4.90
50–99	3.30	3.70	4.00	4.30
100–179	2.50	2.80	3.00	3.50
180–960	2.20	2.50	2.80	3.20
961–1,500	2.10	2.30	2.60	3.00
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

Etched Bronze

Alloy C22000

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	$102	$109	$114	$116
25–49	$4.70	$5.00	$5.30	$5.60
50–99	4.10	4.40	5.00	5.00
100–179	3.30	3.50	3.90	4.10
180–960	2.80	3.20	3.50	3.90
961–1,500	2.60	2.80	3.30	3.50
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

Etched Brass

Naval Brass Alloy C46400
(Muntz also available)

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	$108	$115	$119	$122
25–49	$5.00	$5.30	$5.60	$6.00
50–99	4.30	4.70	5.00	5.10
100–179	3.40	3.70	4.10	4.30
180–960	2.90	3.20	3.50	4.10
961–1,500	2.70	2.90	3.40	3.70
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

Etched Copper

Alloy C11000

Total Square Inches	1/16"	1/8"	1/4"
up to 24	$108	$115	$121
25–49	$5.00	$5.30	$6.00
50–99	4.30	4.70	5.10
100–179	3.40	3.70	4.30
180–960	2.90	3.20	4.10
961–1,500	2.70	2.90	3.70
over 1,500	EMAIL FOR QUOTE		

Maximum size 36" x 60". Raised copy add 10%.

PRICING NOTES:

- **Quantity Pricing** – Except where noted, all plaques are priced by the square inch. Contact us for quantity pricing.
- **Halftone Photographs & Complex Line Art** – For halftone photograph up to 24" x 24" or complex line art add a minimum of $131; please email for a quote.
- **Size Limitations** – Maximum size is 36" x 72"; 1/4" copper maximum size is 36" x 60".
- **Artwork** – Art charges will be billed for any cleanup required to produce a satisfactory etched product.
- **Custom Color Match** – Add $20 for each custom color. We require either a PMS number or at least a 3" x 3" sample of the color.
- **Multi-color Paint Fill** – Add $70 per color (up to 2 colors) additional colors email for quote.
- **Polished Finish** – Available only on recessed copy plaques; add 60%. Not all plaques may be polished. Please email for a quote.
- **Random Orbital** – Add 30%. (recessed copy plaques only)
- **Oversize shipping** – will apply to plaques with a single dimension 36" and larger.

Looking for lower pricing on etched nameplates?
Email Sales@TheSignChef.com

Laser Engraved Anodized Aluminum

Gemini uses 1/4" thick premium 5052 aluminum alloy, and laser cuts your shape or size prior to anodizing. Your selected anodized color is then embedded into the aluminum according to ANSI specifications and your plaque artwork is laser engraved onto the surface, ablating the aluminum thousandths of an inch deep to provide a contrast that has a look unique to this product line. NO paint-fill or photo engraving available.

	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	16"	20"	24"
2"	$107	$107	$107	$107	$128	$151	$154	$157	$158	$160	$162	$170	$176	$186
3"	107	111	117	128	149	160	163	165	167	170	173	178	185	193
4"	107	117	128	140	167	170	171	173	175	176	179	187	194	202
5"	107	128	140	150	168	173	176	179	182	185	187	195	202	210
6"	128	149	167	168	173	180	182	186	187	188	190	198	205	213
7"	151	160	170	173	180	182	185	187	189	191	196	207	216	224
8"	154	163	171	176	182	185	187	190	192	195	204	210	218	226
9"	157	165	173	179	186	187	190	192	194	198	205	213	224	233
10"	158	167	175	182	187	189	192	194	202	204	208	220	227	235
12"	162	173	179	187	190	196	204	205	208	210	217	233	242	249
14"	166	175	182	191	194	201	207	209	217	218	224	247	263	280
16"	170	178	187	195	198	207	210	213	220	225	233	252	301	312
18"	176	183	190	200	202	211	214	219	224	229	236	267	308	359
20"	176	185	194	202	205	216	218	224	227	234	242	301	324	414
22"	180	190	198	205	208	220	223	228	232	238	246	308	354	428
24"	186	193	202	210	213	224	226	233	235	242	249	312	414	452
26"	189	197	205	212	217	227	229	239	239	247	252	318	420	458
28"	192	200	208	216	220	231	233	242	243	251	255	321	423	466
30"	195	202	213	218	224	233	236	244	247	255	259	326	426	475
32"	200	204	217	223	227	236	242	248	251	259	263	330	434	481
34"	204	208	220	227	232	240	246	251	254	264	273	335	439	499
36"*	207	211	224	232	235	244	250	254	257	271	283	342	449	506

*Oversize charges will apply

Standard Anodized Colors





INCLUDED WITH YOUR ORDER:

Custom Size & Shape
Choice of Standard Anodized Color
One Artwork Proof
Standard Hardware
Appropriate Packaging
1/4" 5052 Premium Aluminum Alloy

SPECIALTY FEATURES:

3/8" Aluminum	+20%
1/2" Aluminum	+40%
Polished Anodized Face	+50%
Polished Edge	+40%
Polished Bevel Edge	+50%
Blasted Bevel Edge	+20%

Laser Engraved Polished Black Marble

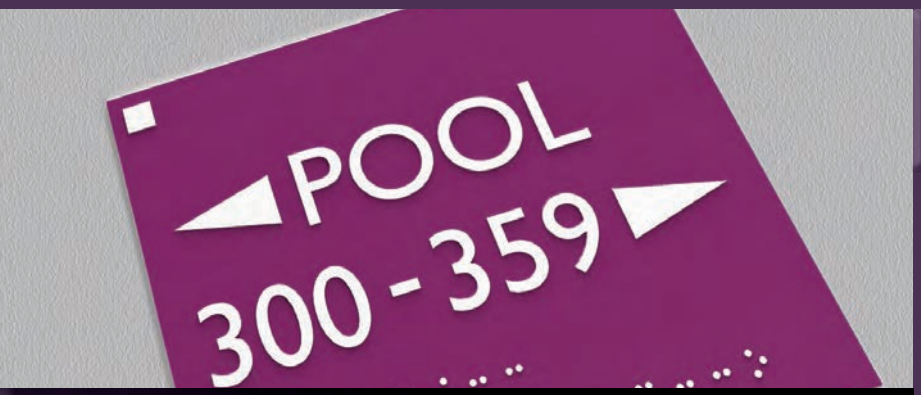
Gemini can engrave your artwork or copy onto polished black marble, which is suitable for interior or exterior applications. Choose from 11 common shapes and sizes for the base material. Utilize the six rectangle or square sizes in tandem to produce artwork over a larger surface area than our maximum single piece size of 18" x 24". Double face tape or plain mount only.

SHAPE	SIZE	PRICE
Square	4.25" x 4.25	$131
Square	12" x 12"	305
Rectangle	5" x 7"	150
Rectangle	8.5" x 11"	180
Rectangle	12" x 24"	509
Rectangle	18" x 24"	570
Round Beveled	4"	182
Round Beveled	6"	187
Heart	8"	214
Oval	5" x 7"	218
Oval	8.5" x 11"	290




MEN'S
RESTROOM


SMOKING



Plaques

GEMINI



HIGHEST QUALITY
PATENT-PENDING ADA

All of Gemini's ADA plaques are designed and manufactured to meet ADA requirements — and all are made from solid metal in order to provide a superior product that will not chip or crack. You can choose from base metal, painted colors or up to 1200 dpi photographic images for the surfaces of your plaques.

- All-metal, one-piece construction
- Choose from aluminum, bronze or brass
- No chipping, cracking or loose beads
- Custom shapes and full color capability

LIFETIME G GUARANTEE

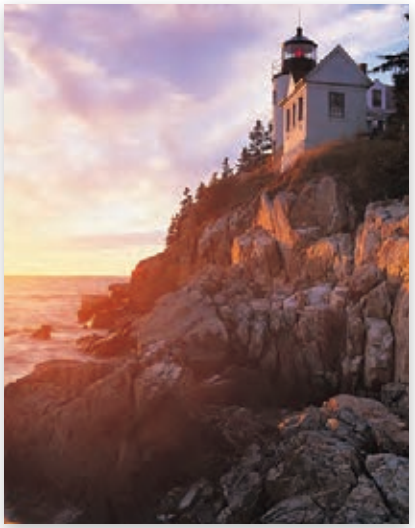
Full Color Hi-Resolution Printing

For use in wayfinding where Braille or raised copy is not required, these panels have your 1200 dpi full-color image printed on aluminum, brass, bronze or stainless steel — simply choose your material, thickness and shape, and supply a high-quality image. Gemini warrants these products for interior use, although they will last under most moderate weathering conditions. Email Sales@TheSignChef.com for quote.

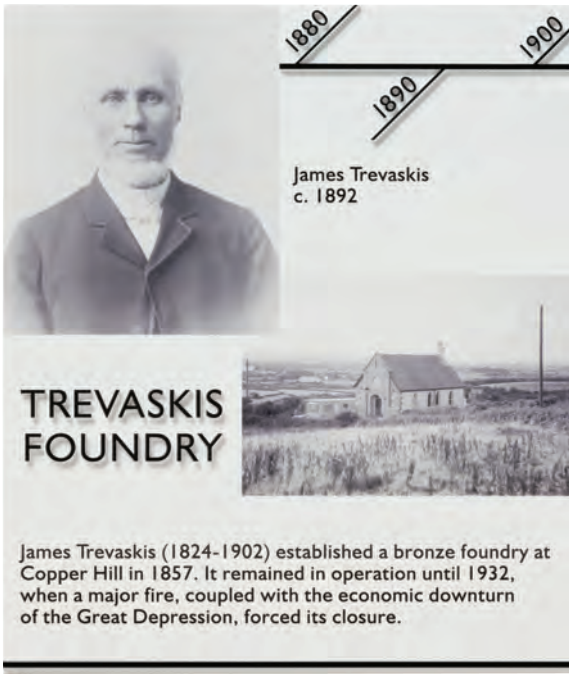












Standard ADA Plaques

Gemini ADA directional signage offers beauty, style and compliance. Plaques are available in the standard 7" x 8.5" x 0.25" size and design, with a stipple or sand background, or in your own custom design. Don't let ADA signage requirements be an eyesore — order solid aluminum, bronze and brass ADA-compliant plaques from Gemini. Unlike other ADA-compliant products, Gemini's patent-pending process does not use loose beads for the Braille component or rely on imperfect, non-compliant castings.

SIZE	ALUMINUM	BRONZE	BRASS
7" x 8.5" x .25"	$116	$219	$241

For indoor applications, double face tape can be substituted at no additional charge.

California ADA also available. Email for a quote.



Style A | Style B | Style C | Style D | Style E



Style F | Style G | Style H | Style I | Style J | Style K | Style L | Style M

Custom ADA Plaques

A truly custom product should not be placed in a cookie cutter shape. Gemini gives you the option to design not only the image and color of your ADA solutions, but also the overall shape of the individual plaques. Even within ADA constraints, Gemini's custom capabilities provide a flexible array of design possibilities. We welcome your custom designs for different colors, patterns, sizes and special features that can all be combined to create interior room identification signs that are functional and compliant, while coordinating attractively with interior finishes. Email Sales@TheSignChef.com for quote.







ADA: stipple or sand backgrounds only

Beveled Edge Plaque Frames

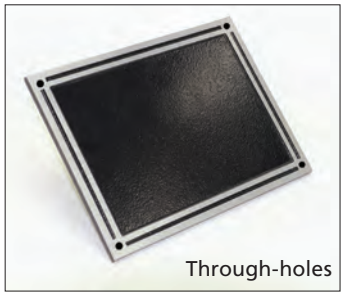
Enhance any Gemini plaque or your own 1/8" thick plaque or panel with our plaque frames. These frames come in 14 common sizes. Frames are stocked in white and available in any standard baked enamel color. We use CAB (cellulose acetate butyrate) plastic, a non-petroleum-based plastic that is a renewable resource, as the base material. Suitable for interior or exterior use. Recommend adhesive or D/F tape to affix plaque or panel to frame.

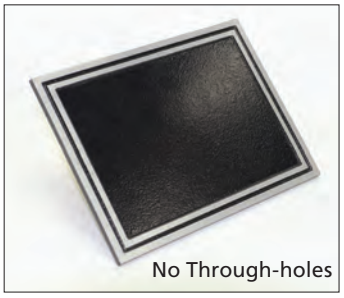




Fits Plaque Size	Price
2" x 8"	$10.00
2" x 10"	10.10
3" x 4"	9.10
4" x 4"	10.00
4" x 6"	10.20
4" x 8"	15.70
4" x 10"	18.90
6" x 6"	12.40
6" x 8"	16.50
6" x 10"	22.80
6" x 12"	24.60
8" x 8"	21.40
10" x 12"	30.50
12" x 12"	34.90

Note: Outside frame dimensions are approximately 1"higher and 1"wider than sizes shown.


Through-holes


No Through-holes


Aluminum Rod With Plaque

Cast Aluminum Plaque Blanks

Aluminum plaques ready for your laser or rotary engraving, cast by Gemini and ready to ship within days. Available with integral bracket for rod mount or with through-hole mount (including screws), they are manufactured in three different sizes. These plaques are a low-cost option to satisfy customers that require an all-metal plaque. Flash Bronze not available.

Exterior installations: As Sign Blanks are clear coated to protect against corrosion, it is recommended that a light acrylic polyurethane clear coat be sprayed on the plaque face, after engraving.

Engraving Speeds and Laser settings:
Speed and power recommendations will vary based on the type of rotary engraver or laser unit being used to engrave cast blanks. Our blanks are cast with aluminum alloy 356, powder coated, no heat treatments, then sealed with clear acrylic polyurethane. Check with your engraving unit's manufacturer with any questions – or their recommendations.

Plaque Blanks

Size	Outside Dimension	Engravable Surface	Blank Only	With 24" Rod*	With 36" Rod*	With 48" Rod
Small	6" x 4"	5" x 3"	$27.00	$37.70	$41.50	$45.00
Medium	7" x 5"	6" x 4"	$63.00	$73.70	$77.50	$81.00
Large	10" x 8"	9" x 7"	$86.00	$96.70	$100.50	$104.00

*3/8" diameter, aluminum rod for mounting Flat, Cast Aluminum, Double Line Border, Sand Texture Background, with through holes or optional aluminum rods. Ships in 2-3 work days.

Sign Supplies











244

GemTrim™ Rolls

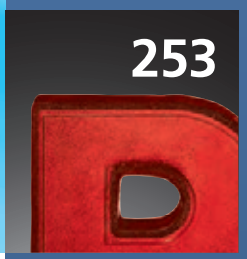
GemTrim trim cap is in-stock through our nationwide network of distributor partners.



246

Changeable Copy

The industries best changeable copy letters available through our nationwide network of distributor partners.



253

Marquee Letters

We provide the broadest offering of classic theater Marquee letters today.

Additional Information

Installation Supplies	256
Drawings & Install Templates	259
Mounting Method Overview	260
Standard Fonts	262
FAQs	264
Guaranteed Ground Freight	266
Price Comparison	268
Partner Benefits	270
JumpStart Your Order	272


Grill & Chill
TRY THE
TAGALONGS
GIRL
NOW OPEN
MINI
STORAGE
8873
To Reorder Contact:
Your Sign Supply Distributo
Available In:
• 3/4" wide x 200' rolls
• 1" wide x 150' rolls
• 2" wide by 100' rolls





Quality You Can Trust

Products That Make You Look Good

Gemini manufactures various lettering accessories, sign components and installation supplies that can help you complete your project. All of these products are manufactured using the finest materials available and utilizing state-of-the-art equipment. From our world-renowned GemTrim™, to our Pronto™ and MoonGlo™ changeable copy letters, everything carries the Gemini Lifetime Guarantee.

- Available at many local distributors
- Installation supplies for any application
- Duets™ premium engraving materials

GemTrim™
Make your channel letters stand out

Add a finishing touch to the channel letters being produced in your shop. GemTrim trim cap lets you easily add accent color, depth, structural integrity and value to your products. Industry-leading GemTrim bonds easily, is UV stable, won't fade, crack, peel or delaminate, and is available in three widths. Our wide selection of standard colors are offered in-stock through our nationwide network of stocking partners. Gemini can also custom color match for your specific program.

Distributed by:

GSG	MIDWEST Sign & Screen Printing Supply Co.	Piedmont Plastics	
gogsg.com 800-366-1776	midwestsign.com 800-328-6592	piedmontplastics.com 800-277-7898	
REECE SUPPLY COMPANY "Your Success is our Business"	SF PLASTIC & SIGN SUPPLY	S&F SUPPLIES	TUBELITE
reecesupply.com 800-776-7448	sfsignsupply.com 866-484-4989	sfsupplies.com 800-246-8233	estore.tubelite.com 800-505-4900



Fastest Delivery and Best Value

Ask for GemTrim from your local sign supply distributor

Introducing 2" Wide GemTrim

We have just expanded our popular line of ¾" and 1" wide GemTrim trim cap with the addition of 2" wide rolls in our most requested colors.









GemTrim™ Rolls

GemTrim material is Cellulose Acetate Butyrate (CAB), extruded around aluminum foil and is manufactured by Gemini.

- All trim is shipped in 200' rolls (3/4") , 150' rolls (1"), or 100' rolls (2").
- Custom colors are available. We can match GemTrim to any of our standard CAB sheet colors. 60-100 roll minimum on all non-standard colors based on trim width.
- Bonding GemTrim to Acrylic: Tack pieces with WELD-ON #4 or Methylene Chloride, then run a full bead of WELD-ON #16 to seal parts.
- Bonding GemTrim to Polycarbonate: Tack pieces with Methylene Chloride, then run a full bead of WELD-ON #16 or WELD-ON #40 to seal parts.

GemTrim Rolls:

- **3/4" wide x 200' / 5 rolls per case**
- **1" wide x 150' / 5 rolls per case**
- **2" wide x 100' / 3 rolls per case**

Standard Trim Colors

***Bold** denotes standard colors available in 2" wide denotes available in 1" wide only

White* 5687	Pearl Grey 4272	Ivory 2718	Yellow 2000	Mustard† 7548	Dove Grey 4310	**Black* 2025**	Midnight Blue 2767	**Dark Blue* 2050**	Intense Blue 2945	Purple 2287
Teal 3210	Spring Green 3555	Holiday Green† 1225	Irish Green† 2426	**Lt. Green* 2108**	Hunter Green 2162	Orange 2119	Mango 2540	**Red* 2793**	Maroon 2240	Burgundy 4840
Brown 2418	Bronze† 0313	**Med. Bronze* 3120**	Dur. Bronze 3130	**Metallic Silver* 8886**	Brushed Silver 8884	Polished Silver 8885	Brushed Gold 2764	**Polished Gold* 2766**		CUSTOM COLORS Also Available

Gemini's nicker tool and available through our distribution network.





INSTALLATION MAGNETS

DESCRIPTION	PULL STRENGTH	L x W x H	PART NUMBER
1" Handle Magnet	25 lbs.	1" x .75" x 2"	**MAG100**
2" Handle Magnet	50 lbs.	2" x .75" x 2"	**MAG200**
3 3/8" Handle Magnet, Straight Extended Side		3.375" x .75" x 2"	**MAG338**
3.5" Handle Magnet, Off-set Extended Side		3.5" x .75" x 2"	**MAG350**
4" Handle Magnet, Double Extended Sides		4" x .75" x 2"	**MAG400**



Gemini Pronto Changeable Copy are a cut above traditional saw-cut changeable copy. That's because Pronto letters are made from an injection molded precision blank. Each panel is molded with a small raised edge on the back side of the letter that prevents the panel from being scratched as the letters are moved in and out of the Pronto track. The molded-in feet keep debris (and in cooler climates, ice) from interfering with the placement of the changeable copy message. Finally, because the inks used on the Pronto letters are UV inks (no VOCs!), there are no harmful emissions during the manufacturing process. Pronto letters truly are the letters of choice. NOTE: Pronto letters enclosed in a sealed vandal proof cover require venting, or warping may occur.





Important Note:
To order, you need both **Letter Height** and **Panel Height**

Set Pricing (see page 248 for letter & punctuation sets)

Guaranteed Ground Freight does not apply to Pronto Letters & Accessories

LETTER HEIGHT	PANEL HEIGHT	CUSTOM PICKS* MIN. 50 PCS PRICE/PIECE	SETS OF 100 PRICE/SET	50 PIECE PUNCT SET
3"	3 7/8"	$1.19	$93.13	$46.56
4	4 7/8	$1.31	$102.79	$51.39
6	6 7/8	$1.85	$144.96	$72.49
8 on 9	8 7/8	$2.92	$229.30	$114.65
8	9 7/8	$3.05	$238.96	$119.49
10	11 7/8	$3.90	$305.73	$152.86

*Custom picks must be ordered in 50 pieces minimum per size, font and color

Individual Letters Distributed by:

JDS Industries
jdsindustries.com
855-661-2388

NRS National Readerboard Supply
nationalreaderboard.com
800-243-6676

Letter Sets & Accessories Distributed by:

GSG
gogsg.com
800-366-1776

JDS Industries
jdsindustries.com
855-661-2388

MIDWEST Sign & Screen Printing Supply Co.
midwestsign.com
800-328-6592

NRS National Readerboard Supply
nationalreaderboard.com
800-243-6676

REECE SUPPLY COMPANY "Your Success is our Business"
reecesupply.com
800-776-7448

TUBELITE
estore.tubelite.com
800-505-4900

Pronto™ Styles



ABCDEFGHIJKLMNOPQRSTUVWXYZ .,;:-&
1234567890

Letter Height	Panel Height	Avg. Panel Width	Black	Red	White
3"	3 7/8"	2 3/8"	I	I	I
4	4 7/8	3	I	I	I
6	6 7/8	4	I	I	I
8 on 9	8 7/8	5 1/2	I	I	na
8	9 7/8	5 1/2	I	I	I
10	11 7/8	6 3/4	I	I	na

Punctuation set available:

¢$?!'"" ¼ ½ % + # ()/ @ ★ * = ➡



ABCDEFGHIJKLMNOPQRSTUVWXYZ.,;:-&
1234567890

Letter Height	Panel Height	Avg. Panel Width	Black	Red	White
4"	4 7/8"	3 1/2"	I	I	I
6	6 7/8	4 5/8	I	I	I
8 on 9	8 7/8	6 3/4	I	I	na
8	9 7/8	6 3/4	I	I	I
10	11 7/8	7 1/2	I	I	na

Punctuation set available:

¢$?!'"" ¼ ½ + # # () % /@ ★ * = ➡



ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890

Letter Height	Panel Height	Avg. Panel Width	Black	Red	White
4"	4 7/8"	3 1/2"	I	I	I
6	6 7/8	4 5/8	I	I	I
8	9 7/8	6 3/4	I	I	I

Punctuation set available:

.,;: -&¢$?!'"" %



ABCDEFGHIJKLMNOPQRSTUVWXYZ .,;:-&
1234567890

Letter Height	Panel Height	Avg. Panel Width	Black	Red	White
4"	4 7/8"	2 3/8"	I	I	I
6	6 7/8	3 1/4	I	I	I
8 on 9	8 7/8	4 7/8	I	I	na
8	9 7/8	4 3/8	I	I	I
10	11 7/8	5 1/2	I	I	na

Punctuation set available:

¢$?!'"" ¼ ½ + # # () % /@ ★ * = ➡

Español Character Sets

SET OF 49	
Á É Í Ó Ú Ü Ñ	7 each

Available in 4", 6" & 8" Black or Red Only.
Not available in MoonGlo. Closest to our Condensed style.

Pronto Punctuation Set (Set of 50)

.,:;-&¢$?!’’””¼½+#()%/@

CHARACTER		PC. EACH
Ampersand	&	2
Period	.	2
Comma	,	2
Exclamation	!	2
Dash	–	2
Question	?	2
Colon	:	2
Semi Colon	;	2
Left Quote	“	2
Right Quote	”	2
Apostrophe	’	2
Slash*	/	2
Dollar Sign	$	2
Cent Sign	¢	2
Percent	%	1
One Half*	1/2	2
One Quarter*	1/4	2
Plus*	+	1
Left Parenthesis*	(	2
Right Parenthesis*	)	2
At Sign	@	2
Hashtag	#	2
Facebook	f	2
Linkedin	in	2
Twitter		2
.com	.com	2

*Not available in AD font. Will ship ADM

Pronto Standard Set (Set of 100)

ABCDEFGHIJKLMNOPQRSTUVWXYZ
1234567890

CHARACTER	PC. EACH
E	7
A I	6
O U	5
L N R S T P	4
F G H M	3
B C D	3
J K V W Y Z	2
Q X $ ¢	1
0 1 2 3 4 5 6 7 8 9	1

PRONTO Theater Rating Symbols

	G R	PG	PG-13 NC-17
6”	$3.58	$6.72	$10.64
8	$3.92	$7.39	$11.65
10	$4.82	$8.85	$14.00

Black & Red Only. Not available in MoonGlo.

Storage Cabinets

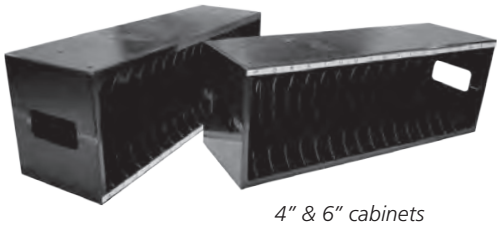


Wheeled cabinets also available.

Pronto Storage Cabinets

LETTER SIZE	CABINET DIMENSIONS			PLAIN CABINET	WITH WHEELS
	DEPTH	WIDTH	HEIGHT		
4"	7 1/4"	23 3/4"	17 1/2"	$84.85	$102.66
6	7 1/4	23 3/4	17 1/2	$84.85	$102.66
8	11 1/2	23 3/4	20 1/2	$117.32	$140.37
10	11 1/2	23 3/4	20 1/2	$117.32	$140.37

Stores approx. 300 letters. Cabinet comes in 2 sections.



4" & 6" cabinets come in 2 pieces

Pronto Change Arms & Accessories

Pronto Change Arm Poles w/Head Assembly

TELESCOPING FIBERGLASS POLE	STANDARD OR SMALL	POLE ONLY
6' to 12'	$105.80	$96.37
6' to 18'	137.22	127.80
8' to 22' 8"*	161.32	147.70

*Oversize shipping charges may apply.



NOTE: All Gemini Change Arms are sent with aluminum ratchets & head assemblies.

Pronto Change Arm Assembly and Cup Replacements

SUCTION CUPS	
2"–SMALL	$7.02
3 3/4"–STANDARD	10.79



RATCHET and RECEIVER	
CAST ALUMINUM	$5.24



Male end goes into pole and female end receives cup.

HEAD ASSEMBLY	
2"–SMALL	$11.52
3 3/4"–STANDARD	$15.40



Pronto™ Changeable Copy, Track & Rivets

Pronto Track Pricing

	PRICE / STOCK PIECE		
TRACK ITEM	8′ PIECE	10′ PIECE	12′ PIECE
Acrylic Top	$7.84	$9.77	$11.70
Acrylic Dual	8.26	10.31	12.35
Acrylic Bottom	6.44	8.06	9.67
Polycarbonate Top	12.78	16.00	19.22
Polycarbonate Dual	14.17	17.71	21.26
Polycarbonate Bottom	10.96	13.74	16.42
Mini Acrylic Dual*	6.44	8.06	9.67

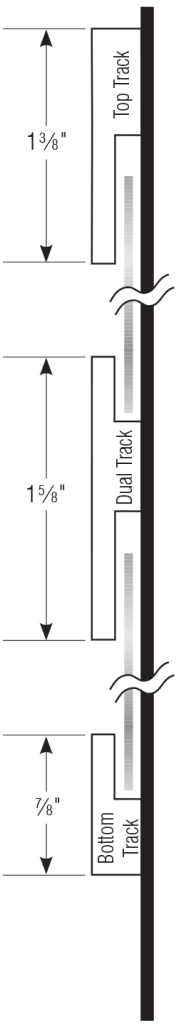
* Mini track is designed for 3" & 4" letters only.
Track shipped straight may incur additional freight charges.
Acrylic track is also available in black to go with MoonGlo letters.

Standard Pronto Track Charts

	TOP TO BOTTOM HEIGHT					
Lines of Copy	3" Letter	4" Letter	6" Letter	8 on 9" Letter	8" Letter	10" Letter
1	5 1/2"	6 1/2"	8 1/2"	10 1/2"	11 1/2"	13 1/2"
2	10 3/8	12 3/8	16 3/8	20 3/8	22 3/8	26 3/8
3	15 1/4	18 1/4	24 1/4	30 1/4	33 1/4	39 1/4
4	20 1/8	24 1/8	32 1/8	40 1/8	44 1/8	52 1/8
5	25	30	40	50	55	65

VISIBLE OPENING FOR TRACK SPACING					
3" Letter	4" Letter	6" Letter	8 on 9" Letter	8" Letter	10" Letter
3 1/4"	4 1/4"	6 1/4"	8 1/4"	9 1/4"	11 1/4"

Standard Pronto Track Dimensions



Pronto Track Rivets

These are nylon rivets, not pop rivets.
See page 235 for Pronto Track Installation.

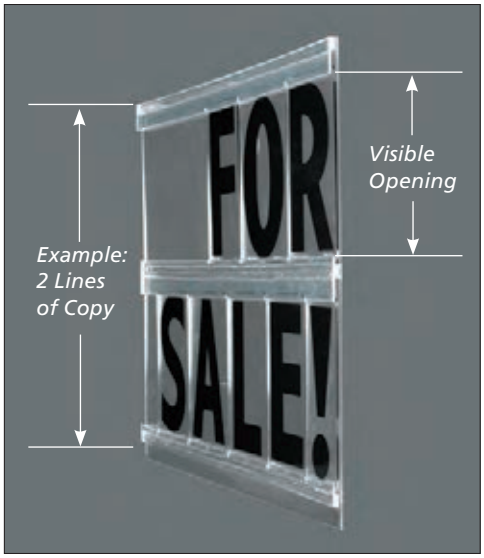


SIZE	TOTAL THICKNESS RANGE*	RIVET DIAMETER	PRICE PER 100
Large	.375 – .500	0.18	$26.19
Medium	.290–.440	0.18	$23.90

*Includes track & panel thickness

Pronto™ Track Installation

Accurate spacing is the key to a good Pronto changeable letter system. Refer to the diagram shown here to select the method of track installation you prefer and determine the total height of your sign. The use of dual track automatically spaces the rows and reduces the number of track pieces required. If row spacing needs to be greater use a combination of top and bottom tracks.



Expansion

If the surface you are attaching the Pronto Track onto will expand and contract at somewhat the same rate as the plastic track, installation can be done using either rivets or adhesive. Using a chalk line and level, mark the location for your first piece of track.

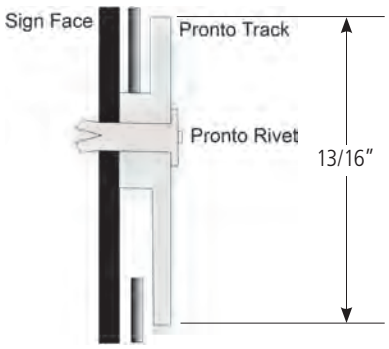
For a rivet installation: drill a hole through the track and background (maximum 8" center to center). To fasten track to 1/8"- 3/16" background, drill .1875 diameter hole (3/16" drill bit). Insert the Pronto rivet, then push the pin to its closed position.

For an adhesive installation: Using a syringe or bottle applicator with a thin needle tip, apply a steady line of adhesive, such as WELD-ON #3 or #4, to the back face of the track. Tape in place until adhesive has set up completely.

Non-expansion

If the surface you are attaching Pronto Track onto will not expand or contract (ie. wood or metal) at the same rate as the plastic track, we recommend the following installation procedure:

- Drill or route horizontal oblong or oversized holes in the track.
- Using a sheet metal screw, because of its squared shoulder; put the screw in the center of the horizontal hole.
- Do not tighten the screw. Leave it approximately 1/4 to 1/2 turn loose.
- When all the screws are in the track you should be able to wiggle horizontally a small distance.
- Now the track is able to expand or contract with temperature changes, and shouldn't buckle, crack or warp.



Mini Acrylic Dual Track

Made specifically for 3" & 4" Pronto Letters and locations where additional lines of copy must fit in your space. Track profile is only 13/16" high. Add 5/16" to visible opening chart below when installing mini dual track. Not to be used with standard profile track.

Mini Pronto Track Charts

	TOP TO BOTTOM HEIGHT	
Lines of Copy	3" Letter	4" Letter
1	5.18"	6.18"
2	9.56	11.55
3	13.93	16.93
4	18.30	22.29
5	22.67	27.66

VISIBLE OPENING	
3" Letter	4" Letter
3.56"	4.56"



MoonGlo™ Changeable Copy

Gemini MoonGlo Changeable Copy are a transparent letter with silk screened black background. Letters are made with a Beveled Overlay System. These letters are priced the same as other Pronto letters. MoonGlo Letters should not be enclosed in any type of vandal proof cover as warping may occur.

AVAILABLE THROUGH OUR NATIONWIDE NETWORK OF DISTRIBUTOR PARTNERS (PAGE 246)



Beveled Overlay Profile





Advantages in using Gemini MoonGlo™ Letters:

- Patented panel design prevents scratches
- UV inks with no harmful VOCs
- Molded feet keep panels from sticking to track
- Limits environment light to letter copy only
- Beveled overlay edges prevent light leakage between letters

Set Pricing (see page 248 for letter set)

LETTER HEIGHT	PANEL HEIGHT	CUSTOM PICKS* MIN. 50 PCS PRICE/PIECE	SETS OF 100 PRICE/SET
4″	4 7/8	1.36	$106.83
6	6 7/8	1.92	$150.98
8	9 7/8	3.14	$247.21

IMPORTANT FILLER BLANK NOTE:

MoonGlo Changeable Copy limits the light emitted to the stroke of the characters– rather than the background. In order to have a complete installation, you will need filler blanks to block the light from the changeable copy background where there are no characters. Be sure to order filler-blanks with your character sets. A 100 piece filler blank set is available. Individual filler blanks are priced the same as individual letters. Email Sales@TheSignChef.com for filler blank pricing and set composition.

Slotted & Snap Lok™ Letters & Accessories



Slotted Marquee Letters

Injection Molded Gemini Slotted letters are a flatter face and sharper edge than Snap Lok. 6" letter slots are 5" on center while 8" & 10" letter slots are 7" on center. These letters are for use with slotted track and slotted change arms.

Slotted B Letters

Letter Height	Black	Transp. Red
6"	$9.60	$10.60
8	$14.00	15.40
10	$16.80	18.50



Slotted Change Arms

8' Pole	$296
10' Pole	314
12' Pole	330
14' Pole	348
16' Pole	359



Slotted Accessories*

	8'	10'	12'
Slotted clear plastic track*	$8.50	$10.40	$12.10

*10' & 12' track can be cut in half to avoid oversize shipping.

Snap Lok Marquee Letters

Snap Lok letters are available in any standard CAB color. See page 110.
Punctuation is not available on 4", 4-1/2", 5" or 6".

Letter Height	Clip Spacing On Center	Price
4"	2 7/8"	$26.50
4 1/2	3 7/8	26.50
5	4 3/8	28.70
6	4 7/8	28.70
8	7	33.10
10	7	37.10
12	7	41.40
17	7	63.60
24	7	93.10
31	7	139.70

Double clips standard on 24" and 31" letters.
Custom word plates available.



Snap Lok
5, 6, 8, 10, 12, 17, 24 & 31"
Shown in 2025 Black



Snap Lok A
4, 6 & 8"
Shown in 5687 White



Standard B
4-1/2, 6, 8, 17 & 24"
Shown in 3493 Transp. Red

Snap Lok Accessories*

	8'	10'
Snap Lok clear plastic bar	$8.50	$10.40
Snap Lok aluminum bar	22.10	27.20

Track can be cut in half to avoid oversize shipping.



12" Theater Rating Symbols

G R X	$41.40
PG	78.70
PG-13 NC-17	113.90
THX Dolby	51.80

Black letters on clear panel.

Bar Clips & Rivets

Bar Clips	$0.80
Pop Rivets	$0.80

Stainless steel clips are required to install aluminum bars. Rivets are pop-rivets, used to install bar clips onto panels.

TheSignChef.com
AUTHORIZED DEALER

Substrates for superior ADA signage.

A better sign starts with better materials.
ADA wayfinding signage is a vital component to any architectural sign-making business. Your customers rely on you not only produce appealing signage that enhances the interior space of a building, but also complies with the Americans with Disabilities Act Accessibilities Guidelines (ADAAG).

DuetsTactiles™ by Gemini offers a wide selection of high-performance substrates designed specifically for ADA wayfinding appliqué signage.

Color contrast made simple.
The ADAAG provides guidance on surfaces that need to contrast visually with their surroundings to assist the disabled, including those who are visually impaired. Requirements for ADA wayfinding state that signs must be non-glare and characters must contrast with their background.




Duets
BY GEMINI
Duets
BY GEMINI
PARTNER
NETWORK

Plastic Blocks to receive studs
Threaded plastic blocks (made with CAB plastic) to receive studs. Glue or solvent bond to plastic letters / logos

PART NUMBER	DESCRIPTION	EACH	USE WITH	STUD TYPE	STUD OPTIONS
GI-68	¼" Diam. x 3⁄16" Long	$0.55	6-32 STUDS	ALUMINUM	1½", 2"
				STAINLESS STEEL	1", 1½", 2", 3"
GI-35	3⁄8" x ½" x 3⁄8" Long	0.42	10-24 STUDS	ALUMINUM	1", 1½", 2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"
GI-18	½" Diam. x 3⁄8" Long	0.42	10-24 STUDS	ALUMINUM	1", 1½", 2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"
GI-14	1" Diam. x 13⁄32" Long	0.62	10-24 STUDS	ALUMINUM	1", 1½", 2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"
GI-13	1" Diam. x 5⁄8" Long	0.62	10-24 STUDS	ALUMINUM	1", 1½", 2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"


GI–68


GI–35


GI–18


GI–14


GI–13

Metal Blocks to receive studs
Threaded Shadow Free stainless steel blocks to receive studs. Designed for thin gauge metal where you cannot drill & tap for a stud. Epoxy block to flat smoooth, clean, metal letters / logos.


GI–73SF


GI–74SF

PART NUMBER	DESCRIPTION	EACH	USE WITH	STUD TYPE	STUD OPTIONS
GI-73SF	½" Diam. For 10-24 Studs	$3.96	10-24 STUDS	ALUMINUM	1", 1½", 2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"
GI-74SF	1" Diam. For ¼-20 Studs	4.34	¼-20 STUDS	ALUMINUM	2", 3", 4", 5", 6"
				STAINLESS STEEL	1", 2", 3", 4", 5", 6"

Fabricated L-Brackets to receive studs
Stainless steel brackets for fabricated letters with a stud mount. Epoxy bracket to flat smooth fabricated metal letters / logos


GI–70LRC


GI–71LRC


GI–72LRC

PART NUMBER	DESCRIPTION	EACH	USE WITH	STUD TYPE	STUD OPTIONS
GI-70LRC	3⁄8" Angle Bracket-for ½" deep min. return for 6-32 studs	$5.64	6-32 STUDS	STAINLESS STEEL	1", 1½", 2", 3"
GI-71LRC	7⁄8" Angle Bracket-for 1" deep min. return for 10-24 studs	8.29	10-24 STUDS	STAINLESS STEEL	1", 1½", 2", 3", 4", 5", 6"
GI-72LRC	1 1⁄16" Angle Bracket-for 2" deep min. return for ¼-20 studs	10.95	¼-20 STUDS	STAINLESS STEEL	1", 2", 3", 4", 5", 6"

Plastic Pads for mounting without studs
Plastic pads (made with CAB plastic) to install plastic letters without use of studs. Glue or solvent bond pads to plastic letters / logos. Adhere to mounting surface with silicone or construction adhesive.

PART NUMBER	DESCRIPTION	EACH	USED TO INSTALL
GI-12A	1" Diam. x 13⁄32" Long	$0.62	Formed, I.M., Laser Cut or Display Letters
GI-12B	1" Diam. x 17⁄32" Long	0.62	Formed, I.M., Laser Cut or Display Letters


GI–12A


GI–12B

Plastic Pads with threaded thru hole (screws onto studs)
Plastic pads (made with CAB plastic) with threaded hole for 10-24 studs. Thread pad onto stud to create a stand-off or combination mount. Adhere pad to mounting surface with silicone or construction adhesive.

PART NUMBER	DESCRIPTION	EACH	USED TO INSTALL
GI-005	¾" Diameter	$0.42	Formed, I.M., Laser Cut or Display Letters
GI-00	1" Diameter	0.42	Formed, I.M., Laser Cut or Display Letters
GI-01	1¾" Diameter	0.50	Formed, I.M., Laser Cut or Display Letters
GI-000	3" Diameter	0.62	Formed, I.M., Laser Cut or Display Letters


GI–005 GI–00 GI–01 GI–000

Plastic Pads with studs (screws into stud blocks)
Threaded plastic pads (made with CAB plastic) with non-removable 10-24 studs. Thread stud into stud block to create a pad mount with a stand-off. Adhere pad to mounting surface with silicone or construction adhesive.

PART NUMBER	DESCRIPTION	EACH	USED TO INSTALL
GI-30	½" Stud Length	$0.62	Formed, I.M., Laser Cut or Display Letters
GI-31	¾" Stud Length	0.62	Formed, I.M., Laser Cut or Display Letters
GI-32	1" Stud Length	0.62	Formed, I.M., Laser Cut or Display Letters
GI-33	1½" Stud Length	0.68	Formed, I.M., Laser Cut or Display Letters
GI-34	2" Stud Length	0.68	Formed, I.M., Laser Cut or Display Letters


GI–30 GI–31 GI–32 GI–33 GI–34

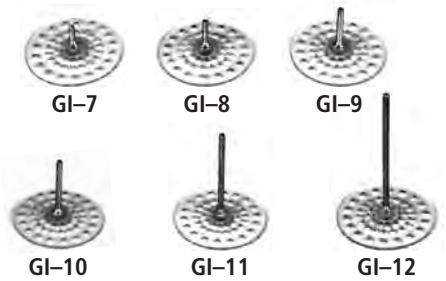
1" DIAMETER PAD WITH STUD

PART NUMBER	DESCRIPTION	EACH	USED TO INSTALL
GI-0	½" Stud Length	$0.68	Formed, I.M., Laser Cut or Display Letters
GI-1	¾" Stud Length	0.68	Formed, I.M., Laser Cut or Display Letters
GI-2	1" Stud Length	0.76	Formed, I.M., Laser Cut or Display Letters
GI-3	1½" Stud Length	0.76	Formed, I.M., Laser Cut or Display Letters
GI-4	2" Stud Length	0.81	Formed, I.M., Laser Cut or Display Letters
GI-5	3" Stud Length	0.81	Formed, I.M., Laser Cut or Display Letters
GI-6	4" Stud Length	0.81	Formed, I.M., Laser Cut or Display Letters


GI–0 GI–1 GI–2 GI–3 GI–4 GI–5 GI–6

1-3/4" DIAMETER PAD WITH STUD

PART NUMBER	DESCRIPTION	EACH	USED TO INSTALL
GI-7	¾" Stud Length	$1.01	Formed, I.M., Laser Cut or Display Letters
GI-8	1" Stud Length	1.01	Formed, I.M., Laser Cut or Display Letters
GI-9	1½" Stud Length	1.15	Formed, I.M., Laser Cut or Display Letters
GI-10	2" Stud Length	1.15	Formed, I.M., Laser Cut or Display Letters
GI-11	3" Stud Length	1.21	Formed, I.M., Laser Cut or Display Letters
GI-12	4" Stud Length	1.21	Formed, I.M., Laser Cut or Display Letters


GI–7 GI–8 GI–9
GI–10 GI–11 GI–12

3" DIAMETER PAD WITH STUD

Clear Acrylic Strips (Rails)

ITEM	ACRYLIC STRIPS
3/16" x 1-1/2" x 72"	$29.73

Used for installing plastic letters. Glue (not silicone) letters to strips and install strips on wall. Good for irregular or corrugated surfaces. NOTE: Letters must be ordered "Pad for Rail".



Aluminum Spacers

SPACER	PER INCH PRICE
Aluminum	0.61

$20.00 Cutting Charge per 100 pieces. 1/4" minimum on aluminum spacers. The following spacer lengths are in stock: 1/8", ¼", 3/8", ½", 5/8", ¾", 7/8", 1", 1-1/2", 2". No extra cutting fee. Non-stocking custom lengths are available. Priced per inch, plus a $20 cutting fee per 100 pieces.

Aluminum spacers are stocked in three sizes;

- Large - .275" I.D. (Inside Diameter) for 1/4-20 studs
- Small - .190" I.D. (Inside Diameter) for 10-24 studs
- Slim - .148" I.D. (Inside Diameter) for 6-32 and 4-40 studs; 1" max. length

Adhesives

We have tested and approved Chem-Calc 1200 or GE RTV108 squeeze tubes of clear silicone, for installing lighter and smaller letters that are mounted with studs and/or pads. Otherwise, always test your adhesive for the installation situation – and use a quality silicone product.
Lighter and smaller parts can be installed with a quality silicone adhesive.

Heavier and larger letters and plaques should be installed with a "stronger" adhesive than Silicone. Always match your adhesive to the mounting surface and product weight. If in doubt, use a stronger industrial adhesive or epoxy – along with appropriate anchors and/or additional structural support.



ITEM	
10 OZ. Silicone caulking tube	$29.20
2.8 OZ. Silicone squeeze tube	24.10

Pattern Paper

Pattern rolls are 60# heavy white kraft paper and is marked with 1" squares. Rolls are 48" wide, and available by the foot or in rolls of 500'. (45 pounds/roll. Oversized shipping fee applies)



SIZE	PRICE
per foot	$1.54
per roll*	438.00

*Rolls are 500 ft., weigh 45 lbs. and ships oversized

Decorative Stand-Offs

SET OF 4	UP TO 3/8" MATERIAL	1/2" - 7/8" MATERIAL	1" - 1-1/8" MATERIAL
1/2" DIAMETER 3/4" STANDOFF	$25.15	$26.26	$27.71
1/2" DIAMETER 1-1/2" STANDOFF	$31.96	$33.75	$35.31
1" DIAMETER 3/4" STANDOFF	$37.33	$39.11	$40.79
1" DIAMETER 1-1/2" STANDOFF	$47.16	$50.18	$52.86



½" diameter stand-offs: For use on smaller/lighter panels. #8 screw
1"diameter stand-offs: For use on small or larger/heavier panels. #10 screw



Detachable Studs - Includes a package of 6 with compatible allen wrench

ITEM	DETACHABLE STUDS
SMALL - 6-32 (1/8" diameter stud)	$24.10
MEDIUM - 10-24 (3/16" diameter stud)	$25.30
LARGE - 1/4-20 (1/4" diameter stud)	$34.60

Made from premium anodized aluminum, these allow easy and clean servicing of letters after installation. Ideal when used in combination with lit letters, allowing access to LED modules without the exposed hardware (typical on removable cans). Integrating a 6-32, 10-24 or 1/4-20 stud for a 1.5" stand off. Additional spacers can be added to increase the stand-off.

Studs*

Aluminum Studs	1"	1.5"	2"	3"	4"	5"	6"
1/8" (6-32)	N/A	$0.41	$0.41	N/A	N/A	N/A	N/A
3/16" (10-24)	$0.28	$0.28	$0.41	$0.47	$0.62	$0.75	$0.93
1/4" (1/4-20)	N/A	N/A	0.75	0.75	0.81	0.81	0.93

Stainless Steel Studs	5/8"	1"	1.5"	2"	3"	4"	5"	6"	8"
3/32" (4-40)	N/A	$0.47	N/A	$0.43	N/A	N/A	N/A	N/A	N/A
1/8" (6-32)	0.41	0.41	$0.47	0.47	$0.67	N/A	N/A	N/A	N/A
3/16" (10-24)	0.47	0.47	0.47	0.62	0.67	0.81	$1.14	$1.27	N/A
1/4" (1/4-20)	N/A	1.01	N/A	1.33	1.86	2.13	2.53	2.93	N/A
3/8" (3/8-16)	N/A	N/A	N/A	N/A	N/A	4.13	N/A	6.38	$7.83

* We reserve the right to limit order quantities

Nuts (aluminum or stainless)

Available for:
4-40, 6-32, 10-24 & 1/4-20 studs

ITEM	PRICE
3/16" Nuts	$0.21



Special lengths in stainless steel studs may be available. Email for quote.

Drawings & Guides

PATTERN:

***NEW* PERFECT PATTERN™** (for Flat Cut Metal 1/4" thick and up only - see page 13 for more details) Computer-generated tracing of letters and exact mounting hole locations. Printed on resillient, weather-resistant material.



Number of Characters			
1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

DRILL PATTERN: (for all other stud mounted products) Computer-generated tracing of letters with hand punched hole locations of studs, printed on 60# white grid paper. Once taped to wall, hole locations are then drilled and filled with adhesive.



Number of Characters			
1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

STENCIL GUIDES:

Stencil is a computer generated, full size cutout, designed for smaller letters, logos or bars. Typically used to install double face tape letters. Guide is taped to wall, letters are set inside cutout and adhered to wall. Gemini layout team will determine if Stencil or Split Stencil is best for your order.



Number of Characters			
1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

Split Stencil is a computer generated, partial cutout of bottom portion of the letters above the baseline, plus 2" below the baseline that provides a perfect way to install plain, pad or double face tape flat cut out letters. This split stencil is generated using the same file that we use to produce your letters. Gemini layout team will determine if Stencil or Split Stencil is best for your order.



Number of Characters			
1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

SPACING GUIDE:

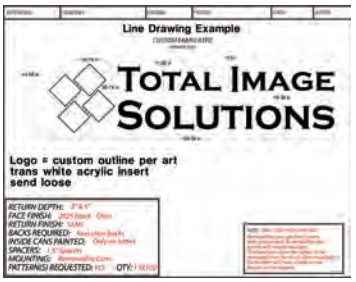
A visual reference guide, typically used for pad mounted letters. The letters in a specific copy are spelled out and properly spaced on a long pattern table or computer generated. A narrow (approximately 2") piece of paper contains small hash marks or plotted lower portions of the letters. Guide is secured to the wall with tape, by the installer, and provides a visual guide for installing letters.



Number of Characters			
1 - 10	11 - 20	21 - 50	51+
$41.65	$83.30	$133.30	$249.98

LINE DRAWING:

An 8-1/2" x 11" drawing, showing the letter style and copy desired.
A description of the style, size and material will be provided on the drawing.
The drawing also gives an approximate line length. **$41.65**.



Mounting Methods & Drawing / Guide Overview

Get the whole story on mounting. Talk to Gemini.
This chart is an overview of many popular mounting styles from Gemini. But for your challenging applications and technical questions, call or email our sales office. In addition, production drawings for over 70 different mounting styles, and numerous installation resources, are available at **GeminiSignProducts/en/resources**

DRAWING / GUIDE	AVAILABLE
Mounting Pattern	■
Stencil Guide	▲
Spacing Guide	●
Pounce Pattern	◆

View guides on page 241

PRODUCT TYPE		Stud	Stud Brick/Block	Top Stud	Bottom Stud	Top & Bottom Stud	Rail/Top	Rail/Bottom	Rail/Single	Rail/Double	Bottom Angle Bracket
METAL	Cast	■	■	■	■	■	✓	✓	✓	✓	✓
	Flat Cut	■	■	■*	■*	■*	✓	✓	✓	✓	✓
	Fabricated	■	■	■	■	■	✓	✓	✓	✓	✓
PLASTIC	Formed	■	■	n/a	n/a	n/a	n/a	n/a	✓	✓	n/a
	Injection Molded	■	■	n/a	n/a	n/a	n/a	n/a	✓	✓	n/a
	Laser Cut	■	■	■*	■*	■*	n/a	n/a	✓	✓	n/a
	Laminated	■	■	■*	■*	■*	n/a	n/a	✓	✓	n/a

✓ Mounting available but no drawing or guide available

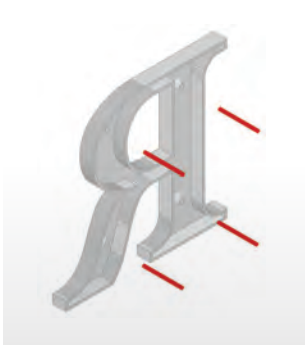
* Minimum 3/8" thick

PRODUCT TYPE		Welded Stud	Engineered Stud	Detachable Stud	Plain	Pad	Combination	Combination All	Flange	Outside Bracket	Double-Faced Tape Mount
METAL	Cast	n/a	n/a	n/a	●	n/a	n/a	n/a	n/a	n/a	n/a
	Flat Cut	■	n/a	n/a	●	n/a	n/a	n/a	n/a	n/a	n/a
	Fabricated	n/a	■	■	●	n/a	n/a	n/a	n/a	n/a	n/a
PLASTIC	Formed	n/a	n/a	n/a	●	●	■	■	●	●	n/a
	Injection Molded	n/a	n/a	n/a	●	●	■	■	n/a	n/a	n/a
	Laser Cut	n/a	n/a	n/a	▲ ● ◆	●	■	■	n/a	n/a	▲ ● ◆
	Laminated	n/a	n/a	n/a	▲ ● ◆	●	■	■	n/a	n/a	▲ ● ◆

Mounting Methods

Images for reference only. Some restrictions apply. See product sections for more information.

Stud



Stud for Brick / Block



Welded Stud



Top Stud



Mounting Methods

Bottom Stud



Top & Bottom Stud



Engineered Stud



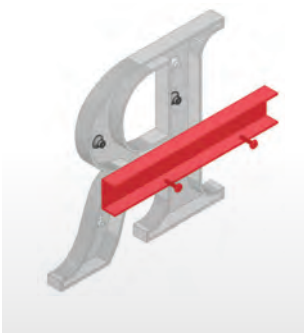
Rail / Top



Rail / Bottom



Rail / Single



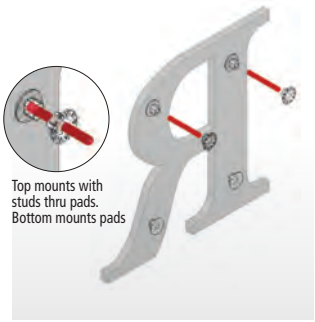
Rail / Double



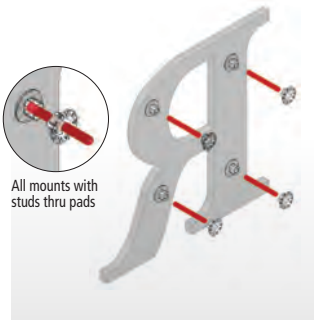
Bottom Angle Bracket



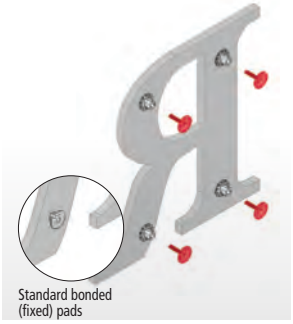
Combination



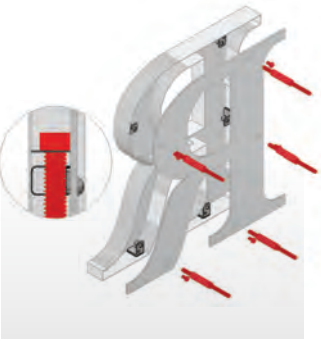
Combination All



Pad



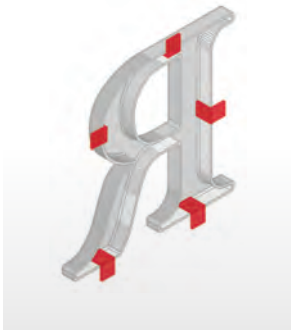
Detachable



Formed Flange



Bracket Mount



Double-Faced Tape



Plain



Adrianna Bold **ABCDEFG abc 123**

Adrianna Demibold ABCDEFG abc 123

Adrianna Extrabold **ABCDEFG abc 123**

Americana Bold ABCDEFG abc 123

Antique Olive Medium ABCDEFG abc 123

Architectural ABCDEFG abc 123

Arial ABCDEFG abc 123

Arial Bold **ABCDEFG 123**

Avant Extra Bold **ABCDEFG abc 123**

Avant Garde Medium ABCDEFG abc 123

Barnum **ABCDEFG 123**

Barnum Classic **ABCDEFG 123**

Bauhaus **ABCDEFG abc 123**

Benguiat ABCDEFG abc 123

Bodoni Condensed ABCDEFG 123

Bodoni Italic ***ABCDEFG abc 123***

Brush Script *ABCDEFG abc 123*

Caslon Adbold **ABCDEFG 123**

Casual Italic Script ***ABCDEFG abc 123***

Century Schoolbook Bold **ABCDEFG 123**

Century Bold Condensed ABCDEFG abc 123

Clarendon Fortune Bold **ABCDEFG abc 123**

Clarendon Medium **ABCDEFG 123**

Clarion **ABCDEFG 123**

ClearviewOne-Light ABCDEFG abc 123

ClearviewOne-Bold **ABCDEFG abc 123**

Comic Sans Bold **ABCDEFG abc 123**

Commercial Script *ABCDEFG abc 123*

Consort **ABCDEFG abc 123**

Consort Condensed ABCDEFG abc 123

Cooper Black **ABCDEFG abc 123**

Cooper Black Italic ***ABCDEFG 123***

Copperplate **ABCDEFG 123**

Craw Clarendon Condensed **ABCDEFG abc 123**

Eurostyle Bold Extended **ABCDEFG 123**

Eurostyle Bold Extended Italic ***ABCDEFG 123***

Fairbanks **ABCDEFG abc 123**

Forward Thinking ABCDEFG abc 123

Friz Quadrata ABCDEFG abc 123

Frutiger 65 **ABCDEFG abc 123**

Futura **ABCDEFG abc 123**

Futura Demi Bold **ABCDEFG abc 123**

Futura Bold **ABCDEFG abc 123**

Futura Condensed **ABCDEFG abc 123**

Futura Extra Bold Italic ***ABCDEFG abc 123***

Garamond Book ABCDEFG abc 123

Garamond Regular ABCDEFG abc 123

Garamond Italic *ABCDEFG abc 123*

Garamond Bold **ABCDEFG abc 123**

Garamond Bold Italic ***ABCDEFG abc 123***

Goudy Extra Bold **ABCDEFG abc 123**

Gil Sans Bold **ABCDEFG abc 123**

Goudy ABCDEFG abc 123

Goudy Old Style ABCDEFG abc 123

Helvetica **ABCDEFG abc 123**

Helvetica Light ABCDEFG 123

Helvetica Medium Italic ***ABCDEFG abc 123***

Helvetica Bold **ABCDEFG abc 123**

Helvetica Medium Condensed **ABCDEFG abc 123**

Helvetica Bold Extended **ABCDEFG abc 123**

Herman Italic ***ABCDEFG abc 123***

Hydropower Extracondensed ABCDEFG abc 123

Impact Round **ABCDEFG abc 123**

Italicized Script *ABCDEFG abc 123*

Kabel ABCDEFG 123

Kegger **ABCDEFG abc 123**

Lithos Bold **ABCDEFG 123**

Microgramma Extended ABCDEFG 123

Microgramma Bold Extended **ABCDEFG 123**

Old English **ABCDEFG abc 123**

Optima ABCDEFG abc 123

Optima Semi Bold **ABCDEFG abc 123**

Palatino ABCDEFG abc 123

Palatino Bold **ABCDEFG abc 123**

Palatino Semi Bold **ABCDEFG 123**

Ribbon ABCDEFG 123

Ribbon Condensed ABCDEFG 123

Roffe ABCDEFG 123

Roman **ABCDEFG abc 123**

Roman Classic **ABCDEFG 123**

Roman Neo SB **ABCDEFG 123**

Sculptured **ABCDEFG**

Shopaganda Condensed **ABCDEFG abc 123**

Shopaganda Regular **ABCDEFG abc 123**

Standard Block **ABCDEFG abc 123**

Standard Block Condensed ABCDEFG 123

Stettler ABCDEFG 123

Timeless Geometric **ABCDEFG abc 123**

Times Bold **ABCDEFG abc 123**

Times Bold Italic ***ABCDEFG abc 123***

Times New Roman ABCDEFG abc 123

Times New Roman Italic *ABCDEFG abc 123*

Times Roman ABCDEFG abc 123

Trajan Bold ABCDEFG 123

Twentieth Century **ABCDEFG 123**

Univers 67 **ABCDEFG abc 123**

University Roman ABCDEFG abc 123

University Roman Bold ABCDEFG abc 123

Venus **ABCDEFG 123**

Caution: Not all styles are standard for Minnesota, Formed Plastic or Cast Metal Letters. Additional per piece pricing may apply.

Imagine the possibilities.

This table provides a comparison between different letter product types and materials, but is just a starting point for what we can create with our custom, made-to-order capabilities! See back of sheet for more options.

PLASTIC LETTERS Catalog Prices w/Standard hardware (per letter) — INDOOR / OUTDOOR

FLAT CUT	MOLDED	FORMED	CUSTOM FORMED
			
12" any style 1/4" thick Acrylic	12" Helvetica 1" deep Injection Molded	12" 'Best Value' letter styles 1" deep Formed	12" custom style 1" deep Formed
$19.80	$25.60	$26.40	$43.50

LAMINATED LETTERS Catalog Prices w/Standard hardware (per letter) — INDOOR

METAL ON PLASTIC	GEMLEAF ON PLASTIC	PLASTIC ON FOAM	METAL ON FOAM
			
12" any style MetLam 1/4" Acrylic	12" any style GemLeaf on1/4" Acrylic	12" any style 1/8" Acrylic on 1" Foam	12" any style MetLam on 1" Foam
$36.70	$47.00	$63.70	$63.70

METAL LETTERS Catalog w/Standard hardware — INDOOR / OUTDOOR

FLAT CUT ALUMINUM	CAST ALUMINUM	FLAT CUT ALUMINUM	CUSTOM CAST ALUMINUM
			
16" any style 3/8" thick, brushed Alum	16" Helvetica 1-1/4" deep cast, brushed Alum	16" any style 3/4" thick, brushed Alum	16" any flat face style 1-1/4" deep, brushed Alum
$119	$102	$218	$159

FABRICATED STAINLESS STEEL (WITHOUT BACK)	FABRICATED ALUMINUM (WITHOUT BACK)
	
16" Helvetica, polished or brushed Fabricated Stainless Steel with 1"return depth	16" Helvetica, brushed Fabricated Aluminum with 1"return depth
$121	$112

FACE LIT LETTERS / LIT WITH LEDs Catalog — INDOOR / OUTDOOR



18" any style Fab SSTL
3" deep Face Lit

$418



18" any style Fab Alum
3" deep Face Lit

$347



18" Helvetica Round GemLite
2-1/2" deep Face Lit

$218

18" any style Premium LUXE™
1-1/2" deep Face Lit

$456

HALO LIT LETTERS / LIT WITH LEDs Catalog — INDOOR / OUTDOOR



18" any style Fab SSTL
2" deep Halo Lit

$286

18" any style Fab Alum
2" deep Halo Lit

$240



18" any style Premium LUXE™
1-1/2" deep Halo Lit

$456

Letter and Logo Overview

Product	Materials	Standard Size Range	Thickness / Gauge or Depth / Return Size
Flat Cut Metal Letters & Logos	Aluminum Stainless Steel or Cor-Ten® Bronze or Brass Copper	1/2" up to 48" x 60"	1/8", 1/4", 3/8", 1/2", 3/4", 1" 1/8", 1/4", 3/8", 1/2" 1/8", 1/4", 3/8", 1/2", 3/4" 1/8",1/4", 3/8"
Fabricated Metal Letters & Logos	Aluminum (Alloy 5052) Stainless Steel (Alloy 304 or 316)	16" to 120" Std. 2" to 36" Std.	1/2" to 6" Return Depths AL: .090" Face and .063" Returns SS:16-18 GA Face; 22-24 GA Returns
Cast Metal Letters & Logos	Aluminum Bronze	4" to 36" Std.; Larger Available	3/8" to 1-1/2" Std; Up to 3" available
Flat Cut Plastic Letters & Logos	Laser Cut Acrylic; 12 Standard Pigmented Colors	1" to 72"; Larger Available	8 Standard Thicknesses: 1/8", 3/16", 1/4", 3/8", 1/2" 3/4", 1", 1-1/2"
Formed Plastic Letters & Logos	Cellulose Acetate Butyrate (CAB) in 29 Standard Pigmented Colors	2" to 69"+; up to 45" x 69" Single Piece	Depending on Design and Draw; Round, Flat & Prismatic Face Profile Options
Injection Molded Minnesota Letters	Injection Molded Acrylic; Six Popular Type Styles	2" to 18" Std. Depending on Style	Depending on Style
Indoor Display Laminated Letters & Logos	Aluminum on Acrylic Aluminum on Foam Acrylic on Foam GemLeaf on Acrylic	1" to 30"	Depending on Material Selected: 1/8", 3/16", 1/4", 3/8", 1/2" 3/4", 1", 1-1/2", 2", 3"
LED Illuminated Letters & Logos	Formed GemLite and LUXE™; Fabricated Aluminum and Stainless Steel; Cast Aluminum & Bronze	6" to 60"+ Depending on Construction	Depending on Construction and Size

jumpstart YOUR ORDER OR QUOTE

The important information we need to get your project started right and fast.

1 VECTOR PDF WITH SIZES

Indicate all dimensions within the artwork file. Example:



"3/8" flat cut aluminum, painted 4310 and 2756, stud mount with template"

Measuring letter heights:

NORTH	north	North
All Caps Indicate height of flat capital letter	**Lower Case** Indicate height of tallest letter	**Mixed** Indicate heights of each size

2 CHOOSE

A) Product / Material

B) Color / Finish

C) Mounting Style / Template

D) Specify your request **(order or quote)**

3 SEND

Email your artwork file and specifications to:
Sales@TheSignChef.com

Made True.

MADE BY GEMINI

Sending Digital Files

Quality vector art is preferred upon placing any request. Art fees may apply if additional design work is required.

Guidelines:

Plastic and Metal Letters

- Block style flat cut letters require a minimum stroke of .125" for plain cut and .3" for stud mount.
- Block style formed plastic and cast metal letters will require a stroke of .5".
- Serifs on formed plastic and cast metal can not be less than .25".



Precision Tooled Plaques

- For most fonts, raised Capital letters should be .375" (approximately 40pt) high. Some fonts, however, can go as low as .25" (approximately 27pt) high, such as: Arial, Cambria, Georgia, Helvetica, Myriad, and Optima.
- Recessed letter sizes are dependent on the stroke width of the letter. Bold fonts are best suited for this task. All parts of the letter, including serifs if applicable, should be at least .03" thick.
- Kerning should allow for .03" of space between letters.
- Recessed areas in logos, seals or other line art should also be at least .03" wide.
- Condensing, thickening, or otherwise distorting the font may alter the required size.

Cast Plaques

- Raised letters:
  - o Serif fonts such as Times New Roman, Garamond, or Goudy can be produced at .25" (approximately 27pt) high.
  - o San serif fonts such as Helvetica, Arial or Myriad can be produced at .2" (approximately 21pt) high.
- Recessed letters and any recessed detail inside logos, seals, or other line art requires a minimum stroke width of .0625".
- Kerning should allow for .03" of space between letters.
- Condensing, thickening, or otherwise distorting the font may alter the required size.

Etched Plaques

- Recessed stroke limit for etching is .007" or .5pt. Raised strokes should be no thinner than .03" or 2.5pt.
- Recessed letters, in most cases, can be produced as small as .125" (approximately 13pt).
- Raised copy requirements vary depending on font. The minimum stroke width is .03" for all parts of the letter including serifs.

Accepted File Formats

- **Vector Graphics** should be saved as PDF, AI, or EPS. Artwork rendered in CorelDraw, Composer, or FlexiSign need to be exported as vector PDF files. Architectural drawings rendered in CAD may require reworking since they are generally not compatible with art programs.
- **Photos** should be saved as either PSD, TIF, JPG or PNG. Any supplied image should look crisp, clear and be free of pixelization on your screen when enlarged to the desired size on the final product.

TIPS FOR SENDING ARTWORK

1. Convert all fonts to "outlines" or "curves."
2. Provide all photo files separately without edits or cropping. Gemini will perform all required photo edits.
3. If adding braille to a plaque, please let us know what needs to be translated.
4. Provide us with specification details in either the email or artwork file.
5. Large files can be uploaded through our website www.TheSignChef.com by logging into the Customer Portal and clicking "upload" artwork.
6. Avoid using gradients or transparency effects.

GEMINI

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